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# Testing and Modelling of Lightning Induced Damage in CFRP Wind Turbine Blade Structures

*Tim Harrell, University of Virginia*

*Janice Dulieu-Barton & Ole Thomsen,  
University of Bristol*

CompTest 2023, Girona

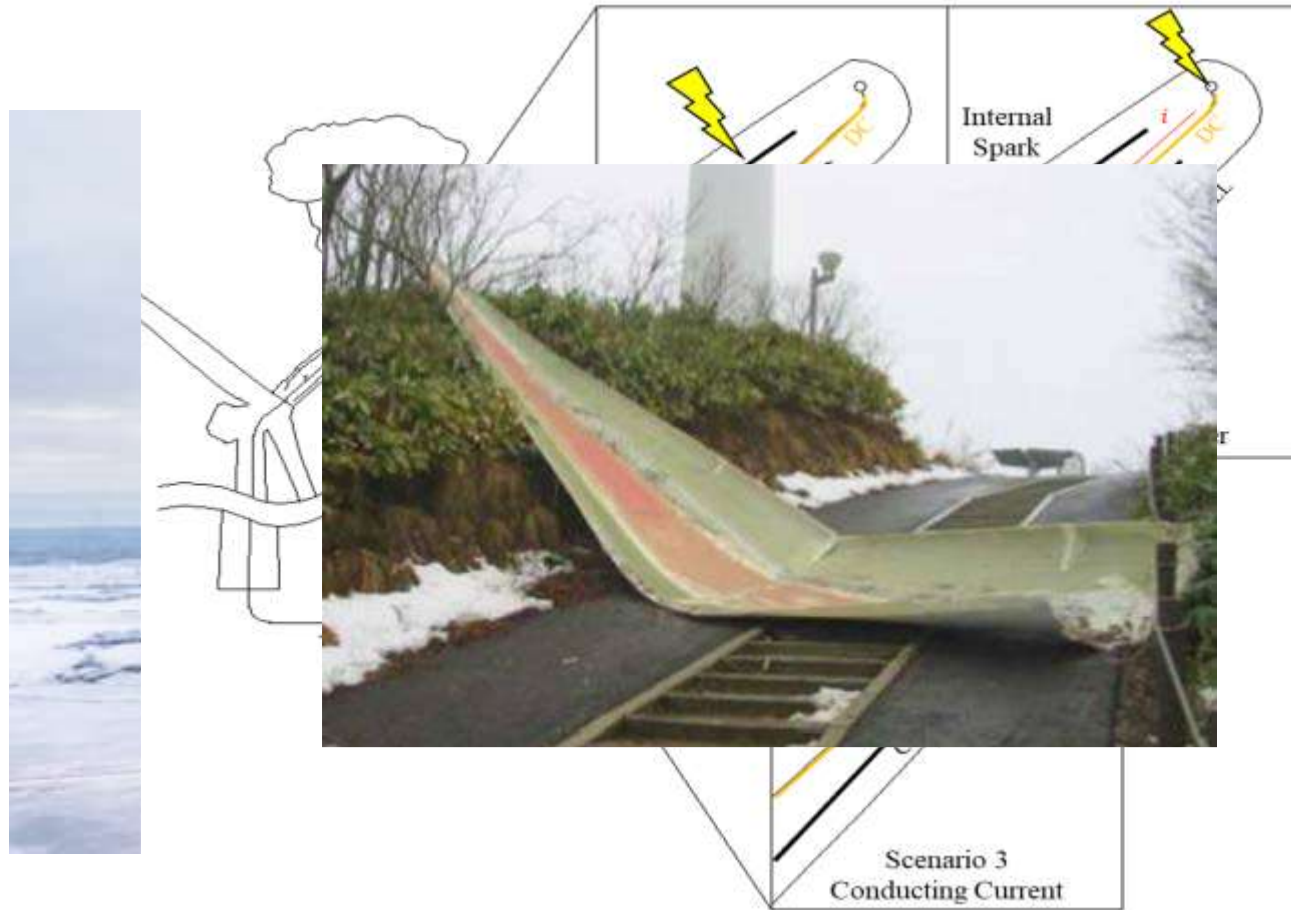
31 May – 2 June 2023

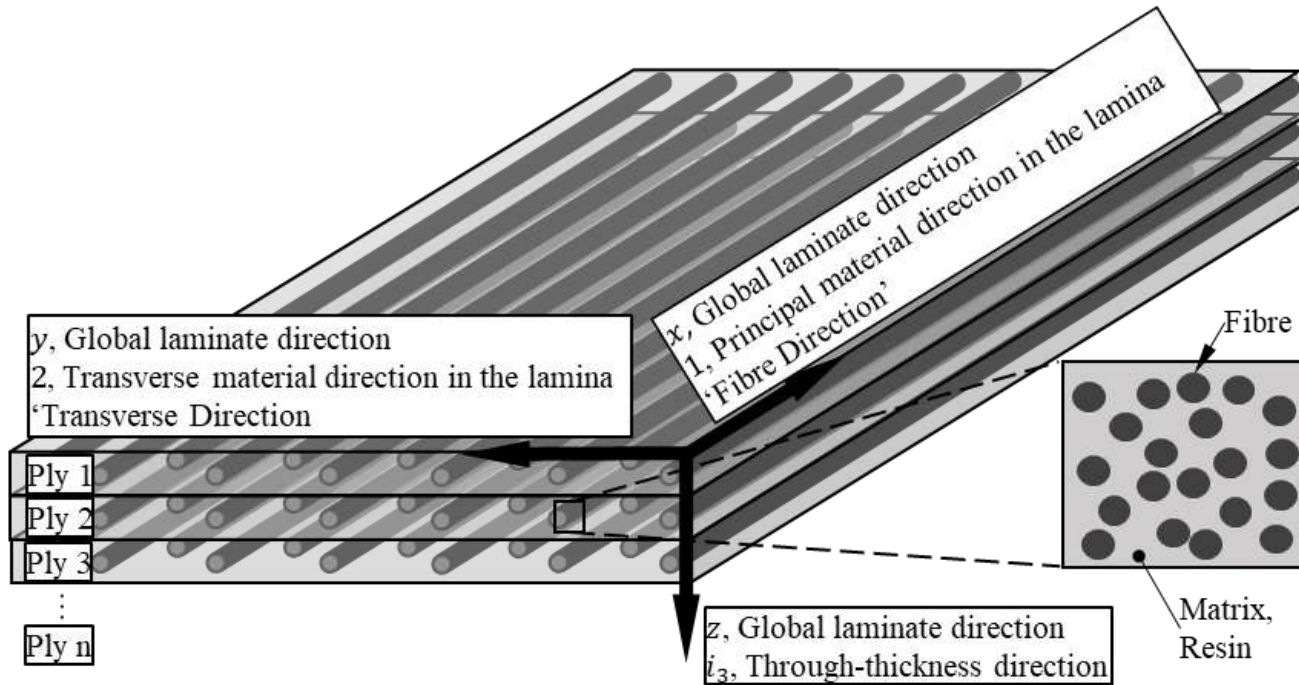
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# Background and motivation

