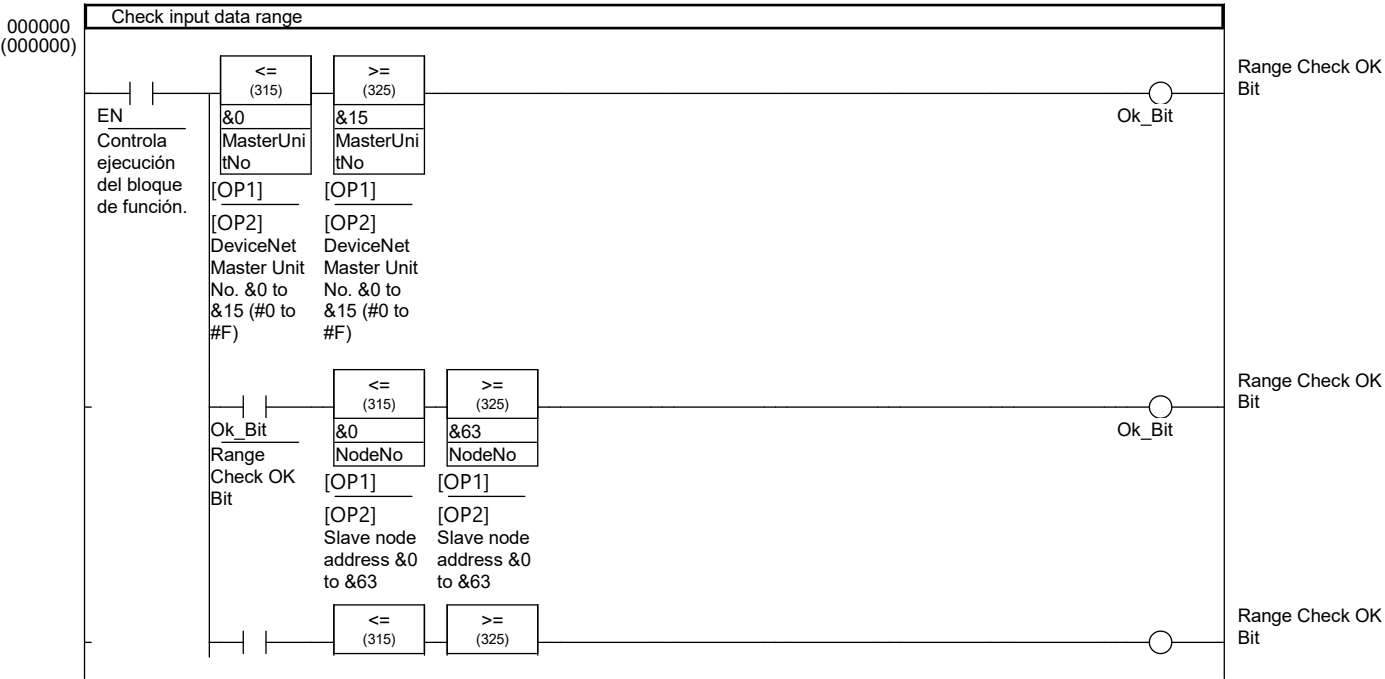
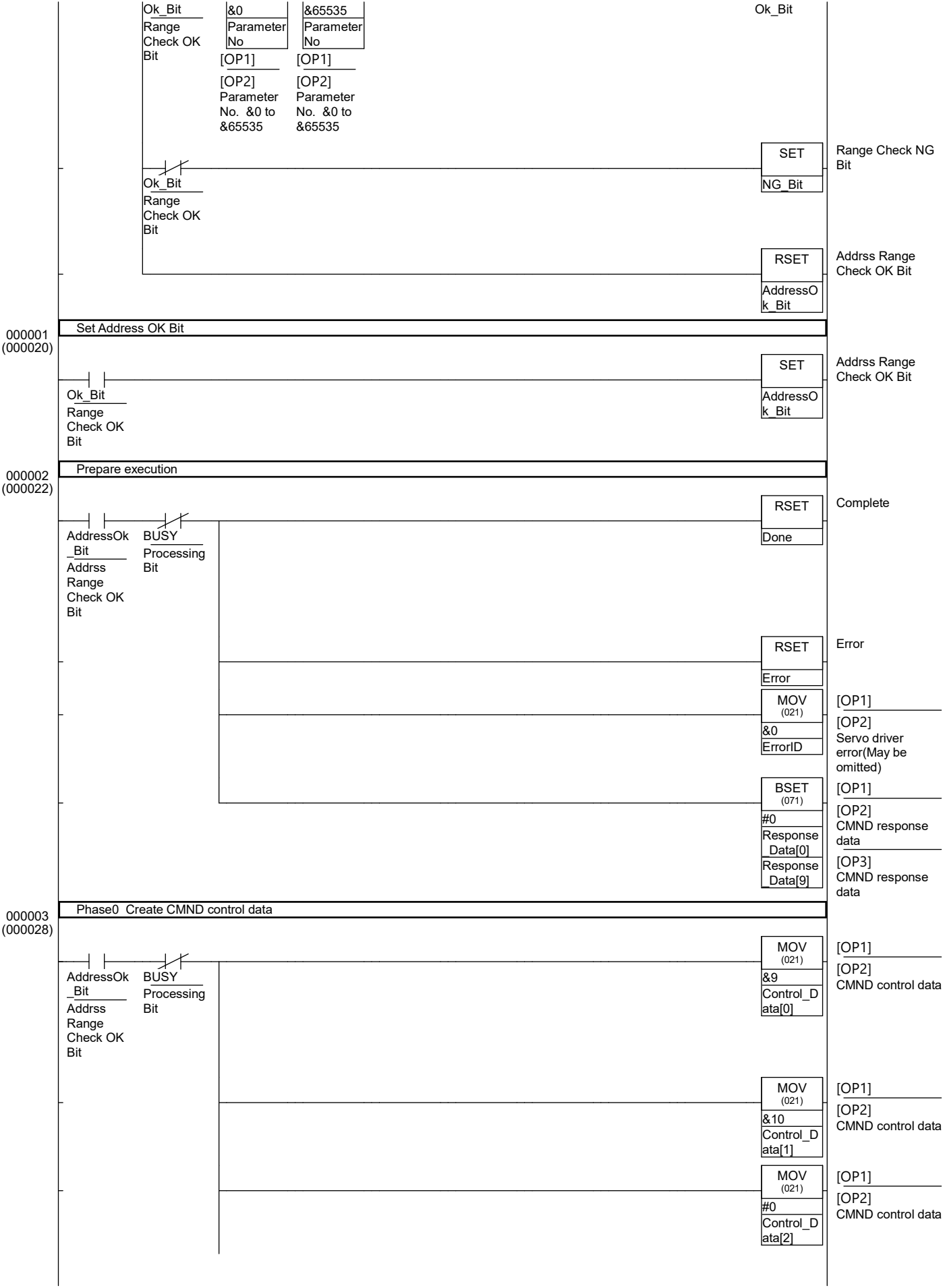
