

Mesclador modular TFC

Table of contents

PLC_2 [CPU 314C-2 PN/DP]	3 - 1
Bloques de programa	
Main [OB1]	4 - 1
Bloque_1 [FC1]	5 - 1
Bloque_2 [FC2]	6 - 1
CIP [FB2]	7 - 1
PREP XAROP [FB1]	8 - 1
CIP_DB [DB3]	9 - 1
Parametres recepta [DB4]	10 - 1
PREP XAROP_DB [DB1]	11 - 1
Bloques de sistema	
Recursos de programa	
G7_STD_3 [FC72]	12 - 1
IEC_Timer_0_DB [DB7]	13 - 1
IEC_Timer_1_DB [DB5]	14 - 1
IEC_Timer_2_DB [DB6]	15 - 1
IEC_Timer_3_DB_1 [DB8]	16 - 1
IEC_Timer_4_DB_1 [DB9]	17 - 1
IEC_Timer_5_DB_1 [DB10]	18 - 1
IEC_Timer_6_DB [DB11]	19 - 1
IEC_Timer_7_DB [DB12]	20 - 1
IEC_Timer_8_DB [DB13]	21 - 1
IEC_Timer_9_DB [DB14]	22 - 1
IEC_Timer_10_DB [DB2]	23 - 1
IEC_Timer_11_DB [DB15]	24 - 1
SCALE [FC105]	25 - 1
Objetos tecnológicos	26 - 1
Variables PLC	
Tabla de variables estándar [103]	
Variables PLC	27 - 1
Constantes de usuario	28 - 1
Parametres receptes [33]	
Variables PLC	29 - 1
Constantes de usuario	30 - 1
Taula Botons Pantalla [16]	
Variables PLC	31 - 1
Constantes de usuario	32 - 1
taula marques [2]	
Variables PLC	33 - 1

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 2 - 1	

1		2		3		4	
A	Constantes de usuario						34 - 1
	Tipos de datos PLC						
	GraphStep						35 - 1
	GraphTransition						36 - 1
	temporitzadors						37 - 1
B	Tablas de observación						
	Tabla de forzado permanente						38 - 1
	Avisos de PLC						39 - 1
	Avisos de PLC						40 - 1
	Avisos de diagnóstico de usuario						41 - 1
	Avisos de sistema						42 - 1
	Listas de textos						43 - 1
C							
D							
E							
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View		Version		Sheet 2 - 2

	1	2	3	4																
A	<div>PLC_2 [CPU 314C-2 PN/DP]</div> <table><tr><th colspan="4">PLC_2</th></tr><tr><td>Nombre</td><td>PLC_2</td><td>Rack</td><td>0</td></tr><tr><td>Slot</td><td>2</td><td>Nombre abreviado</td><td>CPU 314C-2 PN/DP</td></tr><tr><td>Referencia</td><td>6ES7 314-6EH04-0AB0</td><td>Versión de firm-ware</td><td>V3.3</td></tr></table>				PLC_2				Nombre	PLC_2	Rack	0	Slot	2	Nombre abreviado	CPU 314C-2 PN/DP	Referencia	6ES7 314-6EH04-0AB0	Versión de firm-ware	V3.3
PLC_2																				
Nombre	PLC_2	Rack	0																	
Slot	2	Nombre abreviado	CPU 314C-2 PN/DP																	
Referencia	6ES7 314-6EH04-0AB0	Versión de firm-ware	V3.3																	
B																				
C																				
D																				
E																				
F	<div>Owner</div> <div>Operator</div> <div>Designed By</div> <div>Checked By</div> <div>Approved By</div>	<div>Project name Mesclador modular TFC</div> <div>Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC</div> <div>Location</div> <div>Description 1st</div> <div>Description 2nd</div> <div>1st View</div>	<div>Date 03/06/2013</div> <div>Language es-ES</div> <div>Version</div>	<div></div> <div>Sheet 3 - 1</div>																

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

Main [OB1]

Main Propiedades

General

Nombre	Main	Número	1
Tipo	OB	Idioma	KOP

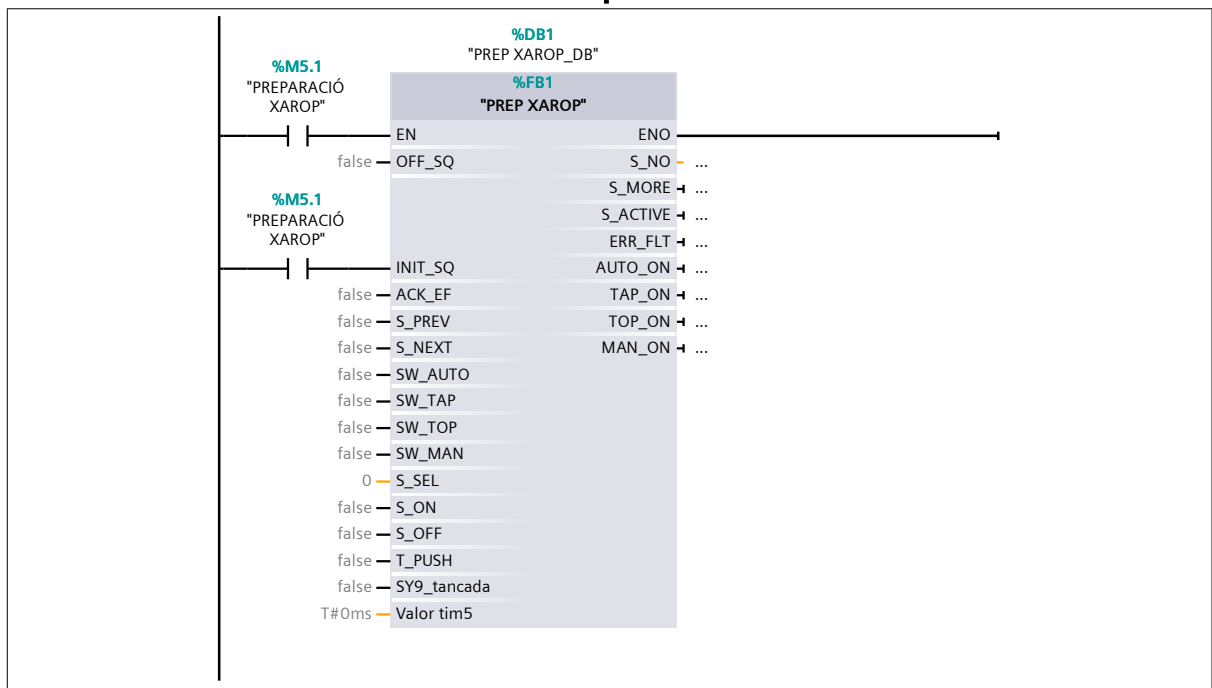
Información

Título	"Main Program Sweep (Cycle)"	Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

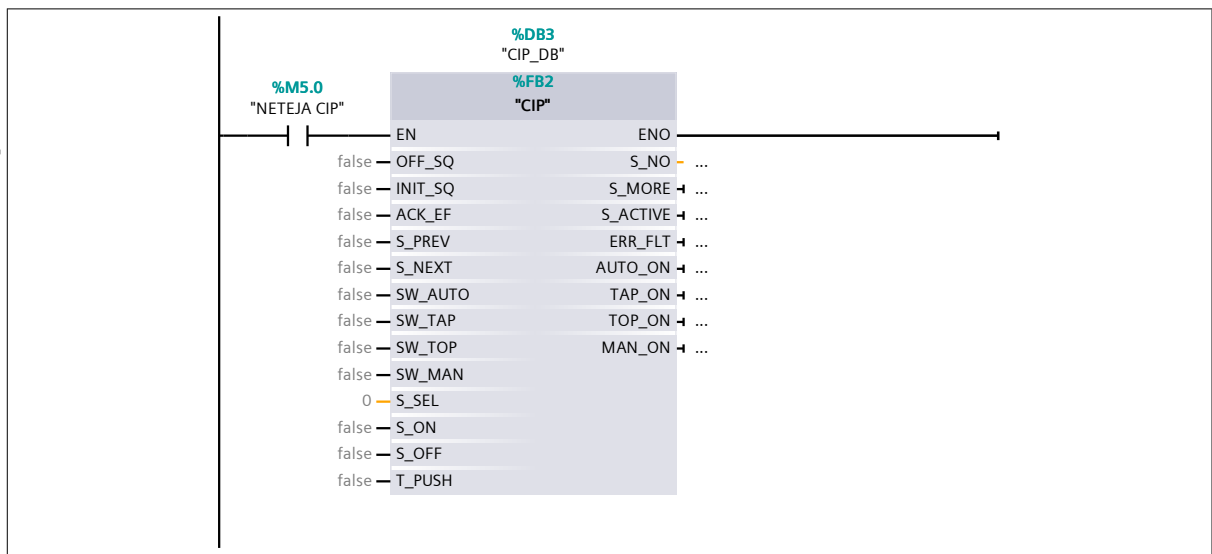
Nombre	Tipo de datos	Offset
▼ Temp		
OB1_EV_CLASS	Any	
OB1_SCAN_1	Byte	
OB1_PRIORITY	Byte	
OB1_OB_NUMBR	Byte	
OB1_RESERVED_1	Byte	
OB1_RESERVED_2	Byte	
OB1_PREV_CYCLE	Int	
OB1_MIN_CYCLE	Int	
OB1_MAX_CYCLE	Int	
OB1_DATE_TIME	Date_And_Time	
temperatura st1	Int	
temperatura st1_1	Int	

Segmento 1:

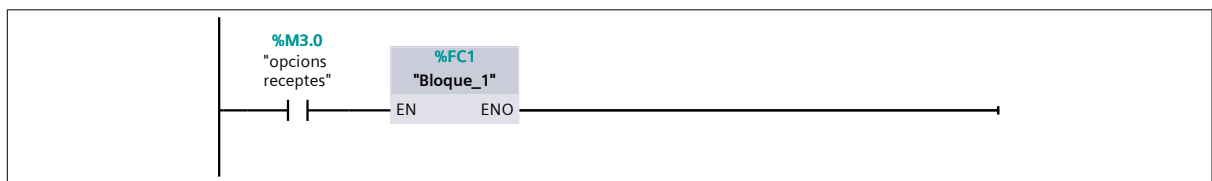
Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 4 - 1	



Segmento 2:

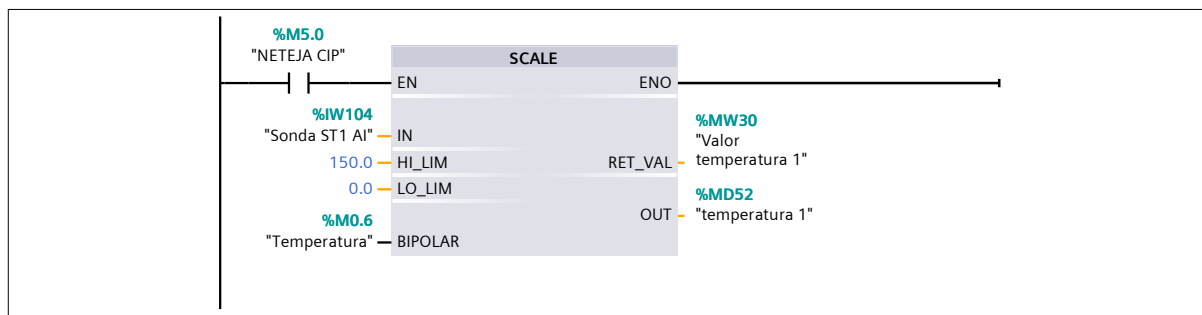


Segmento 3:

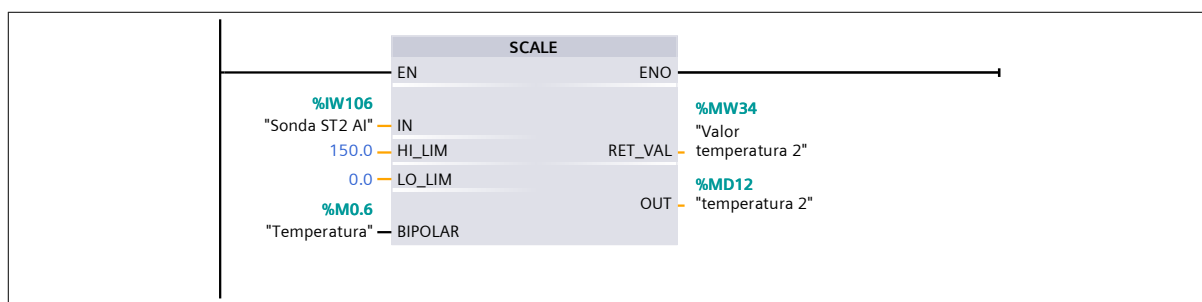


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	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 4 - 2
Approved By			

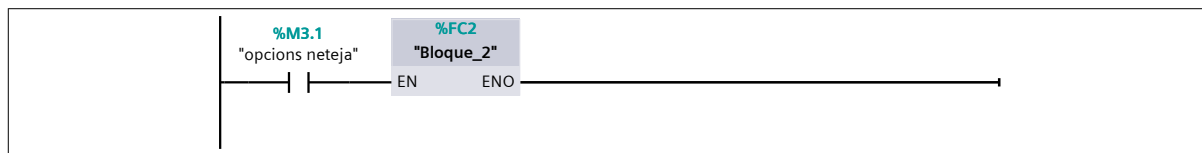
Segmento 4:



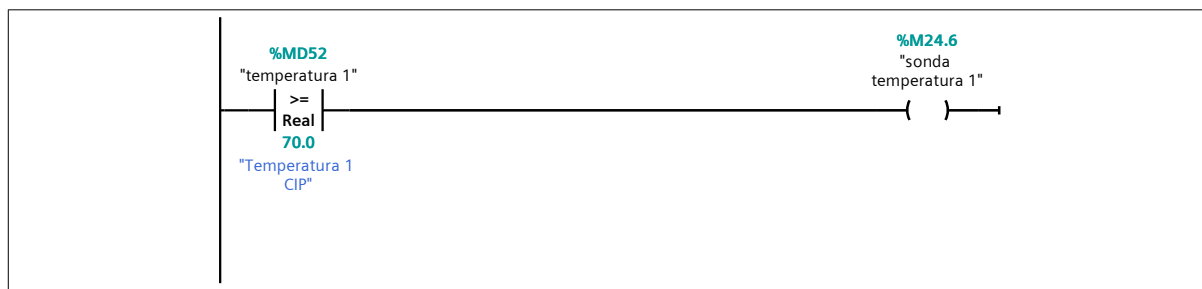
Segmento 5:



Segmento 6:



Segmento 7:



Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 4 - 3
Approved By			

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

Bloque_1 [FC1]

Bloque_1 Propiedades

General

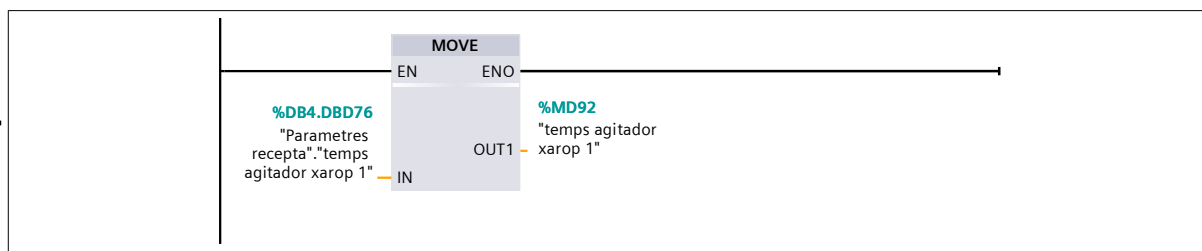
Nombre	Bloque_1	Número	1
Tipo	FC	Idioma	KOP

Información

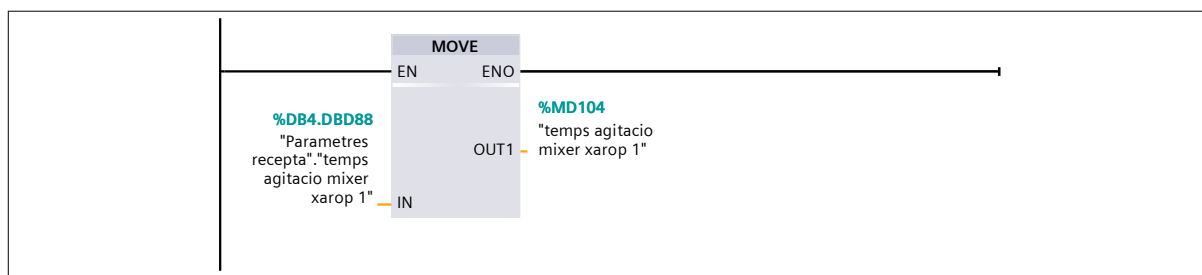
Título		Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

Nombre	Tipo de datos	Offset
Input		
Output		
InOut		
Temp		
▼ Return		
Ret_Val	Void	

Segmento 1: temps agitador xarop 1

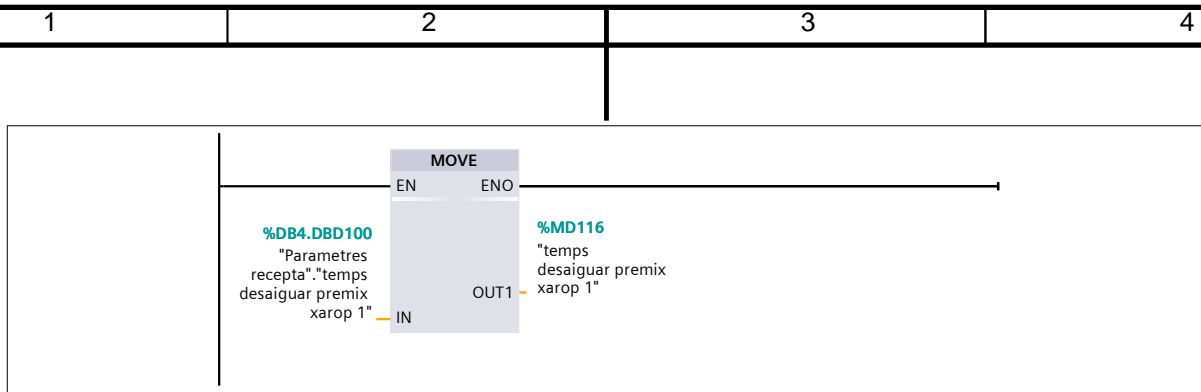


Segmento 2: temps agitacio mixer xarop 1

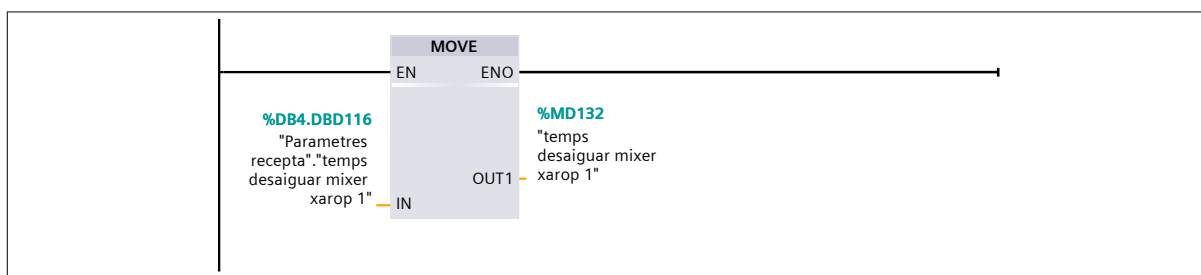


Segmento 3: temps desaiguar premix xarop 1

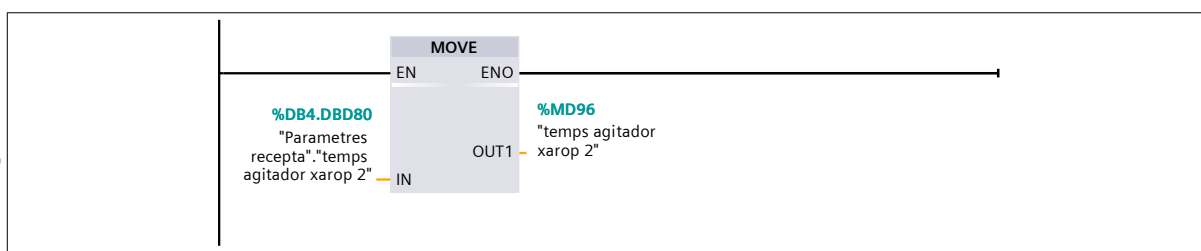
Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 5 - 1	



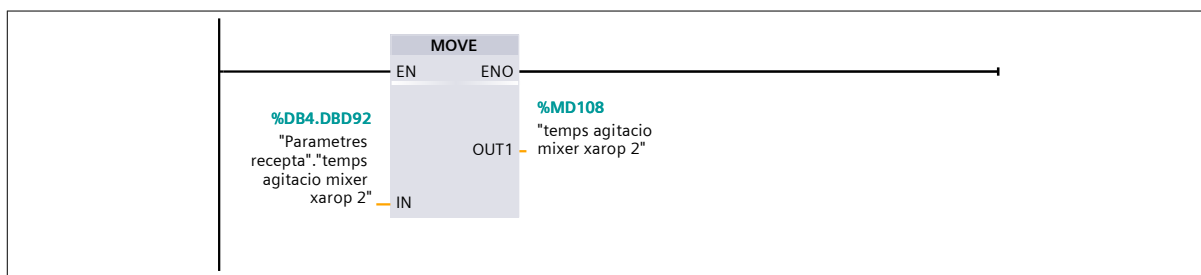
Segmento 4: temps desaigura mixer xarop 1



Segmento 5: temps agitador xarop 2



Segmento 6: temps agitacio mixer xarop 2

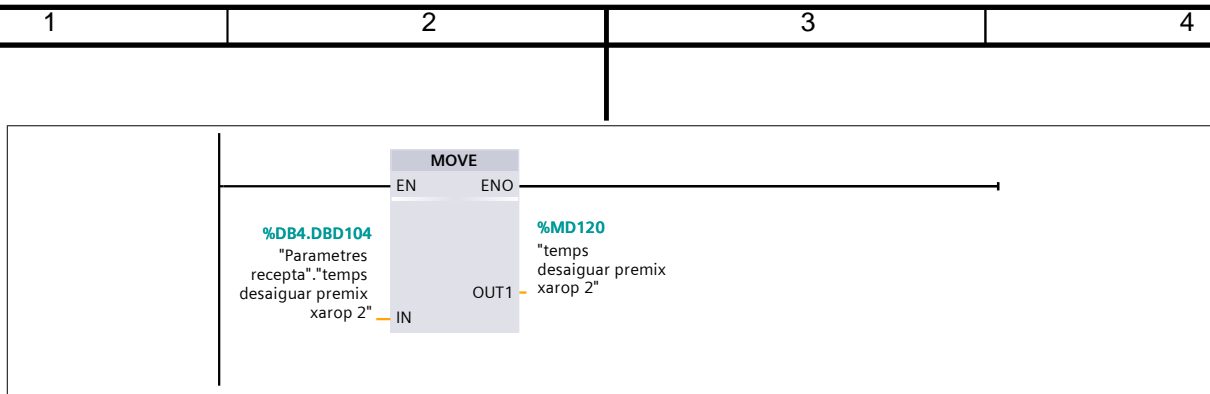


Segmento 7: temps desaiguar premix xarop 2

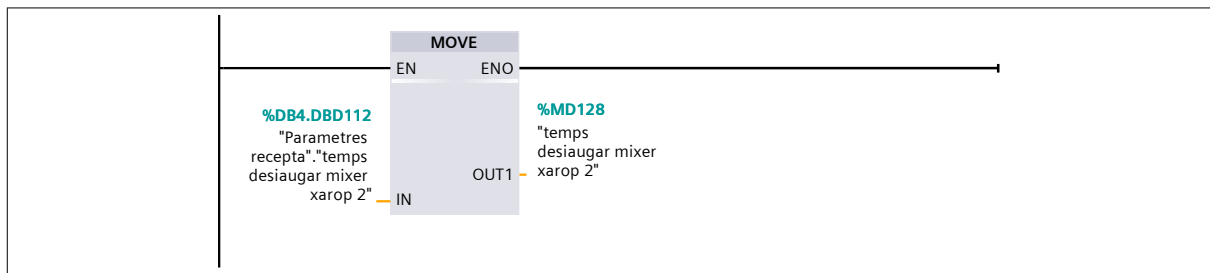
E

F

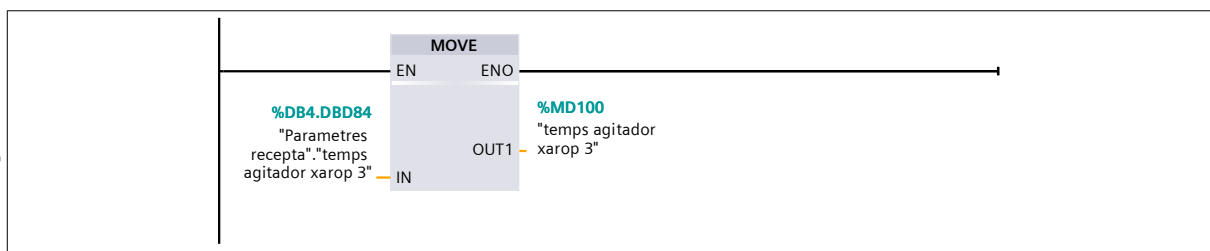
Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 5 - 2
Approved By			



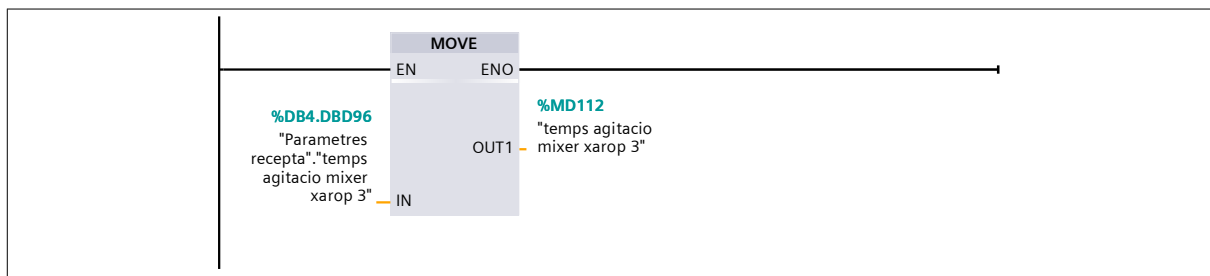
Segmento 8: temps desaigura mixer xarop 2



Segmento 9: temps agitador xarop 3



Segmento 10: temps agitacio mixer xarop 3



Segmento 11: temps desaiguar premix xarop 3

E	Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
F		Location		
	Designed By	Description 1st		
	Checked By	Description 2nd	Language es-ES	
	Approved By	1st View	Version	Sheet 5 - 3

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

Bloque_2 [FC2]

Bloque_2 Propiedades

General

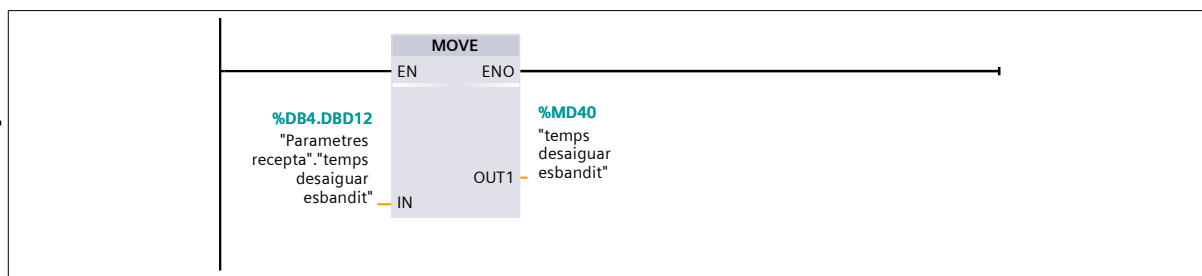
Nombre	Bloque_2	Número	2
Tipo	FC	Idioma	KOP

Información

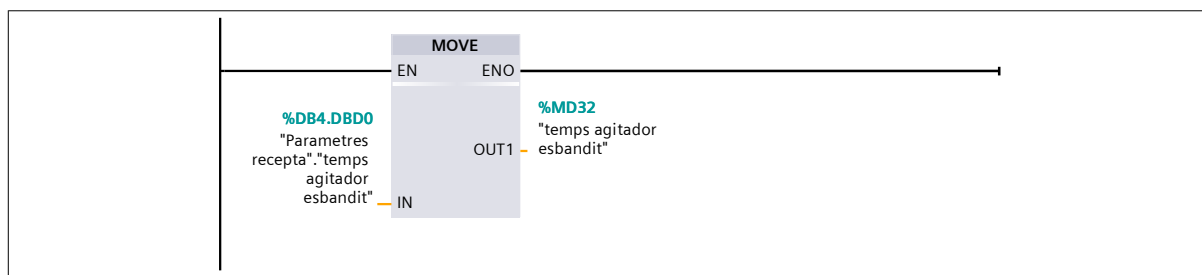
Título		Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

Nombre	Tipo de datos	Offset
Input		
Output		
InOut		
Temp		
▼ Return		
Ret_Val	Void	

Segmento 1: temps desaiguar esbandit

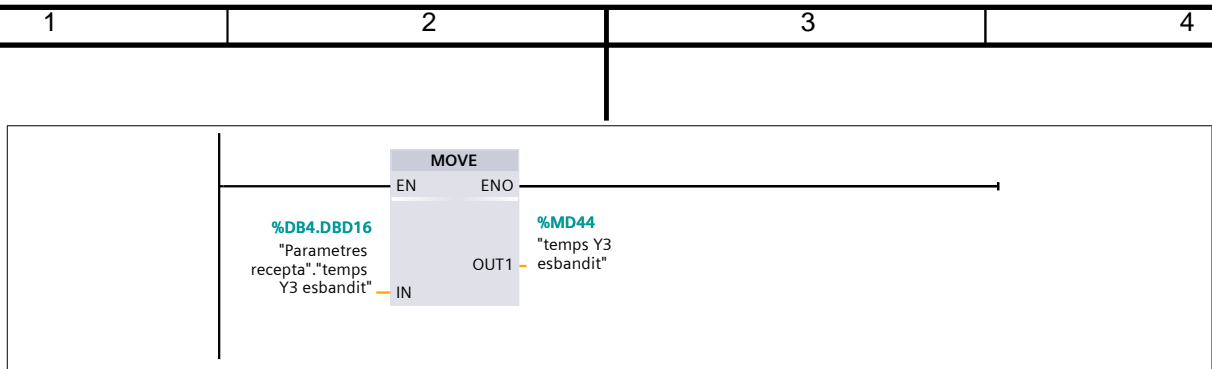


Segmento 2: temps agitador esbandit

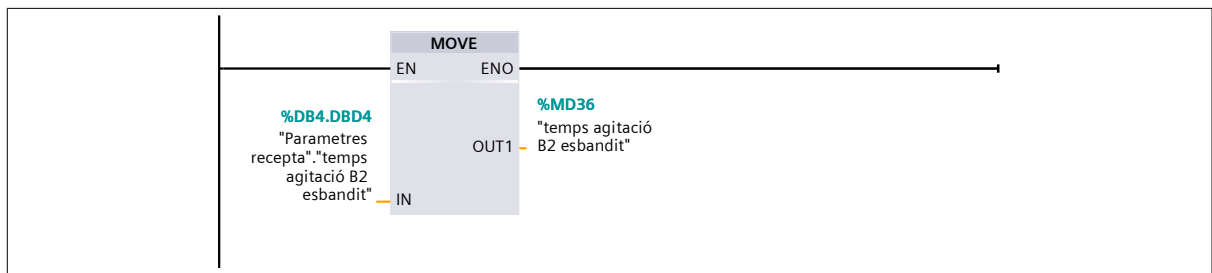


Segmento 3: temps y3 esbandit

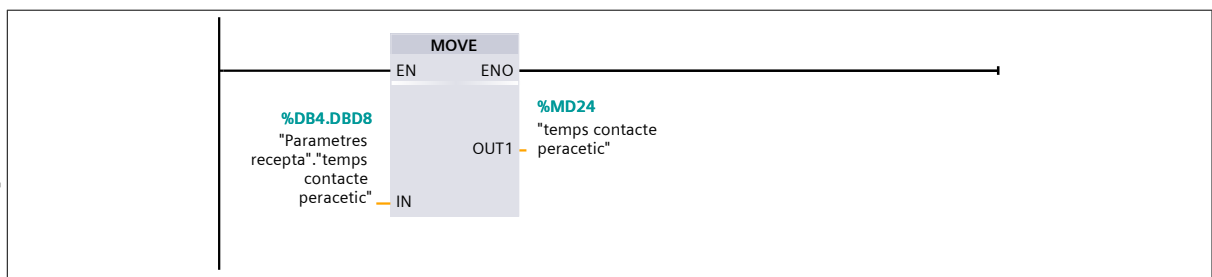
Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 6 - 1	



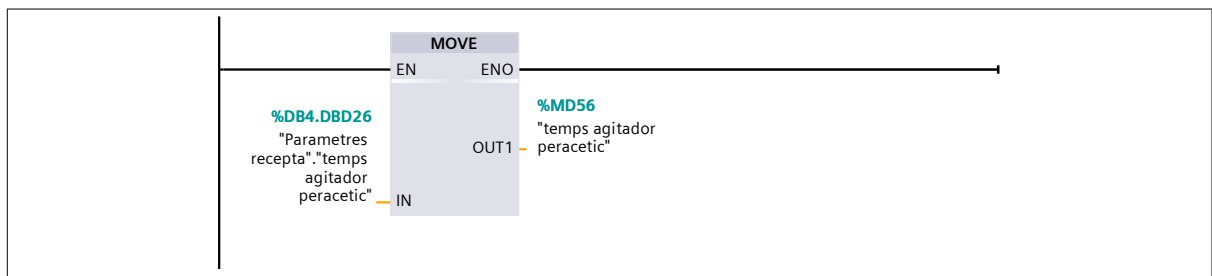
Segmento 4: temps agitacio B2 esbandit



Segmento 5: temps contacte peracetic

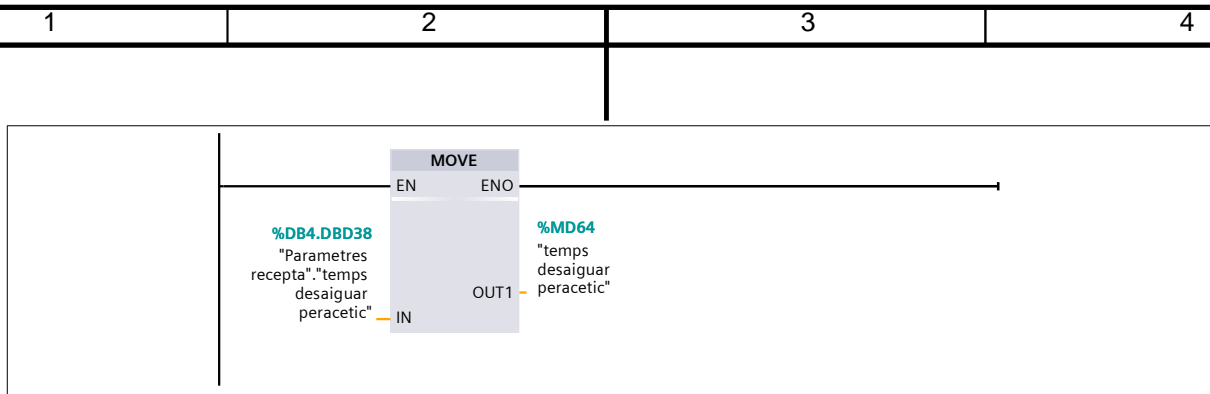


Segmento 6: temps agitador peracetic

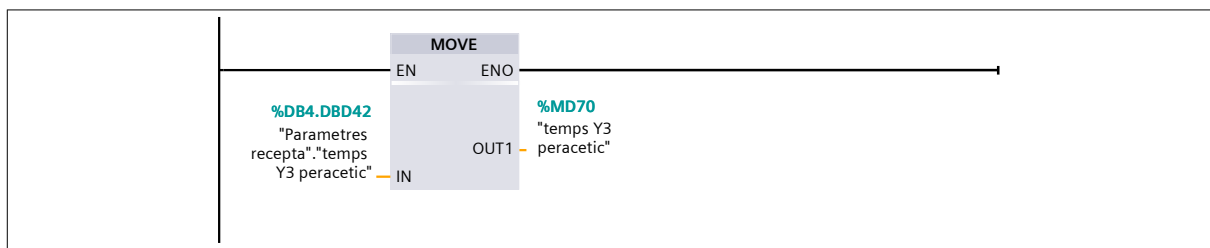


Segmento 7: temps desaiguar peracetic

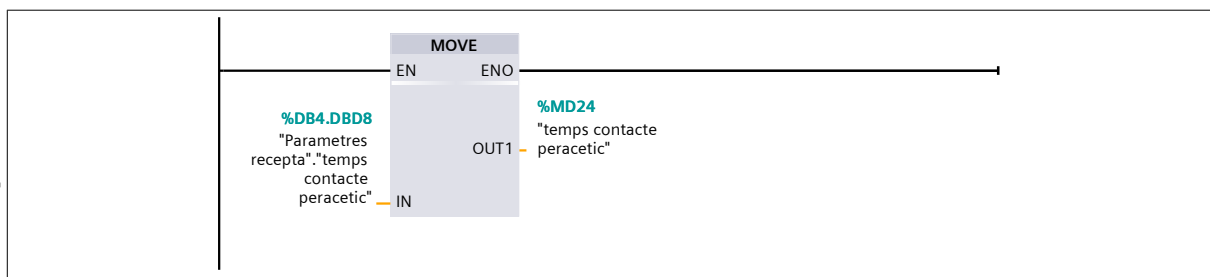
Owner	Project name Mesclador modular TFC		Date 03/06/2013
Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Location		
Checked By	Description 1st	Language es-ES	
Approved By	Description 2nd	Version	Sheet 6 - 2



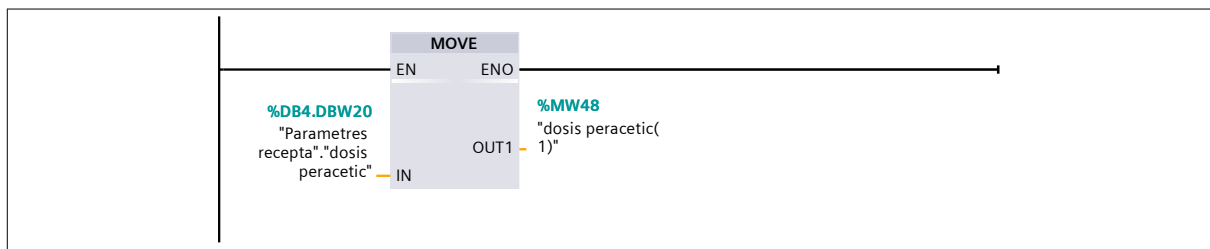
Segmento 8: temps y3 peracetic



Segmento 9: temps contacte peracetic

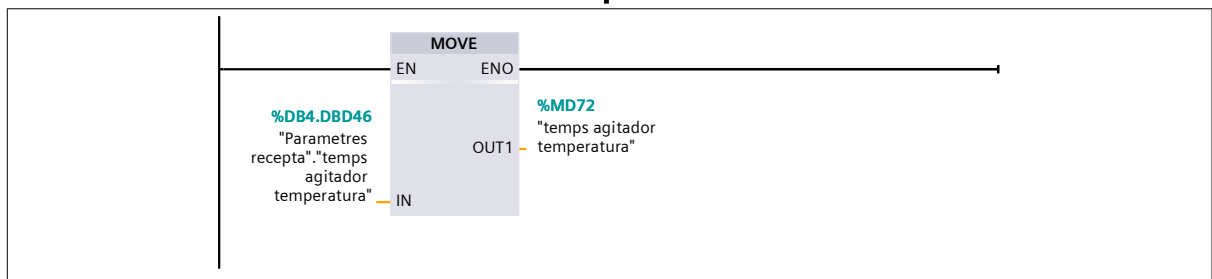


Segmento 10: dosis peracetic

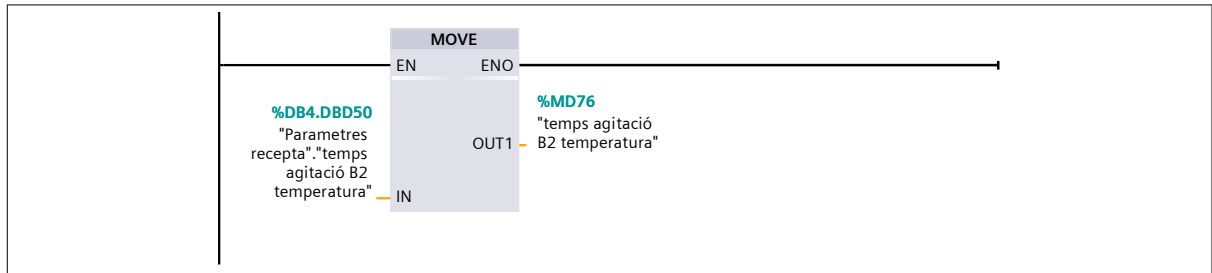


Segmento 11: temps agitador temperatura

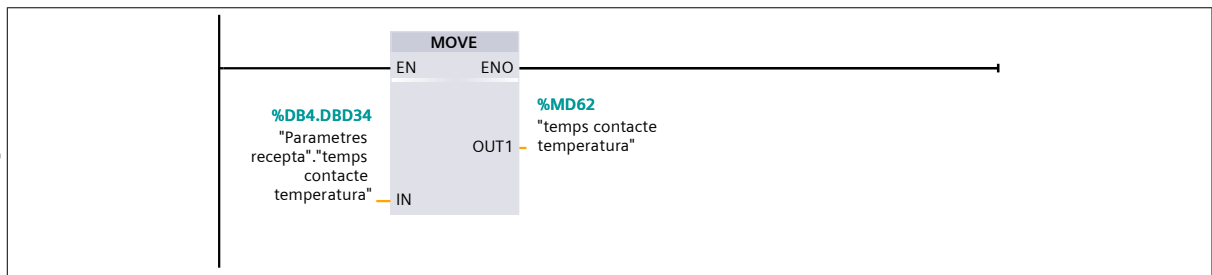
E	Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
		Location		
F	Designed By	Description 1st		
	Checked By	Description 2nd	Language es-ES	
	Approved By	1st View	Version	Sheet 6 - 3



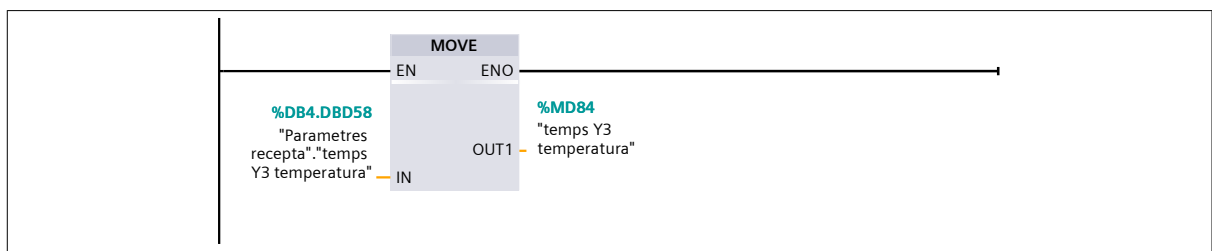
Segmento 12: temps agitacio B2 temperatura