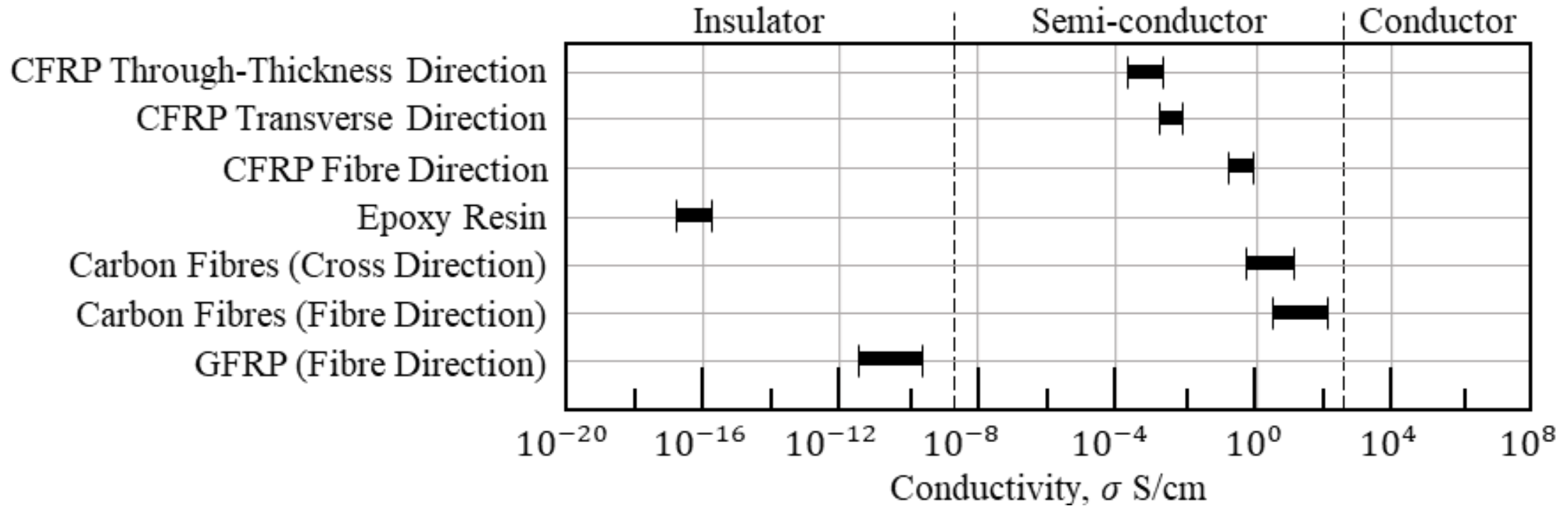
- Wind turbine rated power increases
  - ex. Vestas V236, rated power output 15MW (blade length 115.5m)
- Wind turbines - multiple lightning strikes during service life
- Recent (almost 20 years) large WTs use large amounts of CFRP in blades
- CFRP elements electrically conductive
- Lightning strikes can cause significant damage
- Lightning protections systems (LPTs) used





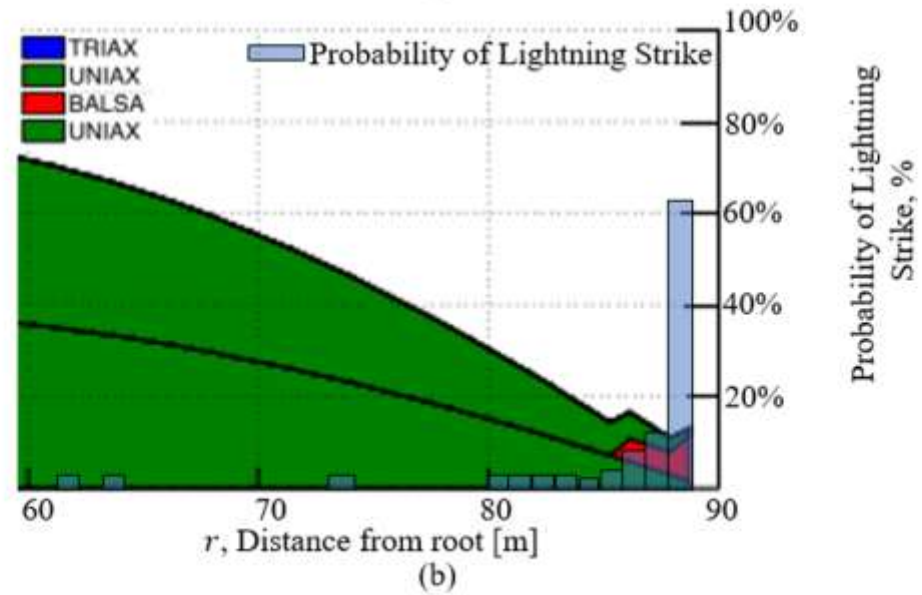
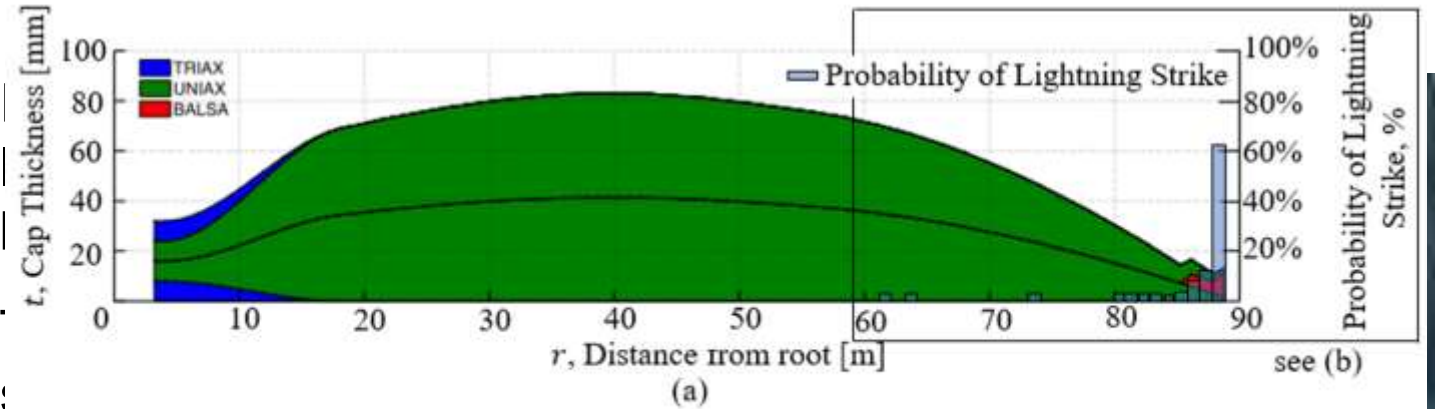
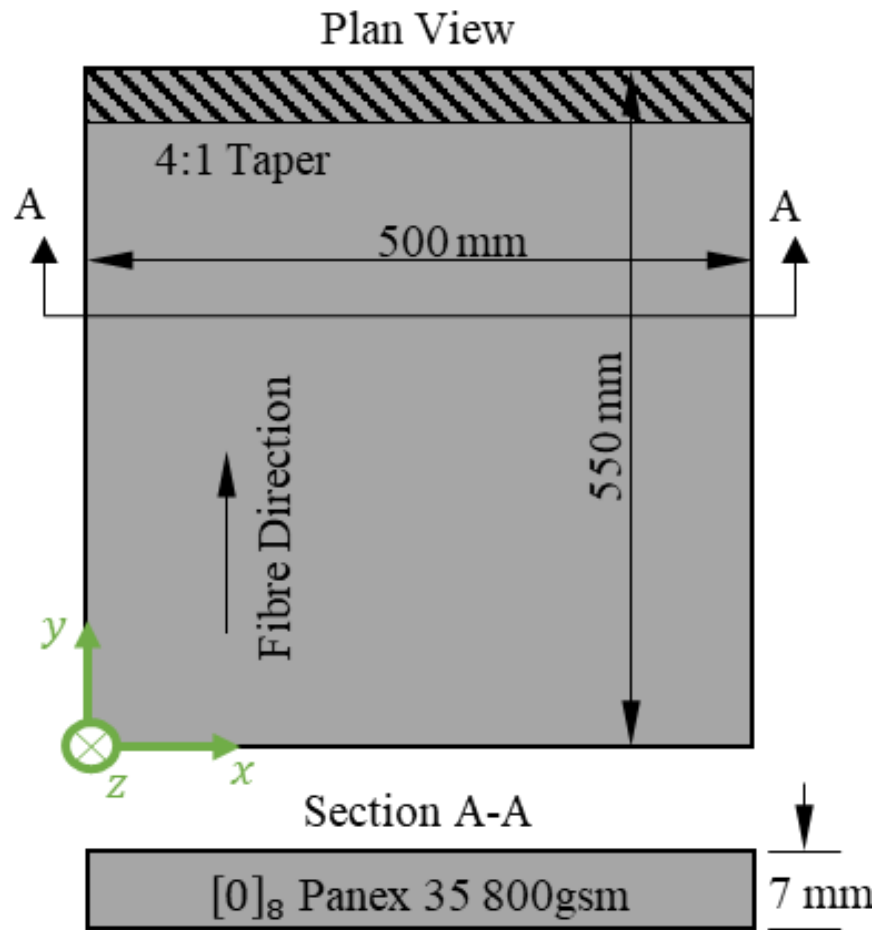
- UD CFRP used in WTB spar-cabs
- UD CFRP materials effectively semi-conductors with strongly anisotropic electrical and thermal properties
- Susceptible to lightning damage
- Limited electrical and thermal conductivity transverse to the fibres