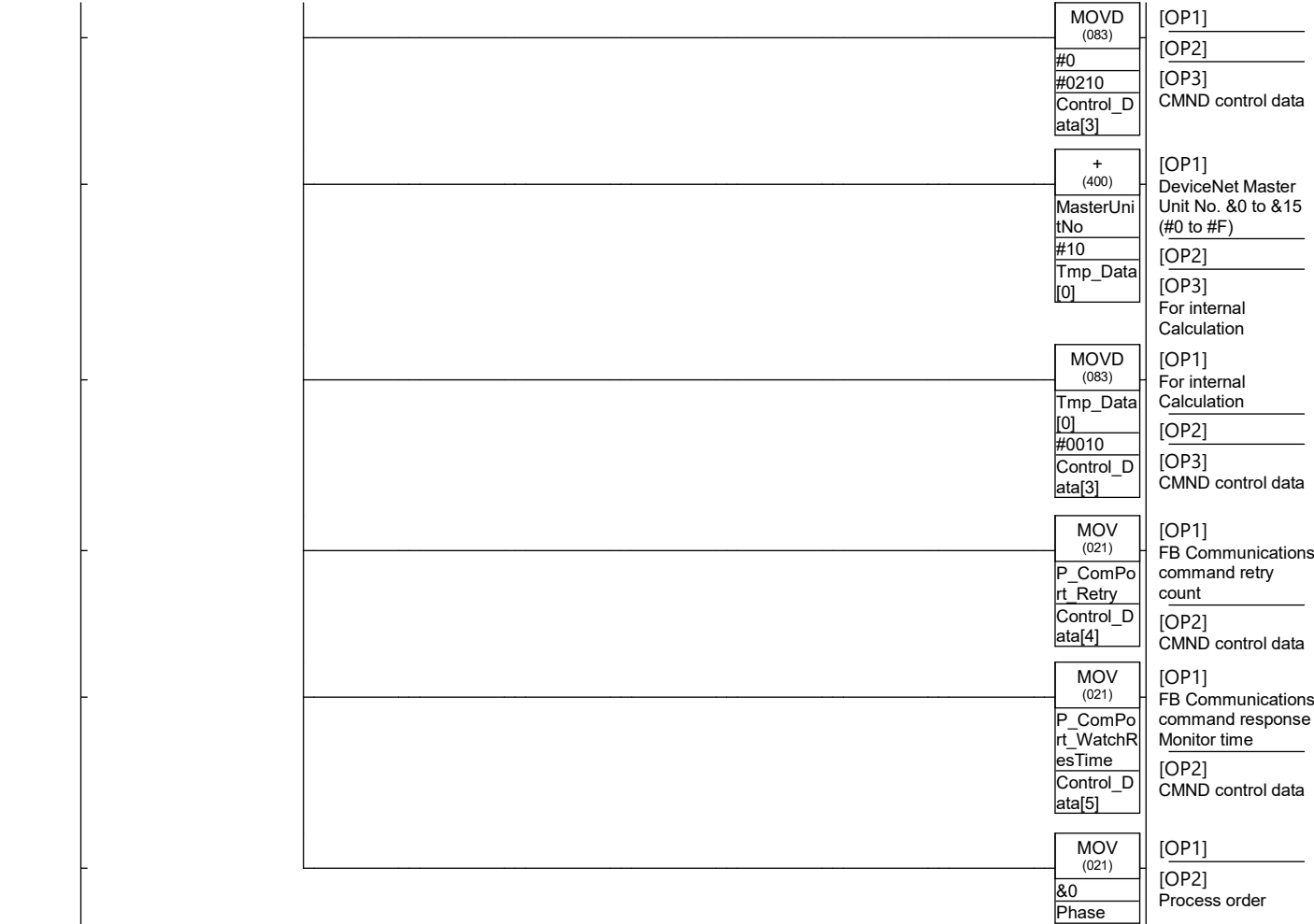


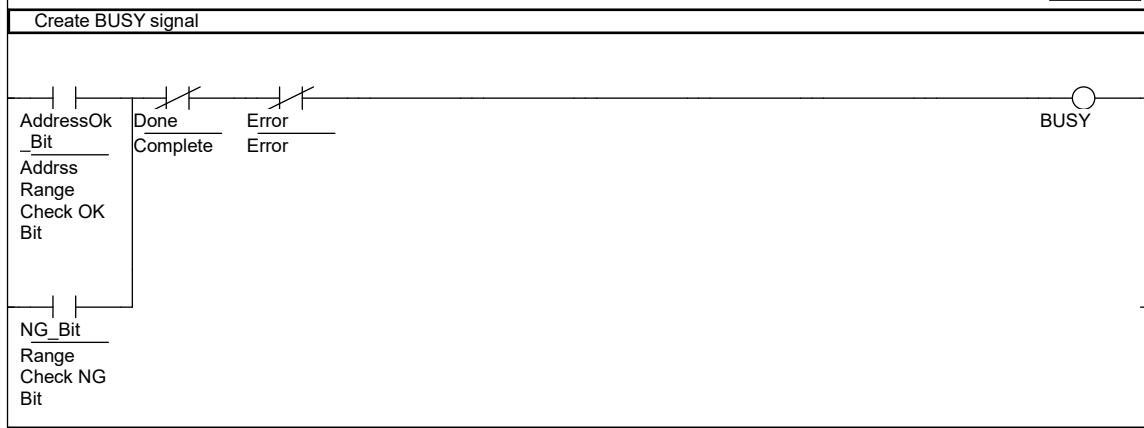
Tipo variable	Nombre	Tipo de dato	Retenido	AT	Valor inicial	Comentario
Entradas	EN	BOOL	No		FALSE	Controla ejecución del bloque de función.
