

| Efecte primari  | B*C*D      | A*C*D    | A*B*D       | C*D   | D*B   | A*D   | D              |       |
|-----------------|------------|----------|-------------|-------|-------|-------|----------------|-------|
| Efecte bàsic    | A          | B        | C           | A*B   | A*C   | B*C   | A*B*C          |       |
| Buidat caixaera | Estratègia | Diàmetre | Recobriment |       |       |       | Velocitat tall | Temps |
| 1               | 1          | 1        | 1           | 2     | 2     | 2     | 1              | 12,0  |
| 2               | 1          | 1        | 2           | 2     | 1     | 1     | 2              | 4,0   |
| 3               | 1          | 2        | 1           | 1     | 2     | 1     | 2              | 3,0   |
| 4               | 1          | 2        | 2           | 1     | 1     | 2     | 1              | 4,0   |
| 5               | 2          | 1        | 1           | 1     | 1     | 2     | 2              | 5,0   |
| 6               | 2          | 1        | 2           | 1     | 2     | 1     | 1              | 9,0   |
| 7               | 2          | 2        | 1           | 2     | 1     | 1     | 1              | 6,0   |
| 8               | 2          | 2        | 2           | 2     | 2     | 2     | 2              | 2,0   |
| Mitjana 2       | 5,500      | 3,750    | 4,750       | 6,000 | 6,500 | 5,750 | 7,000          |       |
| Mitjana 1       | 5,750      | 7,500    | 6,500       | 5,250 | 4,750 | 5,500 | 7,750          |       |
| Efecte          | -0,250     | -3,750   | -1,750      | 0,750 | 1,750 | 0,250 | -0,750         |       |

#### Intersecció de factors

|      |      |      |      |                    |     |
|------|------|------|------|--------------------|-----|
| a1c1 | 15,0 | b1d1 | 21,0 | Constant           | 3,5 |
| a2c1 | 11,0 | b2d1 | 10,0 | Recorregut temp 0  |     |
| a1c2 | 8,0  | b1d2 | 9,0  | Error experiment 0 |     |
| a2c2 | 11,0 | b2d2 | 5,0  |                    |     |
| a1b1 | 16,0 | c1d1 | 18,0 |                    |     |
| a2b1 | 14,0 | c2d1 | 13,0 |                    |     |
| a1b2 | 7,0  | c1d2 | 9,0  |                    |     |
| a2b2 | 8,0  | c2d2 | 6,0  |                    |     |