# Material Properties – Dielectric Breakdown



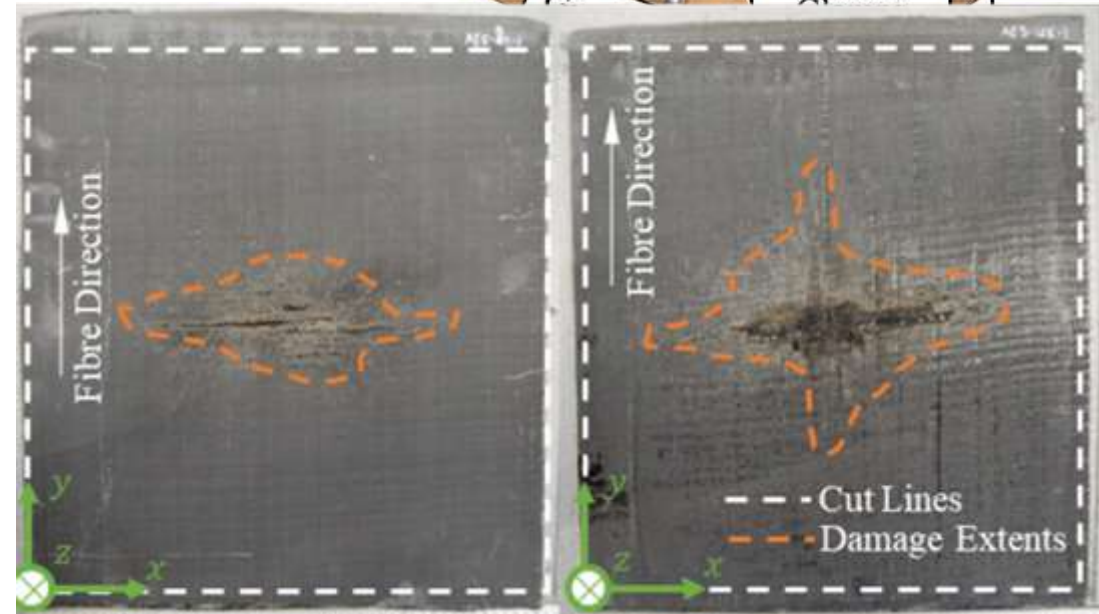
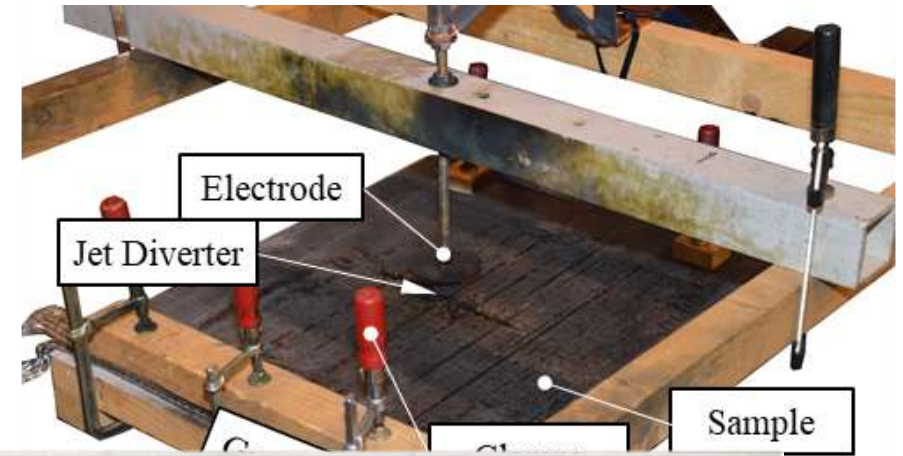
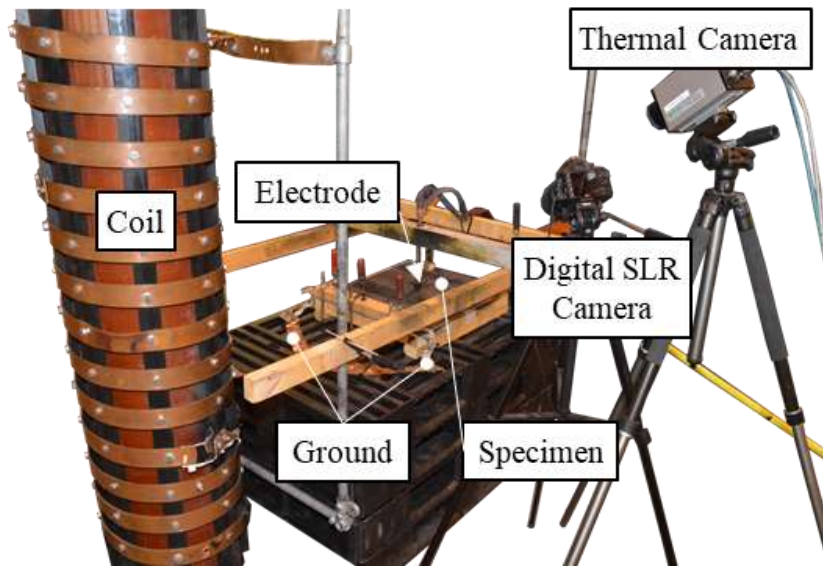
- For CFRP WT blades direct strikes occur when lightning attaches normal to the blade surface.
- Large current densities, result in large temperature rises and damage