Segmento 13: temps contacte temperatura



Segmento 14: temps y3 temperatura

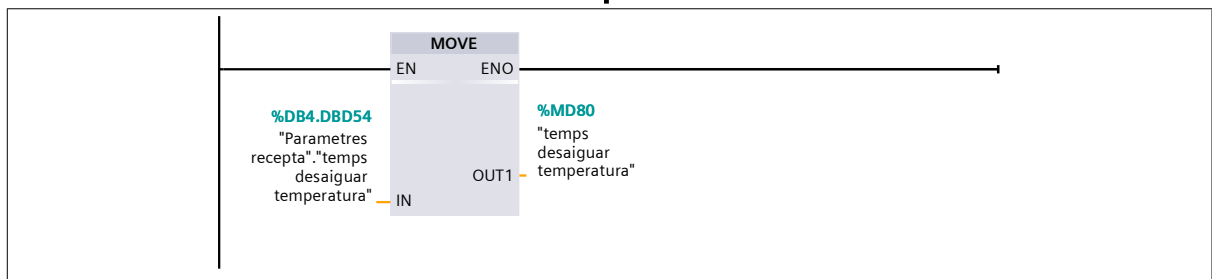


Segmento 15: temps desaiguar temperatura

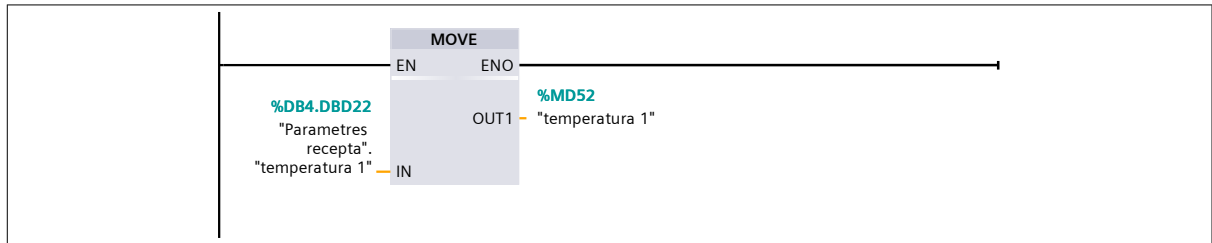
E

F

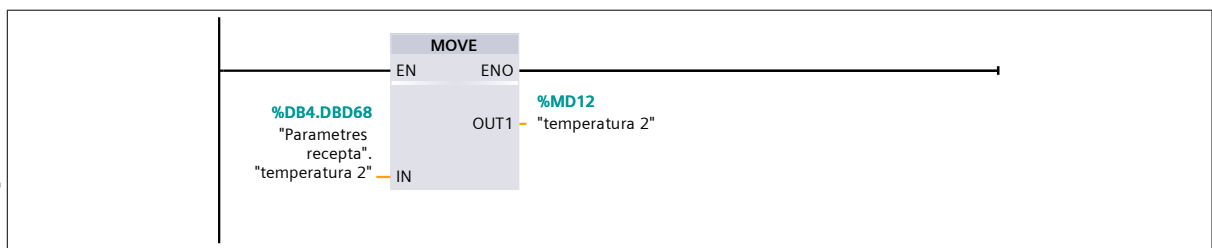
Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 6 - 4
Approved By			



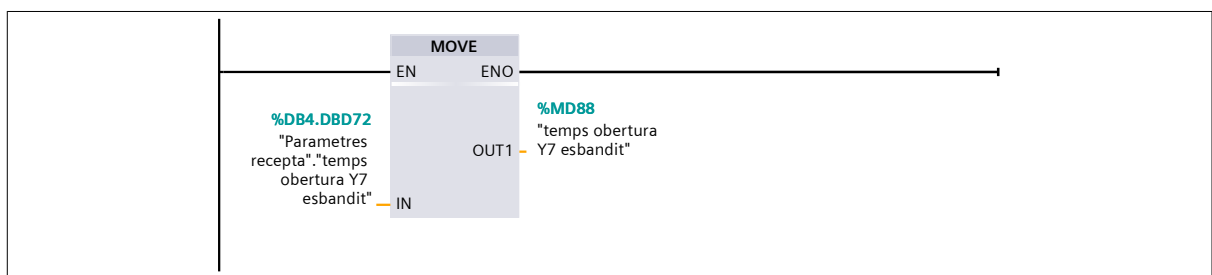
Segmento 16: temperatura 1



Segmento 17: temperatura 2



Segmento 18: Obertura Y7 esbandit



Segmento 19: agitacio amb B2 peracetic

E

F

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 6 - 5
Approved By			

	1	2	3	4
A	<div><div><div><div><div><div>MOVE</div><div>EN</div><div>ENO</div><div>OUT1</div><div>IN</div></div><div><div>%DB4.DBD30</div><div>"Parametres recepta". "temps agitació B2 peracetic"</div></div><div><div>%MD60</div><div>"temps agitació B2 peracetic"</div></div></div></div></div></div>			
B				
C				
D				
E				
F	<div><div>Owner</div><div>Operator</div><div>Designed By</div><div>Checked By</div><div>Approved By</div></div>	<div><div>Project name</div><div>Project Path</div><div>Location</div><div>Description 1st</div><div>Description 2nd</div><div>1st View</div></div>	<div><div>Date</div><div>03/06/2013</div></div> <div><div>Language</div><div>es-ES</div></div> <div><div>Version</div><div></div></div>	<div><div>Sheet</div><div>6 - 6</div></div>

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

CIP [FB2]

CIP Propiedades

General

Nombre	CIP	Número	2
Tipo	FB	Idioma	GRAPH

Información

Título		Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
▼ Input				
OFF_SQ	Bool	0.0	false	Ajustar en IDB
INIT_SQ	Bool	0.1	false	Ajustar en IDB
ACK_EF	Bool	0.2	false	Ajustar en IDB
S_PREV	Bool	0.3	false	Ajustar en IDB
S_NEXT	Bool	0.4	false	Ajustar en IDB
SW_AUTO	Bool	0.5	false	Ajustar en IDB
SW_TAP	Bool	0.6	false	Ajustar en IDB
SW_TOP	Bool	0.7	false	Ajustar en IDB
SW_MAN	Bool	1.0	false	Ajustar en IDB
S_SEL	Int	2.0	0	Ajustar en IDB
S_ON	Bool	4.0	false	Ajustar en IDB
S_OFF	Bool	4.1	false	Ajustar en IDB
T_PUSH	Bool	4.2	false	Ajustar en IDB
▼ Output				
S_NO	Int	6.0	0	Ajustar en IDB
S_MORE	Bool	8.0	false	Ajustar en IDB
S_ACTIVE	Bool	8.1	false	Ajustar en IDB
ERR_FLT	Bool	8.2	false	Ajustar en IDB
AUTO_ON	Bool	8.3	false	Ajustar en IDB
TAP_ON	Bool	8.4	false	Ajustar en IDB
TOP_ON	Bool	8.5	false	Ajustar en IDB
MAN_ON	Bool	8.6	false	Ajustar en IDB
InOut				
▼ Static				
▼ SWITCH	Array [0..0]of DWord	10.0		Ajustar en IDB
SWITCH[0]	DWord		16#0	Ajustar en IDB
▼ SW_SQTS	Array [0..34]of Byte	14.0		Ajustar en IDB
SW_SQTS[0]	Byte		16#5	Ajustar en IDB
SW_SQTS[1]	Byte		16#0	Ajustar en IDB
SW_SQTS[2]	Byte		16#0	Ajustar en IDB

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
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Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 1	

	1	2	3	4																																																		
A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>1</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Esbandit</td><td>GraphTransi-tion</td><td>84.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>				Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	1	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ Esbandit	GraphTransi-tion	84.0		Ajustar en IDB	TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB
	Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																	
	TS	Bool	0.2	false	Ajustar en IDB																																																	
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																	
	TNO	Int	2.0	1	Ajustar en IDB																																																	
	CRIT	DWord	4.0	0	Ajustar en IDB																																																	
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																	
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																	
	▼ Esbandit	GraphTransi-tion	84.0		Ajustar en IDB																																																	
	TV	Bool	0.0	false	Ajustar en IDB																																																	
TT	Bool	0.1	false	Ajustar en IDB																																																		
B	<table border="1"> <tbody> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>3</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ LLS1</td><td>GraphTransi-tion</td><td>100.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>				TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	3	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ LLS1	GraphTransi-tion	100.0		Ajustar en IDB	TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB
	TS	Bool	0.2	false	Ajustar en IDB																																																	
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																	
	TNO	Int	2.0	3	Ajustar en IDB																																																	
	CRIT	DWord	4.0	0	Ajustar en IDB																																																	
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																	
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																	
	▼ LLS1	GraphTransi-tion	100.0		Ajustar en IDB																																																	
	TV	Bool	0.0	false	Ajustar en IDB																																																	
	TT	Bool	0.1	false	Ajustar en IDB																																																	
TS	Bool	0.2	false	Ajustar en IDB																																																		
C	<table border="1"> <tbody> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>4</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ T 10</td><td>GraphTransi-tion</td><td>116.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> </tbody> </table>				CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	4	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ T 10	GraphTransi-tion	116.0		Ajustar en IDB	TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB
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	TNO	Int	2.0	4	Ajustar en IDB																																																	
	CRIT	DWord	4.0	0	Ajustar en IDB																																																	
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																	
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																	
	▼ T 10	GraphTransi-tion	116.0		Ajustar en IDB																																																	
	TV	Bool	0.0	false	Ajustar en IDB																																																	
	TT	Bool	0.1	false	Ajustar en IDB																																																	
	TS	Bool	0.2	false	Ajustar en IDB																																																	
CF_IV	Bool	0.3	true	Ajustar en IDB																																																		
D	<table border="1"> <tbody> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>5</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ T 6</td><td>GraphTransi-tion</td><td>132.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>6</td><td>Ajustar en IDB</td></tr> </tbody> </table>				TNO	Int	2.0	5	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ T 6	GraphTransi-tion	132.0		Ajustar en IDB	TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	6	Ajustar en IDB
	TNO	Int	2.0	5	Ajustar en IDB																																																	
	CRIT	DWord	4.0	0	Ajustar en IDB																																																	
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																	
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																	
	▼ T 6	GraphTransi-tion	132.0		Ajustar en IDB																																																	
	TV	Bool	0.0	false	Ajustar en IDB																																																	
	TT	Bool	0.1	false	Ajustar en IDB																																																	
	TS	Bool	0.2	false	Ajustar en IDB																																																	
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																	
TNO	Int	2.0	6	Ajustar en IDB																																																		
E	<table border="1"> <tbody> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ LLS2</td><td>GraphTransi-tion</td><td>148.0</td><td></td><td>Ajustar en IDB</td></tr> </tbody> </table>				CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ LLS2	GraphTransi-tion	148.0		Ajustar en IDB																														
	CRIT	DWord	4.0	0	Ajustar en IDB																																																	
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																	
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																	
	▼ LLS2	GraphTransi-tion	148.0		Ajustar en IDB																																																	
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		Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC																																																		
				Location																																																		
		Designed By		Description 1st																																																		
		Checked By		Description 2nd																																																		
Approved By		1st View																																																				
		Language es-ES																																																				
		Version																																																				
		Sheet 7 - 3																																																				

1		2		3		4		
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia		
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	TT		Bool	0.1	false	Ajustar en IDB		
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	TNO		Int	2.0	7	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ T 7		GraphTransi- tion	164.0		Ajustar en IDB		
	B	TV		Bool	0.0	false	Ajustar en IDB	
		TT		Bool	0.1	false	Ajustar en IDB	
		TS		Bool	0.2	false	Ajustar en IDB	
		CF_IV		Bool	0.3	true	Ajustar en IDB	
		TNO		Int	2.0	8	Ajustar en IDB	
		CRIT		DWord	4.0	0	Ajustar en IDB	
		CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
		CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
▼ T 8 * SY11		GraphTransi- tion	180.0		Ajustar en IDB			
C		TV		Bool	0.0	false	Ajustar en IDB	
		TT		Bool	0.1	false	Ajustar en IDB	
		TS		Bool	0.2	false	Ajustar en IDB	
		CF_IV		Bool	0.3	true	Ajustar en IDB	
		TNO		Int	2.0	9	Ajustar en IDB	
		CRIT		DWord	4.0	0	Ajustar en IDB	
		CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
		CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
		▼ Peracetic		GraphTransi- tion	196.0		Ajustar en IDB	
	D	TV		Bool	0.0	false	Ajustar en IDB	
		TT		Bool	0.1	false	Ajustar en IDB	
		TS		Bool	0.2	false	Ajustar en IDB	
		CF_IV		Bool	0.3	true	Ajustar en IDB	
		TNO		Int	2.0	10	Ajustar en IDB	
		CRIT		DWord	4.0	0	Ajustar en IDB	
		CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
		CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
		▼ Temperatura		GraphTransi- tion	212.0		Ajustar en IDB	
E		TV		Bool	0.0	false	Ajustar en IDB	
		TT		Bool	0.1	false	Ajustar en IDB	
		TS		Bool	0.2	false	Ajustar en IDB	
		CF_IV		Bool	0.3	true	Ajustar en IDB	
		TNO		Int	2.0	11	Ajustar en IDB	
		CRIT		DWord	4.0	0	Ajustar en IDB	
		CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
		CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
		F		Owner		Project name Mesclador modular TFC		Date 03/06/2013
	Operator		Project Path		C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
			Location					
	Designed By		Description 1st					
	Checked By		Description 2nd		Language es-ES			
	Approved By		1st View		Version		Sheet 7 - 4	

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
	▼ LS1		GraphTransi- tion	228.0		Ajustar en IDB	
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	TT		Bool	0.1	false	Ajustar en IDB	
	TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB	
	TNO		Int	2.0	12	Ajustar en IDB	
	CRIT		DWord	4.0	0	Ajustar en IDB	
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
B	▼ Trans13		GraphTransi- tion	244.0		Ajustar en IDB	
	TV		Bool	0.0	false	Ajustar en IDB	
	TT		Bool	0.1	false	Ajustar en IDB	
	TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB	
	TNO		Int	2.0	13	Ajustar en IDB	
	CRIT		DWord	4.0	0	Ajustar en IDB	
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
	C	▼ Trans14		GraphTransi- tion	260.0		Ajustar en IDB
TV		Bool	0.0	false	Ajustar en IDB		
TT		Bool	0.1	false	Ajustar en IDB		
TS		Bool	0.2	false	Ajustar en IDB		
CF_IV		Bool	0.3	true	Ajustar en IDB		
TNO		Int	2.0	14	Ajustar en IDB		
CRIT		DWord	4.0	0	Ajustar en IDB		
CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
D		▼ Trans15		GraphTransi- tion	276.0		Ajustar en IDB
	TV		Bool	0.0	false	Ajustar en IDB	
	TT		Bool	0.1	false	Ajustar en IDB	
	TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB	
	TNO		Int	2.0	15	Ajustar en IDB	
	CRIT		DWord	4.0	0	Ajustar en IDB	
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
	E	▼ Trans16		GraphTransi- tion	292.0		Ajustar en IDB
TV		Bool	0.0	false	Ajustar en IDB		
TT		Bool	0.1	false	Ajustar en IDB		
TS		Bool	0.2	false	Ajustar en IDB		
CF_IV		Bool	0.3	true	Ajustar en IDB		
TNO		Int	2.0	16	Ajustar en IDB		
CRIT		DWord	4.0	0	Ajustar en IDB		
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version	
					Sheet 7 - 5		

1		2		3		4		
A	Nombre		Tipo de datos		Offset		Valor predet.	
	CRIT_OLD		DWord		8.0		0	
	CRIT_FLT		DWord		12.0		0	
	▼ Trans17		GraphTransi- tion		308.0			
	TV		Bool		0.0		false	
	TT		Bool		0.1		false	
	TS		Bool		0.2		false	
	CF_IV		Bool		0.3		true	
	TNO		Int		2.0		17	
	CRIT		DWord		4.0		0	
B	CRIT_OLD		DWord		8.0		0	
	CRIT_FLT		DWord		12.0		0	
	▼ Trans18		GraphTransi- tion		324.0			
	TV		Bool		0.0		false	
	TT		Bool		0.1		false	
	TS		Bool		0.2		false	
	CF_IV		Bool		0.3		true	
	TNO		Int		2.0		18	
	CRIT		DWord		4.0		0	
	C	CRIT_OLD		DWord		8.0		0
CRIT_FLT		DWord		12.0		0		
▼ Trans20		GraphTransi- tion		340.0				
TV		Bool		0.0		false		
TT		Bool		0.1		false		
TS		Bool		0.2		false		
CF_IV		Bool		0.3		true		
TNO		Int		2.0		20		
CRIT		DWord		4.0		0		
D		CRIT_OLD		DWord		8.0		0
	CRIT_FLT		DWord		12.0		0	
	▼ Trans21		GraphTransi- tion		356.0			
	TV		Bool		0.0		false	
	TT		Bool		0.1		false	
	TS		Bool		0.2		false	
	CF_IV		Bool		0.3		true	
	TNO		Int		2.0		21	
	CRIT		DWord		4.0		0	
	E	CRIT_OLD		DWord		8.0		0
CRIT_FLT		DWord		12.0		0		
▼ Trans22		GraphTransi- tion		372.0				
TV		Bool		0.0		false		
TT		Bool		0.1		false		
TS		Bool		0.2		false		
CF_IV		Bool		0.3		true		
TNO		Int		2.0		21		
CRIT		DWord		4.0		0		
F		CRIT_OLD		DWord		8.0		0
	CRIT_FLT		DWord		12.0		0	
	▼ Trans22		GraphTransi- tion		372.0			
	TV		Bool		0.0		false	
	TT		Bool		0.1		false	
	TS		Bool		0.2		false	
	CF_IV		Bool		0.3		true	
	TNO		Int		2.0		21	
	CRIT		DWord		4.0		0	
	CRIT_OLD		DWord		8.0		0	
CRIT_FLT		DWord		12.0		0		
▼ Trans22		GraphTransi- tion		372.0				
TV		Bool		0.0		false		
TT		Bool		0.1		false		
TS		Bool		0.2		false		
CF_IV		Bool		0.3		true		
Owner			Project name Mesclador modular TFC				Date 03/06/2013	
Operator			Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
Designed By			Description 1st					
Checked By			Description 2nd			Language es-ES		
Approved By			1st View			Version		
						Sheet 7 - 6		

1		2		3		4	
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Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
TNO	Int	2.0	22	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans23	GraphTransi-tion	388.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	23	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans24	GraphTransi-tion	404.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	24	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans25	GraphTransi-tion	420.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	25	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans26	GraphTransi-tion	436.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	26	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans27	GraphTransi-tion	452.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
	Location			
Operator				
Designed By	Description 1st			
Checked By	Description 2nd		Language es-ES	
Approved By	1st View		Version	Sheet 7 - 7

1		2		3		4		
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia		
	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	27	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans28		GraphTransi- tion	468.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
B	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	28	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans29		GraphTransi- tion	484.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	C	TS		Bool	0.2	false	Ajustar en IDB	
CF_IV		Bool	0.3	true	Ajustar en IDB			
TNO		Int	2.0	29	Ajustar en IDB			
CRIT		DWord	4.0	0	Ajustar en IDB			
CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
▼ Trans30		GraphTransi- tion	500.0		Ajustar en IDB			
TV		Bool	0.0	false	Ajustar en IDB			
TT		Bool	0.1	false	Ajustar en IDB			
D		TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	30	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans31		GraphTransi- tion	516.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	E	TS		Bool	0.2	false	Ajustar en IDB	
CF_IV		Bool	0.3	true	Ajustar en IDB			
TNO		Int	2.0	31	Ajustar en IDB			
CRIT		DWord	4.0	0	Ajustar en IDB			
CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
▼ Trans32		GraphTransi- tion	532.0		Ajustar en IDB			
TV		Bool	0.0	false	Ajustar en IDB			
TT		Bool	0.1	false	Ajustar en IDB			
F		Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
	Designed By		Description 1st					
	Checked By		Description 2nd			Language es-ES		
Approved By		1st View			Version		Sheet 7 - 8	

1		2		3		4		
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	TS		Bool	0.2	false	Ajustar en IDB		
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	TNO		Int	2.0	32	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ T 9		GraphTransi- tion	548.0		Ajustar en IDB		
B	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	33	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ SY1*SY4*no fi peracetic		GraphTransi- tion	564.0		Ajustar en IDB		
	C	TV		Bool	0.0	false	Ajustar en IDB	
TT		Bool	0.1	false	Ajustar en IDB			
TS		Bool	0.2	false	Ajustar en IDB			
CF_IV		Bool	0.3	true	Ajustar en IDB			
TNO		Int	2.0	34	Ajustar en IDB			
CRIT		DWord	4.0	0	Ajustar en IDB			
CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
▼ SY1*SY4*fi peracetic		GraphTransi- tion	580.0		Ajustar en IDB			
D		TV		Bool	0.0	false	Ajustar en IDB	
	TT		Bool	0.1	false	Ajustar en IDB		
	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	35	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans36		GraphTransi- tion	596.0		Ajustar en IDB		
	E	TV		Bool	0.0	false	Ajustar en IDB	
TT		Bool	0.1	false	Ajustar en IDB			
TS		Bool	0.2	false	Ajustar en IDB			
CF_IV		Bool	0.3	true	Ajustar en IDB			
TNO		Int	2.0	36	Ajustar en IDB			
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CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
F		Owner		Project name Mesclador modular TFC		Date 03/06/2013		
Operator		Project Path		C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
		Location						
Designed By		Description 1st						
Checked By		Description 2nd			Language es-ES			
Approved By		1st View			Version		Sheet 7 - 9	

1		2		3		4		
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia		
	▼ Trans37		GraphTransition	612.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	37	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
B	▼ Trans38		GraphTransition	628.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	38	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	C	▼ Trans39		GraphTransition	644.0		Ajustar en IDB	
TV		Bool	0.0	false	Ajustar en IDB			
TT		Bool	0.1	false	Ajustar en IDB			
TS		Bool	0.2	false	Ajustar en IDB			
CF_IV		Bool	0.3	true	Ajustar en IDB			
TNO		Int	2.0	39	Ajustar en IDB			
CRIT		DWord	4.0	0	Ajustar en IDB			
CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
D		▼ G7S_0		GraphStep	660.0		Ajustar en IDB	
	S1		Bool	0.0	false	Ajustar en IDB		
	L1		Bool	0.1	false	Ajustar en IDB		
	V1		Bool	0.2	false	Ajustar en IDB		
	R1		Bool	0.3	false	Ajustar en IDB		
	A1		Bool	0.4	false	Ajustar en IDB		
	S0		Bool	0.5	false	Ajustar en IDB		
	L0		Bool	0.6	false	Ajustar en IDB		
	V0		Bool	0.7	false	Ajustar en IDB		
	X		Bool	1.0	false	Ajustar en IDB		
	LA		Bool	1.1	false	Ajustar en IDB		
	VA		Bool	1.2	false	Ajustar en IDB		
	RA		Bool	1.3	false	Ajustar en IDB		
	AA		Bool	1.4	false	Ajustar en IDB		
	SS		Bool	1.5	false	Ajustar en IDB		
	LS		Bool	1.6	true	Ajustar en IDB		
	VS		Bool	1.7	false	Ajustar en IDB		
	E	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
		Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
				Location				
Designed By		Description 1st						
Checked By		Description 2nd			Language es-ES			
Approved By		1st View			Version			
F						Sheet 7 - 10		

1		2		3		4																																																																												
A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>20.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>SM</td><td>Bool</td><td>24.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LP</td><td>Bool</td><td>24.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LN</td><td>Bool</td><td>24.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	SNO	Int	2.0	0	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB	CRIT_SUP	DWord	20.0	0	Ajustar en IDB	SM	Bool	24.0	false	Ajustar en IDB	LP	Bool	24.1	false	Ajustar en IDB	LN	Bool	24.2	false	Ajustar en IDB	VP	Bool	24.3	false	Ajustar en IDB	VN	Bool	24.4	false	Ajustar en IDB	H_IL_ERR	Byte	25.0	0	Ajustar en IDB	H_SV_FLT	Byte	26.0	0	Ajustar en IDB	RESERVED	DWord	28.0	0	Ajustar en IDB
	Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																																													
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	LN	Bool	24.2	false	Ajustar en IDB																																																																													
	VP	Bool	24.3	false	Ajustar en IDB																																																																													
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RESERVED	DWord	28.0	0	Ajustar en IDB																																																																														
B	<table border="1"> <tbody> <tr> <td>▼ EO</td> <td>GraphStep</td> <td>692.0</td> <td></td> <td>Ajustar en IDB</td> </tr> </tbody> </table>							▼ EO	GraphStep	692.0		Ajustar en IDB																																																																						
	▼ EO	GraphStep	692.0		Ajustar en IDB																																																																													
	C	<table border="1"> <tbody> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB	X	Bool	1.0	false	Ajustar en IDB	LA	Bool	1.1	false	Ajustar en IDB	VA	Bool	1.2	false	Ajustar en IDB																			
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		V0	Bool	0.7	false	Ajustar en IDB																																																																												
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		VA	Bool	1.2	false	Ajustar en IDB																																																																												
		D	<table border="1"> <tbody> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>1</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>20.0</td><td>0</td><td>Ajustar en IDB</td></tr> </tbody> </table>							RA	Bool	1.3	false	Ajustar en IDB	AA	Bool	1.4	false	Ajustar en IDB	SS	Bool	1.5	false	Ajustar en IDB	LS	Bool	1.6	true	Ajustar en IDB	VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	1	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB	CRIT_SUP	DWord	20.0	0	Ajustar en IDB																		
RA			Bool	1.3	false	Ajustar en IDB																																																																												
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	CRIT_SUP	DWord	20.0	0	Ajustar en IDB																																																				
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C	<table border="1"> <tbody> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB	X	Bool	1.0	false	Ajustar en IDB	LA	Bool	1.1	false	Ajustar en IDB
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D	<table border="1"> <tbody> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>14</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> </tbody> </table>							VA	Bool	1.2	false	Ajustar en IDB	RA	Bool	1.3	false	Ajustar en IDB	AA	Bool	1.4	false	Ajustar en IDB	SS	Bool	1.5	false	Ajustar en IDB	LS	Bool	1.6	true	Ajustar en IDB	VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	14	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB
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Checked By		Description 2nd			Language es-ES			
Approved By		1st View			Version			
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	Approved By		1st View			Version	Sheet 7 - 22	

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	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
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	Approved By		1st View			Version Sheet 7 - 23	

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A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Step22</td><td>GraphStep</td><td>1300.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>22</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>20.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>SM</td><td>Bool</td><td>24.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LP</td><td>Bool</td><td>24.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LN</td><td>Bool</td><td>24.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Step23</td><td>GraphStep</td><td>1332.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	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	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version Sheet 7 - 25	

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		Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
				Location				
		Designed By		Description 1st				
		Checked By		Description 2nd			Language es-ES	
		Approved By		1st View			Version	
F							Sheet 7 - 26	

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A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>LP</td><td>Bool</td><td>24.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LN</td><td>Bool</td><td>24.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Step28</td><td>GraphStep</td><td>1492.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>28</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>20.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>SM</td><td>Bool</td><td>24.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LP</td><td>Bool</td><td>24.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LN</td><td>Bool</td><td>24.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Step29</td><td>GraphStep</td><td>1524.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	LP	Bool	24.1	false	Ajustar en IDB	LN	Bool	24.2	false	Ajustar en IDB	VP	Bool	24.3	false	Ajustar en IDB	VN	Bool	24.4	false	Ajustar en IDB	H_IL_ERR	Byte	25.0	0	Ajustar en IDB	H_SV_FLT	Byte	26.0	0	Ajustar en IDB	RESERVED	DWord	28.0	0	Ajustar en IDB	▼ Step28	GraphStep	1492.0		Ajustar en IDB	S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB	X	Bool	1.0	false	Ajustar en IDB	LA	Bool	1.1	false	Ajustar en IDB	VA	Bool	1.2	false	Ajustar en IDB	RA	Bool	1.3	false	Ajustar en IDB	AA	Bool	1.4	false	Ajustar en IDB	SS	Bool	1.5	false	Ajustar en IDB	LS	Bool	1.6	true	Ajustar en IDB	VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	28	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB	CRIT_SUP	DWord	20.0	0	Ajustar en IDB	SM	Bool	24.0	false	Ajustar en IDB	LP	Bool	24.1	false	Ajustar en IDB	LN	Bool	24.2	false	Ajustar en IDB	VP	Bool	24.3	false	Ajustar en IDB	VN	Bool	24.4	false	Ajustar en IDB	H_IL_ERR	Byte	25.0	0	Ajustar en IDB	H_SV_FLT	Byte	26.0	0	Ajustar en IDB	RESERVED	DWord	28.0	0	Ajustar en IDB	▼ Step29	GraphStep	1524.0		Ajustar en IDB	S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB
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Owner	Project name Mesclador modular TFC		Date 03/06/2013
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Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 7 - 29

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	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
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	SS	Bool	1.5	false	Ajustar en IDB																																																				
LS	Bool	1.6	true	Ajustar en IDB																																																					
B	<table border="1"> <tbody> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>32</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>20.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>SM</td><td>Bool</td><td>24.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LP</td><td>Bool</td><td>24.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LN</td><td>Bool</td><td>24.2</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	32	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB	CRIT_SUP	DWord	20.0	0	Ajustar en IDB	SM	Bool	24.0	false	Ajustar en IDB	LP	Bool	24.1	false	Ajustar en IDB	LN	Bool	24.2	false	Ajustar en IDB
	VS	Bool	1.7	false	Ajustar en IDB																																																				
	SNO	Int	2.0	32	Ajustar en IDB																																																				
	T	Time	4.0	T#0ms	Ajustar en IDB																																																				
	U	Time	8.0	T#0ms	Ajustar en IDB																																																				
	CRIT_LOC	DWord	12.0	0	Ajustar en IDB																																																				
	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB																																																				
	CRIT_SUP	DWord	20.0	0	Ajustar en IDB																																																				
	SM	Bool	24.0	false	Ajustar en IDB																																																				
	LP	Bool	24.1	false	Ajustar en IDB																																																				
LN	Bool	24.2	false	Ajustar en IDB																																																					
C	<table border="1"> <tbody> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Step33</td><td>GraphStep</td><td>1652.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							VP	Bool	24.3	false	Ajustar en IDB	VN	Bool	24.4	false	Ajustar en IDB	H_IL_ERR	Byte	25.0	0	Ajustar en IDB	H_SV_FLT	Byte	26.0	0	Ajustar en IDB	RESERVED	DWord	28.0	0	Ajustar en IDB	▼ Step33	GraphStep	1652.0		Ajustar en IDB	S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB
	VP	Bool	24.3	false	Ajustar en IDB																																																				
	VN	Bool	24.4	false	Ajustar en IDB																																																				
	H_IL_ERR	Byte	25.0	0	Ajustar en IDB																																																				
	H_SV_FLT	Byte	26.0	0	Ajustar en IDB																																																				
	RESERVED	DWord	28.0	0	Ajustar en IDB																																																				
	▼ Step33	GraphStep	1652.0		Ajustar en IDB																																																				
	S1	Bool	0.0	false	Ajustar en IDB																																																				
	L1	Bool	0.1	false	Ajustar en IDB																																																				
	V1	Bool	0.2	false	Ajustar en IDB																																																				
R1	Bool	0.3	false	Ajustar en IDB																																																					
D	<table border="1"> <tbody> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB	X	Bool	1.0	false	Ajustar en IDB	LA	Bool	1.1	false	Ajustar en IDB	VA	Bool	1.2	false	Ajustar en IDB	RA	Bool	1.3	false	Ajustar en IDB	AA	Bool	1.4	false	Ajustar en IDB	SS	Bool	1.5	false	Ajustar en IDB
	A1	Bool	0.4	false	Ajustar en IDB																																																				
	S0	Bool	0.5	false	Ajustar en IDB																																																				
	L0	Bool	0.6	false	Ajustar en IDB																																																				
	V0	Bool	0.7	false	Ajustar en IDB																																																				
	X	Bool	1.0	false	Ajustar en IDB																																																				
	LA	Bool	1.1	false	Ajustar en IDB																																																				
	VA	Bool	1.2	false	Ajustar en IDB																																																				
	RA	Bool	1.3	false	Ajustar en IDB																																																				
	AA	Bool	1.4	false	Ajustar en IDB																																																				
SS	Bool	1.5	false	Ajustar en IDB																																																					
E	<table border="1"> <tbody> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>33</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> </tbody> </table>							LS	Bool	1.6	true	Ajustar en IDB	VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	33	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB															
	LS	Bool	1.6	true	Ajustar en IDB																																																				
	VS	Bool	1.7	false	Ajustar en IDB																																																				
	SNO	Int	2.0	33	Ajustar en IDB																																																				
	T	Time	4.0	T#0ms	Ajustar en IDB																																																				
	U	Time	8.0	T#0ms	Ajustar en IDB																																																				
	CRIT_LOC	DWord	12.0	0	Ajustar en IDB																																																				
	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB																																																				
	F	Owner		Project name Mesclador modular TFC			Date 03/06/2013																																																		
		Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC																																																					
Location																																																									
Designed By		Description 1st																																																							
Checked By		Description 2nd			Language es-ES																																																				
Approved By		1st View			Version		Sheet 7 - 31																																																		

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
	SM		Bool	24.0	false	Ajustar en IDB	
	LP		Bool	24.1	false	Ajustar en IDB	
	LN		Bool	24.2	false	Ajustar en IDB	
	VP		Bool	24.3	false	Ajustar en IDB	
	VN		Bool	24.4	false	Ajustar en IDB	
	H_IL_ERR		Byte	25.0	0	Ajustar en IDB	
	H_SV_FLT		Byte	26.0	0	Ajustar en IDB	
	RESERVED		DWord	28.0	0	Ajustar en IDB	
B	▼ Step34		GraphStep	1684.0		Ajustar en IDB	
	S1		Bool	0.0	false	Ajustar en IDB	
	L1		Bool	0.1	false	Ajustar en IDB	
	V1		Bool	0.2	false	Ajustar en IDB	
	R1		Bool	0.3	false	Ajustar en IDB	
	A1		Bool	0.4	false	Ajustar en IDB	
	S0		Bool	0.5	false	Ajustar en IDB	
	L0		Bool	0.6	false	Ajustar en IDB	
	V0		Bool	0.7	false	Ajustar en IDB	
	X		Bool	1.0	false	Ajustar en IDB	
C	LA		Bool	1.1	false	Ajustar en IDB	
	VA		Bool	1.2	false	Ajustar en IDB	
	RA		Bool	1.3	false	Ajustar en IDB	
	AA		Bool	1.4	false	Ajustar en IDB	
	SS		Bool	1.5	false	Ajustar en IDB	
	LS		Bool	1.6	true	Ajustar en IDB	
	VS		Bool	1.7	false	Ajustar en IDB	
	SNO		Int	2.0	34	Ajustar en IDB	
	T		Time	4.0	T#0ms	Ajustar en IDB	
	U		Time	8.0	T#0ms	Ajustar en IDB	
D	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
	SM		Bool	24.0	false	Ajustar en IDB	
	LP		Bool	24.1	false	Ajustar en IDB	
	LN		Bool	24.2	false	Ajustar en IDB	
	VP		Bool	24.3	false	Ajustar en IDB	
	VN		Bool	24.4	false	Ajustar en IDB	
	H_IL_ERR		Byte	25.0	0	Ajustar en IDB	
	H_SV_FLT		Byte	26.0	0	Ajustar en IDB	
E	RESERVED		DWord	28.0	0	Ajustar en IDB	
	▼ Step35		GraphStep	1716.0		Ajustar en IDB	
	S1		Bool	0.0	false	Ajustar en IDB	
	L1		Bool	0.1	false	Ajustar en IDB	
	V1		Bool	0.2	false	Ajustar en IDB	
	R1		Bool	0.3	false	Ajustar en IDB	
	A1		Bool	0.4	false	Ajustar en IDB	
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version	
					Sheet 7 - 32		

1		2		3		4	
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B							
C							
D							
E							
F							

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB
CRIT_SUP	DWord	20.0	0	Ajustar en IDB
SM	Bool	24.0	false	Ajustar en IDB
LP	Bool	24.1	false	Ajustar en IDB
LN	Bool	24.2	false	Ajustar en IDB
VP	Bool	24.3	false	Ajustar en IDB
VN	Bool	24.4	false	Ajustar en IDB
H_IL_ERR	Byte	25.0	0	Ajustar en IDB
H_SV_FLT	Byte	26.0	0	Ajustar en IDB
RESERVED	DWord	28.0	0	Ajustar en IDB
▼ PRE_CRIT	Array [0..0]of DWord	1780.0		Ajustar en IDB
PRE_CRIT[0]	DWord		0	Ajustar en IDB
▼ POST_CRIT	Array [0..0]of DWord	1784.0		Ajustar en IDB
POST_CRIT[0]	DWord		0	Ajustar en IDB
▼ TVX	Array [0..7]of Byte	1788.0		Ajustar en IDB
TVX[0]	Byte		16#1	Ajustar en IDB
TVX[1]	Byte		0	Ajustar en IDB
TVX[2]	Byte		0	Ajustar en IDB
TVX[3]	Byte		0	Ajustar en IDB
TVX[4]	Byte		0	Ajustar en IDB
TVX[5]	Byte		0	Ajustar en IDB
TVX[6]	Byte		0	Ajustar en IDB
TVX[7]	Byte		0	Ajustar en IDB
▼ TTX	Array [0..7]of Byte	1796.0		Ajustar en IDB
TTX[0]	Byte		16#1	Ajustar en IDB
TTX[1]	Byte		0	Ajustar en IDB
TTX[2]	Byte		0	Ajustar en IDB
TTX[3]	Byte		0	Ajustar en IDB
TTX[4]	Byte		0	Ajustar en IDB
TTX[5]	Byte		0	Ajustar en IDB
TTX[6]	Byte		0	Ajustar en IDB
TTX[7]	Byte		0	Ajustar en IDB
▼ TSX	Array [0..2]of Byte	1804.0		Ajustar en IDB
TSX[0]	Byte		16#1	Ajustar en IDB
TSX[1]	Byte		0	Ajustar en IDB
TSX[2]	Byte		0	Ajustar en IDB
▼ S00X	Array [0..2]of Byte	1808.0		Ajustar en IDB
S00X[0]	Byte		16#1	Ajustar en IDB
S00X[1]	Byte		0	Ajustar en IDB
S00X[2]	Byte		0	Ajustar en IDB
▼ SOFFX	Array [0..2]of Byte	1812.0		Ajustar en IDB

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
Operator	Location			
Designed By	Description 1st			
Checked By	Description 2nd		Language es-ES	
Approved By	1st View		Version	Sheet 7 - 34

1		2		3		4	
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B							
C							
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E							
F							

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
SOFFX[0]	Byte		16#1	Ajustar en IDB
SOFFX[1]	Byte		0	Ajustar en IDB
SOFFX[2]	Byte		0	Ajustar en IDB
▼ SONX	Array [0..2]of Byte	1816.0		Ajustar en IDB
SONX[0]	Byte		16#1	Ajustar en IDB
SONX[1]	Byte		0	Ajustar en IDB
SONX[2]	Byte		0	Ajustar en IDB
▼ SAX	Array [0..2]of Byte	1820.0		Ajustar en IDB
SAX[0]	Byte		16#1	Ajustar en IDB
SAX[1]	Byte		0	Ajustar en IDB
SAX[2]	Byte		0	Ajustar en IDB
▼ SERRX	Array [0..35]of Byte	1824.0		Ajustar en IDB
SERRX[0]	Byte		16#1	Ajustar en IDB
SERRX[1]	Byte		0	Ajustar en IDB
SERRX[2]	Byte		0	Ajustar en IDB
SERRX[3]	Byte		0	Ajustar en IDB
SERRX[4]	Byte		0	Ajustar en IDB
SERRX[5]	Byte		0	Ajustar en IDB
SERRX[6]	Byte		0	Ajustar en IDB
SERRX[7]	Byte		0	Ajustar en IDB
SERRX[8]	Byte		0	Ajustar en IDB
SERRX[9]	Byte		0	Ajustar en IDB
SERRX[10]	Byte		0	Ajustar en IDB
SERRX[11]	Byte		0	Ajustar en IDB
SERRX[12]	Byte		0	Ajustar en IDB
SERRX[13]	Byte		0	Ajustar en IDB
SERRX[14]	Byte		0	Ajustar en IDB
SERRX[15]	Byte		0	Ajustar en IDB
SERRX[16]	Byte		0	Ajustar en IDB
SERRX[17]	Byte		0	Ajustar en IDB
SERRX[18]	Byte		0	Ajustar en IDB
SERRX[19]	Byte		0	Ajustar en IDB
SERRX[20]	Byte		0	Ajustar en IDB
SERRX[21]	Byte		0	Ajustar en IDB
SERRX[22]	Byte		0	Ajustar en IDB
SERRX[23]	Byte		0	Ajustar en IDB
SERRX[24]	Byte		0	Ajustar en IDB
SERRX[25]	Byte		0	Ajustar en IDB
SERRX[26]	Byte		0	Ajustar en IDB
SERRX[27]	Byte		0	Ajustar en IDB
SERRX[28]	Byte		0	Ajustar en IDB
SERRX[29]	Byte		0	Ajustar en IDB
SERRX[30]	Byte		0	Ajustar en IDB
SERRX[31]	Byte		0	Ajustar en IDB

Owner		Project name Mesclador modular TFC		Date 03/06/2013	
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
		Location			
Designed By		Description 1st			
Checked By		Description 2nd		Language es-ES	
Approved By		1st View		Version	
				Sheet 7 - 35	