Entradas	MasterUnitNo	INT	No		0	DeviceNet Master Unit No. &0 to &15 (#0 to #F)
Entradas	NodeNo	INT	No		0	Slave node address &0 to &63
Entradas	ParameterNo	WORD	No		0	Parameter No. &0 to &65535
Salidas	ENO	BOOL	No		FALSE	Indica éxito de ejecución del bloque de función.
Salidas	BUSY	BOOL	No		FALSE	Processing Bit
Salidas	Done	BOOL	No		FALSE	Complete
Salidas	Error	BOOL	No		FALSE	Error
Salidas	ErrorID	WORD	No		0	Servo driver error(May be omitted)
Salidas	Value	WORD	No		0	Read value
internos	P_ER	BOOL	No	CF003	FALSE	Error Bit
internos	Ok_Bit	BOOL	No		FALSE	Range Check OK Bit
internos	AddressOk_Bit	BOOL	No		FALSE	Addrss Range Check OK Bit
internos	Tmp_Data	WORD[5]	No		0	For internal Calculation
internos	Command_Data	WORD[5]	No		0	CMND command data
internos	Response_Data	WORD[10]	No		0	CMND response data
internos	Control_Data	WORD[6]	No		0	CMND control data
internos	Phase	WORD	No		0	Process order
internos	CMNDPort	INT	No		0	Port No. (auto setting)
internos	WAIT	BOOL	No		FALSE	First Cycle Wait Bit