# Representative CFRP laminate from the Sparcap

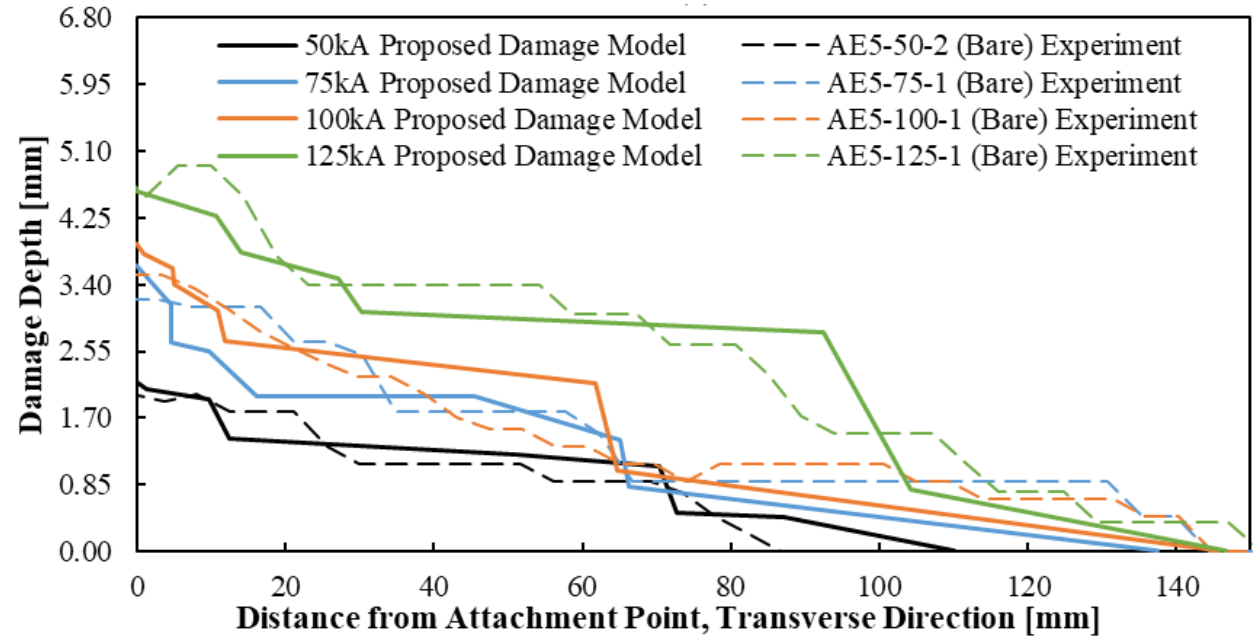
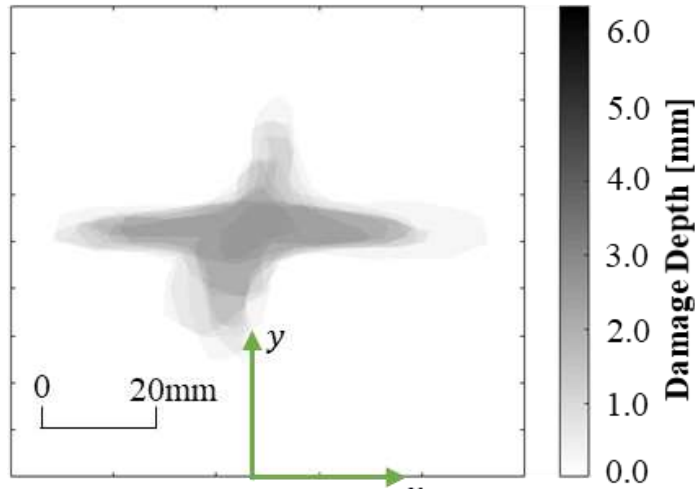
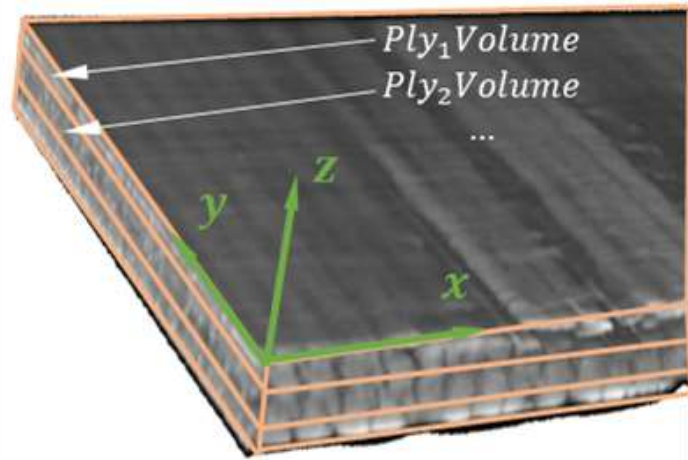


# Simulated lightning strike damage

Simulation of direct attachment lightning strike: Idealized by so-called 10/350 $\mu$ s waveform according to IEC61400-24 (wind turbine blade lightning protection standard)