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A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
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	S_NEXT		Bool	2.5	false	Ajustar en IDB	
	S_SELOK		Bool	2.6	false	Ajustar en IDB	
	S_ON		Bool	2.7	false	Ajustar en IDB	
	S_OFF		Bool	3.0	false	Ajustar en IDB	
	T_PUSH		Bool	3.1	false	Ajustar en IDB	
B	REG		Bool	3.2	false	Ajustar en IDB	
	ACK		Bool	3.3	false	Ajustar en IDB	
	IL_PERM		Bool	3.4	false	Ajustar en IDB	
	T_PERM		Bool	3.5	false	Ajustar en IDB	
	ILP_MAN		Bool	3.6	false	Ajustar en IDB	
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	MAN		Bool	0.1	false	Ajustar en IDB	
	TAP		Bool	0.2	false	Ajustar en IDB	
	TOP		Bool	0.3	false	Ajustar en IDB	
C	ACK_S		Bool	0.4	false	Ajustar en IDB	
	REG_S		Bool	0.5	false	Ajustar en IDB	
	T_PREV		Bool	0.6	false	Ajustar en IDB	
	T_NEXT		Bool	0.7	false	Ajustar en IDB	
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	SUP		Bool	1.1	true	Ajustar en IDB	
	ACKREQ		Bool	1.2	true	Ajustar en IDB	
	SSKIP		Bool	1.3	false	Ajustar en IDB	
	OFF		Bool	1.4	false	Ajustar en IDB	
	INIT		Bool	1.5	true	Ajustar en IDB	
D	HALT		Bool	1.6	false	Ajustar en IDB	
	TMS_HALT		Bool	1.7	false	Ajustar en IDB	
	OPS_ZERO		Bool	2.0	false	Ajustar en IDB	
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	SEF_DISP		Bool	2.2	false	Ajustar en IDB	
	SALL_DISP		Bool	2.3	false	Ajustar en IDB	
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	S_NEXT		Bool	2.5	false	Ajustar en IDB	
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Remanencia	▼ TICKS	Struct	1982.0		Ajustar en IDB	DELTA	Time	0.0	T#0ms	Ajustar en IDB	OLD	Time	4.0	T#0ms	Ajustar en IDB		NEW	Time	8.0	T#0ms	Ajustar en IDB	B	▼ SQ_FLAGS	Struct	1994.0		Ajustar en IDB	ERR_FLT	Bool	0.0	false	Ajustar en IDB	ERROR	Bool	0.1	false	Ajustar en IDB	FAULT	Bool	0.2	false	Ajustar en IDB	RT_FAIL	Bool	0.3	false	Ajustar en IDB	NO_SNO	Bool	0.4	false	Ajustar en IDB	NF_OFI	Bool	0.5	false	Ajustar en IDB	SA_OFI	Bool	0.6	false	Ajustar en IDB	TV_OFI	Bool	0.7	false	Ajustar en IDB	MSG_OFI	Bool	1.0	false	Ajustar en IDB	NO_SWI	Bool	1.1	false	Ajustar en IDB	CYC_OP	Bool	1.2	false	Ajustar en IDB	AS_MSG	Bool	1.3	true	Ajustar en IDB	AS_SEND	Bool	1.4	false	Ajustar en IDB	SQ_BUSY	Bool	1.5	false	Ajustar en IDB	C	SA_BUSY	Bool	1.6	false	Ajustar en IDB	AS_SIG	Bool	1.7	false	Ajustar en IDB	S_PTR	DWord	1996.0	16#14A0	Ajustar en IDB	S_PTR2	DWord	2000.0	16#0	Ajustar en IDB	S_PTR3	DWord	2004.0	16#3C60	Ajustar en IDB	S_PTR4	DWord	2008.0	16#3B40	Ajustar en IDB	T_PTR	DWord	2012.0	16#3A20	Ajustar en IDB	C_AR2	DWord	2016.0	16#0	Ajustar en IDB	M_FBDB	DWord	2020.0	16#20000	Ajustar en IDB	M_SNO	Word	2024.0	16#0	Ajustar en IDB	M_EVID	Word	2026.0	16#0	Ajustar en IDB	D	M_EVIL	C_Alarm_s	2028.0		Ajustar en IDB	M_EVSV	C_Alarm_s	2032.0		Ajustar en IDB	M_EV	DWord	2036.0	16#38A0	Ajustar en IDB	▼ CRIT	Array [0..31] of Bool	2040.0		Ajustar en IDB	CRIT[0]	Bool		false	Ajustar en IDB	CRIT[1]	Bool		false	Ajustar en IDB	CRIT[2]	Bool		false	Ajustar en IDB	CRIT[3]	Bool		false	Ajustar en IDB	CRIT[4]	Bool		false	Ajustar en IDB	CRIT[5]	Bool		false	Ajustar en IDB	CRIT[6]	Bool		false	Ajustar en IDB	CRIT[7]	Bool		false	Ajustar en IDB	CRIT[8]	Bool		false	Ajustar en IDB	E	CRIT[9]	Bool		false	Ajustar en IDB	CRIT[10]	Bool		false	Ajustar en IDB	<table border="1"> <tr> <td>Owner</td> <td colspan="2">Project name Mesclador modular TFC</td> <td colspan="2">Date 03/06/2013</td> </tr> <tr> <td rowspan="2">Operator</td> <td colspan="4">Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC</td> </tr> <tr> <td colspan="4">Location</td> </tr> <tr> <td>Designed By</td> <td colspan="4">Description 1st</td> </tr> <tr> <td>Checked By</td> <td colspan="2">Description 2nd</td> <td colspan="2">Language es-ES</td> </tr> <tr> <td>Approved By</td> <td colspan="2">1st View</td> <td>Version</td> <td>Sheet 7 - 40</td> </tr> </table>					Owner	Project name Mesclador modular TFC		Date 03/06/2013		Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				Location				Designed By	Description 1st				Checked By	Description 2nd		Language es-ES		Approved By	1st View		Version	Sheet 7 - 40	F					
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	FAULT	Bool	0.2	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
	RT_FAIL	Bool	0.3	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
	NO_SNO	Bool	0.4	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
	NF_OFI	Bool	0.5	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
	SA_OFI	Bool	0.6	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
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	CYC_OP	Bool	1.2	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
	AS_MSG	Bool	1.3	true	Ajustar en IDB																																																																																																																																																																																																																																																																																					
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	SQ_BUSY	Bool	1.5	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
	C	SA_BUSY	Bool	1.6	false	Ajustar en IDB																																																																																																																																																																																																																																																																																				
AS_SIG		Bool	1.7	false	Ajustar en IDB																																																																																																																																																																																																																																																																																					
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Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
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PSTT[31]	Byte		16#1D	Ajustar en IDB
PSTT[32]	Byte		16#1E	Ajustar en IDB
PSTT[33]	Byte		16#1E	Ajustar en IDB
PSTT[34]	Byte		16#1F	Ajustar en IDB
PSTT[35]	Byte		16#20	Ajustar en IDB
PSTT[36]	Byte		16#21	Ajustar en IDB
PSTT[37]	Byte		16#22	Ajustar en IDB
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NSTT[1]	Byte		16#2	Ajustar en IDB
NSTT[2]	Byte		16#3	Ajustar en IDB
NSTT[3]	Byte		16#4	Ajustar en IDB
NSTT[4]	Byte		16#5	Ajustar en IDB
NSTT[5]	Byte		16#6	Ajustar en IDB
NSTT[6]	Byte		16#7	Ajustar en IDB
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NSTT[10]	Byte		16#11	Ajustar en IDB
NSTT[11]	Byte		16#A	Ajustar en IDB
NSTT[12]	Byte		16#B	Ajustar en IDB
NSTT[13]	Byte		16#C	Ajustar en IDB
NSTT[14]	Byte		16#D	Ajustar en IDB
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NSTT[16]	Byte		16#F	Ajustar en IDB
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NSTT[21]	Byte		16#14	Ajustar en IDB
NSTT[22]	Byte		16#15	Ajustar en IDB
NSTT[23]	Byte		16#16	Ajustar en IDB
NSTT[24]	Byte		16#17	Ajustar en IDB
NSTT[25]	Byte		16#18	Ajustar en IDB
NSTT[26]	Byte		16#19	Ajustar en IDB
NSTT[27]	Byte		16#1A	Ajustar en IDB
NSTT[28]	Byte		16#1B	Ajustar en IDB
NSTT[29]	Byte		16#22	Ajustar en IDB
NSTT[30]	Byte		16#1	Ajustar en IDB
NSTT[31]	Byte		16#1E	Ajustar en IDB
NSTT[32]	Byte		16#21	Ajustar en IDB
NSTT[33]	Byte		16#3	Ajustar en IDB
NSTT[34]	Byte		16#20	Ajustar en IDB
NSTT[35]	Byte		16#1D	Ajustar en IDB

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
	Location			
Operator				
Designed By	Description 1st			
Checked By	Description 2nd		Language es-ES	
Approved By	1st View		Version	
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<table><tr><th>Nombre</th><th>Tipo de datos</th><th>Offset</th><th>Valor predet.</th><th>Remanencia</th></tr><tr><td>PTTS[16]</td><td>Byte</td><td></td><td>16#11</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[17]</td><td>Byte</td><td></td><td>16#A</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[18]</td><td>Byte</td><td></td><td>16#13</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[19]</td><td>Byte</td><td></td><td>16#14</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[20]</td><td>Byte</td><td></td><td>16#15</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[21]</td><td>Byte</td><td></td><td>16#16</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[22]</td><td>Byte</td><td></td><td>16#17</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[23]</td><td>Byte</td><td></td><td>16#18</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[24]</td><td>Byte</td><td></td><td>16#19</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[25]</td><td>Byte</td><td></td><td>16#1A</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[26]</td><td>Byte</td><td></td><td>16#1B</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[27]</td><td>Byte</td><td></td><td>16#1C</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[28]</td><td>Byte</td><td></td><td>16#25</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[29]</td><td>Byte</td><td></td><td>16#8</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[30]</td><td>Byte</td><td></td><td>16#1F</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[31]</td><td>Byte</td><td></td><td>16#12</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[32]</td><td>Byte</td><td></td><td>16#22</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[33]</td><td>Byte</td><td></td><td>16#20</td><td>Ajustar en IDB</td></tr><tr><td>PTTS[34]</td><td>Byte</td><td></td><td>16#1D</td><td>Ajustar en IDB</td></tr><tr><td>▼ NTTS</td><td>Array [0..34]of Byte</td><td>2358.0</td><td></td><td>Ajustar en IDB</td></tr><tr><td>NTTS[0]</td><td>Byte</td><td></td><td>0</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[1]</td><td>Byte</td><td></td><td>16#1</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[2]</td><td>Byte</td><td></td><td>16#2</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[3]</td><td>Byte</td><td></td><td>16#3</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[4]</td><td>Byte</td><td></td><td>16#4</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[5]</td><td>Byte</td><td></td><td>16#5</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[6]</td><td>Byte</td><td></td><td>16#6</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[7]</td><td>Byte</td><td></td><td>16#7</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[8]</td><td>Byte</td><td></td><td>16#8</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[9]</td><td>Byte</td><td></td><td>16#B</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[10]</td><td>Byte</td><td></td><td>16#C</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[11]</td><td>Byte</td><td></td><td>16#D</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[12]</td><td>Byte</td><td></td><td>16#E</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[13]</td><td>Byte</td><td></td><td>16#F</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[14]</td><td>Byte</td><td></td><td>16#10</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[15]</td><td>Byte</td><td></td><td>16#11</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[16]</td><td>Byte</td><td></td><td>16#12</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[17]</td><td>Byte</td><td></td><td>16#13</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[18]</td><td>Byte</td><td></td><td>16#14</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[19]</td><td>Byte</td><td></td><td>16#15</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[20]</td><td>Byte</td><td></td><td>16#16</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[21]</td><td>Byte</td><td></td><td>16#17</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[22]</td><td>Byte</td><td></td><td>16#18</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[23]</td><td>Byte</td><td></td><td>16#19</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[24]</td><td>Byte</td><td></td><td>16#1A</td><td>Ajustar en IDB</td></tr><tr><td>NTTS[25]</td><td>Byte</td><td></td><td>16#1B</td><td>Ajustar en IDB</td></tr></table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	PTTS[16]	Byte		16#11	Ajustar en IDB	PTTS[17]	Byte		16#A	Ajustar en IDB	PTTS[18]	Byte		16#13	Ajustar en IDB	PTTS[19]	Byte		16#14	Ajustar en IDB	PTTS[20]	Byte		16#15	Ajustar en IDB	PTTS[21]	Byte		16#16	Ajustar en IDB	PTTS[22]	Byte		16#17	Ajustar en IDB	PTTS[23]	Byte		16#18	Ajustar en IDB	PTTS[24]	Byte		16#19	Ajustar en IDB	PTTS[25]	Byte		16#1A	Ajustar en IDB	PTTS[26]	Byte		16#1B	Ajustar en IDB	PTTS[27]	Byte		16#1C	Ajustar en IDB	PTTS[28]	Byte		16#25	Ajustar en IDB	PTTS[29]	Byte		16#8	Ajustar en IDB	PTTS[30]	Byte		16#1F	Ajustar en IDB	PTTS[31]	Byte		16#12	Ajustar en IDB	PTTS[32]	Byte		16#22	Ajustar en IDB	PTTS[33]	Byte		16#20	Ajustar en IDB	PTTS[34]	Byte		16#1D	Ajustar en IDB	▼ NTTS	Array [0..34]of Byte	2358.0		Ajustar en IDB	NTTS[0]	Byte		0	Ajustar en IDB	NTTS[1]	Byte		16#1	Ajustar en IDB	NTTS[2]	Byte		16#2	Ajustar en IDB	NTTS[3]	Byte		16#3	Ajustar en IDB	NTTS[4]	Byte		16#4	Ajustar en IDB	NTTS[5]	Byte		16#5	Ajustar en IDB	NTTS[6]	Byte		16#6	Ajustar en IDB	NTTS[7]	Byte		16#7	Ajustar en IDB	NTTS[8]	Byte		16#8	Ajustar en IDB	NTTS[9]	Byte		16#B	Ajustar en IDB	NTTS[10]	Byte		16#C	Ajustar en IDB	NTTS[11]	Byte		16#D	Ajustar en IDB	NTTS[12]	Byte		16#E	Ajustar en IDB	NTTS[13]	Byte		16#F	Ajustar en IDB	NTTS[14]	Byte		16#10	Ajustar en IDB	NTTS[15]	Byte		16#11	Ajustar en IDB	NTTS[16]	Byte		16#12	Ajustar en IDB	NTTS[17]	Byte		16#13	Ajustar en IDB	NTTS[18]	Byte		16#14	Ajustar en IDB	NTTS[19]	Byte		16#15	Ajustar en IDB	NTTS[20]	Byte		16#16	Ajustar en IDB	NTTS[21]	Byte		16#17	Ajustar en IDB	NTTS[22]	Byte		16#18	Ajustar en IDB	NTTS[23]	Byte		16#19	Ajustar en IDB	NTTS[24]	Byte		16#1A	Ajustar en IDB	NTTS[25]	Byte		16#1B	Ajustar en IDB
Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																																																																																																																																																																																																													
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PTTS[30]	Byte		16#1F	Ajustar en IDB																																																																																																																																																																																																																																													
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Owner		Project name Mesclador modular TFC			Date 03/06/2013																																																																																																																																																																																																																																												
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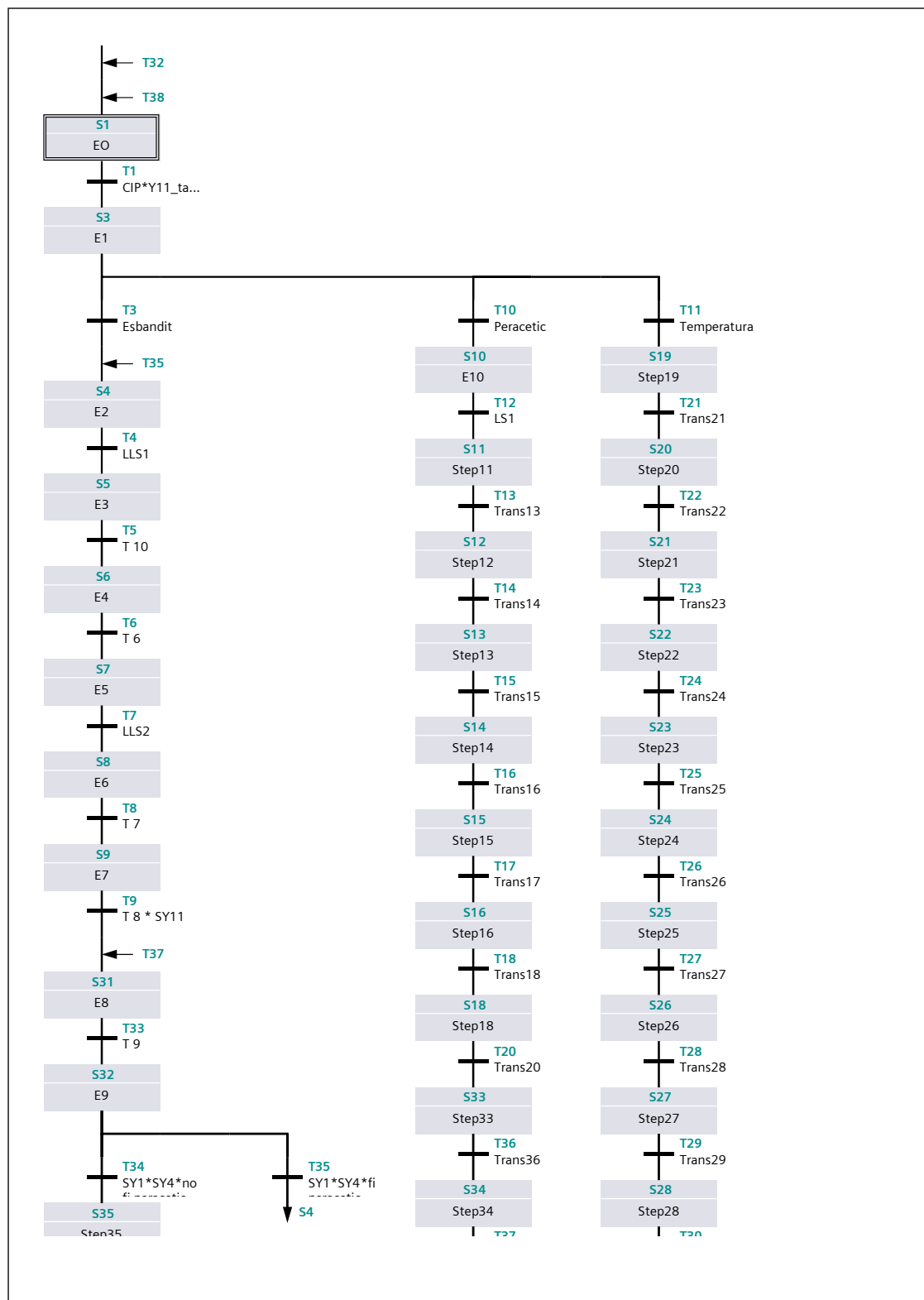
1		2		3		4	
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B							
C							
D							
E							
F							

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
NTTS[26]	Byte		16#1C	Ajustar en IDB
NTTS[27]	Byte		16#1D	Ajustar en IDB
NTTS[28]	Byte		16#1E	Ajustar en IDB
NTTS[29]	Byte		16#1F	Ajustar en IDB
NTTS[30]	Byte		16#20	Ajustar en IDB
NTTS[31]	Byte		16#22	Ajustar en IDB
NTTS[32]	Byte		16#23	Ajustar en IDB
NTTS[33]	Byte		16#24	Ajustar en IDB
NTTS[34]	Byte		16#25	Ajustar en IDB
PRE_CNT	Word	2394.0	16#1	Ajustar en IDB
POST_CNT	Word	2396.0	16#1	Ajustar en IDB
ADR_COND	Word	2398.0	16#0	Ajustar en IDB
MAX_TVAL	Byte	2400.0	16#6	Ajustar en IDB
MAX_SACT	Byte	2401.0	16#1	Ajustar en IDB
MAX_CRIT	Byte	2402.0	16#4	Ajustar en IDB
T_CNT	Byte	2403.0	16#25	Ajustar en IDB
SUP_CNT	Byte	2404.0	16#0	Ajustar en IDB
LOCK_CNT	Byte	2405.0	16#0	Ajustar en IDB
S_CNT	Byte	2406.0	16#22	Ajustar en IDB
SQ_CNT	Byte	2407.0	16#1	Ajustar en IDB
PRS_INPAR	DWord	2408.0	16#E000FEC8	Ajustar en IDB
PRS_OUTPAR	DWord	2412.0	16#E000800F	Ajustar en IDB
▼ GC_FLAGS	Struct	2416.0		Ajustar en IDB
T_MACH	Byte	0.0	16#EB	Ajustar en IDB
COND_ED	Byte	1.0	16#E3	Ajustar en IDB
W_LEVEL	Byte	2.0	16#D5	Ajustar en IDB
FB_IF	Byte	3.0	16#FA	Ajustar en IDB
AS_MSG	Word	4.0	16#202	Ajustar en IDB
SSB	Word	6.0	16#108	Ajustar en IDB
DILG	Word	8.0	16#982	Ajustar en IDB
ADDR_TO	Word	10.0	16#34	Ajustar en IDB
CRIT_AVAIL	Bool	12.0	false	Ajustar en IDB
SSKIP_AVAIL	Bool	12.1	true	Ajustar en IDB
SSKIP_ON	Bool	12.2	false	Ajustar en IDB
ACK_REQ	Bool	12.3	true	Ajustar en IDB
SYNC_AVAIL	Bool	12.4	true	Ajustar en IDB
ILP_MAN	Bool	12.5	false	Ajustar en IDB
SWM_LOCKED	Bool	12.6	false	Ajustar en IDB
SAVE_SW	Bool	12.7	true	Ajustar en IDB
G7_FBMARK	Byte	2430.0	16#3C	Ajustar en IDB
G7_RELEASE	Byte	2431.0	16#3C	Ajustar en IDB
G7_ID2	Byte	2432.0	16#37	Ajustar en IDB
G7_ID1	Byte	2433.0	16#47	Ajustar en IDB
Temp				

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
Operator	Location			
Designed By	Description 1st			
Checked By	Description 2nd		Language es-ES	
Approved By	1st View		Version	Sheet 7 - 49

	1	2	3	4
A	Avisos			
	Activar avisos	True	Acuse obligatorio en avisos de interlock	True
	Interlock template	GRAPH7_INTERLOCK_ERROR<Nombre de la CPU><Nombre de FB><Número de FB><Nombre de DB de instancia><Número de DB de instancia><Nombre de etapa><Número de etapa><Texto específico de la etapa>	Acuse obligatorio en avisos de supervisión	True
B	Supervision template	GRAPH7_SUPERVISION_FAULT<Nombre de la CPU><Nombre de FB><Número de FB><Nombre de DB de instancia><Número de DB de instancia><Nombre de etapa><Número de etapa><Texto específico de la etapa>		
C	Instrucciones permanentes anteriores			
	1: <div></div>			
D	1: Comentario			
E				
F	Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
		Location		
	Designed By	Description 1st		
	Checked By	Description 2nd	Language es-ES	
	Approved By	1st View	Version	Sheet 7 - 50

1: (1.1 / 2.1)

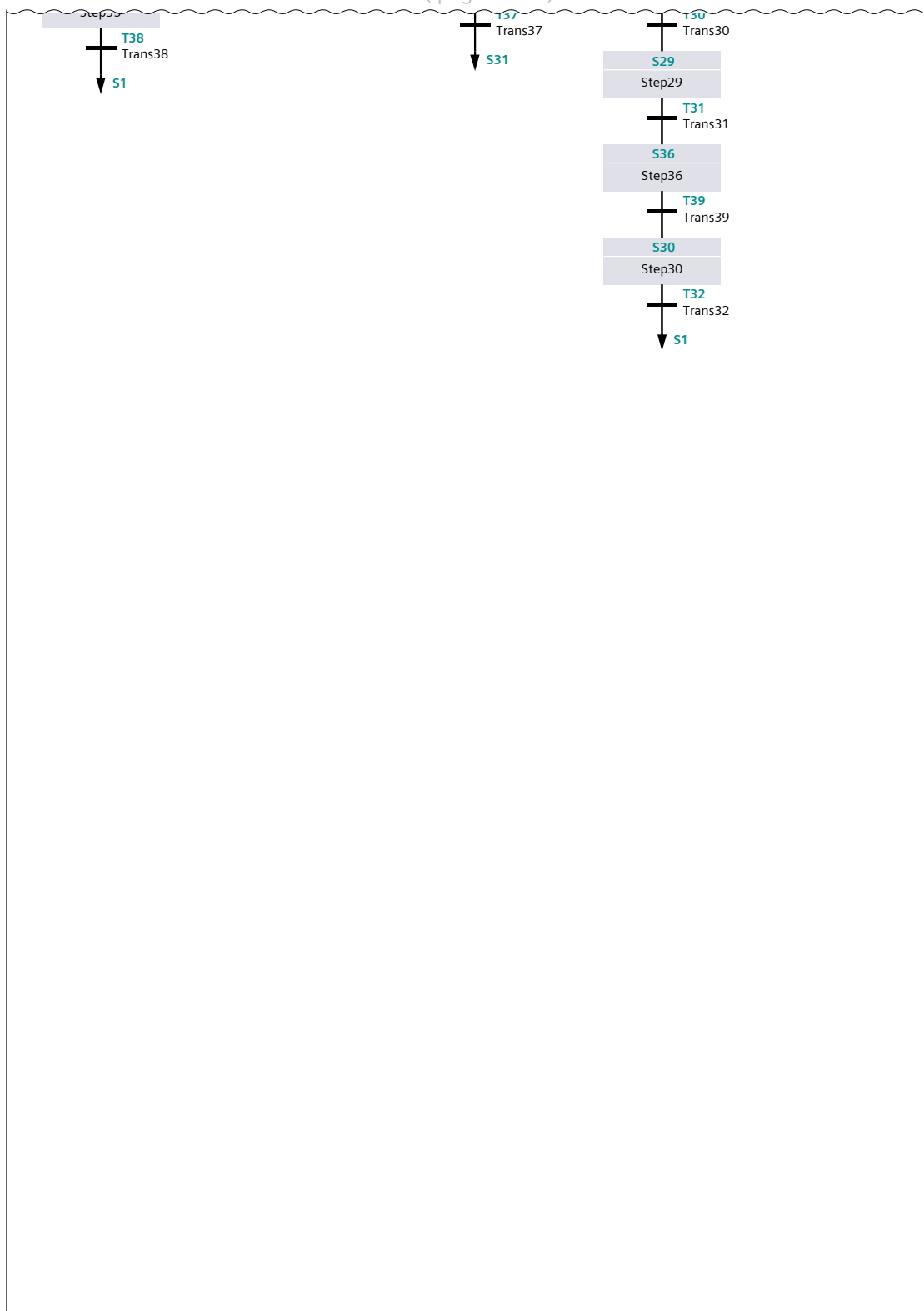


2.1 (page 7 - 52)

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 7 - 51
Approved By			

1: (2.1 / 2.1)

1.1 (page 7 - 51)



Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 7 - 52

1

2

3

4

A

S1:EO

Comentario

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento
(c)

B

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión
(v)

C

Acciones:

Interlock	Evento	Identificador	Acción

T1 - CIP*Y11_tancada:

%M0.3 "SY11 tancada"	%M5.0 "NETEJA CIP"	%M4.0 "BOTO OK"
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D

S3:E1

etapa d'espera pq el graficet esculli la branca que li toca

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento
(c)

E

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

F

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 7 - 53
Approved By			

1	2	3	4
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A
B
C
D
E
F

Supervisión
(v)

Acciones:

Interlock	Evento	Identificador	Acción

T3 - Esbandit:esbandit

%M0.4
"Esbandit"

T10 - Peracetic:peracetic

%M0.5
"Peracetic"

T11 - Temperatura:temperatura

%M0.6
"Temperatura"

S4:E2

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso	
-----------------	--

Enclavamiento
(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso	
-----------------	--

Supervisión
(v)

1

2

3

4

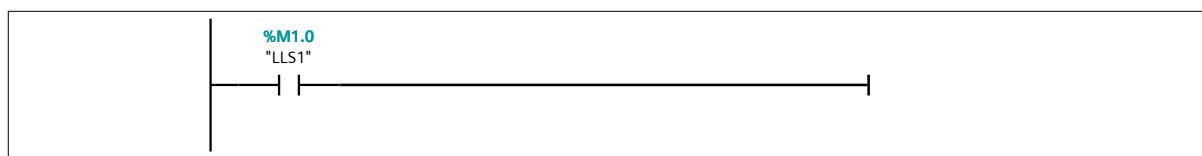
A

Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y10"
		R	"fi peracetic"
		S	"Esbandit"

T4 - LLS1:

B

**S5:E3**

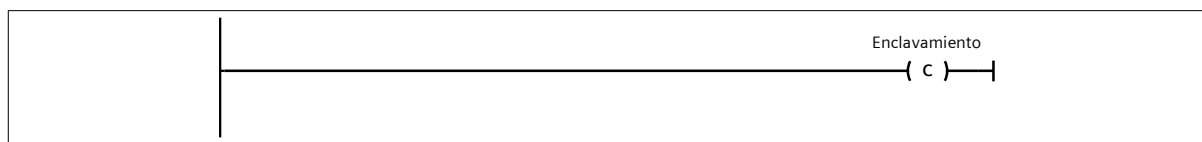
Comentario

Interlock -(c)-:

C

Aviso de interlock

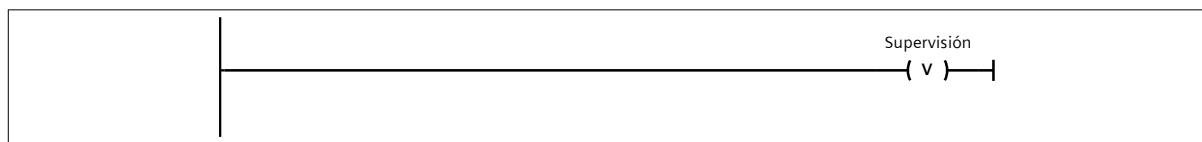
Texto del aviso	
-----------------	--

**Supervision -(v)-:**

D

Aviso de supervisión

Texto del aviso	
-----------------	--

**Acciones:**

Interlock	Evento	Identificador	Acción
		S	"Mag"
		N	CALL TON TIME , "IEC_Timer_10_DB" (IN := "ON timer 10" PT := "temps MagON" Q => "Marca temps MagON" ET =>)
		S	"ON timer 10"

E

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 55	

1

2

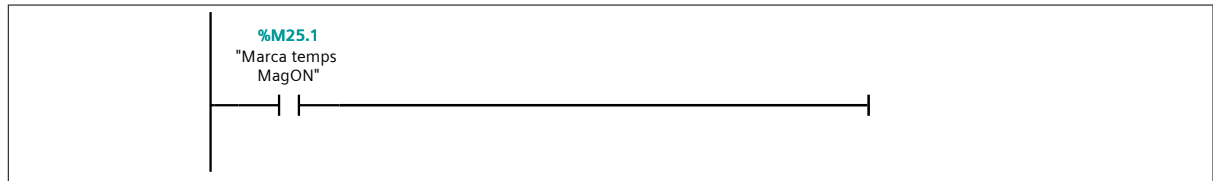
3

4

A

Interlock	Evento	Identificador	Acción

T5 - T 10:T 10



S6:E4

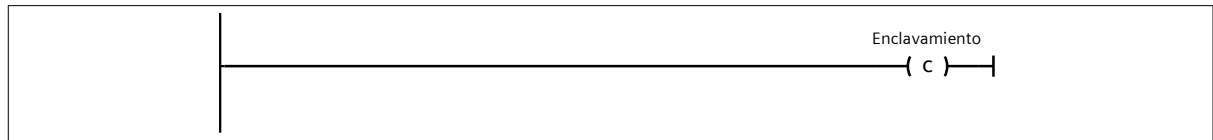
B

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

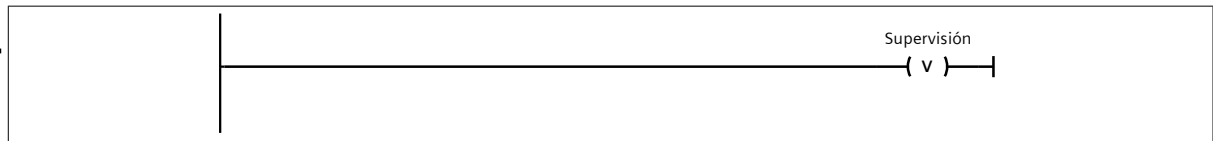


C

Supervision -(v)-:

Aviso de supervisión

Texto del aviso



D

Acciones:

Interlock	Evento	Identificador	Acción
		S	"B1"
		S	"Y2"
		S	"Y3"
		R	"Mag"
		N	CALL TON TIME , "IEC_Timer_6_DB" (IN := "ON timer 6" PT := "temps neteja Y3" Q => "Marca temps neteja Y3" ET =>)

E

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 56	

1

2

3

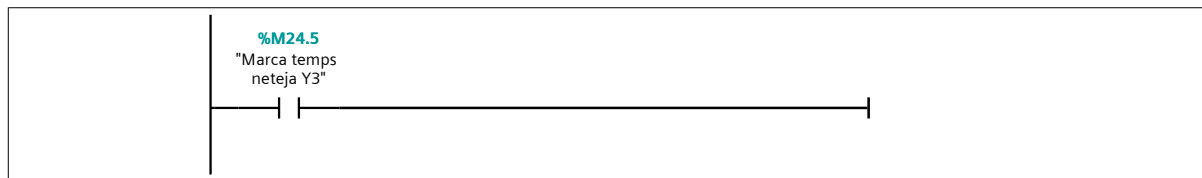
4

A

Interlock	Evento	Identificador	Acción
		R	"Marca temps MagON"
		R	"ON timer 10"
		S	"ON timer 6"

T6 - T 6:

B

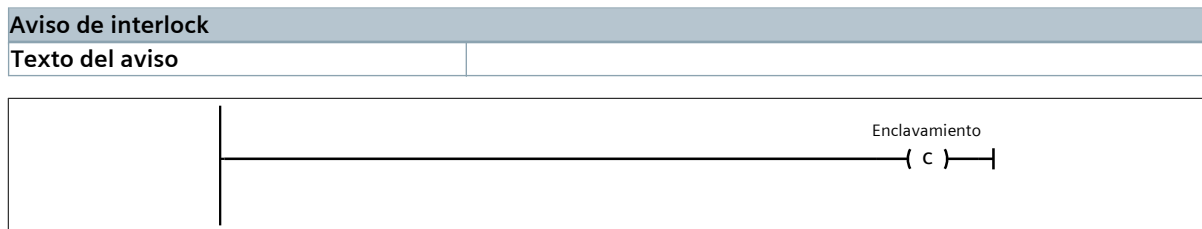


S7:E5

Comentario

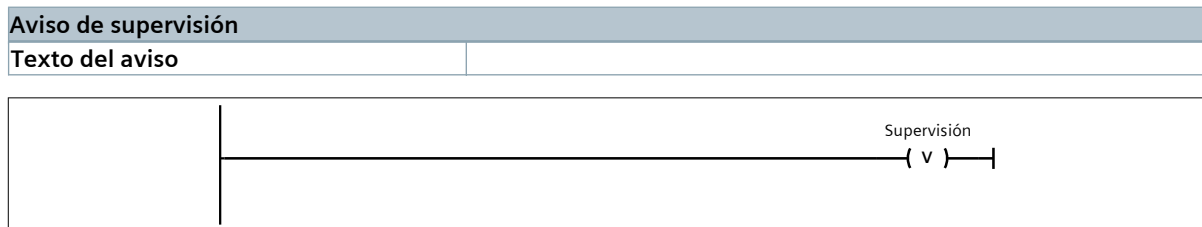
Interlock -(c)-:

C



Supervision -(v)-:

D



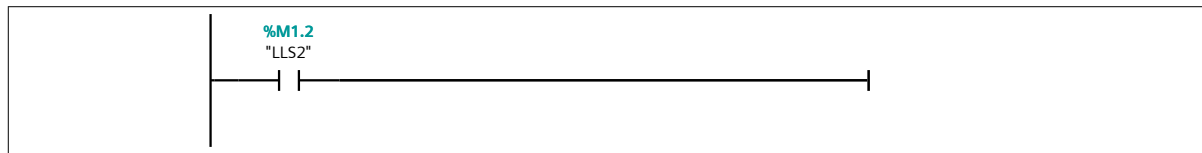
E

Acciones:			
Interlock	Evento	Identificador	Acción
		R	"Y3"
		S	"Y13"
		R	"Marca temps neteja Y3"
		R	"ON timer 6"

F

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 7 - 57
Approved By			

T7 - LLS2:

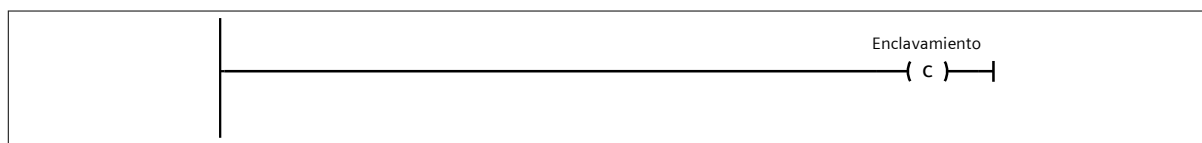


S8:E6

Comentario

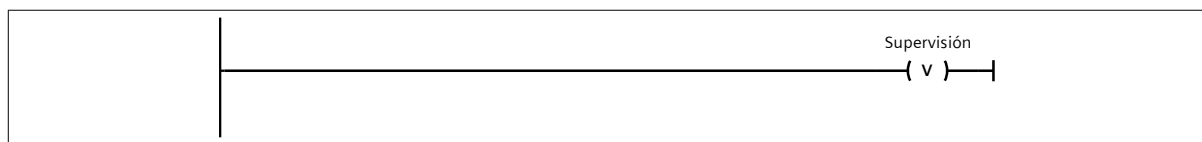
Interlock -(c)-:

Aviso de interlock	
Texto del aviso	



Supervision -(v)-:

Aviso de supervisi3n	
Texto del aviso	



Acciones:			
Interlock	Evento	Identificador	Acci3n
		S	"Y6"
		S	"Y5"
		S	"B2"
		N	CALL TON TIME , "IEC_Timer_7_DB" (IN := "ON timer 7" PT := "temps agitaci3 B2" Q => "Marca temps agitaci3 B2" ET =>)
		S	"ON timer 7"

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 7 - 58

T8 - T 7:

%M24.0
"Marca temps
agitació B2"

S9:E7

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y5"
		R	"Y6"
		R	"Y10"
		R	"Y13"
		S	"Y7"
		N	CALL TON TIME , "IEC_Timer_8_DB" (IN := "ON timer 8" PT := "temps recirculació" Q => "Marca temps recirculació" ET =>)
		R	"Marca temps agitació B2"
		R	"ON timer 7"

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path
C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

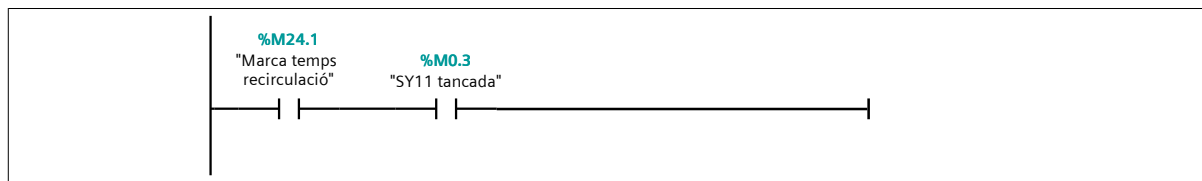
Version

Sheet 7 - 59

A

Interlock	Evento	Identificador	Acción
		S	"ON timer 8"

T9 - T 8 * SY11:



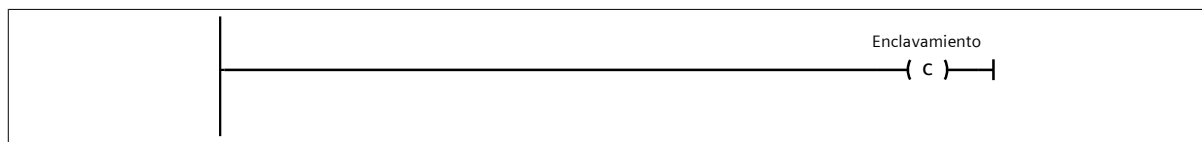
B

S10:E10

Comentario

Interlock -(c)-:

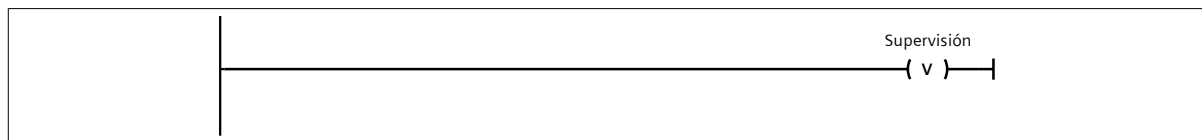
Aviso de interlock	
Texto del aviso	



C

Supervision -(v)-:

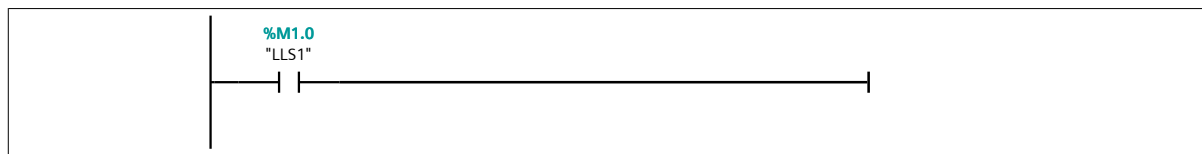
Aviso de supervisión	
Texto del aviso	



D

Acciones:			
Interlock	Evento	Identificador	Acción
		S	"Y10"

T12 - LS1:LLS1



E

S11:Step11

Comentario

F

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View		Version
Approved By			Sheet 7 - 60

1

2

3

4

A

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

B

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión

(v)

C

Acciones:

Interlock	Evento	Identificador	Acción
		S	"Mag"
		S	"Bdossif"
		N	CALL TON TIME , "IEC_Timer_10_DB" (IN := "ON timer 10" PT := "temps MagON" Q => "Marca temps MagON" ET =>)
		S	"ON timer 10"

D

T13 - Trans13:

%M25.1
"Marca temps
MagON"

E

S12:Step12

Comentario

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 61	

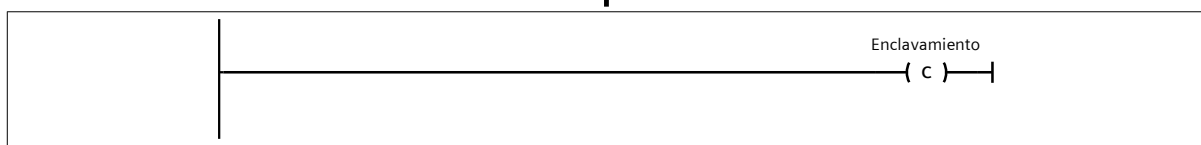
1

2

3

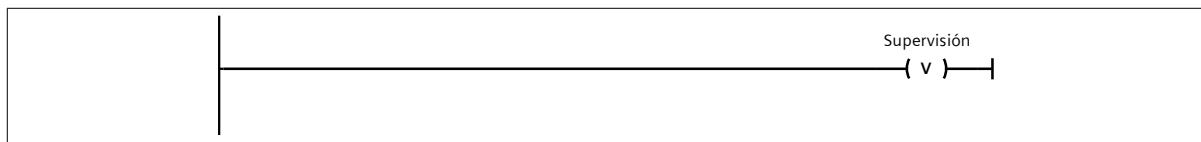
4

A

**Supervision -(v)-:****Aviso de supervisión**

Texto del aviso

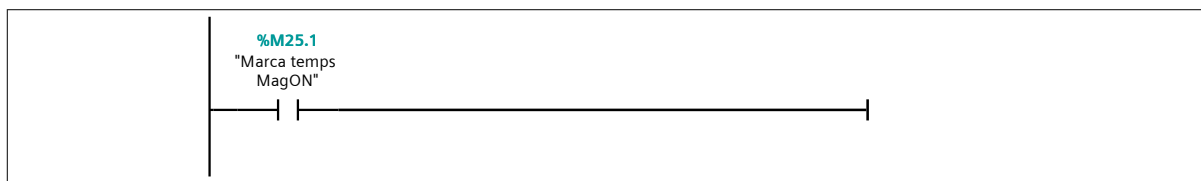
B

**Acciones:**

Interlock	Evento	Identificador	Acción
		R	"Bdossif"
		R	"ON timer 10"

T14 - Trans14:

C

**S13:Step13**

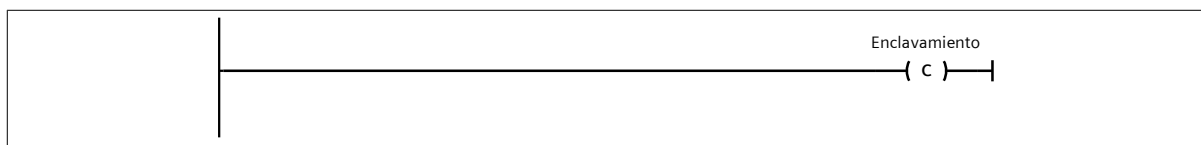
Comentario

Interlock -(c)-:

D

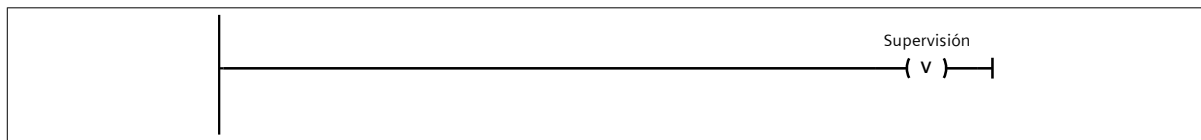
Aviso de interlock

Texto del aviso

**Supervision -(v)-:****Aviso de supervisión**

Texto del aviso

E

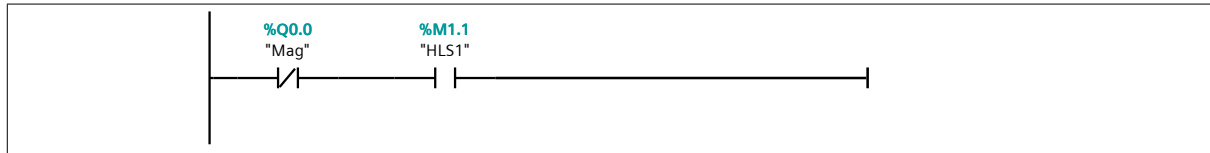


F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 62	

1	2	3	4
Acciones:			
Interlock	Evento	Identificador	Acción
		R	"Mag"

T15 - Trans15:

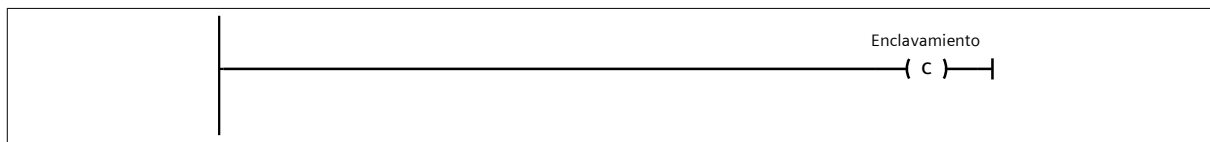


S14:Step14

Comentario

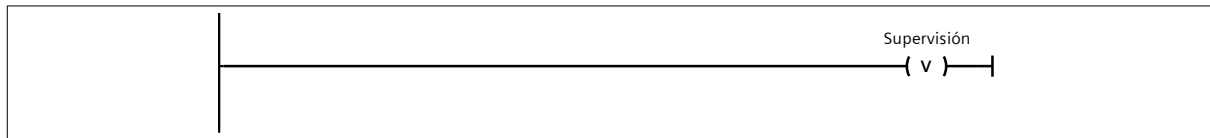
Interlock -(c)-:

Aviso de interlock	
Texto del aviso	



Supervision -(v)-:

Aviso de supervisión	
Texto del aviso	



Acciones:			
Interlock	Evento	Identificador	Acción
		S	"B1"
		S	"Y3"
		S	"Y2"
		N	CALL TON TIME , "IEC_Timer_6_DB" (IN := "ON timer 6" PT := "temps neteja Y3" Q => "Marca temps neteja Y3" ET =>)
		S	"ON timer 6"

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View		Version
Approved By			Sheet 7 - 63

1

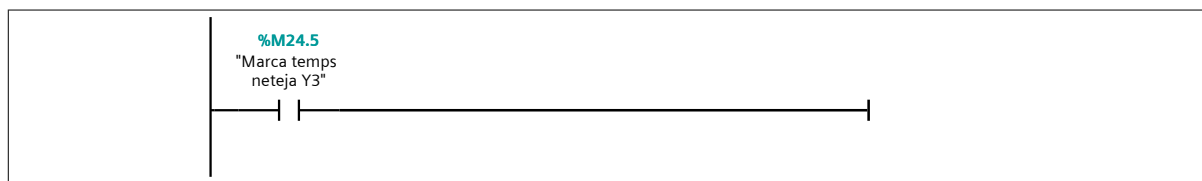
2

3

4

A

Interlock	Evento	Identificador	Acción

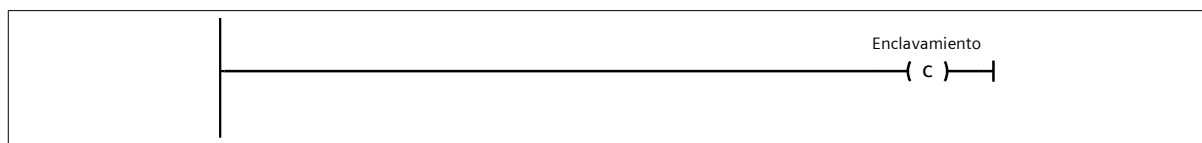
T16 - Trans16:**S15:Step15**

B

Comentario

Interlock -(c)-:

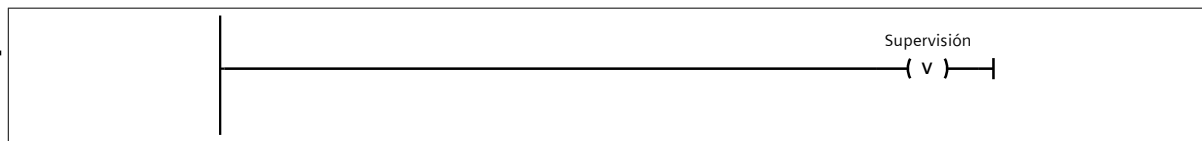
Aviso de interlock	
Texto del aviso	



C

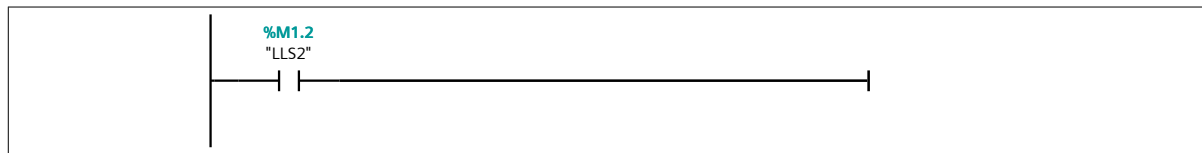
Supervision -(v)-:

Aviso de supervisión	
Texto del aviso	



D

Acciones:			
Interlock	Evento	Identificador	Acción
		R	"Y3"
		S	"Y13"
		R	"ON timer 6"

T17 - Trans17:

E

F

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 7 - 64
Approved By			

S16:Step16

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y6"
		S	"Y5"
		S	"B2"
		N	CALL TON TIME , "IEC_Timer_7_DB" (IN := "ON timer 7" PT := "temps agitació B2" Q => "Marca temps agitació B2" ET =>)
		S	"ON timer 7"

T18 - Trans18:

%M24.0
"Marca temps
agitació B2"

S18:Step18

Comentario

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 7 - 65

1

2

3

4

A

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

B

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión

(v)

C

Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y5"
		R	"Y6"
		R	"B1"
		R	"Y13"
		R	"ON timer 7"

D

T20 - Trans20:%M1.3
"HLS2"**S19:Step19**

Comentario

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

E

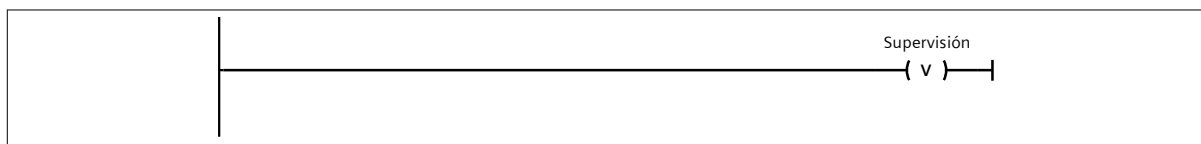
F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 66	

Supervision -(v)-:

Aviso de supervisión

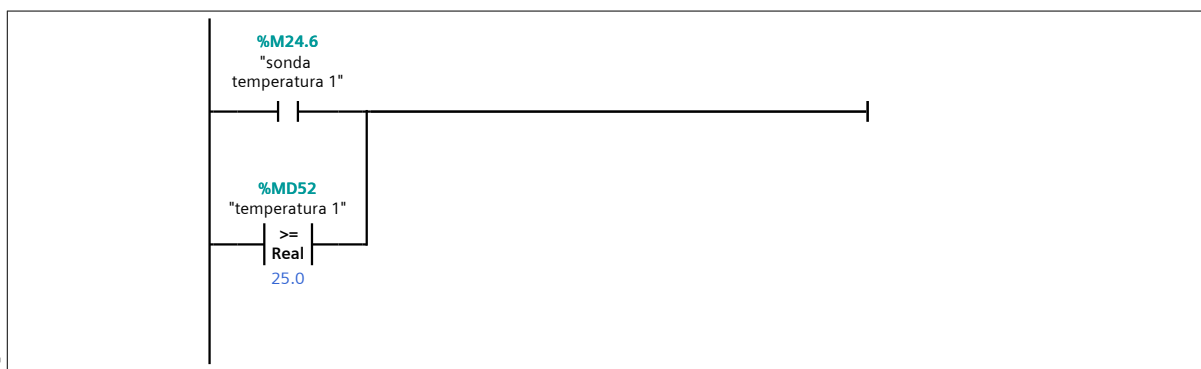
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y8"
		S	"Y1"

T21 - Trans21:



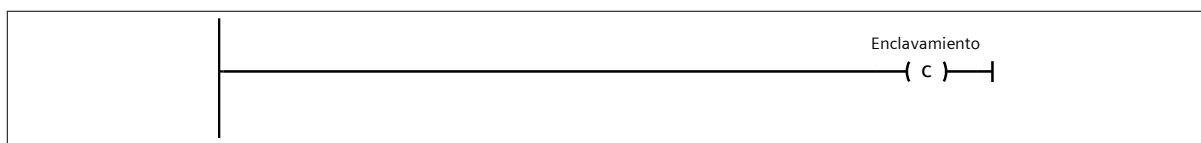
S20:Step20

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso



Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 67	

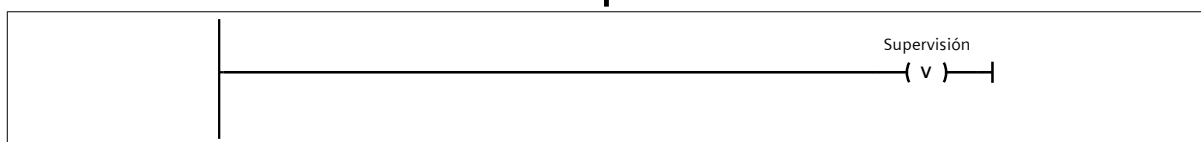
1

2

3

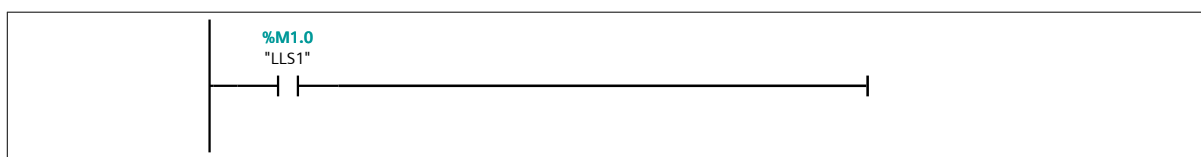
4

A

**Acciones:**

Interlock	Evento	Identificador	Acción
		R	"Y1"
		S	"nivell LLS1 temperatura"

B

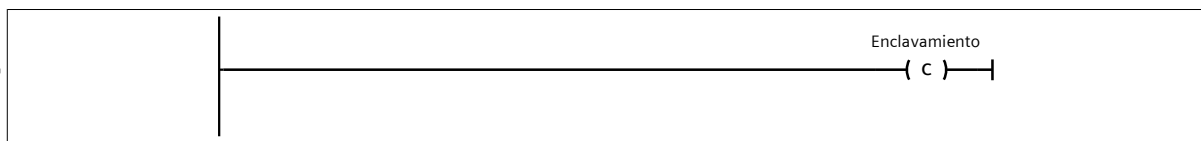
T22 - Trans22:**S21:Step21**

Comentario

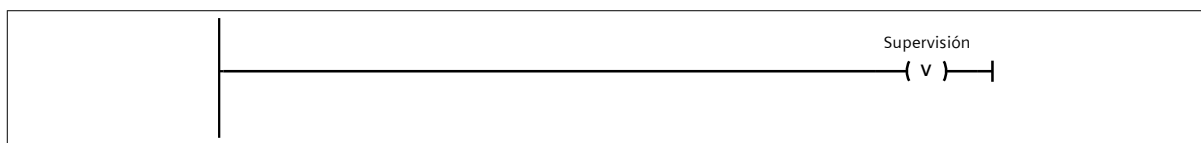
C

Interlock -(c)-:**Aviso de interlock**

Texto del aviso	
-----------------	--

**Supervision -(v)-:****Aviso de supervisión**

Texto del aviso	
-----------------	--

**Acciones:**

Interlock	Evento	Identificador	Acción
		S	"Mag"

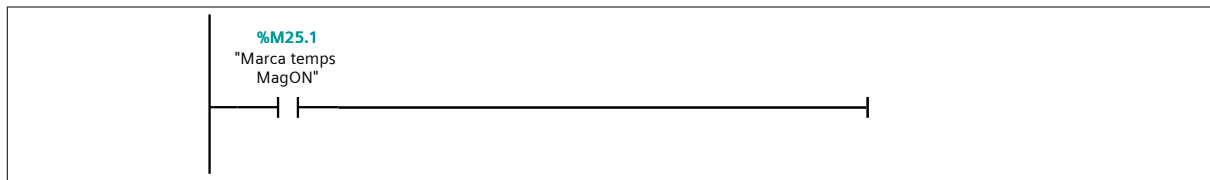
E

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 68	

Interlock	Evento	Identificador	Acción
		N	CALL TON TIME , "IEC_Timer_10_DB" (IN := "ON timer 10" PT := "temps MagON" Q => "Marca temps MagON" ET =>)
		S	"ON timer 10"

T23 - Trans23:

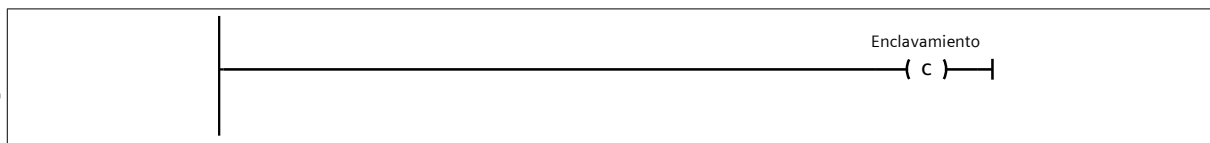


S22:Step22

Comentario

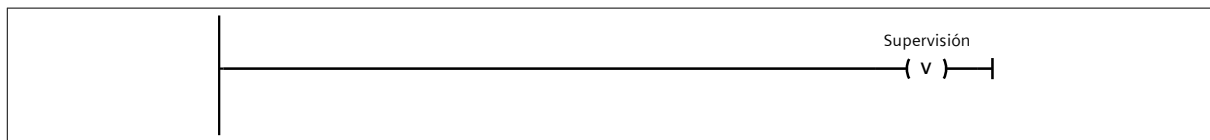
Interlock -(c)-:

Aviso de interlock	
Texto del aviso	



Supervision -(v)-:

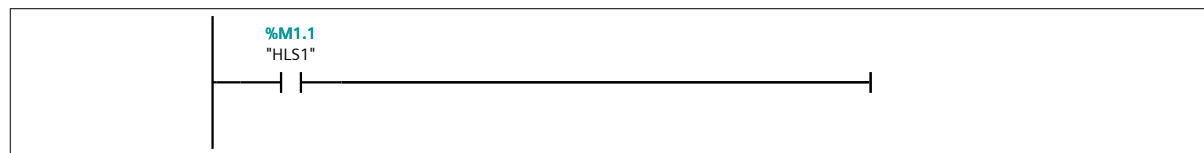
Aviso de supervisión	
Texto del aviso	



Acciones:			
Interlock	Evento	Identificador	Acción
		R	"Mag"
		R	"ON timer 10"
		S	"nivell HLS1 temperatura"

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View		Version
Approved By			Sheet 7 - 69

T24 - Trans24:



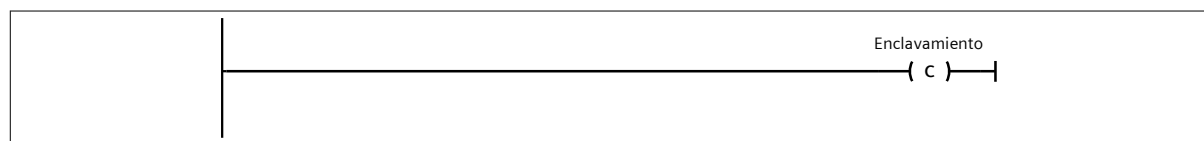
S23:Step23

Comentario

Interlock -(c)-:

Aviso de interlock

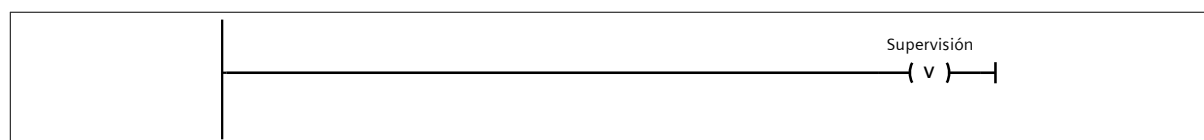
Texto del aviso



Supervision -(v)-:

Aviso de supervisión

Texto del aviso

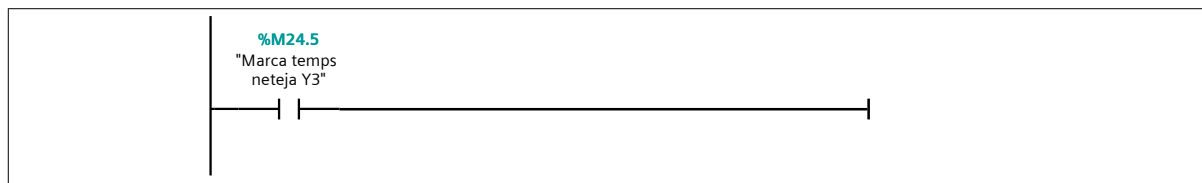


Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y13"
		S	"B1"
		S	"Y3"
		S	"Y2"
		N	CALL TON TIME , "IEC_Timer_6_DB" (IN := "ON timer 6" PT := "temps neteja Y3" Q => "Marca temps neteja Y3" ET =>)
		S	"ON timer 6"
		S	"nivell LLS2 temperatura"

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 7 - 70

T25 - Trans25:



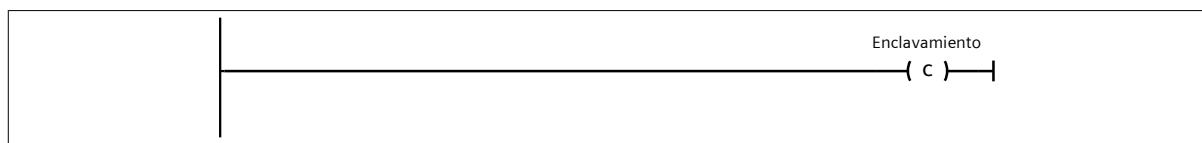
S24:Step24

Comentario

Interlock -(c)-:

Aviso de interlock

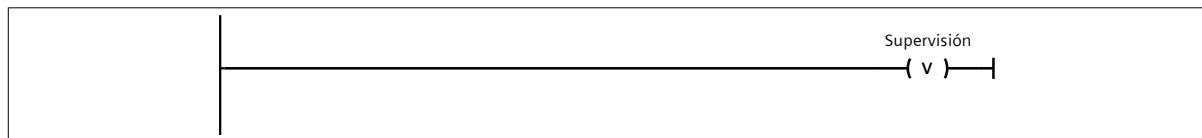
Texto del aviso



Supervision -(v)-:

Aviso de supervisi3n

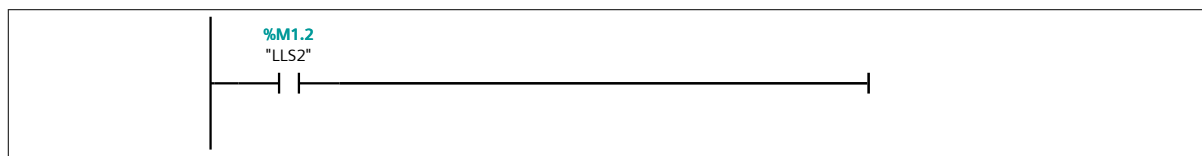
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acci3n
		S	"Y6"
		S	"Y5"
		S	"B2"
		R	"Y13"
		R	"Y3"
		R	"ON timer 6"

T26 - Trans26:



Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 71	

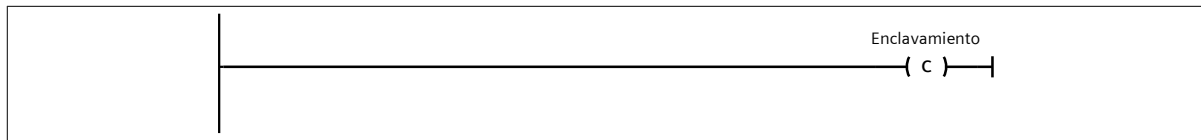
S25:Step25

Comentario

Interlock -(c)-:

Aviso de interlock

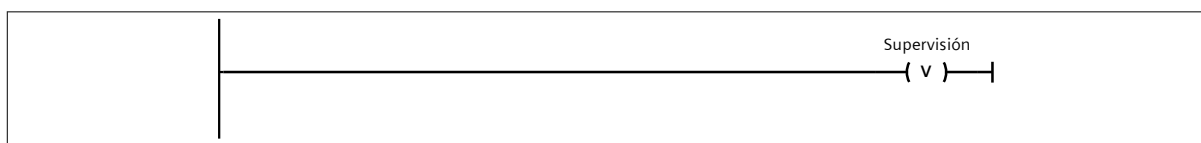
Texto del aviso



Supervision -(v)-:

Aviso de supervisión

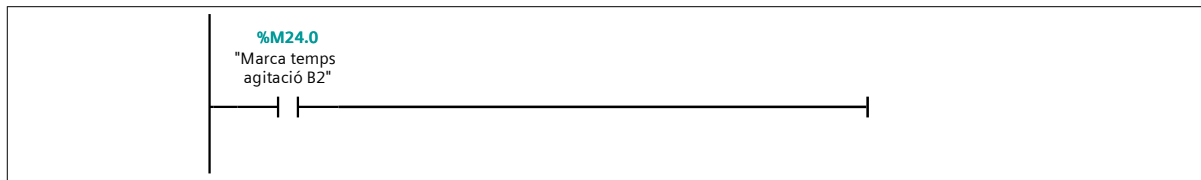
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y6"
		S	"Y5"
		S	"B2"
		N	CALL TON TIME , "IEC_Timer_7_DB" (IN := "ON timer 7" PT := "temps agitació B2" Q => "Marca temps agitació B2" ET =>)
		S	"ON timer 7"

T27 - Trans27:



S26:Step26

Comentario

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 7 - 72
Approved By			

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y6"
		R	"Y5"
		R	"B2"
		R	"Y13"
		R	"ON timer 7"
		S	"nivell HLS2 temperatura"

T28 - Trans28:

%M1.3
"HLS2"

S27:Step27

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path
C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

Version

Sheet 7 - 73

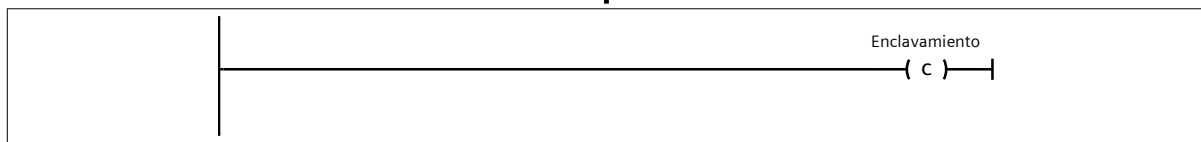
1

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4

A

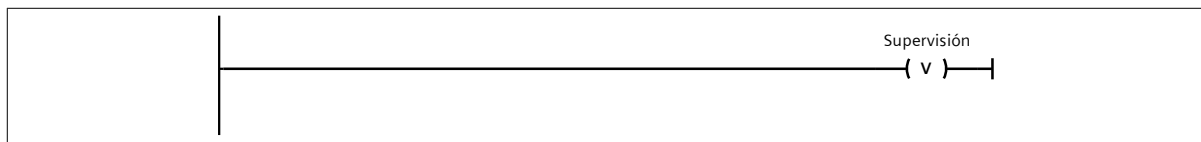


Supervision -(v)-:

Aviso de supervisión

Texto del aviso

B

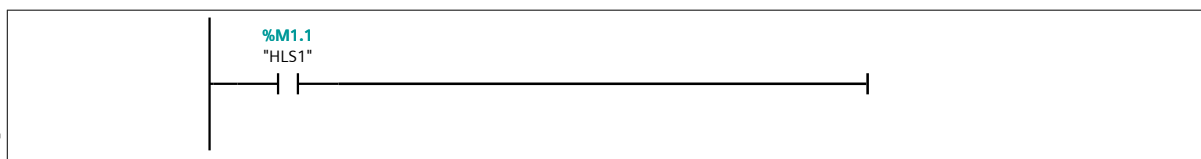


Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y7"
		S	"B2"
		S	"nivell HLS1 temperatura"

C

T29 - Trans29:



S28:Step28

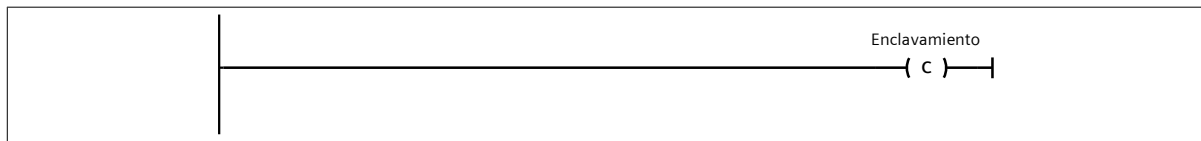
Comentario

Interlock -(c)-:

D

Aviso de interlock

Texto del aviso



Supervision -(v)-:

Aviso de supervisión

Texto del aviso

E

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 74	

1

2

3

4

A

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y8"
		N	CALL TON TIME , "IEC_Timer_11_DB" (IN := "ON timer 11" PT := "temps contacte" Q => "Marca temps contacte" ET =>)
		S	"ON timer 11"

B

T30 - Trans30:

C

%M26.1
"Marca temps
contacte"

S29:Step29

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

D

Enclavamiento

(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

E

Supervisión

(v)

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 75	

1

2

3

4

A

Enclavamiento

(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

B

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"B3"
		R	"Y1"
		R	"Y4"
		R	"ON timer 9"
		R	"Temperatura"
		S	"fi neteja cip"

C

T32 - Trans32:

D

%M0.0

"SY1 tancada"

%M0.2

"SY4 tancada"

S31:E8

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

E

Enclavamiento

(c)

F

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path

C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

Version

Sheet 7 - 77

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"B1"
		R	"B2"
		R	"Y7"
		R	"Y2"
		S	"B3"
		S	"Y1"
		S	"Y4"
		N	CALL TON TIME , "IEC_Timer_9_DB" (IN := "ON timer 9" PT := "temps desaiguar" Q => "Marca temps desaiguar" ET =>)
		R	"Marca temps recirculació"
		R	"ON timer 8"
		S	"ON timer 9"
		R	"ON timer 11"

T33 - T 9:



S32:E9

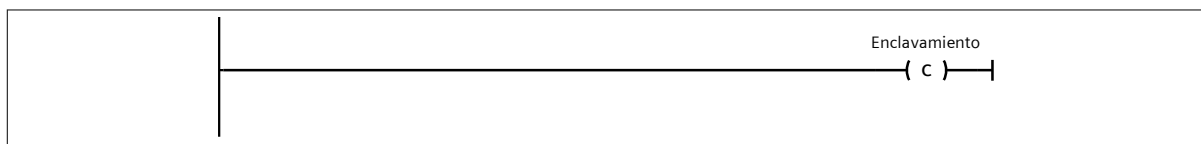
Comentario

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 7 - 78
Approved By			

Interlock -(c)-:

Aviso de interlock

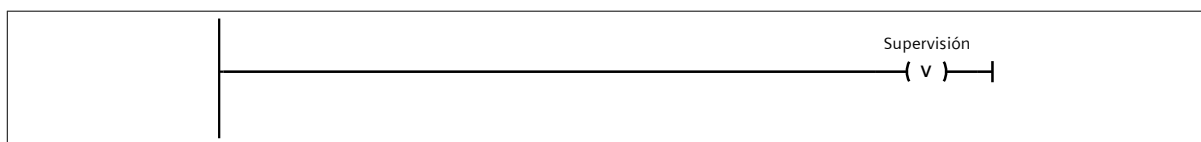
Texto del aviso



Supervision -(v)-:

Aviso de supervisión

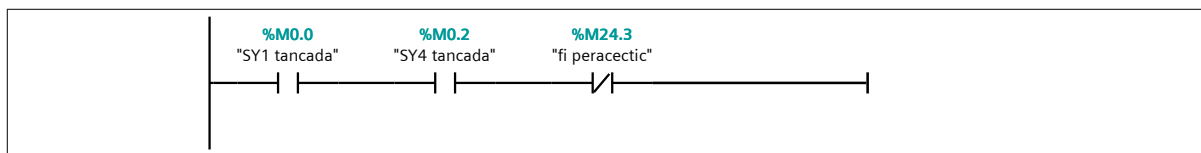
Texto del aviso



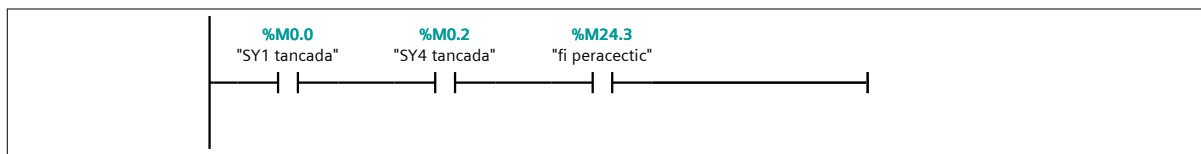
Acciones:

Interlock	Evento	Identificador	Acción
		R	"B3"
		R	"Y1"
		R	"Y4"
		R	"Marca temps desaiguar"
		R	"ON timer 9"

T34 - SY1*SY4*no fi peracetic:



T35 - SY1*SY4*fi peracetic:



S33:Step33

Comentario

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 7 - 79
Approved By			

1

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3

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A

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

B

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión

(v)

C

Acciones:

Interlock

Evento

Identificador

Acción

S

"Y7"

S

"B2"

T36 - Trans36:%M1.1
"HLS1"

D

S34:Step34

Comentario

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

E

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

F

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path

C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

Version

Sheet 7 - 80

1

2

3

4

A

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y10"
		N	CALL TON TIME , "IEC_Timer_11_DB" (IN := "ON timer 11" PT := "temps contacte" Q => "Marca temps contacte" ET =>)
		S	"fi peracetic"
		S	"ON timer 11"

B

T37 - Trans37:

C

%M26.1
"Marca temps
contacte"**S35:Step35**

Comentario

Interlock -(c)-:

D

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión

(v)

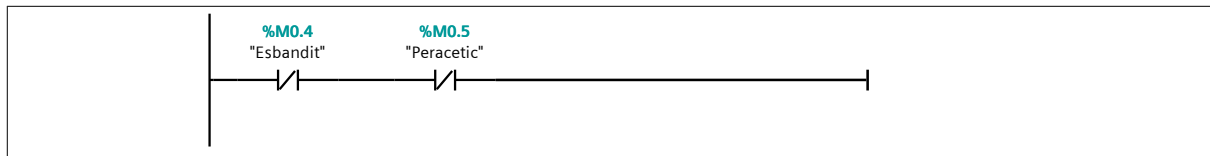
E

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 7 - 81	

1	2	3	4
A	Acciones:		
	Interlock	Evento	Identificador
			Acción
		R	"Esbandit"
		R	"Peracetic"
B		S	"fi neteja cip"

T38 - Trans38:

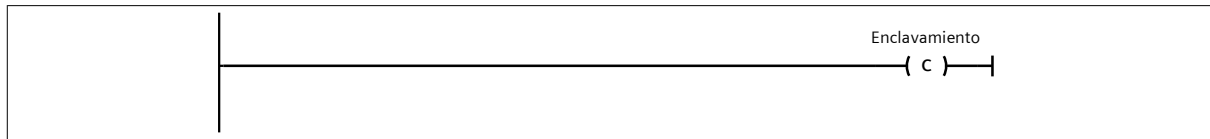


S36:Step36

Comentario

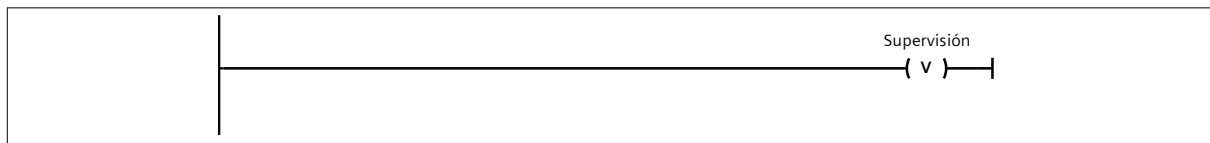
Interlock -(c)-:

Aviso de interlock	
Texto del aviso	



Supervision -(v)-:

Aviso de supervisión	
Texto del aviso	



Acciones:			
Interlock	Evento	Identificador	Acción
		R	"nivell LLS1 temperatura"
		R	"nivell LLS2 temperatura"

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 7 - 82

	1	2	3	4
A	<div>T39 - Trans39:</div> <div><div></div><div><div>%M1.0 "LLS1"</div><div>%M1.2 "LLS2"</div></div><div></div></div>			
B	<div>Instrucciones permanentes posteriores</div> <div>1:</div> <div></div>			
C				
D				
E				
F	<div>Owner</div> <div>Operator</div> <div>Designed By</div> <div>Checked By</div> <div>Approved By</div>	<div>Project name</div> <div>Project Path</div> <div>Location</div> <div>Description 1st</div> <div>Description 2nd</div> <div>1st View</div>	<div>Date</div> <div>Language</div> <div>Version</div>	<div>03/06/2013</div> <div>es-ES</div> <div>7 - 83</div>

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

PREP XAROP [FB1]

PREP XAROP Propiedades

General

Nombre	PREP XAROP	Número	1
Tipo	FB	Idioma	GRAPH

Información

Título		Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
▼ Input				
OFF_SQ	Bool	0.0	false	Ajustar en IDB
INIT_SQ	Bool	0.1	false	Ajustar en IDB
ACK_EF	Bool	0.2	false	Ajustar en IDB
S_PREV	Bool	0.3	false	Ajustar en IDB
S_NEXT	Bool	0.4	false	Ajustar en IDB
SW_AUTO	Bool	0.5	false	Ajustar en IDB
SW_TAP	Bool	0.6	false	Ajustar en IDB
SW_TOP	Bool	0.7	false	Ajustar en IDB
SW_MAN	Bool	1.0	false	Ajustar en IDB
S_SEL	Int	2.0	0	Ajustar en IDB
S_ON	Bool	4.0	false	Ajustar en IDB
S_OFF	Bool	4.1	false	Ajustar en IDB
T_PUSH	Bool	4.2	false	Ajustar en IDB
SY9_tancada	Bool	4.3	false	Ajustar en IDB
Valor tim5	Time	6.0	T#0ms	Ajustar en IDB
▼ Output				
S_NO	Int	10.0	0	Ajustar en IDB
S_MORE	Bool	12.0	false	Ajustar en IDB
S_ACTIVE	Bool	12.1	false	Ajustar en IDB
ERR_FLT	Bool	12.2	false	Ajustar en IDB
AUTO_ON	Bool	12.3	false	Ajustar en IDB
TAP_ON	Bool	12.4	false	Ajustar en IDB
TOP_ON	Bool	12.5	false	Ajustar en IDB
MAN_ON	Bool	12.6	false	Ajustar en IDB
InOut				
▼ Static				
▼ SWITCH	Array [0..1]of DWord	14.0		Ajustar en IDB
SWITCH[0]	DWord		16#100804	Ajustar en IDB
SWITCH[1]	DWord		16#70000000	Ajustar en IDB
▼ SW_SQTS	Array [0..23]of Byte	22.0		Ajustar en IDB

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 1	

1		2		3		4		
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B								
C								
D								
E								
F								

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
SW_SQTS[0]	Byte		16#7	Ajustar en IDB
SW_SQTS[1]	Byte		16#0	Ajustar en IDB
SW_SQTS[2]	Byte		16#0	Ajustar en IDB
SW_SQTS[3]	Byte		16#0	Ajustar en IDB
SW_SQTS[4]	Byte		16#0	Ajustar en IDB
SW_SQTS[5]	Byte		16#0	Ajustar en IDB
SW_SQTS[6]	Byte		16#0	Ajustar en IDB
SW_SQTS[7]	Byte		16#0	Ajustar en IDB
SW_SQTS[8]	Byte		16#0	Ajustar en IDB
SW_SQTS[9]	Byte		16#0	Ajustar en IDB
SW_SQTS[10]	Byte		16#1	Ajustar en IDB
SW_SQTS[11]	Byte		16#1	Ajustar en IDB
SW_SQTS[12]	Byte		16#2	Ajustar en IDB
SW_SQTS[13]	Byte		16#2	Ajustar en IDB
SW_SQTS[14]	Byte		16#2	Ajustar en IDB
SW_SQTS[15]	Byte		16#3	Ajustar en IDB
SW_SQTS[16]	Byte		16#4	Ajustar en IDB
SW_SQTS[17]	Byte		16#2	Ajustar en IDB
SW_SQTS[18]	Byte		16#5	Ajustar en IDB
SW_SQTS[19]	Byte		16#5	Ajustar en IDB
SW_SQTS[20]	Byte		16#5	Ajustar en IDB
SW_SQTS[21]	Byte		16#5	Ajustar en IDB
SW_SQTS[22]	Byte		16#5	Ajustar en IDB
SW_SQTS[23]	Byte		16#6	Ajustar en IDB
SW_ADDR	Word	46.0	16#E	Ajustar en IDB
▼ G7T_0	GraphTransi- tion	48.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	0	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ CIP*ok	GraphTransi- tion	64.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	1	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ T0	GraphTransi- tion	80.0		Ajustar en IDB

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
Operator	Location			
Designed By	Description 1st			
Checked By	Description 2nd		Language es-ES	
Approved By	1st View		Version	Sheet 8 - 2

1		2		3		4																																																			
A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>2</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Trans</td><td>GraphTransi-tion</td><td>96.0</td><td></td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	2	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ Trans	GraphTransi-tion	96.0		Ajustar en IDB
	Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																				
	TV	Bool	0.0	false	Ajustar en IDB																																																				
	TT	Bool	0.1	false	Ajustar en IDB																																																				
	TS	Bool	0.2	false	Ajustar en IDB																																																				
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																				
	TNO	Int	2.0	2	Ajustar en IDB																																																				
	CRIT	DWord	4.0	0	Ajustar en IDB																																																				
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																				
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																				
▼ Trans	GraphTransi-tion	96.0		Ajustar en IDB																																																					
B	<table border="1"> <tbody> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>3</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Trans4</td><td>GraphTransi-tion</td><td>112.0</td><td></td><td>Ajustar en IDB</td></tr> </tbody> </table>							TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	3	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ Trans4	GraphTransi-tion	112.0		Ajustar en IDB					
	TV	Bool	0.0	false	Ajustar en IDB																																																				
	TT	Bool	0.1	false	Ajustar en IDB																																																				
	TS	Bool	0.2	false	Ajustar en IDB																																																				
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																				
	TNO	Int	2.0	3	Ajustar en IDB																																																				
	CRIT	DWord	4.0	0	Ajustar en IDB																																																				
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																				
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																				
	▼ Trans4	GraphTransi-tion	112.0		Ajustar en IDB																																																				
C	<table border="1"> <tbody> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>4</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Trans5</td><td>GraphTransi-tion</td><td>128.0</td><td></td><td>Ajustar en IDB</td></tr> </tbody> </table>							TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	4	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ Trans5	GraphTransi-tion	128.0		Ajustar en IDB					
	TV	Bool	0.0	false	Ajustar en IDB																																																				
	TT	Bool	0.1	false	Ajustar en IDB																																																				
	TS	Bool	0.2	false	Ajustar en IDB																																																				
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																				
	TNO	Int	2.0	4	Ajustar en IDB																																																				
	CRIT	DWord	4.0	0	Ajustar en IDB																																																				
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																				
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																				
	▼ Trans5	GraphTransi-tion	128.0		Ajustar en IDB																																																				
D	<table border="1"> <tbody> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>5</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Trans6</td><td>GraphTransi-tion</td><td>144.0</td><td></td><td>Ajustar en IDB</td></tr> </tbody> </table>							TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	5	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB	▼ Trans6	GraphTransi-tion	144.0		Ajustar en IDB					
	TV	Bool	0.0	false	Ajustar en IDB																																																				
	TT	Bool	0.1	false	Ajustar en IDB																																																				
	TS	Bool	0.2	false	Ajustar en IDB																																																				
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																				
	TNO	Int	2.0	5	Ajustar en IDB																																																				
	CRIT	DWord	4.0	0	Ajustar en IDB																																																				
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																				
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																				
	▼ Trans6	GraphTransi-tion	144.0		Ajustar en IDB																																																				
E	<table border="1"> <tbody> <tr><td>TV</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TT</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>TS</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>CF_IV</td><td>Bool</td><td>0.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>TNO</td><td>Int</td><td>2.0</td><td>6</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT</td><td>DWord</td><td>4.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>8.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> </tbody> </table>							TV	Bool	0.0	false	Ajustar en IDB	TT	Bool	0.1	false	Ajustar en IDB	TS	Bool	0.2	false	Ajustar en IDB	CF_IV	Bool	0.3	true	Ajustar en IDB	TNO	Int	2.0	6	Ajustar en IDB	CRIT	DWord	4.0	0	Ajustar en IDB	CRIT_OLD	DWord	8.0	0	Ajustar en IDB	CRIT_FLT	DWord	12.0	0	Ajustar en IDB										
	TV	Bool	0.0	false	Ajustar en IDB																																																				
	TT	Bool	0.1	false	Ajustar en IDB																																																				
	TS	Bool	0.2	false	Ajustar en IDB																																																				
	CF_IV	Bool	0.3	true	Ajustar en IDB																																																				
	TNO	Int	2.0	6	Ajustar en IDB																																																				
	CRIT	DWord	4.0	0	Ajustar en IDB																																																				
	CRIT_OLD	DWord	8.0	0	Ajustar en IDB																																																				
	CRIT_FLT	DWord	12.0	0	Ajustar en IDB																																																				
	F	Owner		Project name Mesclador modular TFC			Date 03/06/2013																																																		
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC																																																							
		Location																																																							
Designed By		Description 1st																																																							
Checked By		Description 2nd			Language es-ES																																																				
Approved By		1st View			Version		Sheet 8 - 3																																																		

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
	▼ Trans7		GraphTransition	160.0		Ajustar en IDB	
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	TT		Bool	0.1	false	Ajustar en IDB	
	TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB	
	TNO		Int	2.0	7	Ajustar en IDB	
	CRIT		DWord	4.0	0	Ajustar en IDB	
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
B	▼ Trans8		GraphTransition	176.0		Ajustar en IDB	
	TV		Bool	0.0	false	Ajustar en IDB	
	TT		Bool	0.1	false	Ajustar en IDB	
	TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB	
	TNO		Int	2.0	8	Ajustar en IDB	
	CRIT		DWord	4.0	0	Ajustar en IDB	
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
	C	▼ Trans9		GraphTransition	192.0		Ajustar en IDB
TV		Bool	0.0	false	Ajustar en IDB		
TT		Bool	0.1	false	Ajustar en IDB		
TS		Bool	0.2	false	Ajustar en IDB		
CF_IV		Bool	0.3	true	Ajustar en IDB		
TNO		Int	2.0	9	Ajustar en IDB		
CRIT		DWord	4.0	0	Ajustar en IDB		
CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
D		▼ Trans10		GraphTransition	208.0		Ajustar en IDB
	TV		Bool	0.0	false	Ajustar en IDB	
	TT		Bool	0.1	false	Ajustar en IDB	
	TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB	
	TNO		Int	2.0	10	Ajustar en IDB	
	CRIT		DWord	4.0	0	Ajustar en IDB	
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB	
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB	
	E	▼ Trans11		GraphTransition	224.0		Ajustar en IDB
TV		Bool	0.0	false	Ajustar en IDB		
TT		Bool	0.1	false	Ajustar en IDB		
TS		Bool	0.2	false	Ajustar en IDB		
CF_IV		Bool	0.3	true	Ajustar en IDB		
TNO		Int	2.0	11	Ajustar en IDB		
CRIT		DWord	4.0	0	Ajustar en IDB		
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version	
					Sheet 8 - 4		