internos	P_Error	BOOL	No		FALSE	Error Bit
internos	Response_NG	BOOL	No		FALSE	Response error
internos	Response_OK	BOOL	No		FALSE	UDP open OK
internos	Response_CodeNG	BOOL	No		FALSE	Response end code error
internos	P_ComPort_Retry	WORD	No	A580		FB Communications command retry count
internos	P_ComPort_WatchResTime	INT	No	A581		FB Communications command response Monitor time
internos	P_ComPort_AllocatedNumber	INT	No	A218		Network port No.
internos	P_ComPort_Finished0_7	WORD	No	A214		Communications Complete Cycle Bit
internos	P_ComPort_AutoAlloc_Available	BOOL	No	A202.15		Enable Network Auto Allocation Bit
internos	NG_Bit	BOOL	No		FALSE	Range Check NG Bit



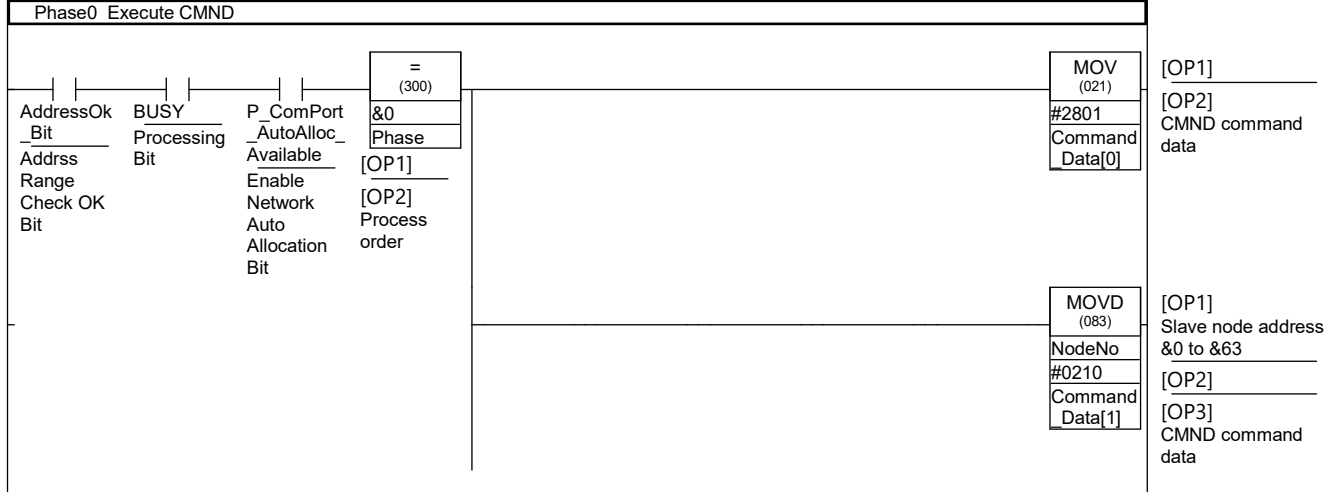


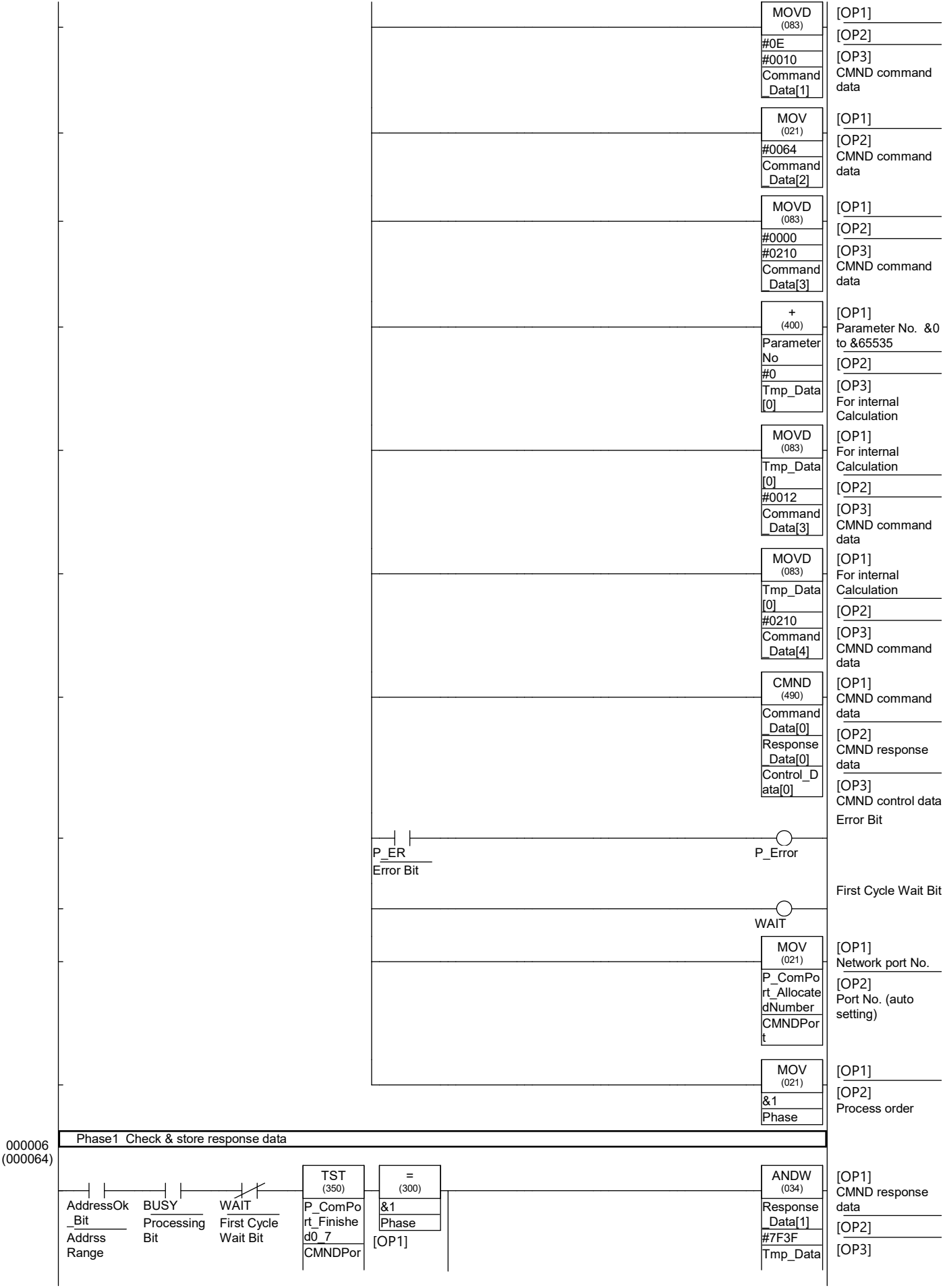


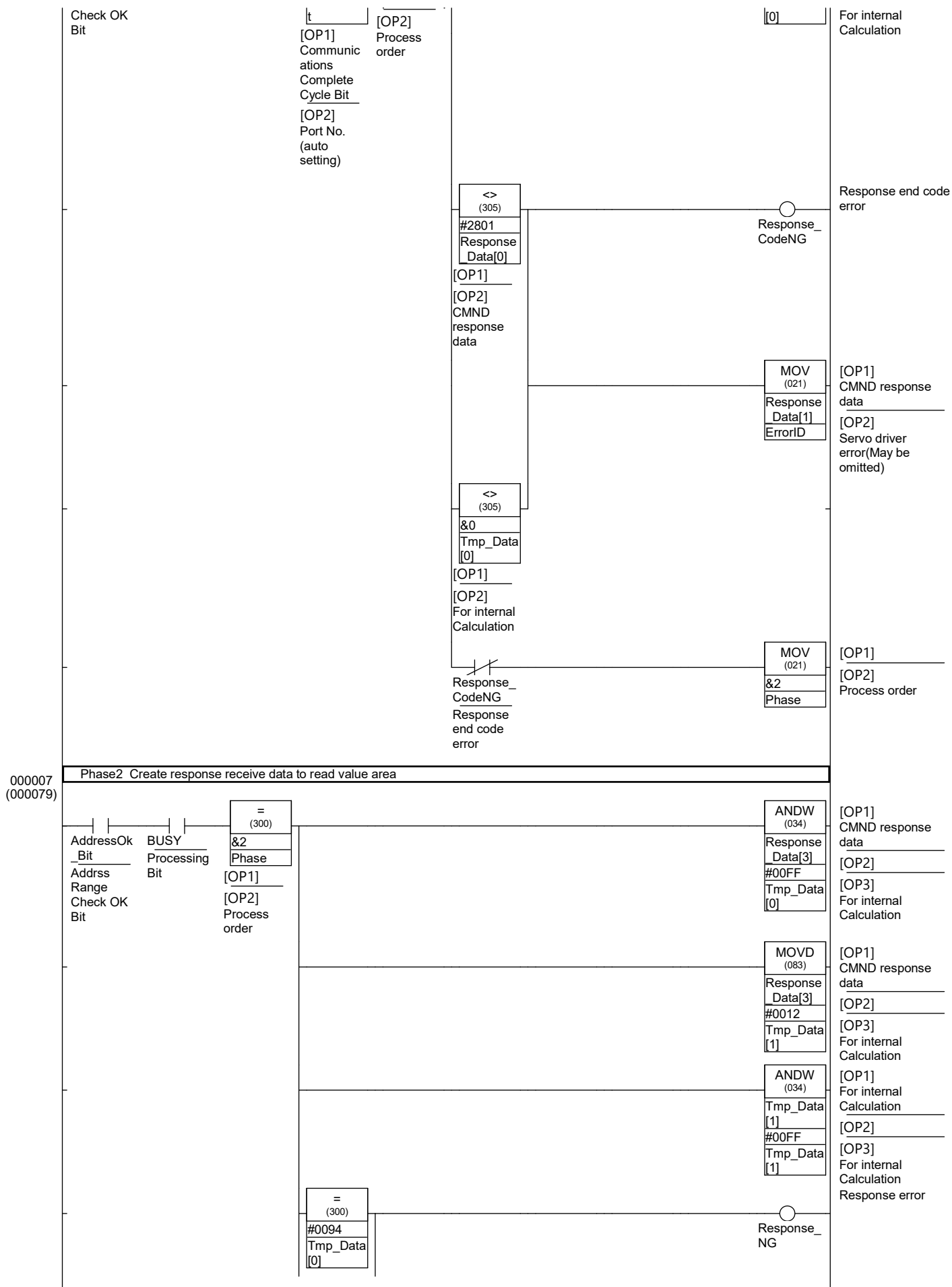
000004
(000039)

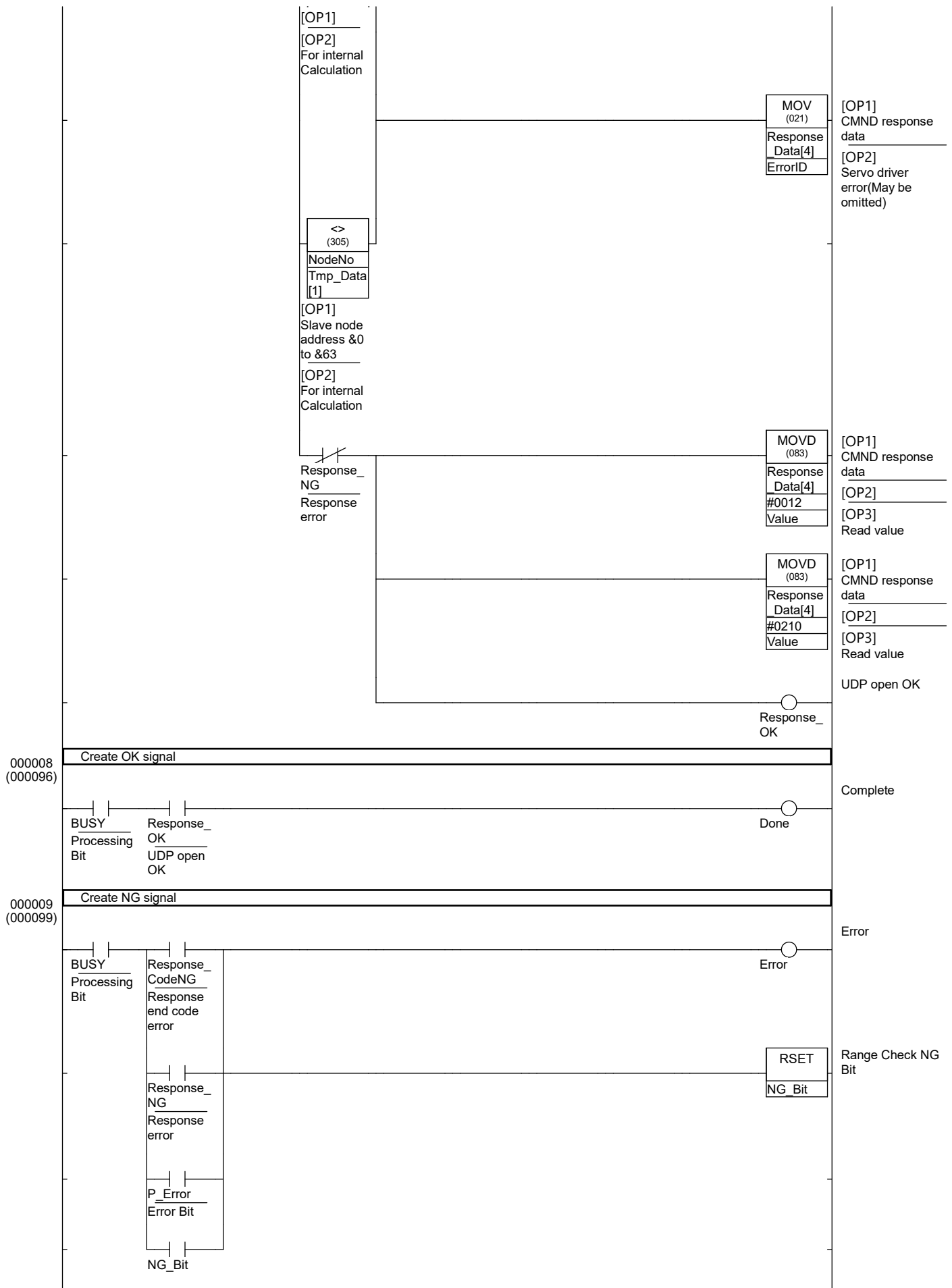


000005
(000044)









000010
(000107)

Range
Check NG
Bit

Create ENO signal

AddressOk
Bit
Addrss
Range
Check OK
Bit

ENO

Indica éxito de
ejecución del
bloque de función.