# X-ray CT validation of meso-scale model

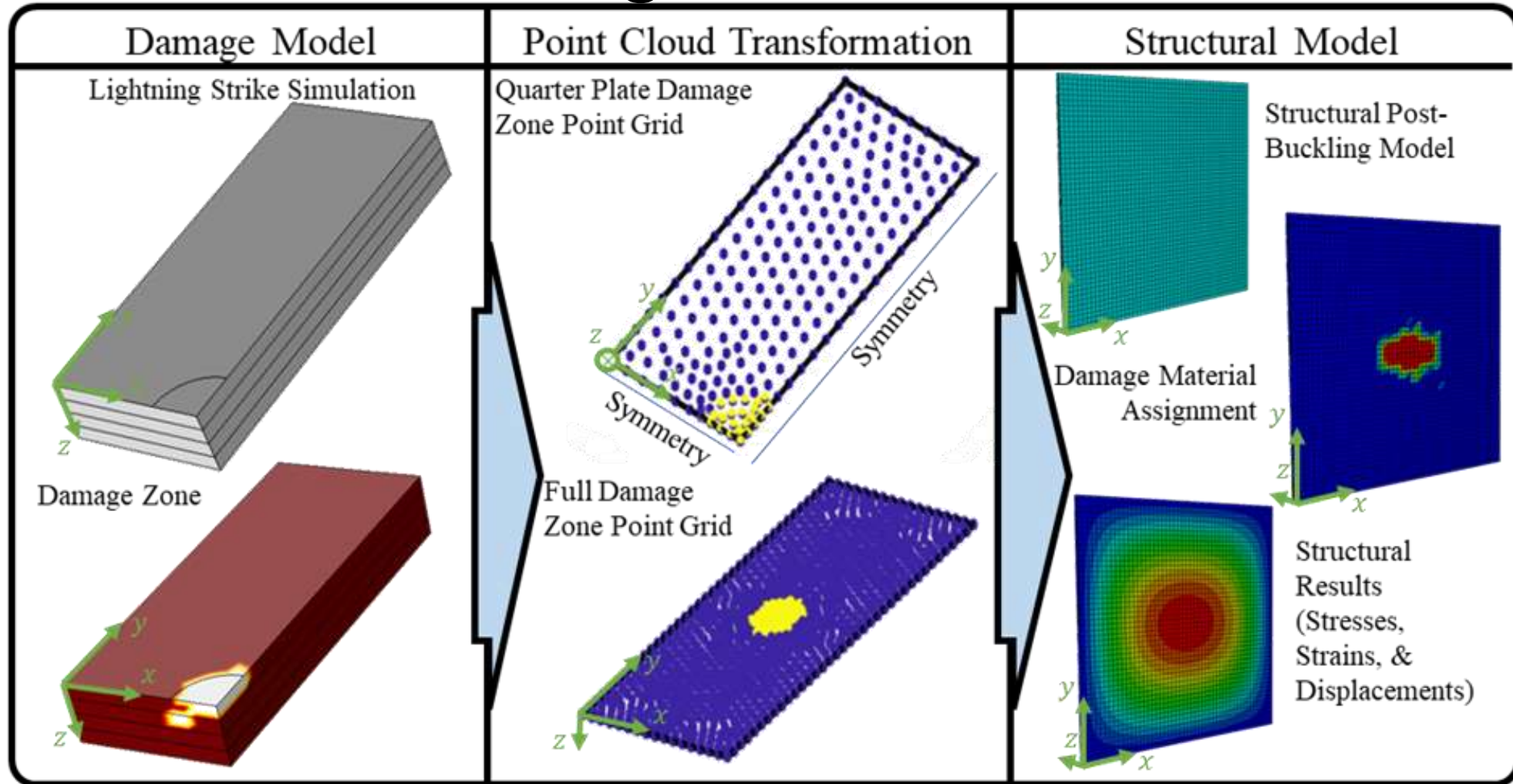


Applied Composite Materials  
<https://doi.org/10.1007/s10443-022-10014-7>

On the Effect of Dielectric Breakdown in UD CFRPs Subjected to Lightning Strike Using an Experimentally Validated Model

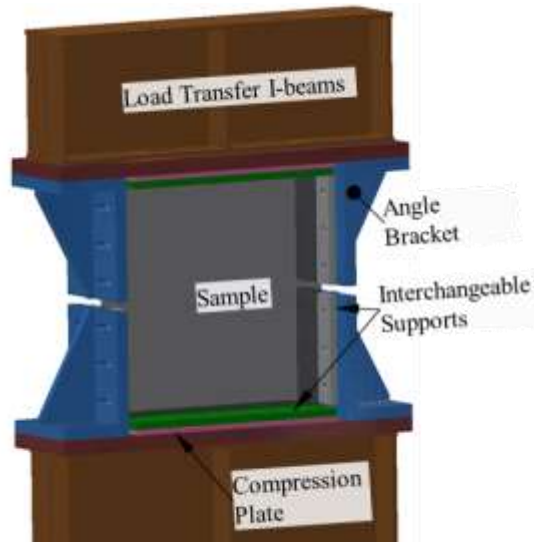
T. M. Harrell<sup>1</sup> · S. F. Madsen<sup>2</sup> · O. T. Thomsen<sup>3</sup> · J. M. Dulleu-Barton<sup>3</sup>

# Multiscale modelling framework

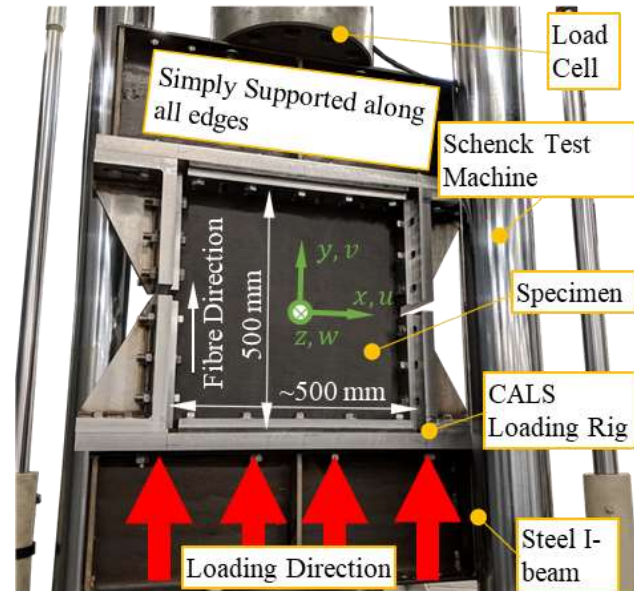




# Compression after lightning strike (CALS) rig



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Predicting the effect of lightning strike damage on the structural response of CFRP wind blade sparcap laminates

T.M. Harrell<sup>a,\*</sup>, O.T. Thomsen<sup>b</sup>, J.M. Dulieu-Barton<sup>b</sup>

<sup>a</sup> University of Virginia, Department of Mechanical and Aerospace Engineering, 122 Engineer's Way, Charlottesville, VA 22904, USA

<sup>b</sup> Bristol Composites Institute (BCI), University of Bristol, Bristol BS5 1TR, UK