1		2		3		4		
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
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	▼ Trans12		GraphTransi- tion	240.0		Ajustar en IDB		
B	TV		Bool	0.0	false	Ajustar en IDB		
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	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	12	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans13		GraphTransi- tion	256.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	C	TS		Bool	0.2	false	Ajustar en IDB	
CF_IV		Bool	0.3	true	Ajustar en IDB			
TNO		Int	2.0	13	Ajustar en IDB			
CRIT		DWord	4.0	0	Ajustar en IDB			
CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
▼ Trans14		GraphTransi- tion	272.0		Ajustar en IDB			
TV		Bool	0.0	false	Ajustar en IDB			
TT		Bool	0.1	false	Ajustar en IDB			
TS		Bool	0.2	false	Ajustar en IDB			
D		CF_IV		Bool	0.3	true	Ajustar en IDB	
		TNO		Int	2.0	14	Ajustar en IDB	
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans17		GraphTransi- tion	288.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	E	TNO		Int	2.0	17	Ajustar en IDB	
		CRIT		DWord	4.0	0	Ajustar en IDB	
CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
▼ Trans18		GraphTransi- tion	304.0		Ajustar en IDB			
TV		Bool	0.0	false	Ajustar en IDB			
TT		Bool	0.1	false	Ajustar en IDB			
TS		Bool	0.2	false	Ajustar en IDB			
CF_IV		Bool	0.3	true	Ajustar en IDB			
F		Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
	Designed By		Description 1st					
	Checked By		Description 2nd			Language es-ES		
	Approved By		1st View			Version		
		Sheet 8 - 5						

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B							
C							
D							
E							
F							

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
TNO	Int	2.0	18	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans19	GraphTransi-tion	320.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	19	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans20	GraphTransi-tion	336.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	20	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans21	GraphTransi-tion	352.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	21	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ Trans22	GraphTransi-tion	368.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB
TS	Bool	0.2	false	Ajustar en IDB
CF_IV	Bool	0.3	true	Ajustar en IDB
TNO	Int	2.0	22	Ajustar en IDB
CRIT	DWord	4.0	0	Ajustar en IDB
CRIT_OLD	DWord	8.0	0	Ajustar en IDB
CRIT_FLT	DWord	12.0	0	Ajustar en IDB
▼ LLS2	GraphTransi-tion	384.0		Ajustar en IDB
TV	Bool	0.0	false	Ajustar en IDB
TT	Bool	0.1	false	Ajustar en IDB

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
Operator	Location			
Designed By	Description 1st			
Checked By	Description 2nd		Language es-ES	
Approved By	1st View		Version	Sheet 8 - 6

1		2		3		4		
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia		
	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	23	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans24		GraphTransi- tion	400.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
B	TS		Bool	0.2	false	Ajustar en IDB		
	CF_IV		Bool	0.3	true	Ajustar en IDB		
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	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ Trans25		GraphTransi- tion	416.0		Ajustar en IDB		
	TV		Bool	0.0	false	Ajustar en IDB		
	TT		Bool	0.1	false	Ajustar en IDB		
	C	TS		Bool	0.2	false	Ajustar en IDB	
CF_IV		Bool	0.3	true	Ajustar en IDB			
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CRIT		DWord	4.0	0	Ajustar en IDB			
CRIT_OLD		DWord	8.0	0	Ajustar en IDB			
CRIT_FLT		DWord	12.0	0	Ajustar en IDB			
▼ Trans26		GraphTransi- tion	432.0		Ajustar en IDB			
TV		Bool	0.0	false	Ajustar en IDB			
TT		Bool	0.1	false	Ajustar en IDB			
D		TS		Bool	0.2	false	Ajustar en IDB	
	CF_IV		Bool	0.3	true	Ajustar en IDB		
	TNO		Int	2.0	26	Ajustar en IDB		
	CRIT		DWord	4.0	0	Ajustar en IDB		
	CRIT_OLD		DWord	8.0	0	Ajustar en IDB		
	CRIT_FLT		DWord	12.0	0	Ajustar en IDB		
	▼ G7S_0		GraphStep	448.0		Ajustar en IDB		
	S1		Bool	0.0	false	Ajustar en IDB		
	L1		Bool	0.1	false	Ajustar en IDB		
	E	V1		Bool	0.2	false	Ajustar en IDB	
R1		Bool	0.3	false	Ajustar en IDB			
A1		Bool	0.4	false	Ajustar en IDB			
S0		Bool	0.5	false	Ajustar en IDB			
L0		Bool	0.6	false	Ajustar en IDB			
V0		Bool	0.7	false	Ajustar en IDB			
X		Bool	1.0	false	Ajustar en IDB			
LA		Bool	1.1	false	Ajustar en IDB			
F		Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
	Designed By		Description 1st					
	Checked By		Description 2nd			Language es-ES		
Approved By		1st View			Version		Sheet 8 - 7	

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
	VA		Bool	1.2	false	Ajustar en IDB	
	RA		Bool	1.3	false	Ajustar en IDB	
	AA		Bool	1.4	false	Ajustar en IDB	
	SS		Bool	1.5	false	Ajustar en IDB	
	LS		Bool	1.6	true	Ajustar en IDB	
	VS		Bool	1.7	false	Ajustar en IDB	
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	T		Time	4.0	T#0ms	Ajustar en IDB	
	U		Time	8.0	T#0ms	Ajustar en IDB	
B	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
	SM		Bool	24.0	false	Ajustar en IDB	
	LP		Bool	24.1	false	Ajustar en IDB	
	LN		Bool	24.2	false	Ajustar en IDB	
	VP		Bool	24.3	false	Ajustar en IDB	
	VN		Bool	24.4	false	Ajustar en IDB	
	H_IL_ERR		Byte	25.0	0	Ajustar en IDB	
	H_SV_FLT		Byte	26.0	0	Ajustar en IDB	
C	RESERVED		DWord	28.0	0	Ajustar en IDB	
	▼ E0		GraphStep	480.0		Ajustar en IDB	
	S1		Bool	0.0	false	Ajustar en IDB	
	L1		Bool	0.1	false	Ajustar en IDB	
	V1		Bool	0.2	false	Ajustar en IDB	
	R1		Bool	0.3	false	Ajustar en IDB	
	A1		Bool	0.4	false	Ajustar en IDB	
	S0		Bool	0.5	false	Ajustar en IDB	
	L0		Bool	0.6	false	Ajustar en IDB	
	V0		Bool	0.7	false	Ajustar en IDB	
D	X		Bool	1.0	false	Ajustar en IDB	
	LA		Bool	1.1	false	Ajustar en IDB	
	VA		Bool	1.2	false	Ajustar en IDB	
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	AA		Bool	1.4	false	Ajustar en IDB	
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	SNO		Int	2.0	1	Ajustar en IDB	
	T		Time	4.0	T#0ms	Ajustar en IDB	
E	U		Time	8.0	T#0ms	Ajustar en IDB	
	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
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	LP		Bool	24.1	false	Ajustar en IDB	
	LN		Bool	24.2	false	Ajustar en IDB	
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version Sheet 8 - 8	

1		2		3		4		
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia		
	VP		Bool	24.3	false	Ajustar en IDB		
	VN		Bool	24.4	false	Ajustar en IDB		
	H_IL_ERR		Byte	25.0	0	Ajustar en IDB		
	H_SV_FLT		Byte	26.0	0	Ajustar en IDB		
B	RESERVED		DWord	28.0	0	Ajustar en IDB		
	▼ E1		GraphStep	512.0		Ajustar en IDB		
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	L1		Bool	0.1	false	Ajustar en IDB		
	V1		Bool	0.2	false	Ajustar en IDB		
	R1		Bool	0.3	false	Ajustar en IDB		
	A1		Bool	0.4	false	Ajustar en IDB		
	S0		Bool	0.5	false	Ajustar en IDB		
	L0		Bool	0.6	false	Ajustar en IDB		
	V0		Bool	0.7	false	Ajustar en IDB		
	X		Bool	1.0	false	Ajustar en IDB		
	LA		Bool	1.1	false	Ajustar en IDB		
	VA		Bool	1.2	false	Ajustar en IDB		
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	LS		Bool	1.6	true	Ajustar en IDB		
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	T		Time	4.0	T#0ms	Ajustar en IDB		
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	C	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
		CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
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		SM		Bool	24.0	false	Ajustar en IDB	
LP		Bool	24.1	false	Ajustar en IDB			
LN		Bool	24.2	false	Ajustar en IDB			
VP		Bool	24.3	false	Ajustar en IDB			
VN		Bool	24.4	false	Ajustar en IDB			
H_IL_ERR		Byte	25.0	0	Ajustar en IDB			
H_SV_FLT		Byte	26.0	0	Ajustar en IDB			
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L1		Bool	0.1	false	Ajustar en IDB			
V1		Bool	0.2	false	Ajustar en IDB			
R1		Bool	0.3	false	Ajustar en IDB			
A1		Bool	0.4	false	Ajustar en IDB			
S0		Bool	0.5	false	Ajustar en IDB			
L0		Bool	0.6	false	Ajustar en IDB			
V0		Bool	0.7	false	Ajustar en IDB			
X		Bool	1.0	false	Ajustar en IDB			
D								
E								
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013		
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
	Designed By		Description 1st					
	Checked By		Description 2nd			Language es-ES		
Approved By		1st View			Version		Sheet 8 - 9	

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
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	VA		Bool	1.2	false	Ajustar en IDB	
	RA		Bool	1.3	false	Ajustar en IDB	
	AA		Bool	1.4	false	Ajustar en IDB	
	SS		Bool	1.5	false	Ajustar en IDB	
	LS		Bool	1.6	true	Ajustar en IDB	
	VS		Bool	1.7	false	Ajustar en IDB	
	SNO		Int	2.0	3	Ajustar en IDB	
	T		Time	4.0	T#0ms	Ajustar en IDB	
B	U		Time	8.0	T#0ms	Ajustar en IDB	
	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
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	LN		Bool	24.2	false	Ajustar en IDB	
	VP		Bool	24.3	false	Ajustar en IDB	
	VN		Bool	24.4	false	Ajustar en IDB	
	H_IL_ERR		Byte	25.0	0	Ajustar en IDB	
C	H_SV_FLT		Byte	26.0	0	Ajustar en IDB	
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	▼ E3		GraphStep	576.0		Ajustar en IDB	
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	L1		Bool	0.1	false	Ajustar en IDB	
	V1		Bool	0.2	false	Ajustar en IDB	
	R1		Bool	0.3	false	Ajustar en IDB	
	A1		Bool	0.4	false	Ajustar en IDB	
	S0		Bool	0.5	false	Ajustar en IDB	
	L0		Bool	0.6	false	Ajustar en IDB	
D	V0		Bool	0.7	false	Ajustar en IDB	
	X		Bool	1.0	false	Ajustar en IDB	
	LA		Bool	1.1	false	Ajustar en IDB	
	VA		Bool	1.2	false	Ajustar en IDB	
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	SNO		Int	2.0	4	Ajustar en IDB	
E	T		Time	4.0	T#0ms	Ajustar en IDB	
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	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
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	SM		Bool	24.0	false	Ajustar en IDB	
	LP		Bool	24.1	false	Ajustar en IDB	
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version	
					Sheet 8 - 10		

1		2		3		4																																																																																																																																																																																																																																												
A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>LN</td><td>Bool</td><td>24.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ E4</td><td>GraphStep</td><td>608.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>5</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>20.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>SM</td><td>Bool</td><td>24.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LP</td><td>Bool</td><td>24.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LN</td><td>Bool</td><td>24.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VP</td><td>Bool</td><td>24.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VN</td><td>Bool</td><td>24.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>25.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>26.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>28.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>▼ E5</td><td>GraphStep</td><td>640.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	LN	Bool	24.2	false	Ajustar en IDB	VP	Bool	24.3	false	Ajustar en IDB	VN	Bool	24.4	false	Ajustar en IDB	H_IL_ERR	Byte	25.0	0	Ajustar en IDB	H_SV_FLT	Byte	26.0	0	Ajustar en IDB	RESERVED	DWord	28.0	0	Ajustar en IDB	▼ E4	GraphStep	608.0		Ajustar en IDB	S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB	X	Bool	1.0	false	Ajustar en IDB	LA	Bool	1.1	false	Ajustar en IDB	VA	Bool	1.2	false	Ajustar en IDB	RA	Bool	1.3	false	Ajustar en IDB	AA	Bool	1.4	false	Ajustar en IDB	SS	Bool	1.5	false	Ajustar en IDB	LS	Bool	1.6	true	Ajustar en IDB	VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	5	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB	CRIT_SUP	DWord	20.0	0	Ajustar en IDB	SM	Bool	24.0	false	Ajustar en IDB	LP	Bool	24.1	false	Ajustar en IDB	LN	Bool	24.2	false	Ajustar en IDB	VP	Bool	24.3	false	Ajustar en IDB	VN	Bool	24.4	false	Ajustar en IDB	H_IL_ERR	Byte	25.0	0	Ajustar en IDB	H_SV_FLT	Byte	26.0	0	Ajustar en IDB	RESERVED	DWord	28.0	0	Ajustar en IDB	▼ E5	GraphStep	640.0		Ajustar en IDB	S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB
	Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																																																																																																																																																																																																													
LN	Bool	24.2	false	Ajustar en IDB																																																																																																																																																																																																																																														
VP	Bool	24.3	false	Ajustar en IDB																																																																																																																																																																																																																																														
VN	Bool	24.4	false	Ajustar en IDB																																																																																																																																																																																																																																														
H_IL_ERR	Byte	25.0	0	Ajustar en IDB																																																																																																																																																																																																																																														
H_SV_FLT	Byte	26.0	0	Ajustar en IDB																																																																																																																																																																																																																																														
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▼ E4	GraphStep	608.0		Ajustar en IDB																																																																																																																																																																																																																																														
S1	Bool	0.0	false	Ajustar en IDB																																																																																																																																																																																																																																														
L1	Bool	0.1	false	Ajustar en IDB																																																																																																																																																																																																																																														
V1	Bool	0.2	false	Ajustar en IDB																																																																																																																																																																																																																																														
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V0	Bool	0.7	false	Ajustar en IDB																																																																																																																																																																																																																																														
X	Bool	1.0	false	Ajustar en IDB																																																																																																																																																																																																																																														
LA	Bool	1.1	false	Ajustar en IDB																																																																																																																																																																																																																																														
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AA	Bool	1.4	false	Ajustar en IDB																																																																																																																																																																																																																																														
SS	Bool	1.5	false	Ajustar en IDB																																																																																																																																																																																																																																														
LS	Bool	1.6	true	Ajustar en IDB																																																																																																																																																																																																																																														
VS	Bool	1.7	false	Ajustar en IDB																																																																																																																																																																																																																																														
SNO	Int	2.0	5	Ajustar en IDB																																																																																																																																																																																																																																														
T	Time	4.0	T#0ms	Ajustar en IDB																																																																																																																																																																																																																																														
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CRIT_LOC	DWord	12.0	0	Ajustar en IDB																																																																																																																																																																																																																																														
CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB																																																																																																																																																																																																																																														
CRIT_SUP	DWord	20.0	0	Ajustar en IDB																																																																																																																																																																																																																																														
SM	Bool	24.0	false	Ajustar en IDB																																																																																																																																																																																																																																														
LP	Bool	24.1	false	Ajustar en IDB																																																																																																																																																																																																																																														
LN	Bool	24.2	false	Ajustar en IDB																																																																																																																																																																																																																																														
VP	Bool	24.3	false	Ajustar en IDB																																																																																																																																																																																																																																														
VN	Bool	24.4	false	Ajustar en IDB																																																																																																																																																																																																																																														
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H_SV_FLT	Byte	26.0	0	Ajustar en IDB																																																																																																																																																																																																																																														
RESERVED	DWord	28.0	0	Ajustar en IDB																																																																																																																																																																																																																																														
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R1	Bool	0.3	false	Ajustar en IDB																																																																																																																																																																																																																																														
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S0	Bool	0.5	false	Ajustar en IDB																																																																																																																																																																																																																																														
L0	Bool	0.6	false	Ajustar en IDB																																																																																																																																																																																																																																														
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	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
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	Approved By		1st View			Version	
					Sheet 8 - 15		

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R1		Bool	0.3	false	Ajustar en IDB			
A1		Bool	0.4	false	Ajustar en IDB			
S0		Bool	0.5	false	Ajustar en IDB			
L0		Bool	0.6	false	Ajustar en IDB			
V0		Bool	0.7	false	Ajustar en IDB			
X		Bool	1.0	false	Ajustar en IDB			
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	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
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	Checked By		Description 2nd			Language es-ES		
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D	U		Time	8.0	T#0ms	Ajustar en IDB	
	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
	SM		Bool	24.0	false	Ajustar en IDB	
	LP		Bool	24.1	false	Ajustar en IDB	
	LN		Bool	24.2	false	Ajustar en IDB	
	VP		Bool	24.3	false	Ajustar en IDB	
	VN		Bool	24.4	false	Ajustar en IDB	
	H_IL_ERR		Byte	25.0	0	Ajustar en IDB	
E	H_SV_FLT		Byte	26.0	0	Ajustar en IDB	
	RESERVED		DWord	28.0	0	Ajustar en IDB	
	▼ E18		GraphStep	1024.0		Ajustar en IDB	
	S1		Bool	0.0	false	Ajustar en IDB	
	L1		Bool	0.1	false	Ajustar en IDB	
	V1		Bool	0.2	false	Ajustar en IDB	
	R1		Bool	0.3	false	Ajustar en IDB	
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version	
					Sheet 8 - 19		

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
	SM		Bool	24.0	false	Ajustar en IDB	
	LP		Bool	24.1	false	Ajustar en IDB	
	LN		Bool	24.2	false	Ajustar en IDB	
	VP		Bool	24.3	false	Ajustar en IDB	
	VN		Bool	24.4	false	Ajustar en IDB	
	H_IL_ERR		Byte	25.0	0	Ajustar en IDB	
B	H_SV_FLT		Byte	26.0	0	Ajustar en IDB	
	RESERVED		DWord	28.0	0	Ajustar en IDB	
	▼ E20		GraphStep	1088.0		Ajustar en IDB	
	S1		Bool	0.0	false	Ajustar en IDB	
	L1		Bool	0.1	false	Ajustar en IDB	
	V1		Bool	0.2	false	Ajustar en IDB	
	R1		Bool	0.3	false	Ajustar en IDB	
	A1		Bool	0.4	false	Ajustar en IDB	
	S0		Bool	0.5	false	Ajustar en IDB	
	L0		Bool	0.6	false	Ajustar en IDB	
C	V0		Bool	0.7	false	Ajustar en IDB	
	X		Bool	1.0	false	Ajustar en IDB	
	LA		Bool	1.1	false	Ajustar en IDB	
	VA		Bool	1.2	false	Ajustar en IDB	
	RA		Bool	1.3	false	Ajustar en IDB	
	AA		Bool	1.4	false	Ajustar en IDB	
	SS		Bool	1.5	false	Ajustar en IDB	
	LS		Bool	1.6	true	Ajustar en IDB	
	VS		Bool	1.7	false	Ajustar en IDB	
	SNO		Int	2.0	21	Ajustar en IDB	
D	T		Time	4.0	T#0ms	Ajustar en IDB	
	U		Time	8.0	T#0ms	Ajustar en IDB	
	CRIT_LOC		DWord	12.0	0	Ajustar en IDB	
	CRIT_LOC_ERR		DWord	16.0	0	Ajustar en IDB	
	CRIT_SUP		DWord	20.0	0	Ajustar en IDB	
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	LP		Bool	24.1	false	Ajustar en IDB	
	LN		Bool	24.2	false	Ajustar en IDB	
	VP		Bool	24.3	false	Ajustar en IDB	
	VN		Bool	24.4	false	Ajustar en IDB	
E	H_IL_ERR		Byte	25.0	0	Ajustar en IDB	
	H_SV_FLT		Byte	26.0	0	Ajustar en IDB	
	RESERVED		DWord	28.0	0	Ajustar en IDB	
	▼ E21		GraphStep	1120.0		Ajustar en IDB	
	S1		Bool	0.0	false	Ajustar en IDB	
	L1		Bool	0.1	false	Ajustar en IDB	
	V1		Bool	0.2	false	Ajustar en IDB	
Owner		Project name Mesclador modular TFC				Date 03/06/2013	
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
		Location					
Designed By		Description 1st					
Checked By		Description 2nd				Language es-ES	
Approved By		1st View				Version	
						Sheet 8 - 21	

1		2		3		4																																																			
A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB	X	Bool	1.0	false	Ajustar en IDB	LA	Bool	1.1	false	Ajustar en IDB	VA	Bool	1.2	false	Ajustar en IDB	RA	Bool	1.3	false	Ajustar en IDB
	Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																				
	R1	Bool	0.3	false	Ajustar en IDB																																																				
	A1	Bool	0.4	false	Ajustar en IDB																																																				
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	X	Bool	1.0	false	Ajustar en IDB																																																				
	LA	Bool	1.1	false	Ajustar en IDB																																																				
	VA	Bool	1.2	false	Ajustar en IDB																																																				
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B	<table border="1"> <tbody> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>22</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>U</td><td>Time</td><td>8.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>12.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>16.0</td><td>0</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>20.0</td><td>0</td><td>Ajustar en IDB</td></tr> </tbody> </table>							AA	Bool	1.4	false	Ajustar en IDB	SS	Bool	1.5	false	Ajustar en IDB	LS	Bool	1.6	true	Ajustar en IDB	VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	22	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB	U	Time	8.0	T#0ms	Ajustar en IDB	CRIT_LOC	DWord	12.0	0	Ajustar en IDB	CRIT_LOC_ERR	DWord	16.0	0	Ajustar en IDB	CRIT_SUP	DWord	20.0	0	Ajustar en IDB
	AA	Bool	1.4	false	Ajustar en IDB																																																				
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	LS	Bool	1.6	true	Ajustar en IDB																																																				
	VS	Bool	1.7	false	Ajustar en IDB																																																				
	SNO	Int	2.0	22	Ajustar en IDB																																																				
	T	Time	4.0	T#0ms	Ajustar en IDB																																																				
	U	Time	8.0	T#0ms	Ajustar en IDB																																																				
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	SM	Bool	24.0	false	Ajustar en IDB																																																				
	LP	Bool	24.1	false	Ajustar en IDB																																																				
	LN	Bool	24.2	false	Ajustar en IDB																																																				
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	H_IL_ERR	Byte	25.0	0	Ajustar en IDB																																																				
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D	<table border="1"> <tbody> <tr><td>S1</td><td>Bool</td><td>0.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L1</td><td>Bool</td><td>0.1</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V1</td><td>Bool</td><td>0.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>R1</td><td>Bool</td><td>0.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>A1</td><td>Bool</td><td>0.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>S0</td><td>Bool</td><td>0.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>L0</td><td>Bool</td><td>0.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>V0</td><td>Bool</td><td>0.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>X</td><td>Bool</td><td>1.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LA</td><td>Bool</td><td>1.1</td><td>false</td><td>Ajustar en IDB</td></tr> </tbody> </table>							S1	Bool	0.0	false	Ajustar en IDB	L1	Bool	0.1	false	Ajustar en IDB	V1	Bool	0.2	false	Ajustar en IDB	R1	Bool	0.3	false	Ajustar en IDB	A1	Bool	0.4	false	Ajustar en IDB	S0	Bool	0.5	false	Ajustar en IDB	L0	Bool	0.6	false	Ajustar en IDB	V0	Bool	0.7	false	Ajustar en IDB	X	Bool	1.0	false	Ajustar en IDB	LA	Bool	1.1	false	Ajustar en IDB
	S1	Bool	0.0	false	Ajustar en IDB																																																				
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E	<table border="1"> <tbody> <tr><td>VA</td><td>Bool</td><td>1.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>RA</td><td>Bool</td><td>1.3</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>AA</td><td>Bool</td><td>1.4</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SS</td><td>Bool</td><td>1.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>LS</td><td>Bool</td><td>1.6</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>VS</td><td>Bool</td><td>1.7</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SNO</td><td>Int</td><td>2.0</td><td>23</td><td>Ajustar en IDB</td></tr> <tr><td>T</td><td>Time</td><td>4.0</td><td>T#0ms</td><td>Ajustar en IDB</td></tr> </tbody> </table>							VA	Bool	1.2	false	Ajustar en IDB	RA	Bool	1.3	false	Ajustar en IDB	AA	Bool	1.4	false	Ajustar en IDB	SS	Bool	1.5	false	Ajustar en IDB	LS	Bool	1.6	true	Ajustar en IDB	VS	Bool	1.7	false	Ajustar en IDB	SNO	Int	2.0	23	Ajustar en IDB	T	Time	4.0	T#0ms	Ajustar en IDB										
	VA	Bool	1.2	false	Ajustar en IDB																																																				
	RA	Bool	1.3	false	Ajustar en IDB																																																				
	AA	Bool	1.4	false	Ajustar en IDB																																																				
	SS	Bool	1.5	false	Ajustar en IDB																																																				
	LS	Bool	1.6	true	Ajustar en IDB																																																				
	VS	Bool	1.7	false	Ajustar en IDB																																																				
	SNO	Int	2.0	23	Ajustar en IDB																																																				
	T	Time	4.0	T#0ms	Ajustar en IDB																																																				
	F	Owner		Project name Mesclador modular TFC			Date 03/06/2013																																																		
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC																																																							
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Designed By		Description 1st																																																							
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Approved By		1st View			Version		Sheet 8 - 22																																																		

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	C												
D													
	E												
F		Owner		Project name			Mesclador modular TFC		Date		03/06/2013		
	Operator		Project Path										
			C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC										
	Designed By		Location										
	Checked By		Description 1st			Description 2nd			Language			es-ES	
Approved By		1st View			Version			Sheet				8 - 24	

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
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	SONX[1]		Byte		0	Ajustar en IDB	
	SONX[2]		Byte		0	Ajustar en IDB	
	SONX[3]		Byte		0	Ajustar en IDB	
B	SONX[4]		Byte		0	Ajustar en IDB	
	▼ SAX		Array [0..4]of Byte	1268.0		Ajustar en IDB	
	SAX[0]		Byte		16#1	Ajustar en IDB	
	SAX[1]		Byte		0	Ajustar en IDB	
	SAX[2]		Byte		0	Ajustar en IDB	
	SAX[3]		Byte		0	Ajustar en IDB	
	SAX[4]		Byte		0	Ajustar en IDB	
	▼ SERRX		Array [0..24]of Byte	1274.0		Ajustar en IDB	
	SERRX[0]		Byte		16#1	Ajustar en IDB	
	SERRX[1]		Byte		0	Ajustar en IDB	
C	SERRX[2]		Byte		0	Ajustar en IDB	
	SERRX[3]		Byte		0	Ajustar en IDB	
	SERRX[4]		Byte		0	Ajustar en IDB	
	SERRX[5]		Byte		0	Ajustar en IDB	
	SERRX[6]		Byte		0	Ajustar en IDB	
	SERRX[7]		Byte		0	Ajustar en IDB	
	SERRX[8]		Byte		0	Ajustar en IDB	
	SERRX[9]		Byte		0	Ajustar en IDB	
	SERRX[10]		Byte		0	Ajustar en IDB	
	SERRX[11]		Byte		0	Ajustar en IDB	
	SERRX[12]		Byte		0	Ajustar en IDB	
	SERRX[13]		Byte		0	Ajustar en IDB	
	SERRX[14]		Byte		0	Ajustar en IDB	
	SERRX[15]		Byte		0	Ajustar en IDB	
	D	SERRX[16]		Byte		0	Ajustar en IDB
SERRX[17]		Byte		0	Ajustar en IDB		
SERRX[18]		Byte		0	Ajustar en IDB		
SERRX[19]		Byte		0	Ajustar en IDB		
SERRX[20]		Byte		0	Ajustar en IDB		
SERRX[21]		Byte		0	Ajustar en IDB		
SERRX[22]		Byte		0	Ajustar en IDB		
SERRX[23]		Byte		0	Ajustar en IDB		
SERRX[24]		Byte		0	Ajustar en IDB		
E		▼ SMX		Array [0..24]of Byte	1300.0		Ajustar en IDB
	SMX[0]		Byte		16#1	Ajustar en IDB	
	SMX[1]		Byte		0	Ajustar en IDB	
	SMX[2]		Byte		0	Ajustar en IDB	
	SMX[3]		Byte		0	Ajustar en IDB	
	SMX[4]		Byte		0	Ajustar en IDB	
	SMX[5]		Byte		0	Ajustar en IDB	
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version Sheet 8 - 25	

1		2		3		4	
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B							
C							
D							
E							
F							

Nombre	Tipo de datos	Offset	Valor predet.	Remanencia
T_PERM	Bool	3.5	false	Ajustar en IDB
ILP_MAN	Bool	3.6	false	Ajustar en IDB
▼ TICKS	Struct	1392.0		Ajustar en IDB
DELTA	Time	0.0	T#0ms	Ajustar en IDB
OLD	Time	4.0	T#0ms	Ajustar en IDB
NEW	Time	8.0	T#0ms	Ajustar en IDB
▼ SQ_FLAGS	Struct	1404.0		Ajustar en IDB
ERR_FLT	Bool	0.0	false	Ajustar en IDB
ERROR	Bool	0.1	false	Ajustar en IDB
FAULT	Bool	0.2	false	Ajustar en IDB
RT_FAIL	Bool	0.3	false	Ajustar en IDB
NO_SNO	Bool	0.4	false	Ajustar en IDB
NF_OFL	Bool	0.5	false	Ajustar en IDB
SA_OFL	Bool	0.6	false	Ajustar en IDB
TV_OFL	Bool	0.7	false	Ajustar en IDB
MSG_OFL	Bool	1.0	false	Ajustar en IDB
NO_SWI	Bool	1.1	false	Ajustar en IDB
CYC_OP	Bool	1.2	false	Ajustar en IDB
AS_MSG	Bool	1.3	false	Ajustar en IDB
AS_SEND	Bool	1.4	false	Ajustar en IDB
SQ_BUSY	Bool	1.5	false	Ajustar en IDB
SA_BUSY	Bool	1.6	false	Ajustar en IDB
AS_SIG	Bool	1.7	false	Ajustar en IDB
S_PTR	DWord	1406.0	16#E00	Ajustar en IDB
S_PTR2	DWord	1410.0	16#0	Ajustar en IDB
S_PTR3	DWord	1414.0	16#2A40	Ajustar en IDB
S_PTR4	DWord	1418.0	16#2970	Ajustar en IDB
T_PTR	DWord	1422.0	16#28A0	Ajustar en IDB
C_AR2	DWord	1426.0	16#0	Ajustar en IDB
M_FBDB	DWord	1430.0	16#10000	Ajustar en IDB
M_SNO	Word	1434.0	16#0	Ajustar en IDB
M_EVID	Word	1436.0	16#0	Ajustar en IDB
M_EVIL	DWord	1438.0	0	Ajustar en IDB
M_EVSV	DWord	1442.0	0	Ajustar en IDB
M_EV	DWord	1446.0	16#2740	Ajustar en IDB
▼ CRIT	Array [0..31]of Bool	1450.0		Ajustar en IDB
CRIT[0]	Bool		false	Ajustar en IDB
CRIT[1]	Bool		false	Ajustar en IDB
CRIT[2]	Bool		false	Ajustar en IDB
CRIT[3]	Bool		false	Ajustar en IDB
CRIT[4]	Bool		false	Ajustar en IDB
CRIT[5]	Bool		false	Ajustar en IDB
CRIT[6]	Bool		false	Ajustar en IDB
CRIT[7]	Bool		false	Ajustar en IDB
CRIT[8]	Bool		false	Ajustar en IDB

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
	Location			
Designed By	Description 1st			
Checked By	Description 2nd		Language es-ES	
Approved By	1st View		Version	Sheet 8 - 29

1		2		3		4		
A	Nombre		Tipo de datos		Offset		Valor predet.	
	Remanencia							
	ATAJ[24]		Byte				16#18	
	▼ ATAB		Array [0..24]of Byte		1524.0		Ajustar en IDB	
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	ATAB[1]		Byte				16#1	
	ATAB[2]		Byte				16#2	
	ATAB[3]		Byte				16#3	
	ATAB[4]		Byte				16#4	
	ATAB[5]		Byte				16#5	
	ATAB[6]		Byte				16#6	
	ATAB[7]		Byte				16#7	
	ATAB[8]		Byte				16#8	
	ATAB[9]		Byte				16#9	
	ATAB[10]		Byte				16#A	
	ATAB[11]		Byte				16#10	
	ATAB[12]		Byte				16#C	
	ATAB[13]		Byte				16#D	
	ATAB[14]		Byte				16#E	
	ATAB[15]		Byte				16#16	
	ATAB[16]		Byte				16#B	
	ATAB[17]		Byte				16#11	
	ATAB[18]		Byte				16#12	
	ATAB[19]		Byte				16#13	
ATAB[20]		Byte				16#14		
ATAB[21]		Byte				16#15		
ATAB[22]		Byte				16#F		
ATAB[23]		Byte				16#17		
ATAB[24]		Byte				16#18		
▼ PSTT		Array [0..24]of Byte		1550.0		Ajustar en IDB		
PSTT[0]		Byte				0		
PSTT[1]		Byte				16#1		
PSTT[2]		Byte				16#2		
PSTT[3]		Byte				16#3		
PSTT[4]		Byte				16#4		
PSTT[5]		Byte				16#5		
PSTT[6]		Byte				16#6		
PSTT[7]		Byte				16#7		
PSTT[8]		Byte				16#8		
PSTT[9]		Byte				16#9		
PSTT[10]		Byte				16#A		
PSTT[11]		Byte				16#B		
PSTT[12]		Byte				16#C		
PSTT[13]		Byte				16#D		
PSTT[14]		Byte				16#E		
PSTT[15]		Byte				16#F		
PSTT[16]		Byte				16#B		
D	Owner		Project name Mesclador modular TFC				Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
	Designed By		Description 1st					
E	Checked By		Description 2nd			Language es-ES		
	Approved By		1st View			Version		
						Sheet 8 - 32		

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A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>PSTT[17]</td><td>Byte</td><td></td><td>16#12</td><td>Ajustar en IDB</td></tr> <tr><td>PSTT[18]</td><td>Byte</td><td></td><td>16#13</td><td>Ajustar en IDB</td></tr> <tr><td>PSTT[19]</td><td>Byte</td><td></td><td>16#14</td><td>Ajustar en IDB</td></tr> <tr><td>PSTT[20]</td><td>Byte</td><td></td><td>16#15</td><td>Ajustar en IDB</td></tr> <tr><td>PSTT[21]</td><td>Byte</td><td></td><td>16#17</td><td>Ajustar en IDB</td></tr> <tr><td>PSTT[22]</td><td>Byte</td><td></td><td>16#F</td><td>Ajustar en IDB</td></tr> <tr><td>PSTT[23]</td><td>Byte</td><td></td><td>16#11</td><td>Ajustar en IDB</td></tr> <tr><td>PSTT[24]</td><td>Byte</td><td></td><td>16#10</td><td>Ajustar en IDB</td></tr> <tr><td>▼ NSTT</td><td>Array [0..24]of Byte</td><td>1576.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[0]</td><td>Byte</td><td></td><td>16#1</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[1]</td><td>Byte</td><td></td><td>16#2</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[2]</td><td>Byte</td><td></td><td>16#3</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[3]</td><td>Byte</td><td></td><td>16#4</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[4]</td><td>Byte</td><td></td><td>16#5</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[5]</td><td>Byte</td><td></td><td>16#6</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[6]</td><td>Byte</td><td></td><td>16#7</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[7]</td><td>Byte</td><td></td><td>16#8</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[8]</td><td>Byte</td><td></td><td>16#9</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[9]</td><td>Byte</td><td></td><td>16#A</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[10]</td><td>Byte</td><td></td><td>16#B</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[11]</td><td>Byte</td><td></td><td>16#C</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[12]</td><td>Byte</td><td></td><td>16#D</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[13]</td><td>Byte</td><td></td><td>16#E</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[14]</td><td>Byte</td><td></td><td>16#11</td><td>Ajustar en IDB</td></tr> <tr><td>NSTT[15]</td><td>Byte</td><td></td><td>16#17</td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	PSTT[17]	Byte		16#12	Ajustar en IDB	PSTT[18]	Byte		16#13	Ajustar en IDB	PSTT[19]	Byte		16#14	Ajustar en IDB	PSTT[20]	Byte		16#15	Ajustar en IDB	PSTT[21]	Byte		16#17	Ajustar en IDB	PSTT[22]	Byte		16#F	Ajustar en IDB	PSTT[23]	Byte		16#11	Ajustar en IDB	PSTT[24]	Byte		16#10	Ajustar en IDB	▼ NSTT	Array [0..24]of Byte	1576.0		Ajustar en IDB	NSTT[0]	Byte		16#1	Ajustar en IDB	NSTT[1]	Byte		16#2	Ajustar en IDB	NSTT[2]	Byte		16#3	Ajustar en IDB	NSTT[3]	Byte		16#4	Ajustar en IDB	NSTT[4]	Byte		16#5	Ajustar en IDB	NSTT[5]	Byte		16#6	Ajustar en IDB	NSTT[6]	Byte		16#7	Ajustar en IDB	NSTT[7]	Byte		16#8	Ajustar en IDB	NSTT[8]	Byte		16#9	Ajustar en IDB	NSTT[9]	Byte		16#A	Ajustar en IDB	NSTT[10]	Byte		16#B	Ajustar en IDB	NSTT[11]	Byte		16#C	Ajustar en IDB	NSTT[12]	Byte		16#D	Ajustar en IDB	NSTT[13]	Byte		16#E	Ajustar en IDB	NSTT[14]	Byte		16#11	Ajustar en IDB	NSTT[15]	Byte		16#17	Ajustar en IDB
	Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																																																																																																				
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	PSTT[18]	Byte		16#13	Ajustar en IDB																																																																																																																																				
	PSTT[19]	Byte		16#14	Ajustar en IDB																																																																																																																																				
	PSTT[20]	Byte		16#15	Ajustar en IDB																																																																																																																																				
	PSTT[21]	Byte		16#17	Ajustar en IDB																																																																																																																																				
	PSTT[22]	Byte		16#F	Ajustar en IDB																																																																																																																																				
	PSTT[23]	Byte		16#11	Ajustar en IDB																																																																																																																																				
	PSTT[24]	Byte		16#10	Ajustar en IDB																																																																																																																																				
	▼ NSTT	Array [0..24]of Byte	1576.0		Ajustar en IDB																																																																																																																																				
	NSTT[0]	Byte		16#1	Ajustar en IDB																																																																																																																																				
	NSTT[1]	Byte		16#2	Ajustar en IDB																																																																																																																																				
	NSTT[2]	Byte		16#3	Ajustar en IDB																																																																																																																																				
	NSTT[3]	Byte		16#4	Ajustar en IDB																																																																																																																																				
	NSTT[4]	Byte		16#5	Ajustar en IDB																																																																																																																																				
	NSTT[5]	Byte		16#6	Ajustar en IDB																																																																																																																																				
	NSTT[6]	Byte		16#7	Ajustar en IDB																																																																																																																																				
	NSTT[7]	Byte		16#8	Ajustar en IDB																																																																																																																																				
	NSTT[8]	Byte		16#9	Ajustar en IDB																																																																																																																																				
	NSTT[9]	Byte		16#A	Ajustar en IDB																																																																																																																																				
	NSTT[10]	Byte		16#B	Ajustar en IDB																																																																																																																																				
	NSTT[11]	Byte		16#C	Ajustar en IDB																																																																																																																																				
	NSTT[12]	Byte		16#D	Ajustar en IDB																																																																																																																																				
	NSTT[13]	Byte		16#E	Ajustar en IDB																																																																																																																																				
NSTT[14]	Byte		16#11	Ajustar en IDB																																																																																																																																					
NSTT[15]	Byte		16#17	Ajustar en IDB																																																																																																																																					
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F		Owner		Project name Mesclador modular TFC			Date 03/06/2013																																																																																																																																		
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					Sheet 8 - 33																																																																																																																																				

1		2		3		4	
A	Nombre		Tipo de datos	Offset	Valor predet.	Remanencia	
	ASSJ[10]		Byte		16#A	Ajustar en IDB	
	ASSJ[11]		Byte		16#B	Ajustar en IDB	
	ASSJ[12]		Byte		16#C	Ajustar en IDB	
	ASSJ[13]		Byte		16#D	Ajustar en IDB	
	ASSJ[14]		Byte		16#E	Ajustar en IDB	
	ASSJ[15]		Byte		16#16	Ajustar en IDB	
	ASSJ[16]		Byte		16#10	Ajustar en IDB	
	ASSJ[17]		Byte		16#11	Ajustar en IDB	
	ASSJ[18]		Byte		16#12	Ajustar en IDB	
B	ASSJ[19]		Byte		16#13	Ajustar en IDB	
	ASSJ[20]		Byte		16#14	Ajustar en IDB	
	ASSJ[21]		Byte		16#15	Ajustar en IDB	
	ASSJ[22]		Byte		16#F	Ajustar en IDB	
	ASSJ[23]		Byte		16#17	Ajustar en IDB	
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	ASSB[0]		Byte		0	Ajustar en IDB	
	ASSB[1]		Byte		16#1	Ajustar en IDB	
	ASSB[2]		Byte		16#2	Ajustar en IDB	
	ASSB[3]		Byte		16#3	Ajustar en IDB	
C	ASSB[4]		Byte		16#4	Ajustar en IDB	
	ASSB[5]		Byte		16#5	Ajustar en IDB	
	ASSB[6]		Byte		16#6	Ajustar en IDB	
	ASSB[7]		Byte		16#7	Ajustar en IDB	
	ASSB[8]		Byte		16#8	Ajustar en IDB	
	ASSB[9]		Byte		16#9	Ajustar en IDB	
	ASSB[10]		Byte		16#12	Ajustar en IDB	
	ASSB[11]		Byte		16#B	Ajustar en IDB	
	ASSB[12]		Byte		16#C	Ajustar en IDB	
	ASSB[13]		Byte		16#D	Ajustar en IDB	
D	ASSB[14]		Byte		16#E	Ajustar en IDB	
	ASSB[15]		Byte		16#F	Ajustar en IDB	
	ASSB[16]		Byte		16#10	Ajustar en IDB	
	ASSB[17]		Byte		16#11	Ajustar en IDB	
	ASSB[18]		Byte		16#A	Ajustar en IDB	
	ASSB[19]		Byte		16#13	Ajustar en IDB	
	ASSB[20]		Byte		16#14	Ajustar en IDB	
	ASSB[21]		Byte		16#15	Ajustar en IDB	
	ASSB[22]		Byte		16#16	Ajustar en IDB	
	ASSB[23]		Byte		16#17	Ajustar en IDB	
E	▼ PTTS		Array [0..23]of Byte	1650.0		Ajustar en IDB	
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	PTTS[2]		Byte		16#1	Ajustar en IDB	
	PTTS[3]		Byte		16#2	Ajustar en IDB	
	PTTS[4]		Byte		16#3	Ajustar en IDB	
F	Owner		Project name Mesclador modular TFC			Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version	
					Sheet 8 - 34		