Bristol Composites Institute

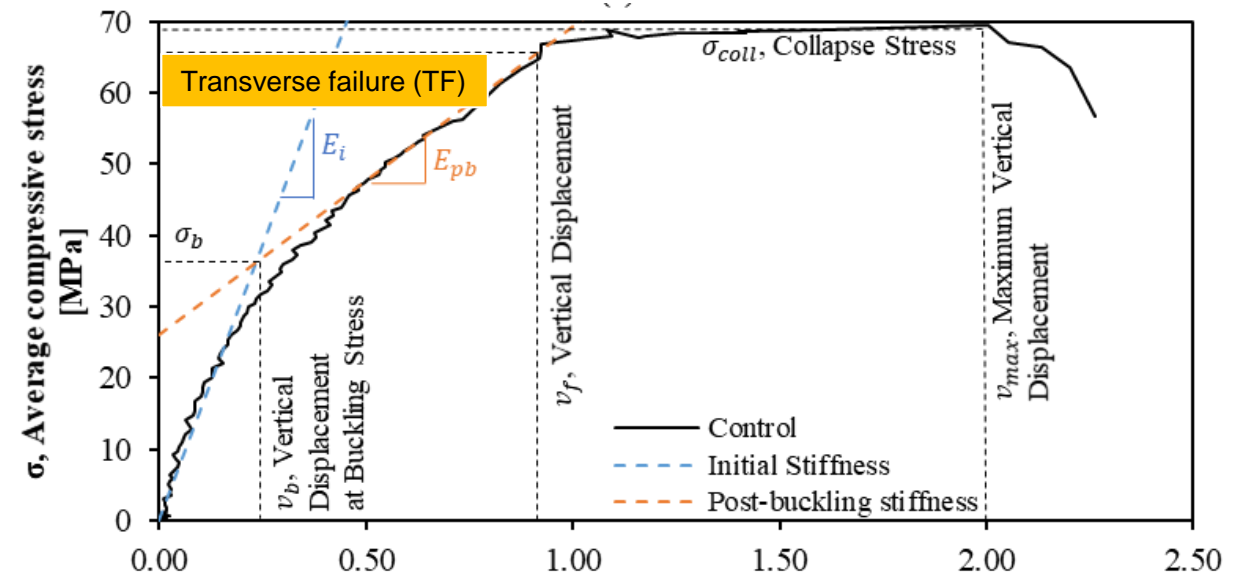
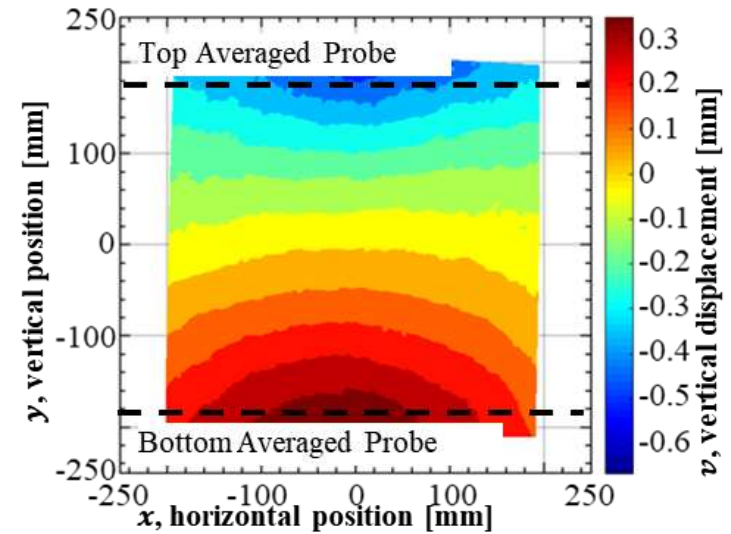
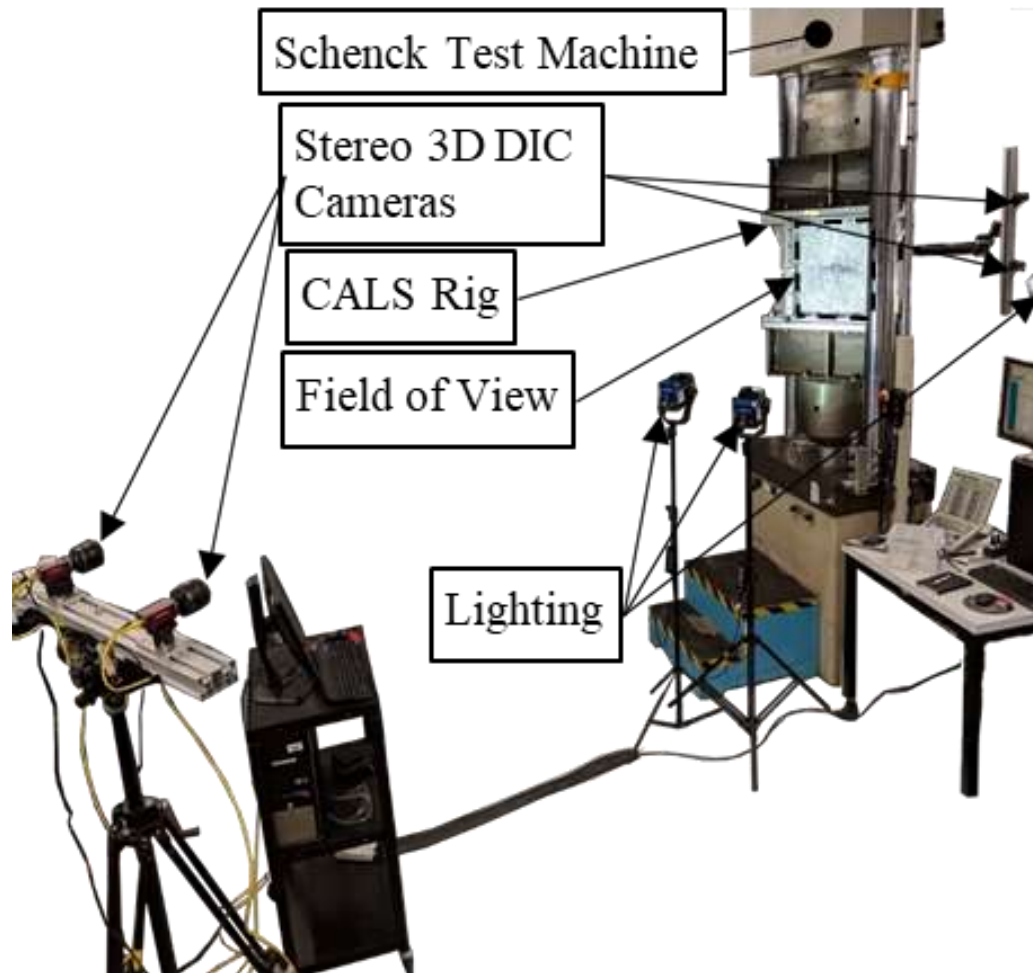
INNOVATIVE TRAINING NETWORKS

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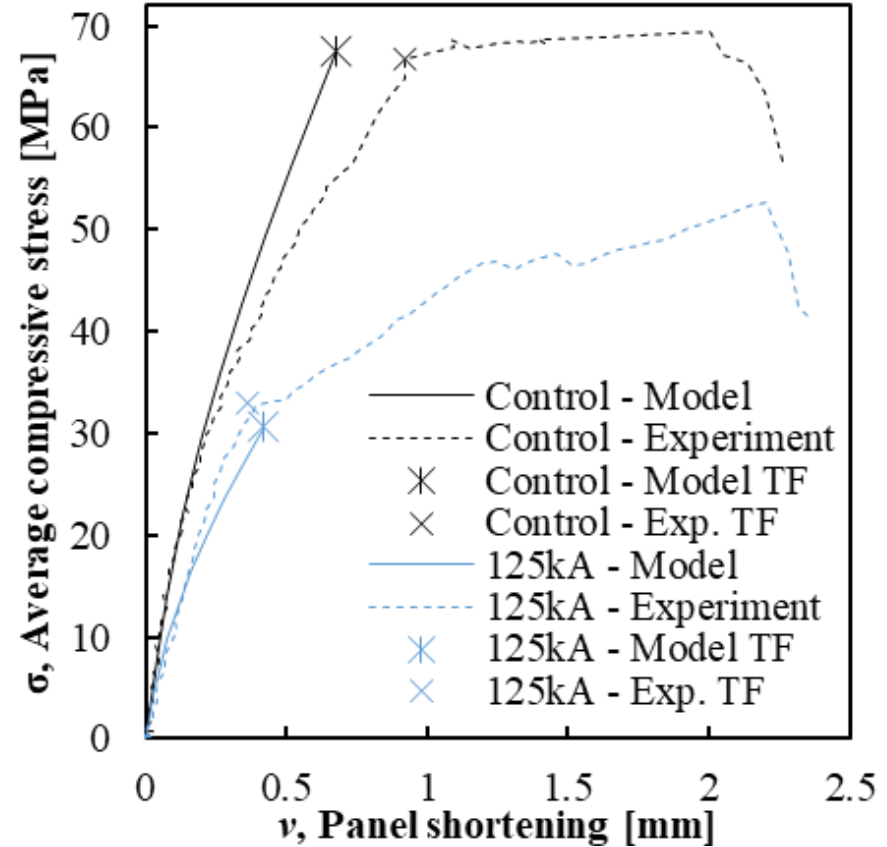
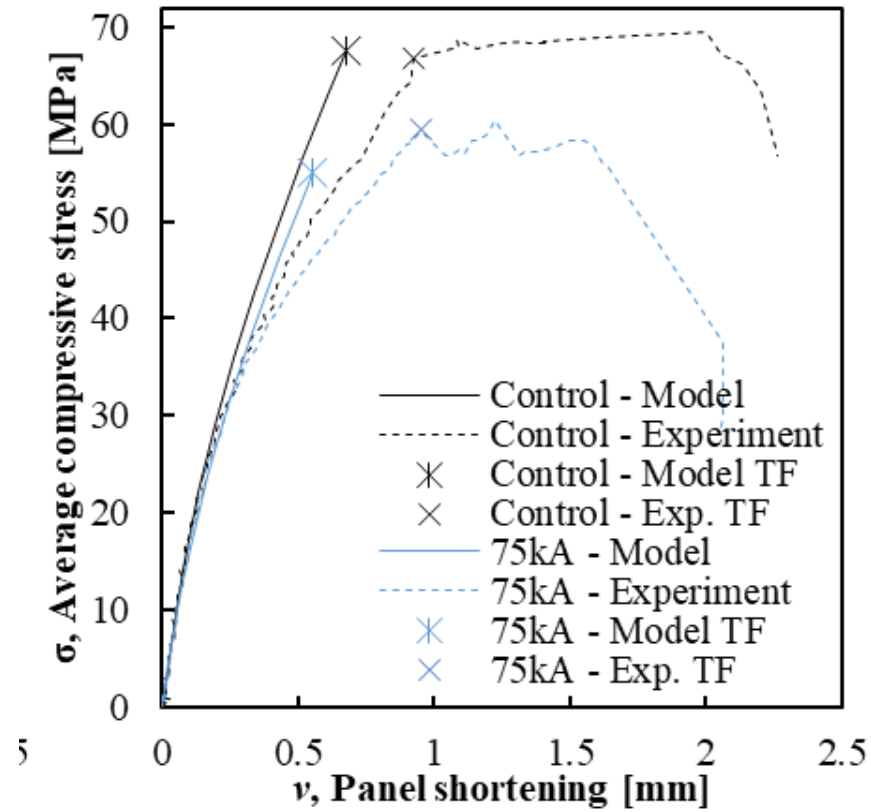
UKRI

Engineering and Physical Sciences Research Council

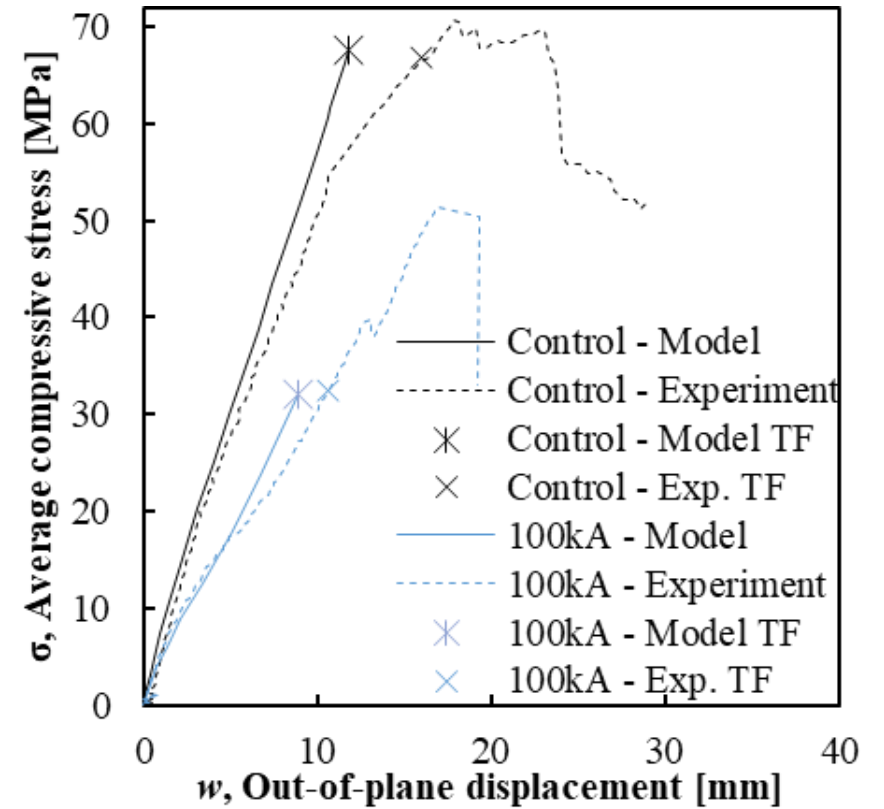
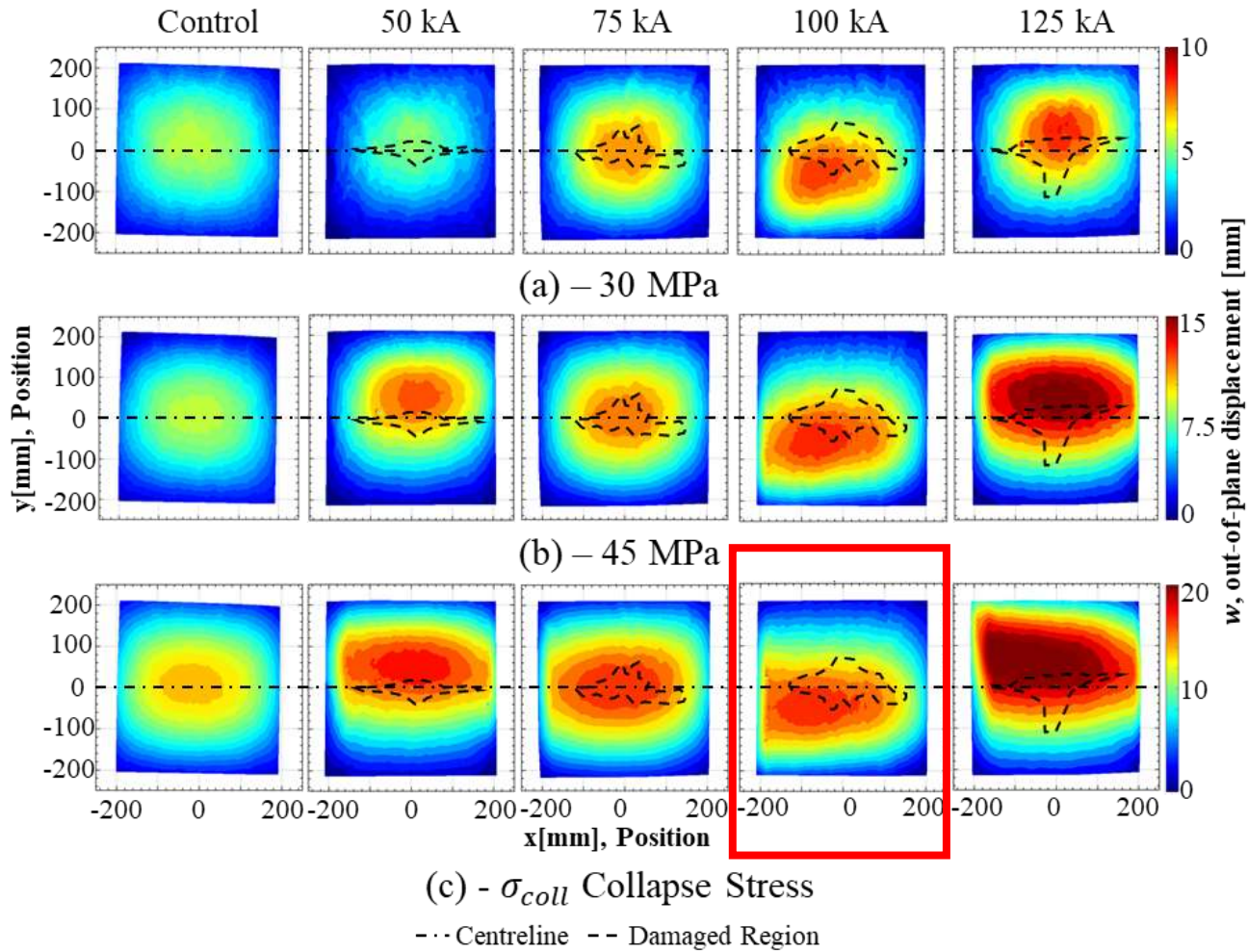
# DIC - panel end shortening