1		2		3		4	
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E							
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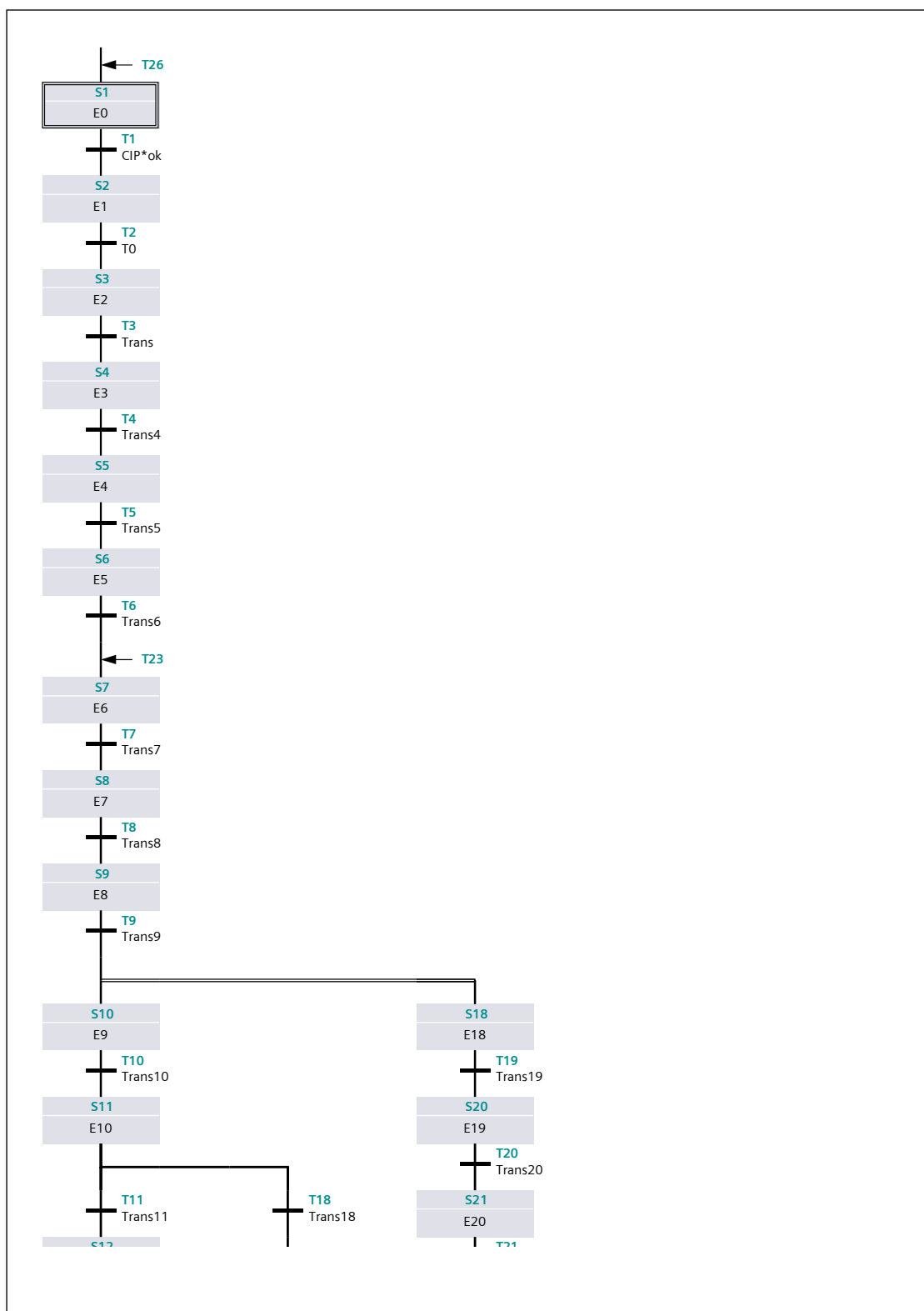
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PTTS[7]	Byte		16#6	Ajustar en IDB
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PTTS[9]	Byte		16#8	Ajustar en IDB
PTTS[10]	Byte		16#9	Ajustar en IDB
PTTS[11]	Byte		16#A	Ajustar en IDB
PTTS[12]	Byte		16#B	Ajustar en IDB
PTTS[13]	Byte		16#C	Ajustar en IDB
PTTS[14]	Byte		16#D	Ajustar en IDB
PTTS[15]	Byte		16#17	Ajustar en IDB
PTTS[16]	Byte		16#16	Ajustar en IDB
PTTS[17]	Byte		16#E	Ajustar en IDB
PTTS[18]	Byte		16#9	Ajustar en IDB
PTTS[19]	Byte		16#11	Ajustar en IDB
PTTS[20]	Byte		16#12	Ajustar en IDB
PTTS[21]	Byte		16#13	Ajustar en IDB
PTTS[22]	Byte		16#14	Ajustar en IDB
PTTS[23]	Byte		16#F	Ajustar en IDB
▼ NTTS	Array [0..23]of Byte	1674.0		Ajustar en IDB
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NTTS[3]	Byte		16#3	Ajustar en IDB
NTTS[4]	Byte		16#4	Ajustar en IDB
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NTTS[6]	Byte		16#6	Ajustar en IDB
NTTS[7]	Byte		16#7	Ajustar en IDB
NTTS[8]	Byte		16#8	Ajustar en IDB
NTTS[9]	Byte		16#9	Ajustar en IDB
NTTS[10]	Byte		16#A	Ajustar en IDB
NTTS[11]	Byte		16#B	Ajustar en IDB
NTTS[12]	Byte		16#C	Ajustar en IDB
NTTS[13]	Byte		16#D	Ajustar en IDB
NTTS[14]	Byte		16#E	Ajustar en IDB
NTTS[15]	Byte		16#F	Ajustar en IDB
NTTS[16]	Byte		16#18	Ajustar en IDB
NTTS[17]	Byte		16#17	Ajustar en IDB
NTTS[18]	Byte		16#11	Ajustar en IDB
NTTS[19]	Byte		16#12	Ajustar en IDB
NTTS[20]	Byte		16#13	Ajustar en IDB
NTTS[21]	Byte		16#14	Ajustar en IDB
NTTS[22]	Byte		16#F	Ajustar en IDB
NTTS[23]	Byte		16#15	Ajustar en IDB
PRE_CNT	Word	1698.0	16#1	Ajustar en IDB
POST_CNT	Word	1700.0	16#1	Ajustar en IDB

Owner	Project name Mesclador modular TFC		Date 03/06/2013	
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
Operator	Location			
Designed By	Description 1st			
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Approved By	1st View		Version	Sheet 8 - 35

1		2		3		4																																																			
A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Offset</th> <th>Valor predet.</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>ADR_COND</td><td>Word</td><td>1702.0</td><td>16#0</td><td>Ajustar en IDB</td></tr> <tr><td>MAX_TVAL</td><td>Byte</td><td>1704.0</td><td>16#7</td><td>Ajustar en IDB</td></tr> <tr><td>MAX_SACT</td><td>Byte</td><td>1705.0</td><td>16#3</td><td>Ajustar en IDB</td></tr> <tr><td>MAX_CRIT</td><td>Byte</td><td>1706.0</td><td>16#4</td><td>Ajustar en IDB</td></tr> <tr><td>T_CNT</td><td>Byte</td><td>1707.0</td><td>16#18</td><td>Ajustar en IDB</td></tr> <tr><td>SUP_CNT</td><td>Byte</td><td>1708.0</td><td>16#0</td><td>Ajustar en IDB</td></tr> <tr><td>LOCK_CNT</td><td>Byte</td><td>1709.0</td><td>16#0</td><td>Ajustar en IDB</td></tr> <tr><td>S_CNT</td><td>Byte</td><td>1710.0</td><td>16#17</td><td>Ajustar en IDB</td></tr> <tr><td>SQ_CNT</td><td>Byte</td><td>1711.0</td><td>16#1</td><td>Ajustar en IDB</td></tr> </tbody> </table>							Nombre	Tipo de datos	Offset	Valor predet.	Remanencia	ADR_COND	Word	1702.0	16#0	Ajustar en IDB	MAX_TVAL	Byte	1704.0	16#7	Ajustar en IDB	MAX_SACT	Byte	1705.0	16#3	Ajustar en IDB	MAX_CRIT	Byte	1706.0	16#4	Ajustar en IDB	T_CNT	Byte	1707.0	16#18	Ajustar en IDB	SUP_CNT	Byte	1708.0	16#0	Ajustar en IDB	LOCK_CNT	Byte	1709.0	16#0	Ajustar en IDB	S_CNT	Byte	1710.0	16#17	Ajustar en IDB	SQ_CNT	Byte	1711.0	16#1	Ajustar en IDB
	Nombre	Tipo de datos	Offset	Valor predet.	Remanencia																																																				
	ADR_COND	Word	1702.0	16#0	Ajustar en IDB																																																				
	MAX_TVAL	Byte	1704.0	16#7	Ajustar en IDB																																																				
	MAX_SACT	Byte	1705.0	16#3	Ajustar en IDB																																																				
	MAX_CRIT	Byte	1706.0	16#4	Ajustar en IDB																																																				
	T_CNT	Byte	1707.0	16#18	Ajustar en IDB																																																				
	SUP_CNT	Byte	1708.0	16#0	Ajustar en IDB																																																				
	LOCK_CNT	Byte	1709.0	16#0	Ajustar en IDB																																																				
	S_CNT	Byte	1710.0	16#17	Ajustar en IDB																																																				
SQ_CNT	Byte	1711.0	16#1	Ajustar en IDB																																																					
B	<table border="1"> <tbody> <tr><td>PRS_INPAR</td><td>DWord</td><td>1712.0</td><td>16#E000FEC8</td><td>Ajustar en IDB</td></tr> <tr><td>PRS_OUTPAR</td><td>DWord</td><td>1716.0</td><td>16#E000800F</td><td>Ajustar en IDB</td></tr> <tr><td>▼ GC_FLAGS</td><td>Struct</td><td>1720.0</td><td></td><td>Ajustar en IDB</td></tr> <tr><td>T_MACH</td><td>Byte</td><td>0.0</td><td>16#EB</td><td>Ajustar en IDB</td></tr> <tr><td>COND_ED</td><td>Byte</td><td>1.0</td><td>16#E3</td><td>Ajustar en IDB</td></tr> <tr><td>W_LEVEL</td><td>Byte</td><td>2.0</td><td>16#D5</td><td>Ajustar en IDB</td></tr> <tr><td>FB_IF</td><td>Byte</td><td>3.0</td><td>16#FA</td><td>Ajustar en IDB</td></tr> <tr><td>AS_MSG</td><td>Word</td><td>4.0</td><td>16#0</td><td>Ajustar en IDB</td></tr> <tr><td>SSB</td><td>Word</td><td>6.0</td><td>16#108</td><td>Ajustar en IDB</td></tr> <tr><td>DILG</td><td>Word</td><td>8.0</td><td>16#6CA</td><td>Ajustar en IDB</td></tr> </tbody> </table>							PRS_INPAR	DWord	1712.0	16#E000FEC8	Ajustar en IDB	PRS_OUTPAR	DWord	1716.0	16#E000800F	Ajustar en IDB	▼ GC_FLAGS	Struct	1720.0		Ajustar en IDB	T_MACH	Byte	0.0	16#EB	Ajustar en IDB	COND_ED	Byte	1.0	16#E3	Ajustar en IDB	W_LEVEL	Byte	2.0	16#D5	Ajustar en IDB	FB_IF	Byte	3.0	16#FA	Ajustar en IDB	AS_MSG	Word	4.0	16#0	Ajustar en IDB	SSB	Word	6.0	16#108	Ajustar en IDB	DILG	Word	8.0	16#6CA	Ajustar en IDB
	PRS_INPAR	DWord	1712.0	16#E000FEC8	Ajustar en IDB																																																				
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	W_LEVEL	Byte	2.0	16#D5	Ajustar en IDB																																																				
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DILG	Word	8.0	16#6CA	Ajustar en IDB																																																					
C	<table border="1"> <tbody> <tr><td>ADDR_TO</td><td>Word</td><td>10.0</td><td>16#30</td><td>Ajustar en IDB</td></tr> <tr><td>CRIT_AVAIL</td><td>Bool</td><td>12.0</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SSKIP_AVAIL</td><td>Bool</td><td>12.1</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>SSKIP_ON</td><td>Bool</td><td>12.2</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>ACK_REQ</td><td>Bool</td><td>12.3</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>SYNC_AVAIL</td><td>Bool</td><td>12.4</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>ILP_MAN</td><td>Bool</td><td>12.5</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SWM_LOCKED</td><td>Bool</td><td>12.6</td><td>false</td><td>Ajustar en IDB</td></tr> <tr><td>SAVE_SW</td><td>Bool</td><td>12.7</td><td>true</td><td>Ajustar en IDB</td></tr> <tr><td>G7_FBMARK</td><td>Byte</td><td>1734.0</td><td>16#3C</td><td>Ajustar en IDB</td></tr> </tbody> </table>							ADDR_TO	Word	10.0	16#30	Ajustar en IDB	CRIT_AVAIL	Bool	12.0	false	Ajustar en IDB	SSKIP_AVAIL	Bool	12.1	true	Ajustar en IDB	SSKIP_ON	Bool	12.2	false	Ajustar en IDB	ACK_REQ	Bool	12.3	true	Ajustar en IDB	SYNC_AVAIL	Bool	12.4	true	Ajustar en IDB	ILP_MAN	Bool	12.5	false	Ajustar en IDB	SWM_LOCKED	Bool	12.6	false	Ajustar en IDB	SAVE_SW	Bool	12.7	true	Ajustar en IDB	G7_FBMARK	Byte	1734.0	16#3C	Ajustar en IDB
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G7_FBMARK	Byte	1734.0	16#3C	Ajustar en IDB																																																					
D	<table border="1"> <tbody> <tr><td>G7_RELEASE</td><td>Byte</td><td>1735.0</td><td>16#3C</td><td>Ajustar en IDB</td></tr> <tr><td>G7_ID2</td><td>Byte</td><td>1736.0</td><td>16#37</td><td>Ajustar en IDB</td></tr> <tr><td>G7_ID1</td><td>Byte</td><td>1737.0</td><td>16#47</td><td>Ajustar en IDB</td></tr> <tr><td>▼ Temp</td><td></td><td></td><td></td><td></td></tr> <tr><td>Valor tim0</td><td>Time</td><td>0.0</td><td></td><td></td></tr> </tbody> </table>							G7_RELEASE	Byte	1735.0	16#3C	Ajustar en IDB	G7_ID2	Byte	1736.0	16#37	Ajustar en IDB	G7_ID1	Byte	1737.0	16#47	Ajustar en IDB	▼ Temp					Valor tim0	Time	0.0																											
	G7_RELEASE	Byte	1735.0	16#3C	Ajustar en IDB																																																				
	G7_ID2	Byte	1736.0	16#37	Ajustar en IDB																																																				
	G7_ID1	Byte	1737.0	16#47	Ajustar en IDB																																																				
	▼ Temp																																																								
	Valor tim0	Time	0.0																																																						
	E	<table border="1"> <thead> <tr> <th colspan="4">Avisos</th> </tr> </thead> <tbody> <tr> <td>Activar avisos</td> <td>False</td> <td>Acuse obligatorio en avisos de inter-lock</td> <td>True</td> </tr> <tr> <td>Interlock template</td> <td>GRAPH7_INTERLOCK_ERROR<Nombre de la CPU><Nombre de FB><Número de FB><Nombre de DB de instancia><Número de DB de instancia><Nombre de etapa><Número de etapa><Texto específico de la etapa></td> <td>Acuse obligatorio en avisos de supervisión</td> <td>True</td> </tr> </tbody> </table>							Avisos				Activar avisos	False	Acuse obligatorio en avisos de inter-lock	True	Interlock template	GRAPH7_INTERLOCK_ERROR<Nombre de la CPU><Nombre de FB><Número de FB><Nombre de DB de instancia><Número de DB de instancia><Nombre de etapa><Número de etapa><Texto específico de la etapa>	Acuse obligatorio en avisos de supervisión	True																																					
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		Activar avisos	False	Acuse obligatorio en avisos de inter-lock	True																																																				
		Interlock template	GRAPH7_INTERLOCK_ERROR<Nombre de la CPU><Nombre de FB><Número de FB><Nombre de DB de instancia><Número de DB de instancia><Nombre de etapa><Número de etapa><Texto específico de la etapa>	Acuse obligatorio en avisos de supervisión	True																																																				
F		<table border="1"> <tr> <td rowspan="2">Owner</td> <td colspan="3">Project name Mesclador modular TFC</td> <td colspan="2">Date 03/06/2013</td> </tr> <tr> <td colspan="5">Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC</td> </tr> <tr> <td rowspan="2">Operator</td> <td colspan="5">Location</td> </tr> <tr> <td colspan="5"></td> </tr> <tr> <td>Designed By</td> <td colspan="5">Description 1st</td> </tr> <tr> <td>Checked By</td> <td colspan="3">Description 2nd</td> <td colspan="2">Language es-ES</td> </tr> <tr> <td>Approved By</td> <td colspan="3">1st View</td> <td>Version</td> <td>Sheet 8 - 36</td> </tr> </table>							Owner	Project name Mesclador modular TFC			Date 03/06/2013		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					Operator	Location										Designed By	Description 1st					Checked By	Description 2nd			Language es-ES		Approved By	1st View			Version	Sheet 8 - 36									
		Owner	Project name Mesclador modular TFC			Date 03/06/2013																																																			
			Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC																																																						
		Operator	Location																																																						
		Designed By	Description 1st																																																						
	Checked By	Description 2nd			Language es-ES																																																				
	Approved By	1st View			Version	Sheet 8 - 36																																																			

	1	2	3	4																							
A	<div>Supervision template</div> <div>GRAPH7_SUPERVISION_FAULT<Nombre de la CPU><Nombre de FB><Número de FB><Nombre de DB de instancia><Número de DB de instancia><Nombre de etapa><Número de etapa><Texto específico de la etapa></div>																										
B	<div>Instrucciones permanentes anteriores</div> <div>1:</div> <div> <div></div> <div></div> </div>																										
C	<div>1:</div> <div>Comentario</div>																										
D																											
E																											
F	<table border="1"> <tr> <td>Owner</td> <td colspan="2">Project name Mesclador modular TFC</td> <td>Date 03/06/2013</td> </tr> <tr> <td rowspan="2">Operator</td> <td colspan="3">Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC</td> </tr> <tr> <td colspan="3">Location</td> </tr> <tr> <td>Designed By</td> <td colspan="3">Description 1st</td> </tr> <tr> <td>Checked By</td> <td>Description 2nd</td> <td colspan="2">Language es-ES</td> </tr> <tr> <td>Approved By</td> <td>1st View</td> <td>Version</td> <td>Sheet 8 - 37</td> </tr> </table>				Owner	Project name Mesclador modular TFC		Date 03/06/2013	Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			Location			Designed By	Description 1st			Checked By	Description 2nd	Language es-ES		Approved By	1st View	Version	Sheet 8 - 37
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Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC																										
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Designed By	Description 1st																										
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Approved By	1st View	Version	Sheet 8 - 37																								

1: (1.1 / 2.1)



2.1 (page 8 - 39)

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 8 - 38
Approved By			

1.1 (page 8 - 38)

F

1

2

3

4

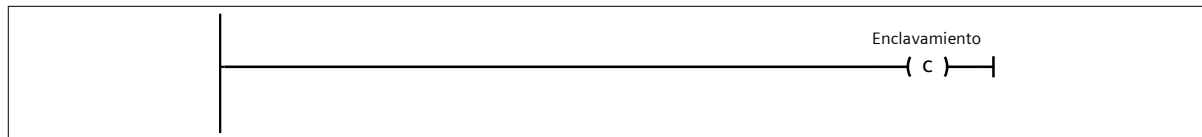
A

S1:E0

Comentario

Interlock -(c)-:**Aviso de interlock**

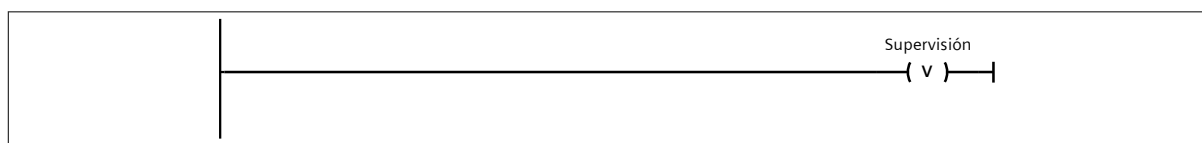
Texto del aviso



B

Supervision -(v)-:**Aviso de supervisión**

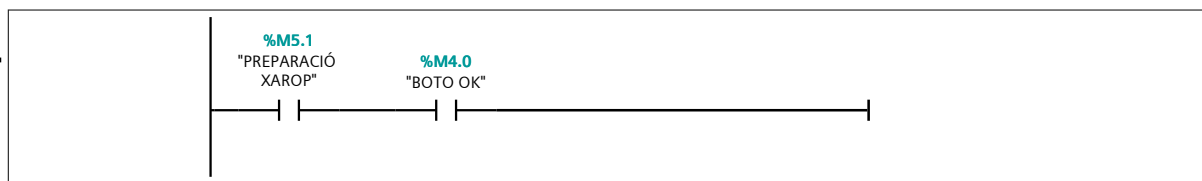
Texto del aviso



C

Acciones:

Interlock	Evento	Identificador	Acción

T1 - CIP*ok:

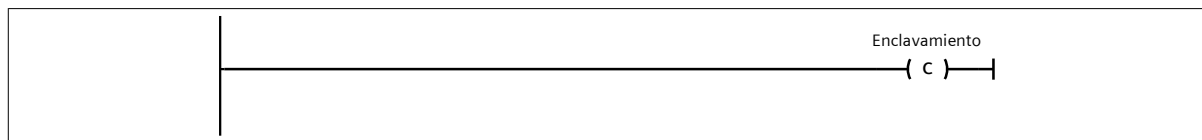
D

S2:E1

entrada vichy

Interlock -(c)-:**Aviso de interlock**

Texto del aviso



E

Supervision -(v)-:**Aviso de supervisión**

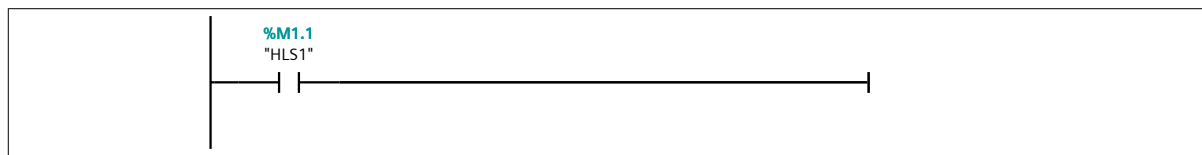
Texto del aviso

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 40	

	1	2	3	4
A	<div><div></div><div>Supervisión (v)</div></div>			
B	Acciones:			
	Interlock	Evento	Identificador	Acción
			S	"Y9"
C	T2 - T0:T0			
	<div><div>%M1.0 "LLS1"</div><div></div></div>			
	S3:E2			
	Comentario			
D	Interlock -(c)-:			
	Aviso de interlock			
	Texto del aviso			
	<div><div></div><div>Enclavamiento (c)</div></div>			
E	Supervision -(v)-:			
	Aviso de supervisión			
	Texto del aviso			
	<div><div></div><div>Supervisión (v)</div></div>			
F	Acciones:			
	Interlock	Evento	Identificador	Acción
			S	"Mag"
			S	"Boto ingredients"
Owner		Project name Mesclador modular TFC		Date 03/06/2013
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By		Location		
Checked By		Description 1st		Language es-ES
Approved By		Description 2nd		Version
		1st View		Sheet 8 - 41

T3 - Trans:

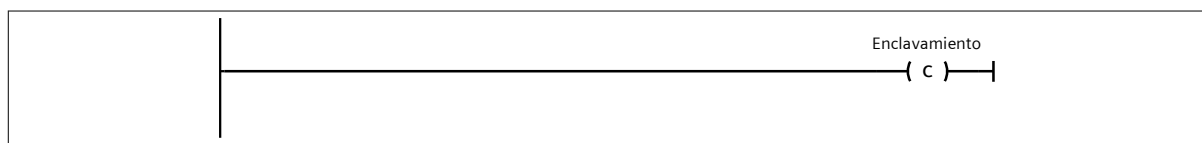


S4:E3

Comentario

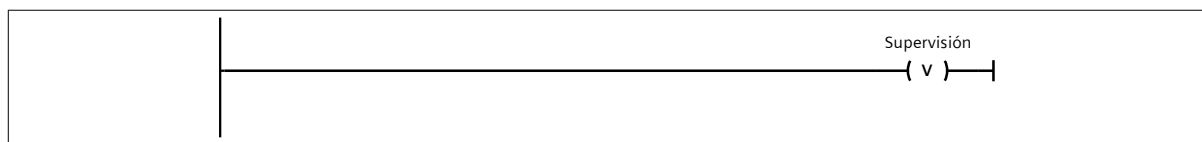
Interlock -(c)-:

Aviso de interlock	
Texto del aviso	



Supervision -(v)-:

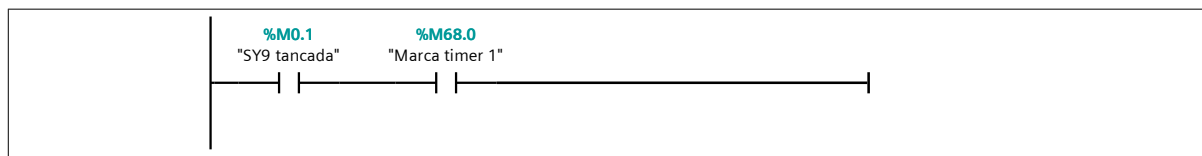
Aviso de supervisión	
Texto del aviso	



Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y9"
		N	CALL TON TIME , "IEC_Timer_1_DB" (IN := "ON timer 1" PT := "temps agitador(1)" Q => "Marca timer 1" ET =>)
		S	"ON timer 1"

T4 - Trans4:



Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd	Language es-ES	
Checked By	1st View	Version	Sheet 8 - 42
Approved By			

S5:E4

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"Mag"
		R	"ON timer 1"
		R	"Boto ingredients"

T5 - Trans5:

%M2.7
"INGREDIENTS"

%M68.0
"Marca timer 1"

%M0.1
"SY9 tancada"

S6:E5

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 43	

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		S	"B1"
		S	"Y3"

T6 - Trans6:

%M1.2
"LLS2"

S7:E6

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		S	"B2"

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path
C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

Version

Sheet 8 - 44

1	2	3	4
A	Interlock	Evento	Identificador
			Acción
			S
			"Y5"
B			S
			"Y6"

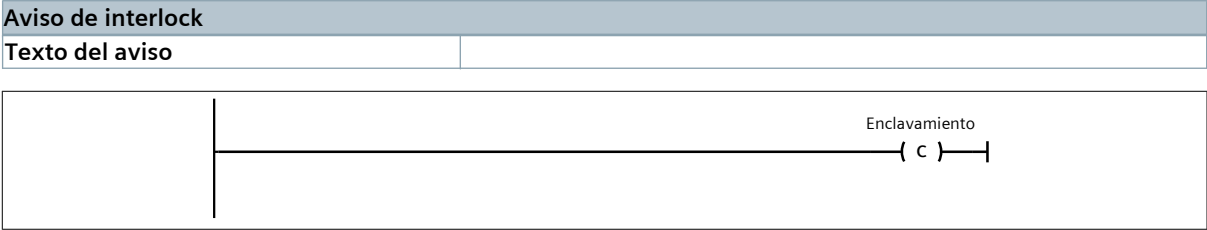
T7 - Trans7:



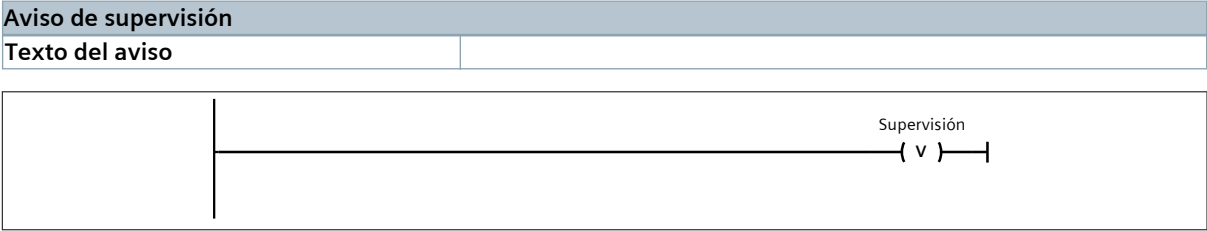
S8:E7

Comentario

Interlock -(c)-:



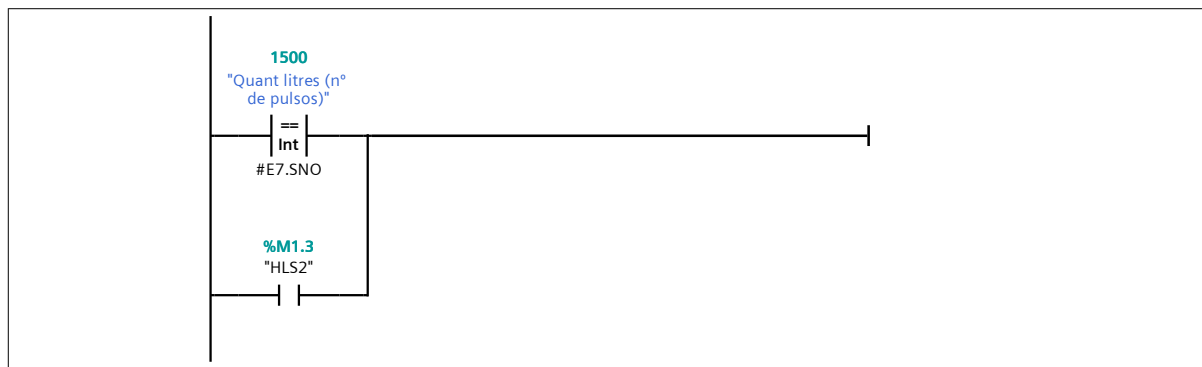
Supervision -(v)-:



Acciones:			
Interlock	Evento	Identificador	Acción
		S	"Y9"
		S	"veure boto nova preparacio"
		R	"Boto ingredients"
		R	"INGREDIENTS"

Owner	Project name		Mesclador modular TFC	Date	03/06/2013
	Operator	Project Path			
		C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			
	Location				
Designed By	Description 1st				
Checked By	Description 2nd		Language		es-ES
Approved By	1st View		Version		Sheet 8 - 45

T8 - Trans8:



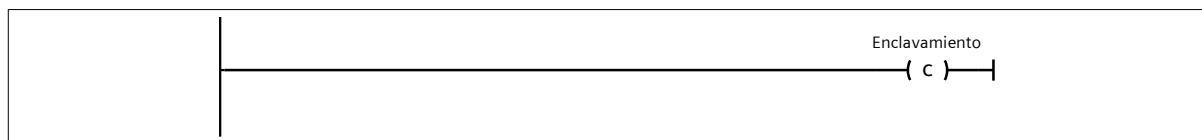
S9:E8

Comentario

Interlock -(c)-:

Aviso de interlock

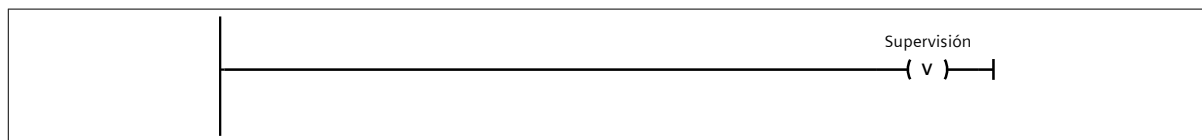
Texto del aviso



Supervision -(v)-:

Aviso de supervisión

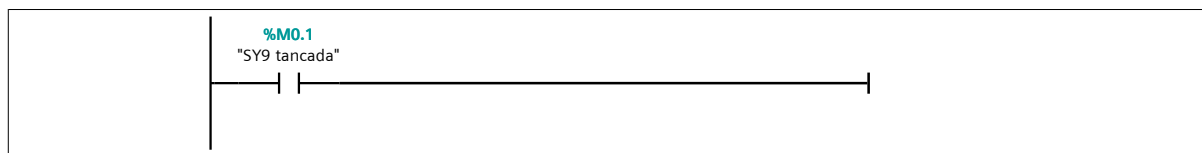
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y9"
		R	"INGREDIENTS"

T9 - Trans9:



Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd	Language es-ES	
Checked By	1st View	Version	Sheet 8 - 46
Approved By			

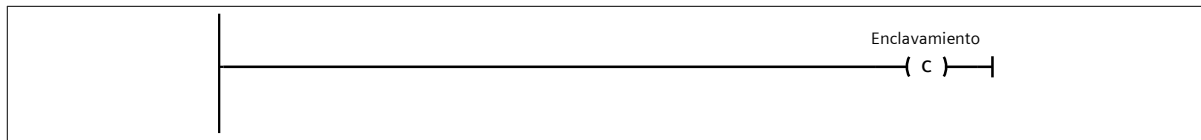
S10:E9

Comentario

Interlock -(c)-:

Aviso de interlock

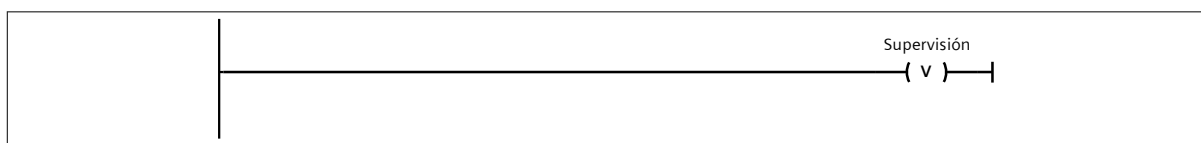
Texto del aviso



Supervision -(v)-:

Aviso de supervisión

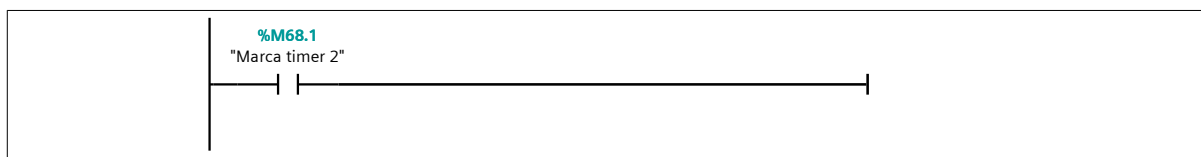
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y1"
		N	CALL TON TIME , "IEC_Timer_2_DB" (IN := "ON timer 2" PT := "temps desaiguar premix" Q => "Marca timer 2" ET =>)
		S	"ON timer 2"

T10 - Trans10:



S11:E10

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 47	

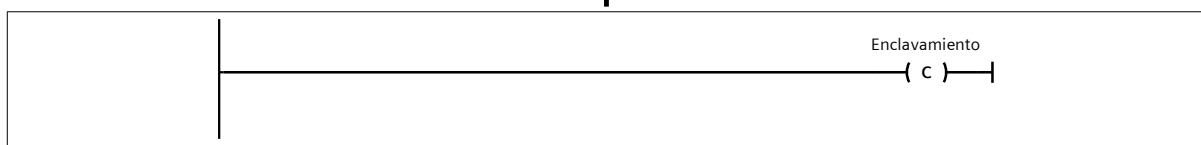
1

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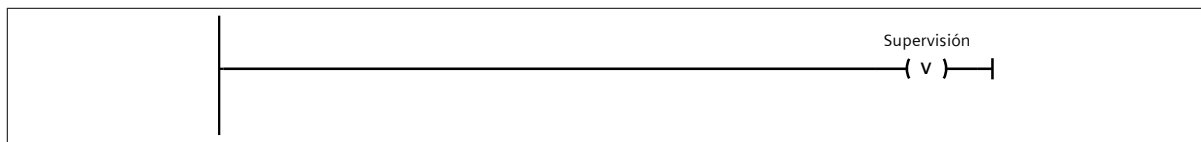


Supervision -(v)-:

Aviso de supervisión

Texto del aviso

B

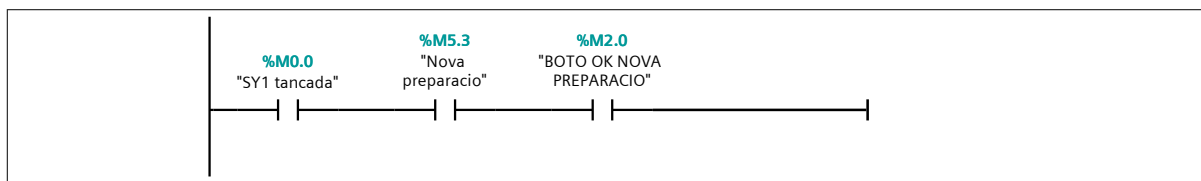


Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y1 "
		R	"ON timer 2"

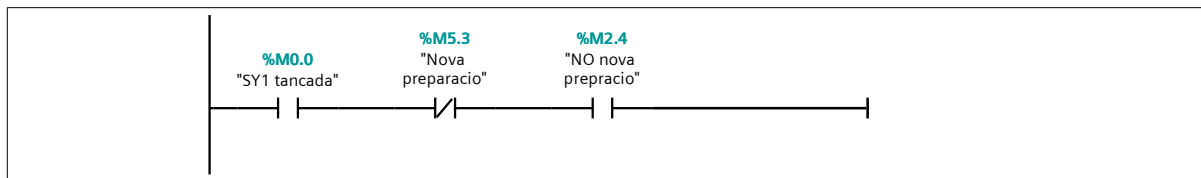
T11 - Trans11:

C



T18 - Trans18:

D



S12:E11

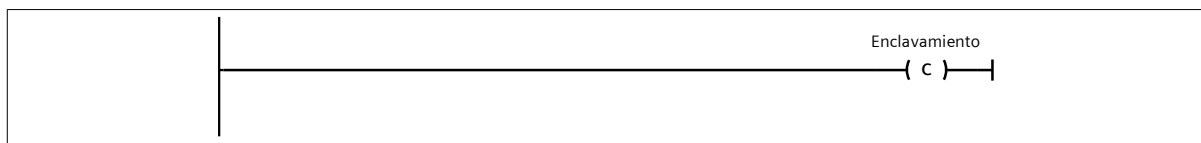
Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

E



F

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 8 - 48
Approved By			

1

2

3

4

A

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión

(v)

B

Acciones:

Interlock	Evento	Identificador	Acción
		S	"Y9"
		R	"veure boto nova preparacio"

T12 - Trans12:%M1.0
"LLS1"

C

S13:E12

Comentario

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

D

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión

(v)

E

Acciones:

Interlock	Evento	Identificador	Acción
		S	"Mag"

F

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path

C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

Version

Sheet 8 - 49

1

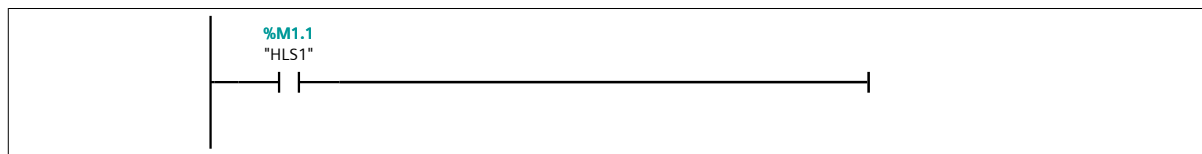
2

3

4

A

Interlock	Evento	Identificador	Acción
		S	"Boto ingredients"

T13 - Trans13:

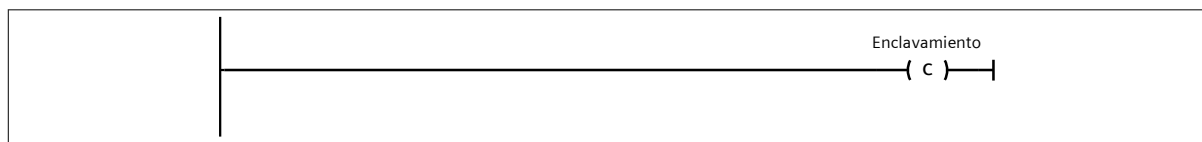
B

S14:E13

Comentario

Interlock -(c)-:**Aviso de interlock**

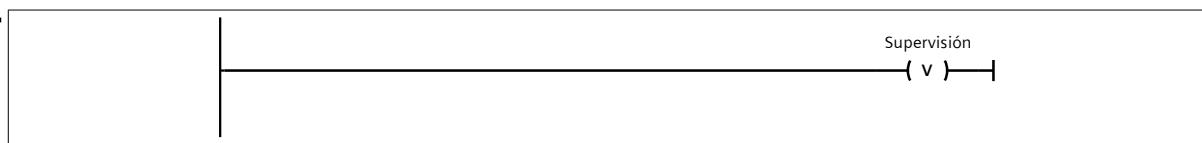
Texto del aviso	
-----------------	--



C

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso	
-----------------	--



D

Acciones:

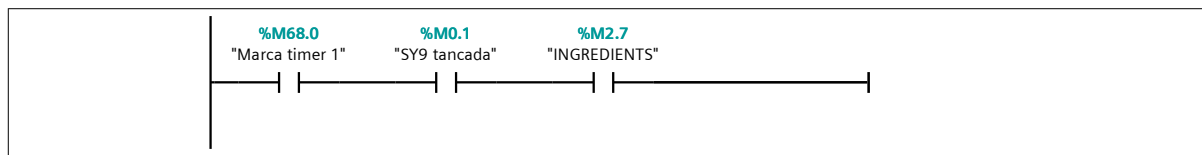
Interlock	Evento	Identificador	Acción
		R	"Y9"
		S	"ON timer 1"
		N	CALL TON TIME , "IEC_Timer_0_DB" (IN := "ON timer 1" PT := "temps agitador(1)" Q => "Marca timer 1" ET =>)

E

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 50	

T14 - Trans14:

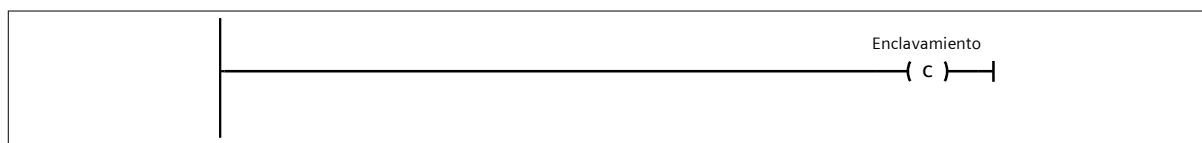


S17:E16

Comentario

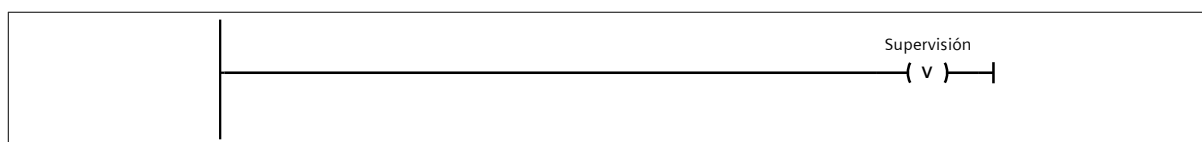
Interlock -(c)-:

Aviso de interlock	
Texto del aviso	



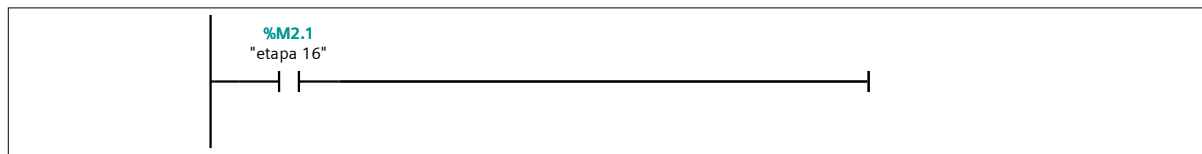
Supervision -(v)-:

Aviso de supervisión	
Texto del aviso	



Acciones:			
Interlock	Evento	Identificador	Acción
		R	"Mag"
		R	"ON timer 1"
		S	"etapa 16"
		S	"Boto ingredients"

T25 - Trans25:



S18:E18

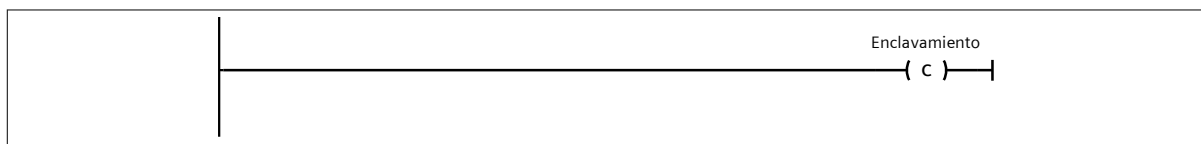
Comentario

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 8 - 51
Approved By			

Interlock -(c)-:

Aviso de interlock

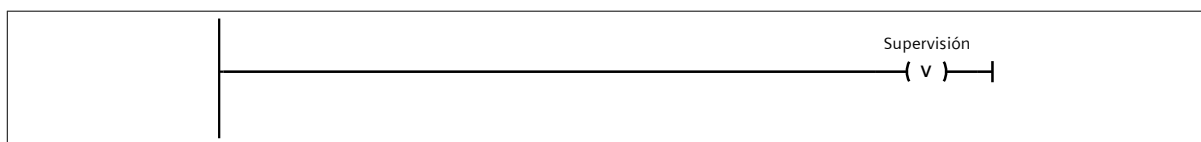
Texto del aviso



Supervision -(v)-:

Aviso de supervisión

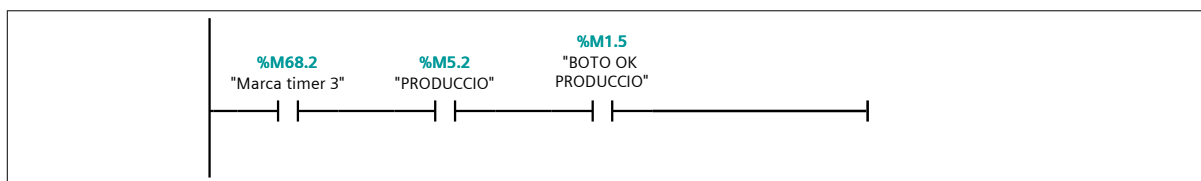
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y3"
		R	"B1"
		N	CALL TON TIME , "IEC_Timer_3_DB_1" (IN := "ON timer 3" PT := "temps agitacio mixer" Q => "Marca timer 3" ET =>)
		S	"ON timer 3"
		S	"xarop preparat"
		S	"veure boto produccio"

T19 - Trans19:



S20:E19

Comentario

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 8 - 52
Approved By			

1

2

3

4

A

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

B

Supervision -(v)-:**Aviso de supervisión**

Texto del aviso

Supervisión

(v)

C

Acciones:

Interlock	Evento	Identificador	Acción
		S	"B3"
		S	"Y11"
		R	"ON timer 3"

T20 - Trans20:%M1.2
"LLS2"

D

S21:E20

Comentario

Interlock -(c)-:**Aviso de interlock**

Texto del aviso

Enclavamiento

(c)

E

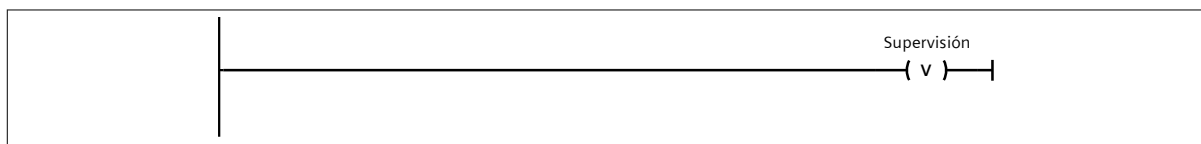
F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 53	

Supervision -(v)-:

Aviso de supervisión

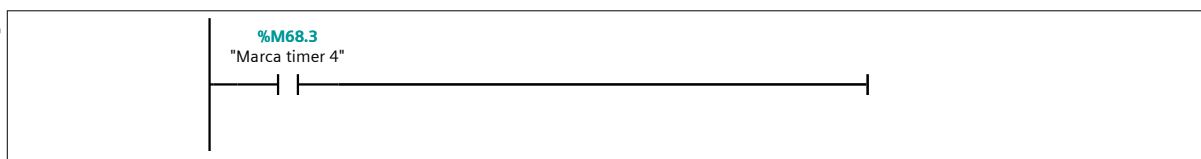
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acción
		R	"B2"
		R	"Y5"
		N	CALL TON TIME , "IEC_Timer_4_DB_1" (IN := "ON timer 4" PT := "temps escorrer a produccio" Q => "Marca timer 4" ET =>)
		S	"ON timer 4"
		R	"Y6"

T21 - Trans21:



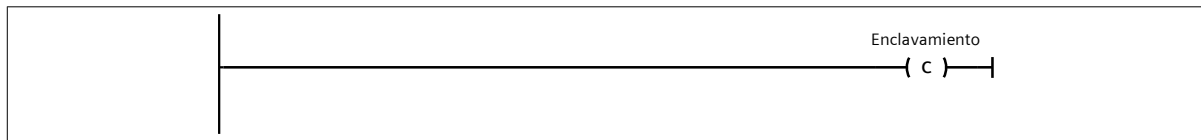
S22:E21

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso



Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 54	

1

2

3

4

A

Supervisión

(v)

B

Acciones:

Interlock	Evento	Identificador	Acción
		S	"B3"
		S	"Y4"
		R	"ON timer 4"
		S	"ON timer 5"
		N	CALL TON TIME , "IEC_Timer_5_DB_1" (IN := "ON timer 5" PT := "temps escorrer a produccio" Q => "Marca timer 5" ET =>)
		R	"Y11"

C

T22 - Trans22:

%M68.4
"Marca timer 5"

D

S23:E22

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

E

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

F

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path
C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

Version

Sheet 8 - 55

1

2

3

4

A

Supervisión

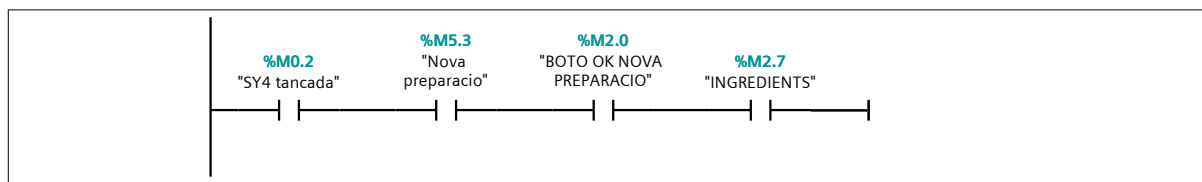
(v)

Acciones:

Interlock	Evento	Identificador	Acción
		R	"Y4"
		R	"ON timer 5"
		S	"etapa 22"
		R	"xarop preparat"
		R	"B3"

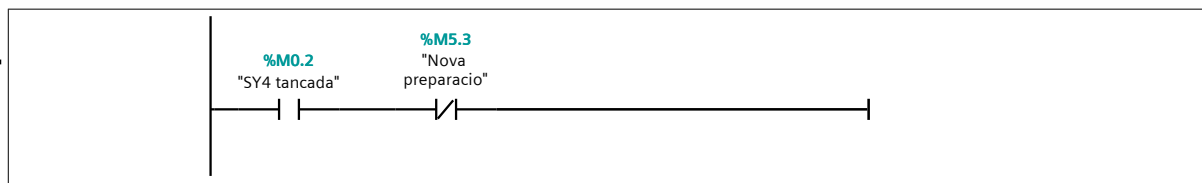
B

T17 - Trans17:



C

T24 - Trans24:



D

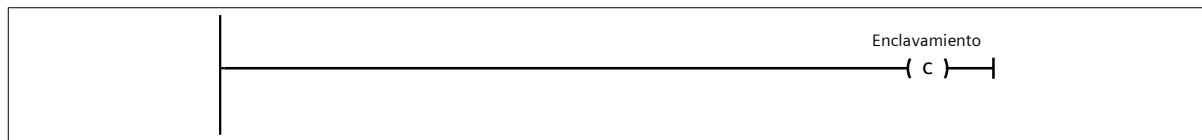
S24:E23

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso	
-----------------	--



E

Supervision -(v)-:

Aviso de supervisión

Texto del aviso	
-----------------	--

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 8 - 56	

1

2

3

4

A

Supervisión

(v)

Acciones:

Interlock	Evento	Identificador	Acción
		S	"B1"
		S	"Y3"
		R	"Nova preparacio"
		R	"BOTO OK NOVA PREPARACIO"

B

T23 - LLS2:

%M1.2
"LLS2"

C

S15:Step15

Comentario

Interlock -(c)-:

Aviso de interlock

Texto del aviso

Enclavamiento

(c)

D

Supervision -(v)-:

Aviso de supervisión

Texto del aviso

Supervisión

(v)

E

Acciones:

Interlock	Evento	Identificador	Acción
		R	"BOTO OK"
		R	"veure boto nova preparacio"

F

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path

C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

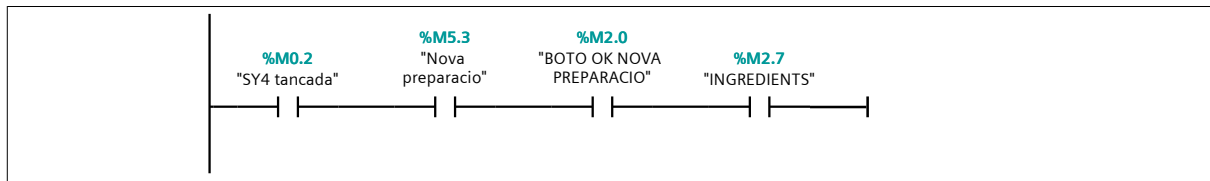
1st View

Version

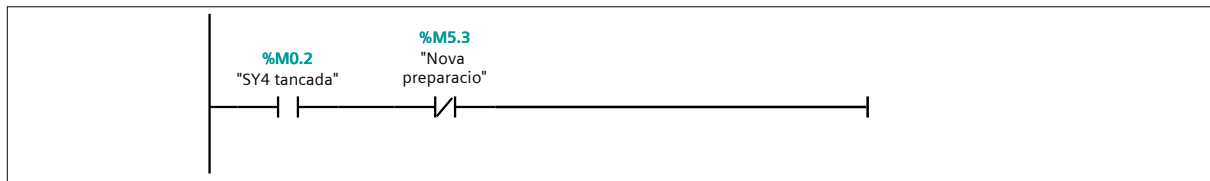
Sheet 8 - 57

1	2	3	4
A	Interlock	Evento	Identificador
			R
			"NO nova prepracio"

T17 - Trans17:



T24 - Trans24:

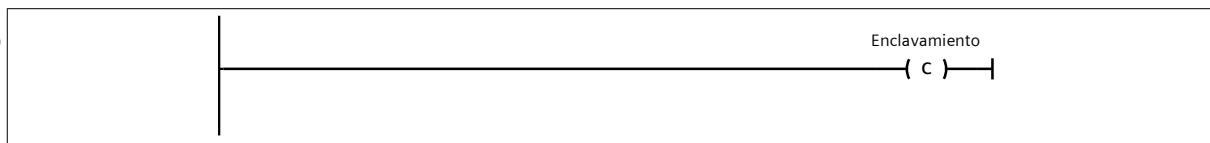


S16:Step16

Comentario

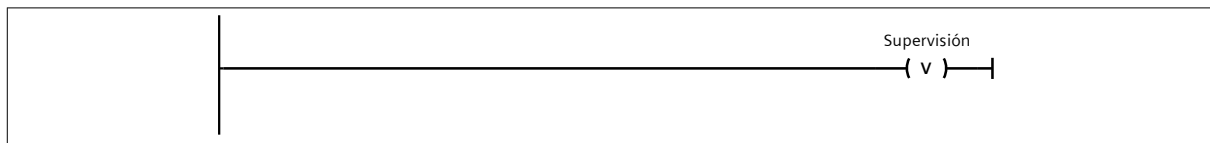
Interlock -(c)-:

Aviso de interlock
Texto del aviso



Supervision -(v)-:

Aviso de supervisión
Texto del aviso



Acciones:

Interlock	Evento	Identificador	Acción
		S	"veure fi preparacio"

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Designed By	Location			
Checked By	Description 1st			
Approved By	Description 2nd	Language	es-ES	
	1st View	Version	Sheet 8 - 58	

	1	2	3	4
A	<div>T26 - Trans26:</div> <div><div></div><div><div>%M2.5</div><div>"FI PREPARACIO"</div></div><div></div></div>			
B	<div>Instrucciones permanentes posteriores</div> <div>1:</div> <div></div>			
C				
D				
E				
F	<div>Owner</div>	<div>Project name</div> Mesclador modular TFC		<div>Date</div> 03/06/2013
	<div>Operator</div>	<div>Project Path</div> C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
		<div>Location</div>		
	<div>Designed By</div>	<div>Description 1st</div>		
	<div>Checked By</div>	<div>Description 2nd</div>	<div>Language</div> es-ES	
	<div>Approved By</div>	<div>1st View</div>	<div>Version</div>	<div>Sheet</div> 8 - 59

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

CIP_DB [DB3]

CIP_DB Propiedades

General

Nombre	CIP_DB	Número	3
Tipo	DB	Idioma	DB

Información

Título		Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
OFF_SQ	Bool	false	True
INIT_SQ	Bool	false	True
ACK_EF	Bool	false	True
S_PREV	Bool	false	True
S_NEXT	Bool	false	True
SW_AUTO	Bool	false	True
SW_TAP	Bool	false	True
SW_TOP	Bool	false	True
SW_MAN	Bool	false	True
S_SEL	Int	0	True
S_ON	Bool	false	True
S_OFF	Bool	false	True
T_PUSH	Bool	false	True
▼ Output			
S_NO	Int	0	True
S_MORE	Bool	false	True
S_ACTIVE	Bool	false	True
ERR_FLT	Bool	false	True
AUTO_ON	Bool	false	True
TAP_ON	Bool	false	True
TOP_ON	Bool	false	True
MAN_ON	Bool	false	True
InOut			
▼ Static			
▼ SWITCH	Array [0..0]of DWord		True
SWITCH[0]	DWord	16#0	True
▼ SW_SQTS	Array [0..34]of Byte		True
SW_SQTS[0]	Byte	16#5	True
SW_SQTS[1]	Byte	16#0	True
SW_SQTS[2]	Byte	16#0	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 9 - 1	

	1	2	3	4	
A	Nombre		Tipo de datos	Valor de arranque	
	CF_IV		Bool	true	
	TNO		Int	1	
	CRIT		DWord	0	
	CRIT_OLD		DWord	0	
	CRIT_FLT		DWord	0	
	▼ Esbandit		GraphTransition		
	TV		Bool	false	
	TT		Bool	false	
	TS		Bool	false	
	B	CF_IV		Bool	true
		TNO		Int	3
		CRIT		DWord	0
		CRIT_OLD		DWord	0
		CRIT_FLT		DWord	0
▼ LLS1		GraphTransition			
TV		Bool	false		
TT		Bool	false		
TS		Bool	false		
C		CF_IV		Bool	true
		TNO		Int	4
		CRIT		DWord	0
		CRIT_OLD		DWord	0
		CRIT_FLT		DWord	0
		▼ T 10		GraphTransition	
	TV		Bool	false	
	TT		Bool	false	
	TS		Bool	false	
	D	CF_IV		Bool	true
		TNO		Int	5
		CRIT		DWord	0
		CRIT_OLD		DWord	0
		CRIT_FLT		DWord	0
		▼ T 6		GraphTransition	
TV		Bool	false		
TT		Bool	false		
TS		Bool	false		
E		CF_IV		Bool	true
		TNO		Int	6
		CRIT		DWord	0
		CRIT_OLD		DWord	0
		CRIT_FLT		DWord	0
		▼ LLS2		GraphTransition	
	TV		Bool	false	
	TT		Bool	false	
	TS		Bool	false	
	F	Owner		Project name Mesclador modular TFC	
		Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC	
				Location	
		Designed By		Description 1st	
		Checked By		Description 2nd	
		Approved By		1st View	
		Language es-ES			
		Version			
		Sheet 9 - 3			

	1	2	3	4																																								
A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Valor de arranque</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>CF_IV</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>TNO</td><td>Int</td><td>7</td><td>True</td></tr> <tr><td>CRIT</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>▼ T 7</td><td>GraphTransition</td><td></td><td>True</td></tr> <tr><td>TV</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>TT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>TS</td><td>Bool</td><td>false</td><td>True</td></tr> </tbody> </table>				Nombre	Tipo de datos	Valor de arranque	Remanencia	CF_IV	Bool	true	True	TNO	Int	7	True	CRIT	DWord	0	True	CRIT_OLD	DWord	0	True	CRIT_FLT	DWord	0	True	▼ T 7	GraphTransition		True	TV	Bool	false	True	TT	Bool	false	True	TS	Bool	false	True
	Nombre	Tipo de datos	Valor de arranque	Remanencia																																								
	CF_IV	Bool	true	True																																								
	TNO	Int	7	True																																								
	CRIT	DWord	0	True																																								
	CRIT_OLD	DWord	0	True																																								
	CRIT_FLT	DWord	0	True																																								
	▼ T 7	GraphTransition		True																																								
	TV	Bool	false	True																																								
	TT	Bool	false	True																																								
TS	Bool	false	True																																									
B	<table border="1"> <tbody> <tr><td>CF_IV</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>TNO</td><td>Int</td><td>8</td><td>True</td></tr> <tr><td>CRIT</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>CRIT_OLD</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>CRIT_FLT</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>▼ T 8 * SY11</td><td>GraphTransition</td><td></td><td>True</td></tr> <tr><td>TV</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>TT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>TS</td><td>Bool</td><td>false</td><td>True</td></tr> </tbody> </table>				CF_IV	Bool	true	True	TNO	Int	8	True	CRIT	DWord	0	True	CRIT_OLD	DWord	0	True	CRIT_FLT	DWord	0	True	▼ T 8 * SY11	GraphTransition		True	TV	Bool	false	True	TT	Bool	false	True	TS	Bool	false	True				
	CF_IV	Bool	true	True																																								
	TNO	Int	8	True																																								
	CRIT	DWord	0	True																																								
	CRIT_OLD	DWord	0	True																																								
	CRIT_FLT	DWord	0	True																																								
	▼ T 8 * SY11	GraphTransition		True																																								
	TV	Bool	false	True																																								
	TT	Bool	false	True																																								
	TS	Bool	false	True																																								
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Owner		Project name Mesclador modular TFC		Date 03/06/2013	
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VN	Bool	false	True
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H_SV_FLT	Byte	0	True
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A1	Bool	false	True
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L0	Bool	false	True
V0	Bool	false	True
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LA	Bool	false	True
VA	Bool	false	True
RA	Bool	false	True
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SS	Bool	false	True

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Designed By	Description 1st		
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H_SV_FLT	Byte	0	True
RESERVED	DWord	0	True
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Owner	Project name Mesclador modular TFC		Date 03/06/2013
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	AA		Bool		false		True		
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	Checked By		Description 2nd			Language es-ES			
	Approved By		1st View			Version		Sheet 9 - 22	

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	VS		Bool		false		True		
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	U		Time		T#0ms		True		
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		LP		Bool		false		True	
		LN		Bool		false		True	
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		VN		Bool		false		True	
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H_SV_FLT		Byte		0		True			
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	V0		Bool		false		True		
D	X		Bool		false		True		
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	VA		Bool		false		True		
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L1		Bool		false		True			
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L0		Bool		false		True			
V0		Bool		false		True			
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	VS		Bool		false		True		
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	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
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	Designed By		Description 1st						
	Checked By		Description 2nd			Language es-ES			
	Approved By		1st View			Version		Sheet 9 - 26	

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	Nombre	Tipo de datos	Valor de arranque	Remanencia																																																																																			
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	RA	Bool	false	True																																																																																			
	AA	Bool	false	True																																																																																			
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	CRIT_SUP	DWord	0	True																																																																																			
	SM	Bool	false	True																																																																																			
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	Approved By		1st View			Version		Sheet 9 - 28	

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	Approved By		1st View			Version		Sheet 9 - 31	

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	T_NEXT		Bool		false		True		
	LOCK		Bool		false		True		
	SUP		Bool		false		True		
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Approved By		1st View				Version		Sheet 9 - 38	

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A	B	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Valor de arranque</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>REG_S</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>T_PREV</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>T_NEXT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>LOCK</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>SUP</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>ACKREQ</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>SSKIP</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>OFF</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>INIT</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>HALT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>TMS_HALT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>OPS_ZERO</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>SACT_DISP</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>SEF_DISP</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>SALL_DISP</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>S_PREV</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>S_NEXT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>S_SELOK</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>S_ON</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>S_OFF</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>T_PUSH</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>REG</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>ACK</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>IL_PERM</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>T_PERM</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>ILP_MAN</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>▼ TICKS</td><td>Struct</td><td></td><td>True</td></tr> <tr><td>DELTA</td><td>Time</td><td>T#0ms</td><td>True</td></tr> <tr><td>OLD</td><td>Time</td><td>T#0ms</td><td>True</td></tr> <tr><td>NEW</td><td>Time</td><td>T#0ms</td><td>True</td></tr> <tr><td>▼ SQ_FLAGS</td><td>Struct</td><td></td><td>True</td></tr> <tr><td>ERR_FLT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>ERROR</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>FAULT</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>RT_FAIL</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>NO_SNO</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>NF_OFL</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>SA_OFL</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>TV_OFL</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>MSG_OFL</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>NO_SWI</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>CYC_OP</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>AS_MSG</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>AS_SEND</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>SQ_BUSY</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>SA_BUSY</td><td>Bool</td><td>false</td><td>True</td></tr> </tbody> </table>						Nombre	Tipo de datos	Valor de arranque	Remanencia	REG_S	Bool	false	True	T_PREV	Bool	false	True	T_NEXT	Bool	false	True	LOCK	Bool	true	True	SUP	Bool	true	True	ACKREQ	Bool	true	True	SSKIP	Bool	false	True	OFF	Bool	false	True	INIT	Bool	true	True	HALT	Bool	false	True	TMS_HALT	Bool	false	True	OPS_ZERO	Bool	false	True	SACT_DISP	Bool	true	True	SEF_DISP	Bool	false	True	SALL_DISP	Bool	false	True	S_PREV	Bool	false	True	S_NEXT	Bool	false	True	S_SELOK	Bool	false	True	S_ON	Bool	false	True	S_OFF	Bool	false	True	T_PUSH	Bool	false	True	REG	Bool	false	True	ACK	Bool	false	True	IL_PERM	Bool	false	True	T_PERM	Bool	false	True	ILP_MAN	Bool	false	True	▼ TICKS	Struct		True	DELTA	Time	T#0ms	True	OLD	Time	T#0ms	True	NEW	Time	T#0ms	True	▼ SQ_FLAGS	Struct		True	ERR_FLT	Bool	false	True	ERROR	Bool	false	True	FAULT	Bool	false	True	RT_FAIL	Bool	false	True	NO_SNO	Bool	false	True	NF_OFL	Bool	false	True	SA_OFL	Bool	false	True	TV_OFL	Bool	false	True	MSG_OFL	Bool	false	True	NO_SWI	Bool	false	True	CYC_OP	Bool	false	True	AS_MSG	Bool	true	True	AS_SEND	Bool	false	True	SQ_BUSY	Bool	false	True	SA_BUSY	Bool	false	True
		Nombre	Tipo de datos	Valor de arranque	Remanencia																																																																																																																																																																																														
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		T_PREV	Bool	false	True																																																																																																																																																																																														
		T_NEXT	Bool	false	True																																																																																																																																																																																														
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		SEF_DISP	Bool	false	True																																																																																																																																																																																														
		SALL_DISP	Bool	false	True																																																																																																																																																																																														
		S_PREV	Bool	false	True																																																																																																																																																																																														
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T_PUSH	Bool	false	True																																																																																																																																																																																																
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ACK	Bool	false	True																																																																																																																																																																																																
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▼ SQ_FLAGS	Struct		True																																																																																																																																																																																																
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ERROR	Bool	false	True																																																																																																																																																																																																
FAULT	Bool	false	True																																																																																																																																																																																																
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TV_OFL	Bool	false	True																																																																																																																																																																																																
MSG_OFL	Bool	false	True																																																																																																																																																																																																
NO_SWI	Bool	false	True																																																																																																																																																																																																
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AS_SEND	Bool	false	True																																																																																																																																																																																																
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E	F	Owner		Project name Mesclador modular TFC		Date 03/06/2013																																																																																																																																																																																													
		Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC																																																																																																																																																																																															
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Approved By		1st View		Version		Sheet 9 - 39																																																																																																																																																																																													

1		2		3		4		
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	S_PTR3		DWord		16#3C60		True	
	S_PTR4		DWord		16#3B40		True	
	T_PTR		DWord		16#3A20		True	
	C_AR2		DWord		16#0		True	
	M_FBDB		DWord		16#20000		True	
	M_SNO		Word		16#0		True	
B	M_EVID		Word		16#0		True	
	M_EVIL		C_Alarm_s				True	
	M_EVSV		C_Alarm_s				True	
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	CRIT[2]		Bool		false		True	
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	CRIT[8]		Bool		false		True	
	CRIT[9]		Bool		false		True	
D	CRIT[10]		Bool		false		True	
	CRIT[11]		Bool		false		True	
	CRIT[12]		Bool		false		True	
	CRIT[13]		Bool		false		True	
	CRIT[14]		Bool		false		True	
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	CRIT[16]		Bool		false		True	
	CRIT[17]		Bool		false		True	
	CRIT[18]		Bool		false		True	
	CRIT[19]		Bool		false		True	
E	CRIT[20]		Bool		false		True	
	CRIT[21]		Bool		false		True	
	CRIT[22]		Bool		false		True	
	CRIT[23]		Bool		false		True	
	CRIT[24]		Bool		false		True	
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	CRIT[28]		Bool		false		True	
	CRIT[29]		Bool		false		True	
F	CRIT[30]		Bool		false		True	
	CRIT[31]		Bool		false		True	
Owner		Project name Mesclador modular TFC				Date 03/06/2013		
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
		Location						
Designed By		Description 1st						
Checked By		Description 2nd			Language es-ES			
Approved By		1st View			Version		Sheet 9 - 40	

1		2		3		4			
A	Nombre		Tipo de datos		Valor de arranque		Remanencia		
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	S_IDX		Byte		16#0		True		
	S_INT		Int		72		True		
	S_TMP		Byte		16#0		True		
	T_START		Byte		16#0		True		
	T_IDX		Byte		16#0		True		
	T_TMP		Byte		16#0		True		
	T_TMP2		Byte		16#00		True		
	TV_POT		Byte		16#06		True		
B	RETURN1		Byte		16#0		True		
	RETURN2		Byte		16#0		True		
	▼ SINI		Array [0..2]of Byte				True		
	SINI[0]		Byte		16#2		True		
	SINI[1]		Byte		16#1		True		
	SINI[2]		Byte		0		True		
	▼ LSTT		Array [0..37]of Byte				True		
	LSTT[0]		Byte		0		True		
	LSTT[1]		Byte		0		True		
	LSTT[2]		Byte		0		True		
C	LSTT[3]		Byte		0		True		
	LSTT[4]		Byte		0		True		
	LSTT[5]		Byte		0		True		
	LSTT[6]		Byte		0		True		
	LSTT[7]		Byte		0		True		
	LSTT[8]		Byte		0		True		
	LSTT[9]		Byte		0		True		
	LSTT[10]		Byte		0		True		
	LSTT[11]		Byte		0		True		
	LSTT[12]		Byte		0		True		
D	LSTT[13]		Byte		0		True		
	LSTT[14]		Byte		0		True		
	LSTT[15]		Byte		0		True		
	LSTT[16]		Byte		0		True		
	LSTT[17]		Byte		0		True		
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	LSTT[19]		Byte		0		True		
	LSTT[20]		Byte		0		True		
	LSTT[21]		Byte		0		True		
	LSTT[22]		Byte		0		True		
E	LSTT[23]		Byte		0		True		
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	LSTT[26]		Byte		0		True		
	LSTT[27]		Byte		0		True		
	LSTT[28]		Byte		0		True		
	LSTT[29]		Byte		0		True		
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013		
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
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	Approved By		1st View			Version		Sheet 9 - 41	

1		2		3		4			
A	Nombre		Tipo de datos		Valor de arranque		Remanencia		
	LSTT[30]		Byte		16#1		True		
	LSTT[31]		Byte		0		True		
	LSTT[32]		Byte		0		True		
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	LSTT[34]		Byte		0		True		
	LSTT[35]		Byte		16#1D		True		
	LSTT[36]		Byte		16#1		True		
	LSTT[37]		Byte		0		True		
	▼ ATAJ		Array [0..37]of Byte				True		
B	ATAJ[0]		Byte		0		True		
	ATAJ[1]		Byte		16#1		True		
	ATAJ[2]		Byte		16#2		True		
	ATAJ[3]		Byte		16#3		True		
	ATAJ[4]		Byte		16#4		True		
	ATAJ[5]		Byte		16#5		True		
	ATAJ[6]		Byte		16#6		True		
	ATAJ[7]		Byte		16#7		True		
	ATAJ[8]		Byte		16#8		True		
	ATAJ[9]		Byte		16#9		True		
C	ATAJ[10]		Byte		16#A		True		
	ATAJ[11]		Byte		16#B		True		
	ATAJ[12]		Byte		16#C		True		
	ATAJ[13]		Byte		16#D		True		
	ATAJ[14]		Byte		16#E		True		
	ATAJ[15]		Byte		16#F		True		
	ATAJ[16]		Byte		16#10		True		
	ATAJ[17]		Byte		16#11		True		
	ATAJ[18]		Byte		16#12		True		
	ATAJ[19]		Byte		16#13		True		
D	ATAJ[20]		Byte		16#14		True		
	ATAJ[21]		Byte		16#15		True		
	ATAJ[22]		Byte		16#16		True		
	ATAJ[23]		Byte		16#17		True		
	ATAJ[24]		Byte		16#18		True		
	ATAJ[25]		Byte		16#19		True		
	ATAJ[26]		Byte		16#1A		True		
	ATAJ[27]		Byte		16#1B		True		
	ATAJ[28]		Byte		16#1C		True		
	ATAJ[29]		Byte		16#1D		True		
E	ATAJ[30]		Byte		16#1E		True		
	ATAJ[31]		Byte		16#1F		True		
	ATAJ[32]		Byte		16#20		True		
	ATAJ[33]		Byte		16#21		True		
	ATAJ[34]		Byte		16#22		True		
	ATAJ[35]		Byte		16#23		True		
	ATAJ[36]		Byte		16#24		True		
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013		
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
			Location						
	Designed By		Description 1st						
	Checked By		Description 2nd			Language es-ES			
	Approved By		1st View			Version		Sheet 9 - 42	

1		2		3		4	
A	Nombre		Tipo de datos		Valor de arranque		Remanencia
	ATAJ[37]		Byte		16#25		True
B	▼ ATAB		Array [0..37]of Byte				True
	ATAB[0]		Byte		0		True
C	ATAB[1]		Byte		16#1		True
	ATAB[2]		Byte		16#9		True
D	ATAB[3]		Byte		16#3		True
	ATAB[4]		Byte		16#4		True
E	ATAB[5]		Byte		16#5		True
	ATAB[6]		Byte		16#6		True
F	ATAB[7]		Byte		16#7		True
	ATAB[8]		Byte		16#8		True
	ATAB[9]		Byte		16#A		True
	ATAB[10]		Byte		16#2		True
	ATAB[11]		Byte		16#B		True
	ATAB[12]		Byte		16#C		True
	ATAB[13]		Byte		16#D		True
	ATAB[14]		Byte		16#E		True
	ATAB[15]		Byte		16#F		True
	ATAB[16]		Byte		16#10		True
	ATAB[17]		Byte		16#11		True
	ATAB[18]		Byte		16#12		True
	ATAB[19]		Byte		16#13		True
	ATAB[20]		Byte		16#14		True
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	ATAB[31]		Byte		16#1F		True
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	ATAB[33]		Byte		16#20		True
	ATAB[34]		Byte		16#22		True
	ATAB[35]		Byte		16#23		True
	ATAB[36]		Byte		16#24		True
	ATAB[37]		Byte		16#25		True
	▼ PSTT		Array [0..37]of Byte				True
	PSTT[0]		Byte		0		True
	PSTT[1]		Byte		16#1		True
	PSTT[2]		Byte		16#2		True
	PSTT[3]		Byte		16#3		True
Owner		Project name Mesclador modular TFC				Date 03/06/2013	
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
		Location					
Designed By		Description 1st					
Checked By		Description 2nd				Language es-ES	
Approved By		1st View				Version	
						Sheet 9 - 43	

1		2		3		4			
A	Nombre		Tipo de datos		Valor de arranque		Remanencia		
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	ASSB[29]		Byte		16#1D		True		
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	ASSB[32]		Byte		16#20		True		
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	ASSB[34]		Byte		16#22		True		
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	B	PTTS[0]		Byte		0		True	
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PTTS[2]		Byte		16#1		True			
PTTS[3]		Byte		16#2		True			
PTTS[4]		Byte		16#3		True			
PTTS[5]		Byte		16#4		True			
PTTS[6]		Byte		16#5		True			
PTTS[7]		Byte		16#6		True			
PTTS[8]		Byte		16#7		True			
PTTS[9]		Byte		16#9		True			
C	PTTS[10]		Byte		16#B		True		
	PTTS[11]		Byte		16#C		True		
	PTTS[12]		Byte		16#D		True		
	PTTS[13]		Byte		16#E		True		
	PTTS[14]		Byte		16#F		True		
	PTTS[15]		Byte		16#10		True		
	PTTS[16]		Byte		16#11		True		
	PTTS[17]		Byte		16#A		True		
	PTTS[18]		Byte		16#13		True		
	PTTS[19]		Byte		16#14		True		
D	PTTS[20]		Byte		16#15		True		
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	PTTS[22]		Byte		16#17		True		
	PTTS[23]		Byte		16#18		True		
	PTTS[24]		Byte		16#19		True		
	PTTS[25]		Byte		16#1A		True		
	PTTS[26]		Byte		16#1B		True		
	PTTS[27]		Byte		16#1C		True		
	PTTS[28]		Byte		16#25		True		
	PTTS[29]		Byte		16#8		True		
E	PTTS[30]		Byte		16#1F		True		
	PTTS[31]		Byte		16#12		True		
	PTTS[32]		Byte		16#22		True		
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	PTTS[34]		Byte		16#1D		True		
	▼ NTTS		Array [0..34]of Byte				True		
	NTTS[0]		Byte		0		True		
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013		
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
			Location						
	Designed By		Description 1st						
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PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

Parametres recepta [DB4]

Parametres recepta Propiedades

General

Nombre	Parametres recepta	Número	4
Tipo	DB	Idioma	DB

Información

Título		Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Static			
temps agitador esbandit	Time	T#10s	True
temps agitació B2 esbandit	Time	T#10s	True
temps contacte peracetic	Time	T#10s	True
temps desaiguar esbandit	Time	T#10s	True
temps Y3 esbandit	Time	T#10s	True
dosis peracetic	Int	0	True
temperatura 1	Real	0.0	True
temps agitador peracetic	Time	T#10s	True
temps agitació B2 peracetic	Time	T#10s	True
temps contacte temperatura	Time	T#10s	True
temps desaiguar peracetic	Time	T#10s	True
temps Y3 peracetic	Time	T#10s	True
temps agitador temperatura	Time	T#10s	True
temps agitació B2 temperatura	Time	T#10s	True
temps desaiguar temperatura	Time	T#10s	True
temps Y3 temperatura	Time	T#10s	True
recepta esbandit	Int	0	True
recepta peracetic	Int	0	True
recepta temperatura	Int	0	True
temperatura 2	Real	0.0	True
temps obertura Y7 esbandit	Time	T#10s	True
temps agitador xarop 1	Time	T#10s	True
temps agitador xarop 2	Time	T#10s	True
temps agitador xarop 3	Time	T#10s	True
temps agitacio mixer xarop 1	Time	T#10s	True
temps agitacio mixer xarop 2	Time	T#10s	True
temps agitacio mixer xarop 3	Time	T#10s	True
temps desaiguar premix xarop 1	Time	T#10s	True
temps desaiguar premix xarop 2	Time	T#10s	True
temps desaiguar premix xarop 3	Time	T#10s	True
temps desiaugar mixer xarop 2	Time	T#10s	True
temps desaiguar mixer xarop 1	Time	T#10s	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 10 - 1	

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B				
C				
D				
E				
F				
Owner		Project name Mesclador modular TFC		Date 03/06/2013
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
		Location		
Designed By		Description 1st		
Checked By		Description 2nd		Language es-ES
Approved By		1st View		Version Sheet 10 - 2

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa

PREP XAROP_DB [DB1]

PREP XAROP_DB Propiedades

General

Nombre	PREP XAROP_DB	Número	1
Tipo	DB	Idioma	DB

Información

Título		Autor	
Comentario		Familia	
Versión	0.1	ID personalizada	

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
OFF_SQ	Bool	false	True
INIT_SQ	Bool	false	True
ACK_EF	Bool	false	True
S_PREV	Bool	false	True
S_NEXT	Bool	false	True
SW_AUTO	Bool	false	True
SW_TAP	Bool	false	True
SW_TOP	Bool	false	True
SW_MAN	Bool	false	True
S_SEL	Int	0	True
S_ON	Bool	false	True
S_OFF	Bool	false	True
T_PUSH	Bool	false	True
SY9_tancada	Bool	false	True
Valor tim5	Time	T#0ms	True
▼ Output			
S_NO	Int	0	True
S_MORE	Bool	false	True
S_ACTIVE	Bool	false	True
ERR_FLT	Bool	false	True
AUTO_ON	Bool	false	True
TAP_ON	Bool	false	True
TOP_ON	Bool	false	True
MAN_ON	Bool	false	True
InOut			
▼ Static			
▼ SWITCH	Array [0..1]of DWord		True
SWITCH[0]	DWord	16#100804	True
SWITCH[1]	DWord	16#70000000	True
▼ SW_SQTS	Array [0..23]of Byte		True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
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Designed By	Description 1st			
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Approved By		1st View				Version		Sheet 11 - 12	

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A	Nombre		Tipo de datos		Valor de arranque		Remanencia	
	T		Time		T#0ms		True	
	U		Time		T#0ms		True	
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	LP		Bool		false		True	
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D	VS		Bool		false		True	
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	SM		Bool		false		True	
	LP		Bool		false		True	
	LN		Bool		false		True	
E	VP		Bool		false		True	
	VN		Bool		false		True	
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	H_SV_FLT		Byte		0		True	
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	▼ E13		GraphStep				True	
	S1		Bool		false		True	
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
	Designed By		Description 1st					
	Checked By		Description 2nd				Language es-ES	
	Approved By		1st View				Version	
		Sheet 11 - 16						

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	R1		Bool		false		True		
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	S0		Bool		false		True		
	L0		Bool		false		True		
	V0		Bool		false		True		
	X		Bool		false		True		
	LA		Bool		false		True		
B	VA		Bool		false		True		
	RA		Bool		false		True		
	AA		Bool		false		True		
	SS		Bool		false		True		
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	VS		Bool		false		True		
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C	CRIT_LOC_ERR		DWord		0		True		
	CRIT_SUP		DWord		0		True		
	SM		Bool		false		True		
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	H_SV_FLT		Byte		0		True		
	RESERVED		DWord		0		True		
D	▼ Step15		GraphStep				True		
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	V1		Bool		false		True		
	R1		Bool		false		True		
	A1		Bool		false		True		
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E	LA		Bool		false		True		
	VA		Bool		false		True		
	RA		Bool		false		True		
	AA		Bool		false		True		
	SS		Bool		false		True		
	LS		Bool		true		True		
	VS		Bool		false		True		
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013		
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
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	Designed By		Description 1st						
	Checked By		Description 2nd			Language es-ES			
	Approved By		1st View			Version		Sheet 11 - 17	

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	VN		Bool		false		True	
	H_IL_ERR		Byte		0		True	
	H_SV_FLT		Byte		0		True	
	RESERVED		DWord		0		True	
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L1		Bool		false		True		
V1		Bool		false		True		
R1		Bool		false		True		
A1		Bool		false		True		
S0		Bool		false		True		
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X		Bool		false		True		
LA		Bool		false		True		
VA		Bool		false		True		
RA		Bool		false		True		
AA		Bool		false		True		
SS		Bool		false		True		
C		LS		Bool		true		True
	VS		Bool		false		True	
	SNO		Int		16		True	
	T		Time		T#0ms		True	
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	LP		Bool		false		True	
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	VP		Bool		false		True	
	VN		Bool		false		True	
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	H_SV_FLT		Byte		0		True	
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▼ E16		GraphStep				True		
Owner		Project name Mesclador modular TFC				Date 03/06/2013		
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
		Location						
Designed By		Description 1st						
Checked By		Description 2nd			Language es-ES			
Approved By		1st View			Version		Sheet 11 - 18	

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	L1		Bool		false		True		
	V1		Bool		false		True		
	R1		Bool		false		True		
	A1		Bool		false		True		
	S0		Bool		false		True		
	L0		Bool		false		True		
	V0		Bool		false		True		
	X		Bool		false		True		
	LA		Bool		false		True		
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		LS		Bool		true		True	
		VS		Bool		false		True	
		SNO		Int		17		True	
		T		Time		T#0ms		True	
		U		Time		T#0ms		True	
CRIT_LOC		DWord		0		True			
C	CRIT_LOC_ERR		DWord		0		True		
	CRIT_SUP		DWord		0		True		
	SM		Bool		false		True		
	LP		Bool		false		True		
	LN		Bool		false		True		
	VP		Bool		false		True		
	VN		Bool		false		True		
	H_IL_ERR		Byte		0		True		
	H_SV_FLT		Byte		0		True		
	RESERVED		DWord		0		True		
D	▼ E18		GraphStep				True		
	S1		Bool		false		True		
	L1		Bool		false		True		
	V1		Bool		false		True		
	R1		Bool		false		True		
	A1		Bool		false		True		
	S0		Bool		false		True		
	L0		Bool		false		True		
	V0		Bool		false		True		
	X		Bool		false		True		
	E	LA		Bool		false		True	
		VA		Bool		false		True	
		RA		Bool		false		True	
		AA		Bool		false		True	
		SS		Bool		false		True	
		LS		Bool		true		True	
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013		
	Operator		Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC						
			Location						
	Designed By		Description 1st						
	Checked By		Description 2nd			Language es-ES			
	Approved By		1st View			Version		Sheet 11 - 19	

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Nombre	Tipo de datos	Valor de arranque	Remanencia
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L1	Bool	false	True
V1	Bool	false	True
R1	Bool	false	True
A1	Bool	false	True
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L0	Bool	false	True
V0	Bool	false	True
X	Bool	false	True
LA	Bool	false	True
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SS	Bool	false	True
LS	Bool	true	True
VS	Bool	false	True
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U	Time	T#0ms	True
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CRIT_LOC_ERR	DWord	0	True
CRIT_SUP	DWord	0	True
SM	Bool	false	True
LP	Bool	false	True
LN	Bool	false	True
VP	Bool	false	True
VN	Bool	false	True
H_IL_ERR	Byte	0	True
H_SV_FLT	Byte	0	True
RESERVED	DWord	0	True
▼ E21	GraphStep		True
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L1	Bool	false	True
V1	Bool	false	True
R1	Bool	false	True
A1	Bool	false	True
S0	Bool	false	True
L0	Bool	false	True
V0	Bool	false	True
X	Bool	false	True
LA	Bool	false	True
VA	Bool	false	True
RA	Bool	false	True
AA	Bool	false	True
SS	Bool	false	True

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location		
Operator			
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 11 - 21

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A	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Valor de arranque</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr> <td>RESERVED</td> <td>DWord</td> <td>0</td> <td>True</td> </tr> <tr> <td>▼ E23</td> <td>GraphStep</td> <td></td> <td>True</td> </tr> <tr><td>S1</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>L1</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>V1</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>R1</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>A1</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>S0</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>L0</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>V0</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>X</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>LA</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>VA</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>RA</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>AA</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>SS</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>LS</td><td>Bool</td><td>true</td><td>True</td></tr> <tr><td>VS</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>SNO</td><td>Int</td><td>24</td><td>True</td></tr> <tr><td>T</td><td>Time</td><td>T#0ms</td><td>True</td></tr> <tr><td>U</td><td>Time</td><td>T#0ms</td><td>True</td></tr> <tr><td>CRIT_LOC</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>CRIT_LOC_ERR</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>CRIT_SUP</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>SM</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>LP</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>LN</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>VP</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>VN</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>H_IL_ERR</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>H_SV_FLT</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>RESERVED</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>▼ PRE_CRIT</td><td>Array [0..0]of DWord</td><td></td><td>True</td></tr> <tr><td>PRE_CRIT[0]</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>▼ POST_CRIT</td><td>Array [0..0]of DWord</td><td></td><td>True</td></tr> <tr><td>POST_CRIT[0]</td><td>DWord</td><td>0</td><td>True</td></tr> <tr><td>▼ TVX</td><td>Array [0..8]of Byte</td><td></td><td>True</td></tr> <tr><td>TVX[0]</td><td>Byte</td><td>16#1</td><td>True</td></tr> <tr><td>TVX[1]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>TVX[2]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>TVX[3]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>TVX[4]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>TVX[5]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>TVX[6]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>TVX[7]</td><td>Byte</td><td>0</td><td>True</td></tr> </tbody> </table>							Nombre	Tipo de datos	Valor de arranque	Remanencia	RESERVED	DWord	0	True	▼ E23	GraphStep		True	S1	Bool	false	True	L1	Bool	false	True	V1	Bool	false	True	R1	Bool	false	True	A1	Bool	false	True	S0	Bool	false	True	L0	Bool	false	True	V0	Bool	false	True	X	Bool	false	True	LA	Bool	false	True	VA	Bool	false	True	RA	Bool	false	True	AA	Bool	false	True	SS	Bool	false	True	LS	Bool	true	True	VS	Bool	false	True	SNO	Int	24	True	T	Time	T#0ms	True	U	Time	T#0ms	True	CRIT_LOC	DWord	0	True	CRIT_LOC_ERR	DWord	0	True	CRIT_SUP	DWord	0	True	SM	Bool	false	True	LP	Bool	false	True	LN	Bool	false	True	VP	Bool	false	True	VN	Bool	false	True	H_IL_ERR	Byte	0	True	H_SV_FLT	Byte	0	True	RESERVED	DWord	0	True	▼ PRE_CRIT	Array [0..0]of DWord		True	PRE_CRIT[0]	DWord	0	True	▼ POST_CRIT	Array [0..0]of DWord		True	POST_CRIT[0]	DWord	0	True	▼ TVX	Array [0..8]of Byte		True	TVX[0]	Byte	16#1	True	TVX[1]	Byte	0	True	TVX[2]	Byte	0	True	TVX[3]	Byte	0	True	TVX[4]	Byte	0	True	TVX[5]	Byte	0	True	TVX[6]	Byte	0	True	TVX[7]	Byte	0	True
	Nombre	Tipo de datos	Valor de arranque	Remanencia																																																																																																																																																																																											
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Approved By	1st View		Version	Sheet 11 - 23																																																																																																																																																																																											