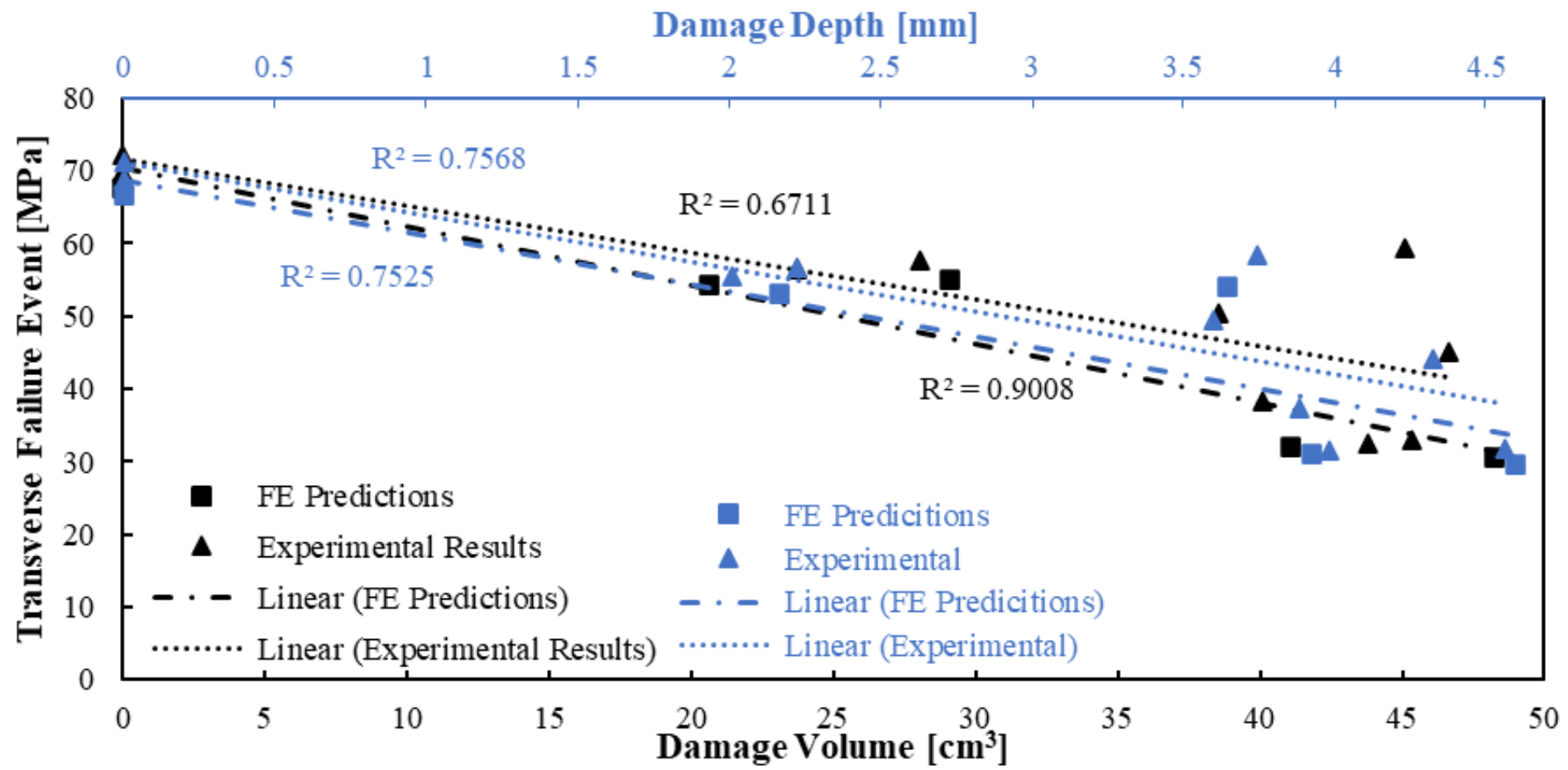
# Model validation - panel end shortening



# Multiscale model validation- out of plane displacements



# Damage severity prediction vs. experiment



# Conclusions

Meso-scale FE model developed and validated against extensive simulated lightning strike conditions on realistic scale CFRP UD laminates

CALS Procedure combining DIC with large scale compression rig developed

Non-linear structural scale FE model validated using CALS

**Modelling approach has the potential to be used as a design tool for CFRP WT Blades and for design of lightning protection systems**



# Acknowledgements

Marie Skłodowska Curie Action, Innovative Training Networks (ITN), H2020-MSCA-ITN-2014, as part of the Grant Award #642771, SPARCARB (Lightning protection of wind turbine blades with carbon fibre composite materials) SPARCARB project



CALS rig was developed as a potential de **Questions?** facility constructed using an EPSRC Strategic Equipment Grant (EP/R008787/1). The ex the Testing and Structures Research Laboratory at University of Southampton and supported by the Principal Experimental Officer, Dr Andrew Robinson.



The simulated lightning strike tests were conducted in full scale test facilities at Polytech A/S, Denmark.