	1	2	3	4
A	Nombre		Tipo de datos	Valor de arranque
	TVX[8]		Byte	0
	▼ TTX		Array [0..8]of Byte	
	TTX[0]		Byte	16#1
	TTX[1]		Byte	0
	TTX[2]		Byte	0
	TTX[3]		Byte	0
	TTX[4]		Byte	0
	TTX[5]		Byte	0
	TTX[6]		Byte	0
B	TTX[7]		Byte	0
	TTX[8]		Byte	0
	▼ TSX		Array [0..4]of Byte	
	TSX[0]		Byte	16#1
	TSX[1]		Byte	0
	TSX[2]		Byte	0
	TSX[3]		Byte	0
	TSX[4]		Byte	0
	▼ S00X		Array [0..4]of Byte	
	C	S00X[0]		Byte
S00X[1]		Byte	0	
S00X[2]		Byte	0	
S00X[3]		Byte	0	
S00X[4]		Byte	0	
▼ SOFFX		Array [0..4]of Byte		
SOFFX[0]		Byte	16#1	
SOFFX[1]		Byte	0	
SOFFX[2]		Byte	0	
D		SOFFX[3]		Byte
	SOFFX[4]		Byte	0
	▼ SONX		Array [0..4]of Byte	
	SONX[0]		Byte	16#1
	SONX[1]		Byte	0
	SONX[2]		Byte	0
	SONX[3]		Byte	0
	SONX[4]		Byte	0
	▼ SAX		Array [0..4]of Byte	
	E	SAX[0]		Byte
SAX[1]		Byte	0	
SAX[2]		Byte	0	
SAX[3]		Byte	0	
SAX[4]		Byte	0	
▼ SERRX		Array [0..24]of Byte		
SERRX[0]		Byte	16#1	
SERRX[1]		Byte	0	
F		Owner		Project name Mesclador modular TFC
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC	
			Location	
	Designed By		Description 1st	
	Checked By		Description 2nd	Language es-ES
	Approved By		1st View	Version
		Sheet 11 - 24		

1		2		3		4			
A	Nombre		Tipo de datos		Valor de arranque		Remanencia		
	SMX[22]		Byte		0		True		
	SMX[23]		Byte		0		True		
	SMX[24]		Byte		0		True		
B	▼ SOX		Array [0..24]of Byte				True		
	SOX[0]		Byte		16#1		True		
	SOX[1]		Byte		0		True		
	SOX[2]		Byte		0		True		
	SOX[3]		Byte		0		True		
	SOX[4]		Byte		0		True		
	SOX[5]		Byte		0		True		
	SOX[6]		Byte		0		True		
	SOX[7]		Byte		0		True		
	SOX[8]		Byte		0		True		
	SOX[9]		Byte		0		True		
	SOX[10]		Byte		0		True		
	SOX[11]		Byte		0		True		
	SOX[12]		Byte		0		True		
	SOX[13]		Byte		0		True		
	SOX[14]		Byte		0		True		
	SOX[15]		Byte		0		True		
	SOX[16]		Byte		0		True		
	SOX[17]		Byte		0		True		
	SOX[18]		Byte		0		True		
	SOX[19]		Byte		0		True		
	C	SOX[20]		Byte		0		True	
		SOX[21]		Byte		0		True	
		SOX[22]		Byte		0		True	
SOX[23]		Byte		0		True			
SOX[24]		Byte		0		True			
▼ S1X		Array [0..24]of Byte				True			
S1X[0]		Byte		16#1		True			
S1X[1]		Byte		0		True			
S1X[2]		Byte		0		True			
S1X[3]		Byte		0		True			
S1X[4]		Byte		0		True			
D		S1X[5]		Byte		0		True	
	S1X[6]		Byte		0		True		
	S1X[7]		Byte		0		True		
	S1X[8]		Byte		0		True		
	S1X[9]		Byte		0		True		
	S1X[10]		Byte		0		True		
	S1X[11]		Byte		0		True		
	S1X[12]		Byte		0		True		
	S1X[13]		Byte		0		True		
	S1X[14]		Byte		0		True		
	E								
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013		
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
			Location						
	Designed By		Description 1st						
	Checked By		Description 2nd				Language es-ES		
	Approved By		1st View				Version		
		Sheet 11 - 26							

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A	Nombre		Tipo de datos		Valor de arranque		Remanencia	
	S1X[15]		Byte		0		True	
	S1X[16]		Byte		0		True	
	S1X[17]		Byte		0		True	
	S1X[18]		Byte		0		True	
	S1X[19]		Byte		0		True	
	S1X[20]		Byte		0		True	
	S1X[21]		Byte		0		True	
	S1X[22]		Byte		0		True	
	S1X[23]		Byte		0		True	
	S1X[24]		Byte		0		True	
	S_DISPLAY		Int		0		True	
	S_SEL_OLD		Int		0		True	
	S_DISPIDX		Byte		0		True	
	T_DISPIDX		Byte		0		True	
B	▼ MOPEDGE		Struct				True	
	AUTO		Bool		false		True	
	MAN		Bool		false		True	
	TAP		Bool		false		True	
	TOP		Bool		false		True	
	ACK_S		Bool		false		True	
	REG_S		Bool		false		True	
	T_PREV		Bool		false		True	
	T_NEXT		Bool		false		True	
	LOCK		Bool		false		True	
	SUP		Bool		false		True	
	ACKREQ		Bool		false		True	
	SSKIP		Bool		false		True	
	OFF		Bool		false		True	
	INIT		Bool		false		True	
C	HALT		Bool		false		True	
	TMS_HALT		Bool		false		True	
	OPS_ZERO		Bool		false		True	
	SACT_DISP		Bool		false		True	
	SEF_DISP		Bool		false		True	
	SALL_DISP		Bool		false		True	
	S_PREV		Bool		false		True	
	S_NEXT		Bool		false		True	
	S_SELOK		Bool		false		True	
	S_ON		Bool		false		True	
	S_OFF		Bool		false		True	
	T_PUSH		Bool		false		True	
	REG		Bool		false		True	
	ACK		Bool		false		True	
	D	IL_PERM		Bool		false		True
T_PERM		Bool		false		True		
ILP_MAN		Bool		false		True		
E								
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC					
			Location					
	Designed By		Description 1st					
	Checked By		Description 2nd				Language es-ES	
	Approved By		1st View				Version	
							Sheet 11 - 27	

1		2		3		4	
A	Nombre		Tipo de datos		Valor de arranque		Remanencia
	NO_SWI		Bool		false		True
	CYC_OP		Bool		false		True
	AS_MSG		Bool		false		True
	AS_SEND		Bool		false		True
	SQ_BUSY		Bool		false		True
	SA_BUSY		Bool		false		True
	AS_SIG		Bool		false		True
	S_PTR		DWord		16#E00		True
	S_PTR2		DWord		16#0		True
B	S_PTR3		DWord		16#2A40		True
	S_PTR4		DWord		16#2970		True
	T_PTR		DWord		16#28A0		True
	C_AR2		DWord		16#0		True
	M_FBDB		DWord		16#10000		True
	M_SNO		Word		16#0		True
	M_EVID		Word		16#0		True
	M_EVIL		DWord		0		True
	M_EVSV		DWord		0		True
	M_EV		DWord		16#2740		True
C	▼ CRIT		Array [0..31]of Bool				True
	CRIT[0]		Bool		false		True
	CRIT[1]		Bool		false		True
	CRIT[2]		Bool		false		True
	CRIT[3]		Bool		false		True
	CRIT[4]		Bool		false		True
	CRIT[5]		Bool		false		True
	CRIT[6]		Bool		false		True
	CRIT[7]		Bool		false		True
	CRIT[8]		Bool		false		True
D	CRIT[9]		Bool		false		True
	CRIT[10]		Bool		false		True
	CRIT[11]		Bool		false		True
	CRIT[12]		Bool		false		True
	CRIT[13]		Bool		false		True
	CRIT[14]		Bool		false		True
	CRIT[15]		Bool		false		True
	CRIT[16]		Bool		false		True
	CRIT[17]		Bool		false		True
	CRIT[18]		Bool		false		True
E	CRIT[19]		Bool		false		True
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	CRIT[21]		Bool		false		True
	CRIT[22]		Bool		false		True
	CRIT[23]		Bool		false		True
	CRIT[24]		Bool		false		True
	CRIT[25]		Bool		false		True
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd			Language es-ES	
Approved By		1st View			Version		Sheet 11 - 29

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	<table border="1"> <thead> <tr> <th>Nombre</th> <th>Tipo de datos</th> <th>Valor de arranque</th> <th>Remanencia</th> </tr> </thead> <tbody> <tr><td>CRIT[26]</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>CRIT[27]</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>CRIT[28]</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>CRIT[29]</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>CRIT[30]</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>CRIT[31]</td><td>Bool</td><td>false</td><td>True</td></tr> <tr><td>S_START</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>S_IDX</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>S_INT</td><td>Int</td><td>72</td><td>True</td></tr> <tr><td>S_TMP</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>T_START</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>T_IDX</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>T_TMP</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>T_TMP2</td><td>Byte</td><td>16#00</td><td>True</td></tr> <tr><td>TV_POT</td><td>Byte</td><td>16#0A</td><td>True</td></tr> <tr><td>RETURN1</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>RETURN2</td><td>Byte</td><td>16#0</td><td>True</td></tr> <tr><td>▼ SINI</td><td>Array [0..4]of Byte</td><td></td><td>True</td></tr> <tr><td>SINI[0]</td><td>Byte</td><td>16#2</td><td>True</td></tr> <tr><td>SINI[1]</td><td>Byte</td><td>16#1</td><td>True</td></tr> <tr><td>SINI[2]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>SINI[3]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>SINI[4]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>▼ LSTT</td><td>Array [0..24]of Byte</td><td></td><td>True</td></tr> <tr><td>LSTT[0]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[1]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[2]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[3]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[4]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[5]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[6]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[7]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[8]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[9]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[10]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[11]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[12]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[13]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[14]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[15]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[16]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[17]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[18]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[19]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[20]</td><td>Byte</td><td>0</td><td>True</td></tr> <tr><td>LSTT[21]</td><td>Byte</td><td>16#7</td><td>True</td></tr> </tbody> </table>				Nombre	Tipo de datos	Valor de arranque	Remanencia	CRIT[26]	Bool	false	True	CRIT[27]	Bool	false	True	CRIT[28]	Bool	false	True	CRIT[29]	Bool	false	True	CRIT[30]	Bool	false	True	CRIT[31]	Bool	false	True	S_START	Byte	16#0	True	S_IDX	Byte	16#0	True	S_INT	Int	72	True	S_TMP	Byte	16#0	True	T_START	Byte	16#0	True	T_IDX	Byte	16#0	True	T_TMP	Byte	16#0	True	T_TMP2	Byte	16#00	True	TV_POT	Byte	16#0A	True	RETURN1	Byte	16#0	True	RETURN2	Byte	16#0	True	▼ SINI	Array [0..4]of Byte		True	SINI[0]	Byte	16#2	True	SINI[1]	Byte	16#1	True	SINI[2]	Byte	0	True	SINI[3]	Byte	0	True	SINI[4]	Byte	0	True	▼ LSTT	Array [0..24]of Byte		True	LSTT[0]	Byte	0	True	LSTT[1]	Byte	0	True	LSTT[2]	Byte	0	True	LSTT[3]	Byte	0	True	LSTT[4]	Byte	0	True	LSTT[5]	Byte	0	True	LSTT[6]	Byte	0	True	LSTT[7]	Byte	0	True	LSTT[8]	Byte	0	True	LSTT[9]	Byte	0	True	LSTT[10]	Byte	0	True	LSTT[11]	Byte	0	True	LSTT[12]	Byte	0	True	LSTT[13]	Byte	0	True	LSTT[14]	Byte	0	True	LSTT[15]	Byte	0	True	LSTT[16]	Byte	0	True	LSTT[17]	Byte	0	True	LSTT[18]	Byte	0	True	LSTT[19]	Byte	0	True	LSTT[20]	Byte	0	True	LSTT[21]	Byte	16#7
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LSTT[14]	Byte	0	True																																																																																																																																																																																												
LSTT[15]	Byte	0	True																																																																																																																																																																																												
LSTT[16]	Byte	0	True																																																																																																																																																																																												
LSTT[17]	Byte	0	True																																																																																																																																																																																												
LSTT[18]	Byte	0	True																																																																																																																																																																																												
LSTT[19]	Byte	0	True																																																																																																																																																																																												
LSTT[20]	Byte	0	True																																																																																																																																																																																												
LSTT[21]	Byte	16#7	True																																																																																																																																																																																												
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F	<table border="1"> <tr> <td rowspan="3">Owner</td> <td colspan="2">Project name Mesclador modular TFC</td> <td>Date 03/06/2013</td> </tr> <tr> <td colspan="3">Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC</td> </tr> <tr> <td colspan="3">Location</td> </tr> <tr> <td>Operator</td> <td colspan="3"></td> </tr> <tr> <td>Designed By</td> <td colspan="3">Description 1st</td> </tr> <tr> <td>Checked By</td> <td>Description 2nd</td> <td>Language es-ES</td> <td></td> </tr> <tr> <td>Approved By</td> <td>1st View</td> <td>Version</td> <td>Sheet 11 - 30</td> </tr> </table>				Owner	Project name Mesclador modular TFC		Date 03/06/2013	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC			Location			Operator				Designed By	Description 1st			Checked By	Description 2nd	Language es-ES		Approved By	1st View	Version	Sheet 11 - 30																																																																																																																																																																	
Owner	Project name Mesclador modular TFC		Date 03/06/2013																																																																																																																																																																																												
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1		2		3		4			
A	Nombre		Tipo de datos		Valor de arranque		Remanencia		
	LSTT[22]		Byte		0		True		
	LSTT[23]		Byte		0		True		
	LSTT[24]		Byte		16#1		True		
	▼ ATAJ		Array [0..24]of Byte				True		
	ATAJ[0]		Byte		0		True		
	ATAJ[1]		Byte		16#1		True		
	ATAJ[2]		Byte		16#2		True		
	ATAJ[3]		Byte		16#3		True		
	ATAJ[4]		Byte		16#4		True		
	ATAJ[5]		Byte		16#5		True		
	ATAJ[6]		Byte		16#6		True		
	ATAJ[7]		Byte		16#7		True		
	ATAJ[8]		Byte		16#8		True		
	ATAJ[9]		Byte		16#9		True		
	ATAJ[10]		Byte		16#A		True		
	ATAJ[11]		Byte		16#B		True		
	ATAJ[12]		Byte		16#C		True		
	ATAJ[13]		Byte		16#D		True		
	ATAJ[14]		Byte		16#E		True		
	ATAJ[15]		Byte		16#F		True		
	ATAJ[16]		Byte		16#17		True		
	ATAJ[17]		Byte		16#11		True		
	ATAJ[18]		Byte		16#12		True		
	ATAJ[19]		Byte		16#13		True		
ATAJ[20]		Byte		16#14		True			
ATAJ[21]		Byte		16#15		True			
ATAJ[22]		Byte		16#16		True			
ATAJ[23]		Byte		16#10		True			
ATAJ[24]		Byte		16#18		True			
▼ ATAB		Array [0..24]of Byte				True			
ATAB[0]		Byte		0		True			
ATAB[1]		Byte		16#1		True			
ATAB[2]		Byte		16#2		True			
ATAB[3]		Byte		16#3		True			
ATAB[4]		Byte		16#4		True			
ATAB[5]		Byte		16#5		True			
ATAB[6]		Byte		16#6		True			
ATAB[7]		Byte		16#7		True			
ATAB[8]		Byte		16#8		True			
ATAB[9]		Byte		16#9		True			
ATAB[10]		Byte		16#A		True			
ATAB[11]		Byte		16#10		True			
ATAB[12]		Byte		16#C		True			
ATAB[13]		Byte		16#D		True			
ATAB[14]		Byte		16#E		True			
B									
C									
D									
E									
F	Owner		Project name Mesclador modular TFC				Date 03/06/2013		
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC						
			Location						
	Designed By		Description 1st						
Checked By		Description 2nd				Language es-ES			
Approved By		1st View				Version		Sheet 11 - 31	

1		2		3		4			
A	Nombre		Tipo de datos		Valor de arranque		Remanencia		
	ASSB[2]		Byte		16#2		True		
	ASSB[3]		Byte		16#3		True		
	ASSB[4]		Byte		16#4		True		
	ASSB[5]		Byte		16#5		True		
	ASSB[6]		Byte		16#6		True		
	ASSB[7]		Byte		16#7		True		
	ASSB[8]		Byte		16#8		True		
	ASSB[9]		Byte		16#9		True		
	ASSB[10]		Byte		16#12		True		
	ASSB[11]		Byte		16#B		True		
	B	ASSB[12]		Byte		16#C		True	
		ASSB[13]		Byte		16#D		True	
		ASSB[14]		Byte		16#E		True	
		ASSB[15]		Byte		16#F		True	
		ASSB[16]		Byte		16#10		True	
		ASSB[17]		Byte		16#11		True	
		ASSB[18]		Byte		16#A		True	
		ASSB[19]		Byte		16#13		True	
		ASSB[20]		Byte		16#14		True	
		ASSB[21]		Byte		16#15		True	
	C	ASSB[22]		Byte		16#16		True	
		ASSB[23]		Byte		16#17		True	
▼ PTTS		Array [0..23]of Byte				True			
PTTS[0]		Byte		0		True			
PTTS[1]		Byte		16#0		True			
PTTS[2]		Byte		16#1		True			
PTTS[3]		Byte		16#2		True			
PTTS[4]		Byte		16#3		True			
PTTS[5]		Byte		16#4		True			
PTTS[6]		Byte		16#5		True			
D	PTTS[7]		Byte		16#6		True		
	PTTS[8]		Byte		16#7		True		
	PTTS[9]		Byte		16#8		True		
	PTTS[10]		Byte		16#9		True		
	PTTS[11]		Byte		16#A		True		
	PTTS[12]		Byte		16#B		True		
	PTTS[13]		Byte		16#C		True		
	PTTS[14]		Byte		16#D		True		
	PTTS[15]		Byte		16#17		True		
	PTTS[16]		Byte		16#16		True		
E	PTTS[17]		Byte		16#E		True		
	PTTS[18]		Byte		16#9		True		
	PTTS[19]		Byte		16#11		True		
	PTTS[20]		Byte		16#12		True		
	PTTS[21]		Byte		16#13		True		
	PTTS[22]		Byte		16#14		True		
Owner		Project name Mesclador modular TFC				Date 03/06/2013			
Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC							
		Location							
Designed By		Description 1st							
Checked By		Description 2nd			Language es-ES				
Approved By		1st View			Version		Sheet 11 - 34		
F									

1		2		3		4	
A	Nombre		Tipo de datos		Valor de arranque		Remanencia
	PTTS[23]		Byte		16#F		True
	▼ NTTS		Array [0..23]of Byte				True
	NTTS[0]		Byte		0		True
	NTTS[1]		Byte		16#1		True
	NTTS[2]		Byte		16#2		True
	NTTS[3]		Byte		16#3		True
	NTTS[4]		Byte		16#4		True
	NTTS[5]		Byte		16#5		True
	NTTS[6]		Byte		16#6		True
	NTTS[7]		Byte		16#7		True
	NTTS[8]		Byte		16#8		True
	NTTS[9]		Byte		16#9		True
	NTTS[10]		Byte		16#A		True
	NTTS[11]		Byte		16#B		True
	NTTS[12]		Byte		16#C		True
	NTTS[13]		Byte		16#D		True
	NTTS[14]		Byte		16#E		True
	NTTS[15]		Byte		16#F		True
	NTTS[16]		Byte		16#18		True
	NTTS[17]		Byte		16#17		True
	NTTS[18]		Byte		16#11		True
	NTTS[19]		Byte		16#12		True
	NTTS[20]		Byte		16#13		True
NTTS[21]		Byte		16#14		True	
NTTS[22]		Byte		16#F		True	
NTTS[23]		Byte		16#15		True	
B	PRE_CNT		Word		16#1		True
	POST_CNT		Word		16#1		True
	ADR_COND		Word		16#0		True
	MAX_TVAL		Byte		16#7		True
	MAX_SACT		Byte		16#3		True
	MAX_CRIT		Byte		16#4		True
	T_CNT		Byte		16#18		True
	SUP_CNT		Byte		16#0		True
	LOCK_CNT		Byte		16#0		True
	S_CNT		Byte		16#17		True
	SQ_CNT		Byte		16#1		True
	PRS_INPAR		DWord		16#E000FEC8		True
	PRS_OUTPAR		DWord		16#E000800F		True
	▼ GC_FLAGS		Struct				True
	T_MACH		Byte		16#EB		True
	C	COND_ED		Byte		16#E3	
W_LEVEL		Byte		16#D5		True	
FB_IF		Byte		16#FA		True	
AS_MSG		Word		16#0		True	
SSB		Word		16#108		True	
D	Owner		Project name Mesclador modular TFC				Date 03/06/2013
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC				
			Location				
	Designed By		Description 1st				
E	Checked By		Description 2nd			Language es-ES	
	Approved By		1st View			Version	Sheet 11 - 35
F							

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

G7_STD_3 [FC72]

G7_STD_3 Propiedades

General

Nombre	G7_STD_3	Número	72
Tipo	FC	Idioma	AWL

Información

Título		Autor	SIMATIC
Comentario		Familia	S7GRAPH
Versión	2.2	ID personalizada	SFMULTI

Nombre	Tipo de datos	Offset
Input		
Output		
InOut		
Temp		
▼ Return		
Ret_Val	Void	

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 12 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_0_DB [DB7]

IEC_Timer_0_DB Propiedades

General

Nombre	IEC_Timer_0_DB	Número	7
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 13 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_1_DB [DB5]

IEC_Timer_1_DB Propiedades

General

Nombre	IEC_Timer_1_DB	Número	5
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 14 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_2_DB [DB6]

IEC_Timer_2_DB Propiedades

General

Nombre	IEC_Timer_2_DB	Número	6
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 15 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_3_DB_1 [DB8]

IEC_Timer_3_DB_1 Propiedades

General

Nombre	IEC_Timer_3_DB_1	Número	8
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 16 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_4_DB_1 [DB9]

IEC_Timer_4_DB_1 Propiedades

General

Nombre	IEC_Timer_4_DB_1	Número	9
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 17 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_5_DB_1 [DB10]

IEC_Timer_5_DB_1 Propiedades

General

Nombre	IEC_Timer_5_DB_1	Número	10
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 18 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_6_DB [DB11]

IEC_Timer_6_DB Propiedades

General

Nombre	IEC_Timer_6_DB	Número	11
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 19 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_7_DB [DB12]

IEC_Timer_7_DB Propiedades

General

Nombre	IEC_Timer_7_DB	Número	12
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 20 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_8_DB [DB13]

IEC_Timer_8_DB Propiedades

General

Nombre	IEC_Timer_8_DB	Número	13
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 21 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_9_DB [DB14]

IEC_Timer_9_DB Propiedades

General

Nombre	IEC_Timer_9_DB	Número	14
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 22 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_10_DB [DB2]

IEC_Timer_10_DB Propiedades

General

Nombre	IEC_Timer_10_DB	Número	2
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 23 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

IEC_Timer_11_DB [DB15]

IEC_Timer_11_DB Propiedades

General

Nombre	IEC_Timer_11_DB	Número	15
Tipo	DB	Idioma	DB

Información

Título		Autor	SIMATIC
Comentario		Familia	IEC_TC
Versión	1.0	ID personalizada	TON

Nombre	Tipo de datos	Valor de arranque	Remanencia
▼ Input			
IN	Bool	FALSE	True
PT	Time	T#0MS	True
▼ Output			
Q	Bool	FALSE	True
ET	Time	T#0MS	True
InOut			
▼ Static			
STATE	Byte	B#16#0	True
STIME	Time	T#0MS	True
ATIME	Time	T#0MS	True

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 24 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Bloques de programa / Bloques de sistema / Recursos de programa

SCALE [FC105]

SCALE Propiedades

General

Nombre	SCALE	Número	105
Tipo	FC	Idioma	AWL

Información

Título	SCALING VALUES	Autor	SEA
Comentario		Familia	CONVERT
Versión	2.1	ID personalizada	SCALE

Nombre	Tipo de datos	Offset
▼ Input		
IN	Int	
HI_LIM	Real	
LO_LIM	Real	
BIPOLAR	Bool	
▼ Output		
OUT	Real	
InOut		
▼ Temp		
IN_REAL	Real	
K1	Real	
K2	Real	
SPAN	Real	
TEMP1	Real	
▼ Return		
Ret_Val	Word	

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 25 - 1	

1

2

3

4

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PLC_2 [CPU 314C-2 PN/DP]

Objetos tecnológicos

Esta carpeta está vacía.

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Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 26 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC / Tabla de variables estándar [103]

Variables PLC

Variables PLC				
	Nombre	Tipo de datos	Dirección	Remanencia
	Mag	Bool	%Q0.0	
	B1	Bool	%Q0.1	
	B2	Bool	%Q0.2	
	B3	Bool	%Q0.3	
	Bdossif	Bool	%Q0.4	
	Y1	Bool	%Q0.5	
	Y2	Bool	%Q0.6	
	Y3	Bool	%Q0.7	
	Y4	Bool	%Q1.0	
	Y5	Bool	%Q1.1	
	Y6	Bool	%Q1.2	
	Y7	Bool	%Q1.3	
	Y8	Bool	%Q1.4	
	Y9	Bool	%Q1.5	
	Y10	Bool	%Q1.6	
	Y11	Bool	%Q1.7	
	LLS1	Bool	%M1.0	
	HLS1	Bool	%M1.1	
	LLS2	Bool	%M1.2	
	HLS2	Bool	%M1.3	
	FCP	Counter	%C1	
	TIM 0	Timer	%T0	
	TIM 1	Timer	%T1	
	TIM 2	Timer	%T2	
	TIM 3	Timer	%T3	
	TIM 4	Timer	%T4	
	TIM 5	Timer	%T5	
	INGREDIENTS	Bool	%M2.7	
	SY1 tancada	Bool	%M0.0	
	SY4 tancada	Bool	%M0.2	
	Valor tim0	Time	%MD4	




















Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 27 - 1

	1	2	3	4
A				
B				
	C			
D				
E				
F				

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 27 - 3

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC / Tabla de variables estándar [103]
































Constantes de usuario

Constantes de usuario			
	Nombre	Tipo de datos	Valor
	Quant litres (nº de pulsos)	Int	1500
	temps neteja Y3	Time	T#5S
	temps 0	Time	T#20S
	temps agitació B2	Time	T#20S
	temps recirculació	Time	T#20S
	temps desai guar	Time	T#20S
	contador DF(1)	Int	15
	temps contacte	Time	T#10S
	temps 6	Time	T#10S
	temps MagON	Time	T#20S
	Temperatura 1 CIP	Real	70.0
	Temperatura 2 CIP	Real	70.0
	Temperatura 1 CIP(1)	Real	70.0
	Temperatura 1 CIP(2)	Real	70.0
	temps agitador(1)	Time	T#10S
	temps desai guar premix	Time	T#10S
	temps agitacio mixer	Time	T#10S
	temps escorrer a produccio	Time	T#10S
	temps desai guar(2)	Time	T#20S







Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 28 - 1

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC / Parametres receptes [33]

Variables PLC

Variables PLC				
	Nombre	Tipo de datos	Dirección	Remanencia
	temps agitador esbandit	Time	%MD32	
	temps agitació B2 esbandit	Time	%MD36	
	temps contacte peracetic	Time	%MD24	
	temps desaiguar esbandit	Time	%MD40	
	temps Y3 esbandit	Time	%MD44	
	dosis peracetic(1)	Int	%MW48	
	temperatura 1	Real	%MD52	
	temps agitador peracetic	Time	%MD56	
	temps agitació B2 peracetic	Time	%MD60	
	temps contacte temperatura	Time	%MD62	
	temps desaiguar peracetic	Time	%MD64	
	temps Y3 peracetic	Time	%MD70	
	temps agitador temperatura	Time	%MD72	
	temps agitació B2 temperatura	Time	%MD76	
	temps desaiguar temperatura	Time	%MD80	
	temps Y3 temperatura	Time	%MD84	
	recepta esbandit	Int	%MW16	
	recepta peracetic	Int	%MW0	
	recepta temperatura	Int	%MW20	
	temperatura 2	Real	%MD12	
	temps obertura Y7 esbandit	Time	%MD88	
	temps agitador xarop 1	Time	%MD92	
	temps agitador xarop 2	Time	%MD96	
	temps agitador xarop 3	Time	%MD100	
	temps agitacio mixer xarop 1	Time	%MD104	
	temps agitacio mixer xarop 2	Time	%MD108	
	temps agitacio mixer xarop 3	Time	%MD112	
	temps desaiguar premix xarop 1	Time	%MD116	
	temps desaiguar premix xarop 2	Time	%MD120	
	temps desaiguar premix xarop 3	Time	%MD124	
	temps desiaugar mixer xarop 2	Time	%MD128	

Owner	Project name Mesclador modular TFC		Date 03/06/2013
Operator	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 29 - 1

	1	2	3	4																										
A	<table><thead><tr><th></th><th>Nombre</th><th>Tipo de datos</th><th>Dirección</th><th>Remanencia</th></tr></thead><tbody><tr><td></td><td>temps desaiguar mixer xarop 1</td><td>Time</td><td>%MD132</td><td></td></tr><tr><td></td><td>temps desaiguar mixer xarop 3</td><td>Time</td><td>%MD136</td><td></td></tr></tbody></table>					Nombre	Tipo de datos	Dirección	Remanencia		temps desaiguar mixer xarop 1	Time	%MD132			temps desaiguar mixer xarop 3	Time	%MD136												
	Nombre	Tipo de datos	Dirección	Remanencia																										
	temps desaiguar mixer xarop 1	Time	%MD132																											
	temps desaiguar mixer xarop 3	Time	%MD136																											
B																														
C																														
D																														
E																														
F	<table><tr><td>Owner</td><td>Project name</td><td>Mesclador modular TFC</td><td>Date</td><td>03/06/2013</td></tr><tr><td rowspan="2">Operator</td><td colspan="4">Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC</td></tr><tr><td colspan="4">Location</td></tr><tr><td>Designed By</td><td colspan="4">Description 1st</td></tr><tr><td>Checked By</td><td colspan="2">Description 2nd</td><td>Language</td><td>es-ES</td></tr><tr><td>Approved By</td><td colspan="2">1st View</td><td>Version</td><td>Sheet 29 - 2</td></tr></table>	Owner	Project name	Mesclador modular TFC	Date	03/06/2013	Operator	Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC				Location				Designed By	Description 1st				Checked By	Description 2nd		Language	es-ES	Approved By	1st View		Version	Sheet 29 - 2
Owner	Project name	Mesclador modular TFC	Date	03/06/2013																										
Operator	Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC																													
	Location																													
Designed By	Description 1st																													
Checked By	Description 2nd		Language	es-ES																										
Approved By	1st View		Version	Sheet 29 - 2																										

1

2

3

4

A

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC / Parametres receptes [33]

Constantes de usuario

Constantes de usuario

Nombre

Tipo de datos

Valor

B

C

D

E

F

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path
C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By














1st View

Version

Sheet 30 - 1

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC / Taula Botons Pantalla [16]

Variables PLC

Variables PLC				
	Nombre	Tipo de datos	Dirección	Remanencia
	Nova preparacio	Bool	%M5.3	
	Esbandit	Bool	%M0.4	
	Peracetic	Bool	%M0.5	
	Temperatura	Bool	%M0.6	
	BOTO OK	Bool	%M4.0	
	PREPARACIÓ XAROP	Bool	%M5.1	
	NETEJA CIP	Bool	%M5.0	
	PRODUCCIO	Bool	%M5.2	
	Boto ingredients	Bool	%M1.4	
	BOTO OK PRODUCCIO	Bool	%M1.5	
	veure boto nova preparacio	Bool	%M1.6	
	veure boto produccio	Bool	%M1.7	
	BOTO OK NOVA PREPARACIO	Bool	%M2.0	
	NO nova prepracio	Bool	%M2.4	
	FI PREPARACIO	Bool	%M2.5	
	veure fi preparacio	Bool	%M2.6	

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 31 - 1

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC /
Taula Botons Pantalla [16]



Constantes de usuario

Constantes de usuario		
Nombre	Tipo de datos	Valor

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 32 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC / taula marques [2]

Variables PLC

Variables PLC				
	Nombre	Tipo de datos	Dirección	Remanencia
	Sonda ST1 AI	Int	%IW104	
	Sonda ST2 AI	Int	%IW106	

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 33 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Variables PLC / taula marques [2]

Constantes de usuario

Constantes de usuario

Nombre	Tipo de datos	Valor
--------	---------------	-------

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 34 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Tipos de datos PLC

GraphStep

GraphStep Propiedades

General

Nombre	GraphStep	Número	1
Tipo	UDT	Idioma	

Información

Título		Autor	
Comentario		Familia	
Versión		ID personalizada	

Nombre	Tipo de datos	Valor predet.
S1	Bool	false
L1	Bool	false
V1	Bool	false
R1	Bool	false
A1	Bool	false
S0	Bool	false
L0	Bool	false
V0	Bool	false
X	Bool	false
LA	Bool	false
VA	Bool	false
RA	Bool	false
AA	Bool	false
SS	Bool	false
LS	Bool	True
VS	Bool	false
SNO	Int	0
T	Time	T#0ms
U	Time	T#0ms
CRIT_LOC	DWord	0
CRIT_LOC_ERR	DWord	0
CRIT_SUP	DWord	0
SM	Bool	false
LP	Bool	false
LN	Bool	false
VP	Bool	false
VN	Bool	false
H_IL_ERR	Byte	0
H_SV_FLT	Byte	0
RESERVED	DWord	0

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 35 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Tipos de datos PLC

GraphTransition

GraphTransition Propiedades

General

Nombre	GraphTransition	Número	3
Tipo	UDT	Idioma	

Información

Título		Autor	
Comentario		Familia	
Versión		ID personalizada	

Nombre	Tipo de datos	Valor predet.
TV	Bool	false
TT	Bool	false
TS	Bool	false
CF_IV	Bool	True
TNO	Int	0
CRIT	DWord	0
CRIT_OLD	DWord	0
CRIT_FLT	DWord	0

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 36 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Tipos de datos PLC

temporizadores

temporizadores Propiedades

General

Nombre	temporizadores	Número	2
Tipo	UDT	Idioma	

Información

Título		Autor	
Comentario		Familia	
Versión		ID personalizada	

Nombre	Tipo de datos	Valor predet.
VALOR TIM0	Time	T#200s
valor TIM1	Time	T#300s
valor TIM2	Time	T#1000s
VALOR TIM3	Time	T#5000ms
VALOR TIM 4	Time	T#5000ms
VALOR TIM 5	Time	T#5000ms

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 37 - 1	

1

2

3

4

A

PLC_2 [CPU 314C-2 PN/DP] / Tablas de observación

Tabla de forzado permanente

Nombre	Dirección	Formato visualización	Valor de forzado permanente
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Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 38 - 1
Approved By			

1

2

3

4

A

PLC_2 [CPU 314C-2 PN/DP]

Avisos de PLC

Esta carpeta está vacía.

B

C

D





E

F

Owner	Project name	Mesclador modular TFC	Date	03/06/2013
Operator	Project Path	C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location			
Designed By	Description 1st			
Checked By	Description 2nd	Language	es-ES	
Approved By	1st View	Version	Sheet 39 - 1	

PLC_2 [CPU 314C-2 PN/DP] / Avisos de PLC

Avisos de PLC

Avisos de PLC				
Nombre	Tipo	ID	Texto de aviso	Texto informativo
 M_E VIL	Alarm_s		GRAPH7_INTERLOCK_ERROR, <CPU Name>, <FB Name>, <FB Number>, <Instance DB Name>, <Instance DB Number>, <Step Name>, <Step Number>, <Step specific text>,	
 M_E VIL	Alarm_s	60000001	GRAPH7_INTERLOCK_ERROR,\$\$Cpu-Name\$\$,CIP,FB2,CIP_DB,DB3,S@1W%03u@,@1W%t#SYSTEM_Step-Names_2@,@1W%t#SYSTEM_InterlockAlarmTexts_2@	
 M_E VSV	Alarm_s		GRAPH7_SUPERVISION_FAULT, <CPU Name>, <FB Name>, <FB Number>, <Instance DB Name>, <Instance DB Number>, <Step Name>, <Step Number>, <Step specific text>,	
 M_E VSV	Alarm_s	60000002	GRAPH7_SUPERVISION_FAULT,\$\$Cpu-Name\$\$,CIP,FB2,CIP_DB,DB3,S@1W%03u@,@1W%t#SYSTEM_Step-Names_2@,@1W%t#SYSTEM_SupervisionAlarmTexts_2@	

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 40 - 1

1

2

3

4

A

PLC_2 [CPU 314C-2 PN/DP] / Avisos de PLC

Avisos de diagnóstico de usuario

Avisos de diagnóstico de usuario

B

C

D

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F

Owner

Project name Mesclador modular TFC

Date 03/06/2013

Operator

Project Path

C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC

Location

Designed By

Description 1st

Checked By

Description 2nd

Language es-ES

Approved By

1st View

Version

Sheet 41 - 1

1

2

3

4

A

PLC_2 [CPU 314C-2 PN/DP] / Avisos de PLC

Avisos de sistema

Avisos de sistema

B

C

D

E

F

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 42 - 1

PLC_2 [CPU 314C-2 PN/DP]

Listas de textos

SYSTEM_SDiag_CmpComment

Selección	Decimal	Id	261
Observación			

SYSTEM_SDiag_CmpComment

Rango de	Rango hasta	Entrada
----------	-------------	---------

SYSTEM_StepNames_1

Selección	Decimal	Id	0
Observación			

SYSTEM_StepNames_1

Rango de	Rango hasta	Entrada
1	1	E0
2	2	E1
3	3	E2
4	4	E3
5	5	E4
6	6	E5
7	7	E6
8	8	E7
9	9	E8
10	10	E9
11	11	E10
12	12	E11
13	13	E12
14	14	E13
17	17	E16
18	18	E18
20	20	E19
21	21	E20
22	22	E21
23	23	E22
24	24	E23
15	15	Step15
16	16	Step16

SYSTEM_SupervisionAlarmTexts_1

Selección	Decimal	Id	0
Observación			

SYSTEM_SupervisionAlarmTexts_1

Rango de	Rango hasta	Entrada
1	1	
2	2	
3	3	
4	4	

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
Operator	Location		
	Description 1st		
Designed By	Description 2nd		Language es-ES
Checked By	1st View	Version	Sheet 43 - 1
Approved By			

	1	2	3	4	
A					
B	Rango de		Rango hasta	Entrada	
	5		5		
	6		6		
	7		7		
	8		8		
	9		9		
	10		10		
	11		11		
	12		12		
	13		13		
	14		14		
	17		17		
	18		18		
	20		20		
	21		21		
	C	22		22	
23		23			
24		24			
15		15			
16		16			
SYSTEM_InterlockAlarmTexts_1					
Selección		Decimal	Id	0	
Observación					
D	SYSTEM_InterlockAlarmTexts_1				
	Rango de		Rango hasta	Entrada	
	1		1		
	2		2		
	3		3		
	4		4		
	5		5		
	6		6		
	7		7		
	8		8		
	9		9		
	10		10		
	11		11		
	12		12		
	13		13		
	14		14		
	17		17		
	18		18		
	20		20		
	21		21		
	22		22		
	E	23		23	
		24		24	
		15		15	
		16		16	
	F	Owner		Project name Mesclador modular TFC	
		Operator		Date 03/06/2013	
				Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC	
		Location			
Designed By		Description 1st			
Checked By		Description 2nd			
Approved By		1st View			
		Language es-ES			
		Version			
		Sheet 43 - 2			

1	2	3	4
SYSTEM_StepNames_2			
Selección	Decimal	Id	0
Observación			

SYSTEM_StepNames_2		
Rango de	Rango hasta	Entrada
1	1	EO
3	3	Step3
4	4	E2
5	5	E3
6	6	E5
7	7	E6
8	8	E7
9	9	E8
10	10	Step10
11	11	Step11
12	12	Step12
13	13	Step13
14	14	Step14
15	15	Step15
16	16	Step16
18	18	Step18
19	19	Step19
20	20	Step20
21	21	Step21
22	22	Step22
23	23	Step23
24	24	Step24
25	25	Step25
26	26	Step26
27	27	Step27
28	28	Step28
29	29	Step29
30	30	Step30
31	31	E9
32	32	E10
33	33	Step33
34	34	Step34
35	35	Step35
36	36	Step36

SYSTEM_SupervisionAlarmTexts_2			
Selección	Decimal	Id	0
Observación			

SYSTEM_SupervisionAlarmTexts_2		
Rango de	Rango hasta	Entrada
1	1	
3	3	
4	4	
5	5	
6	6	

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispetal\Documents\Automation\Mesclador modular TFC		
	Location		
Operator			
Designed By	Description 1st		
Checked By	Description 2nd	Language es-ES	
Approved By	1st View	Version	Sheet 43 - 3

	1	2	3	4
A				
B	Rango de		Rango hasta	Entrada
	7		7	
	8		8	
	9		9	
	10		10	
	11		11	
	12		12	
	13		13	
	14		14	
	15		15	
	16		16	
	18		18	
	19		19	
	20		20	
	21		21	
	C	22		22
23		23		
24		24		
25		25		
26		26		
27		27		
28		28		
29		29		
30		30		
31		31		
32		32		
33		33		
34		34		
35		35		
36		36		
D		SYSTEM_InterlockAlarmTexts_2		
	Selección	Decimal	Id	0
	Observación			
	SYSTEM_InterlockAlarmTexts_2			
	Rango de		Rango hasta	Entrada
	1		1	
	3		3	
	4		4	
	5		5	
	6		6	
	7		7	
	8		8	
	9		9	
	10		10	
	11		11	
	E	12		12
13		13		
14		14		
15		15		
16		16		
F	Owner		Project name Mesclador modular TFC	
	Operator		Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC	
			Location	
	Designed By		Description 1st	
	Checked By		Description 2nd	
	Approved By		1st View	
		Language es-ES		
		Version		
		Sheet 43 - 4		

	1	2	3	4	
A					
	B				
C					
	D				
E					
	F				

Owner	Project name Mesclador modular TFC		Date 03/06/2013
	Project Path C:\Users\Crispeta\Documents\Automation\Mesclador modular TFC		
	Location		
Operator	Description 1st		
	Description 2nd		Language es-ES
	1st View	Version	Sheet 43 - 5